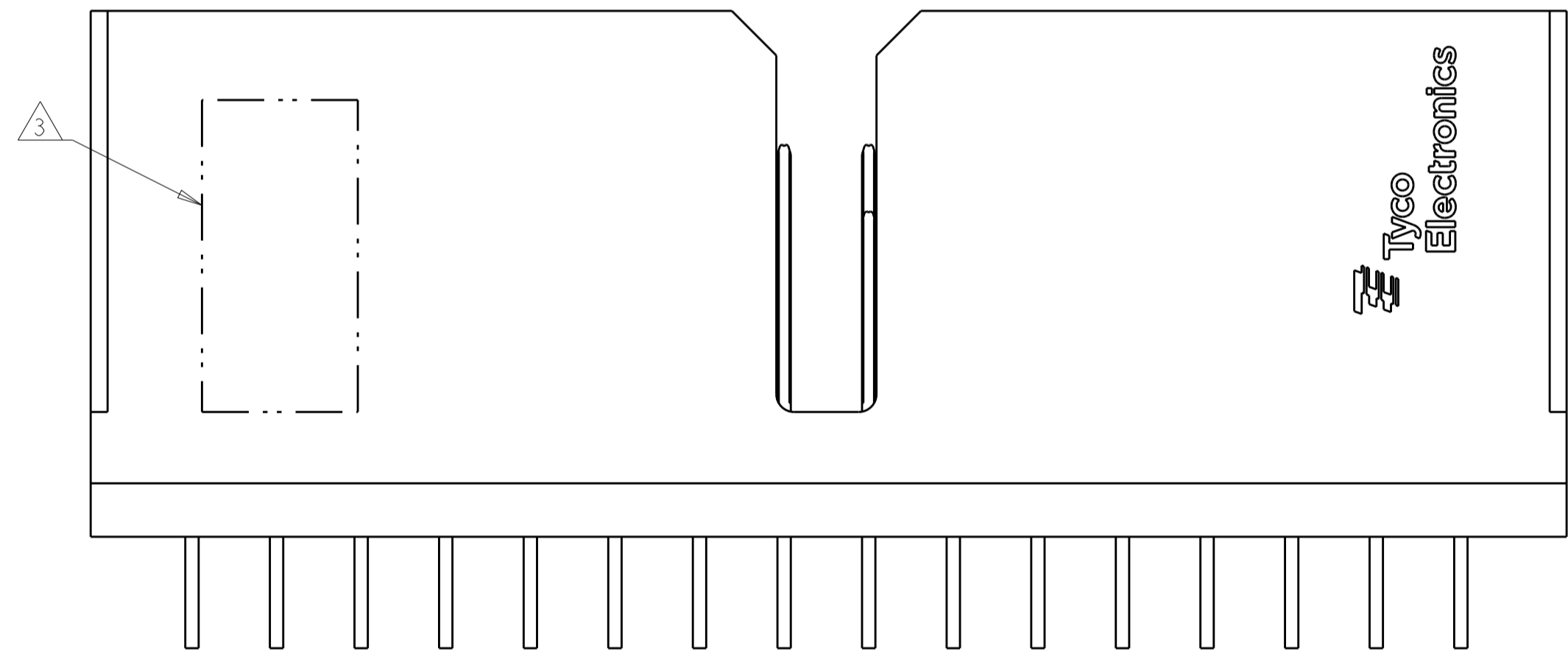
