

MMCX Right Angle Plug for RG-178, RG-316, RG-316 DS and RG-179 Size Flexible Cable

1. Identify connector parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor. Slide crimp sleeve onto cable jacket.
3. Flair braid and assemble crimp stem of body subassembly under braid onto cable making certain that the cable center conductor enters contact slot as shown. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp hex.
4. Solder center conductor to contact through rear access prot. Use a minimum amount of solder for a full fillet joint.
5. Press end cap into body access port using .156 (3.96) diameter flat punch or Johnson assembly tool 141-000-910.

Cable Group	Part No.	Crimp Hex	"A"	"B"	"C"
RG-178, 196	135-3402-111	.105 (2.67)	.310	.100	.035
RG-316/U, 188, 187, 179	135-3403-101	.128 (3.25)	.295	.105	.075
RG-316 DS, 188 DS	135-3404-101	.151 (3.83)	.295	.105	.075