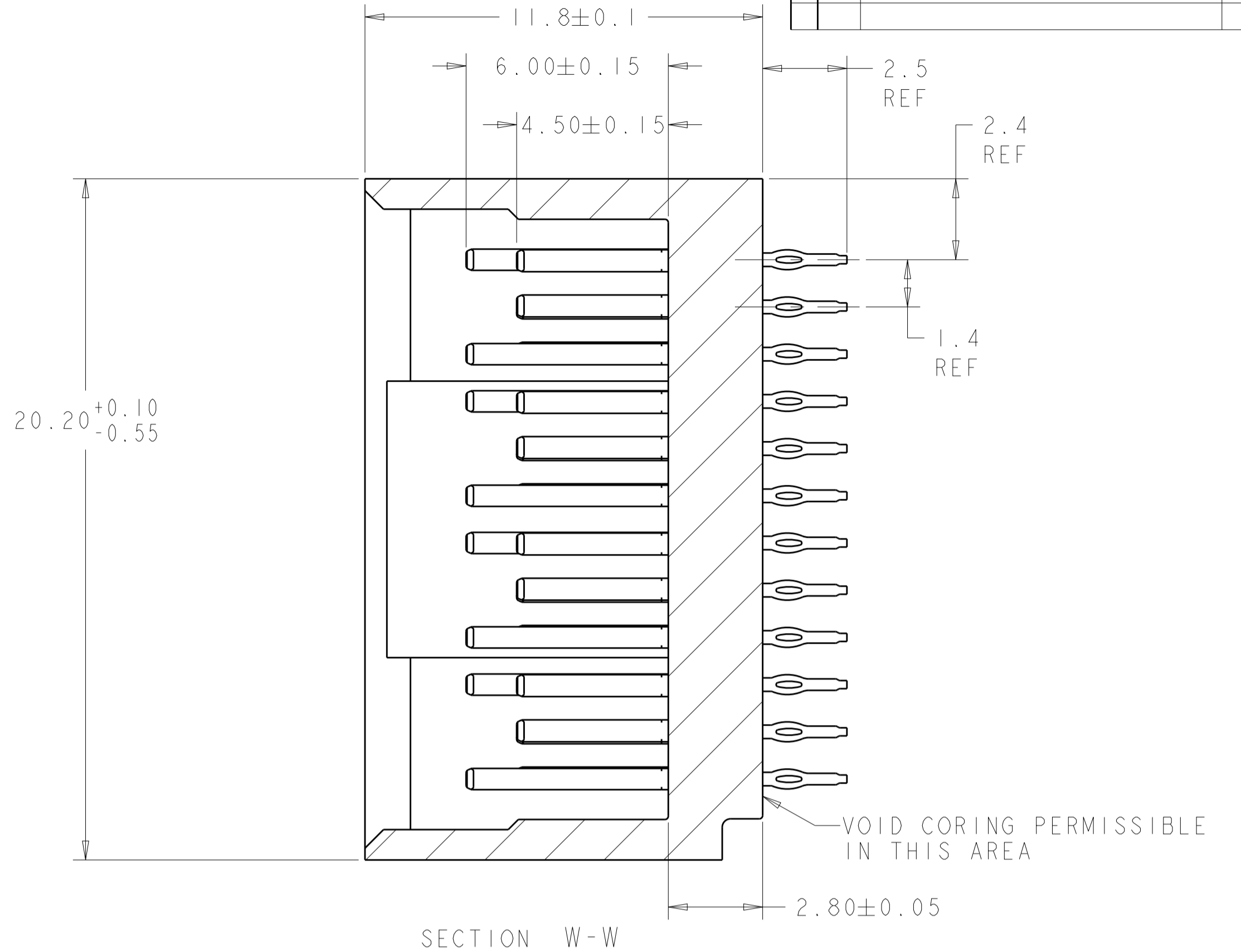
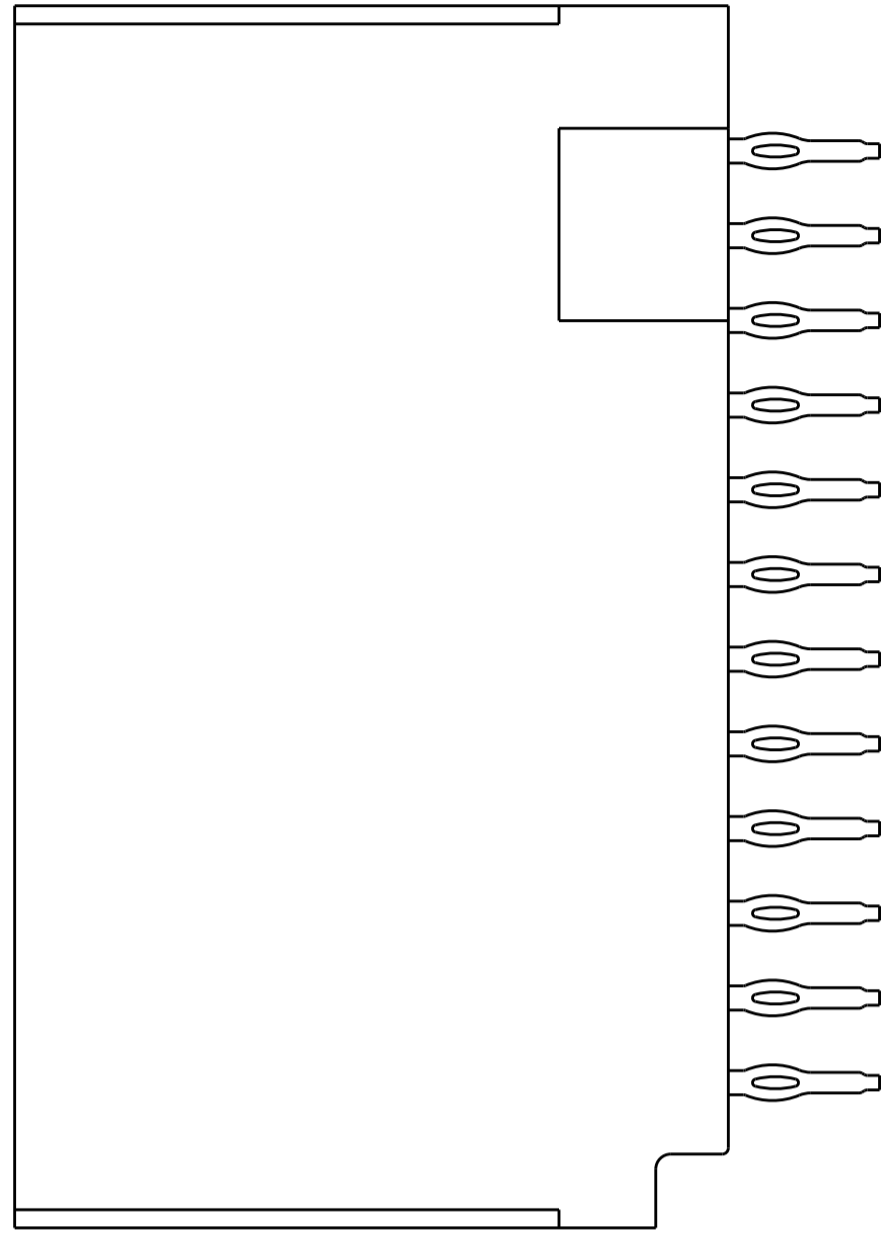
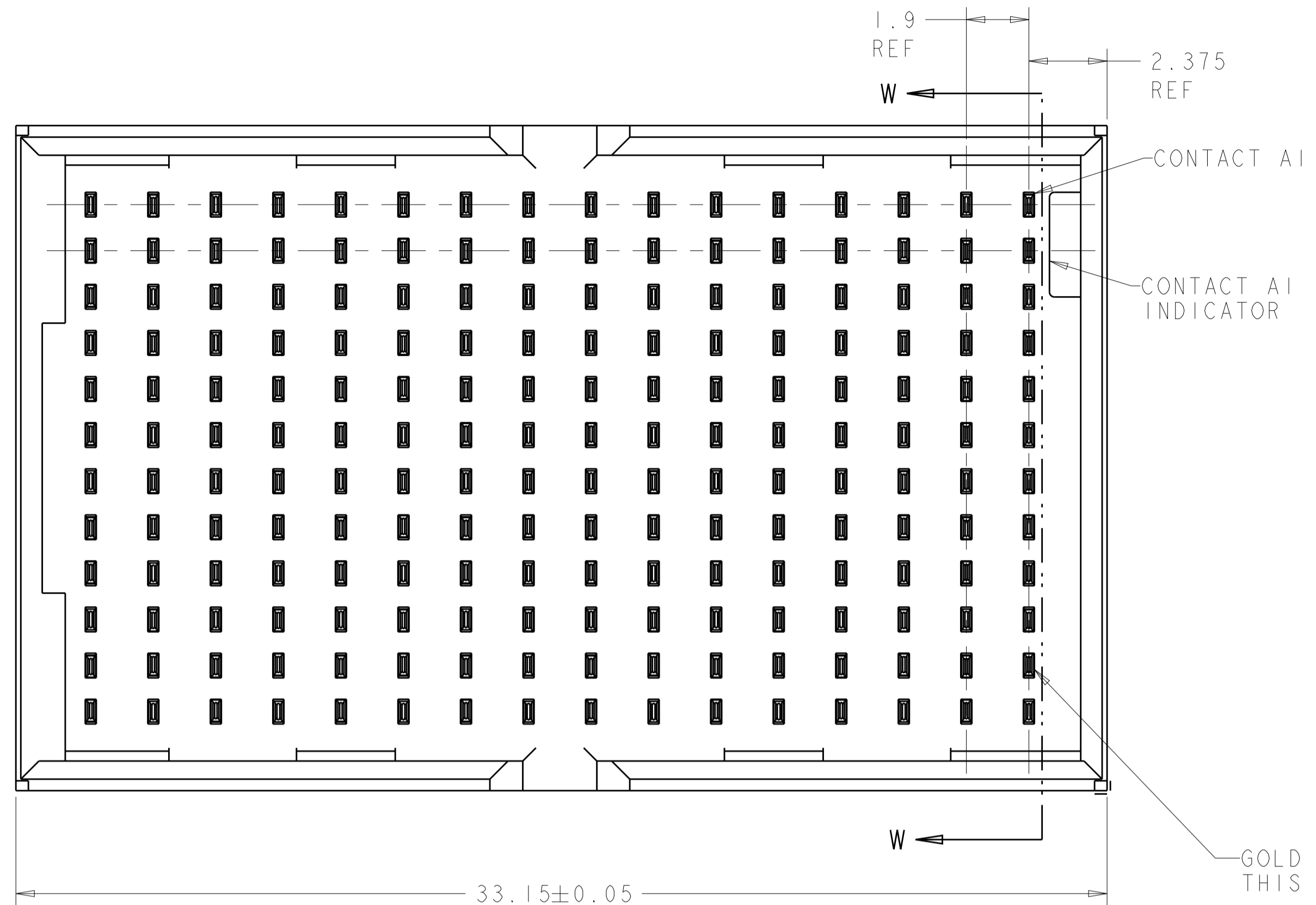
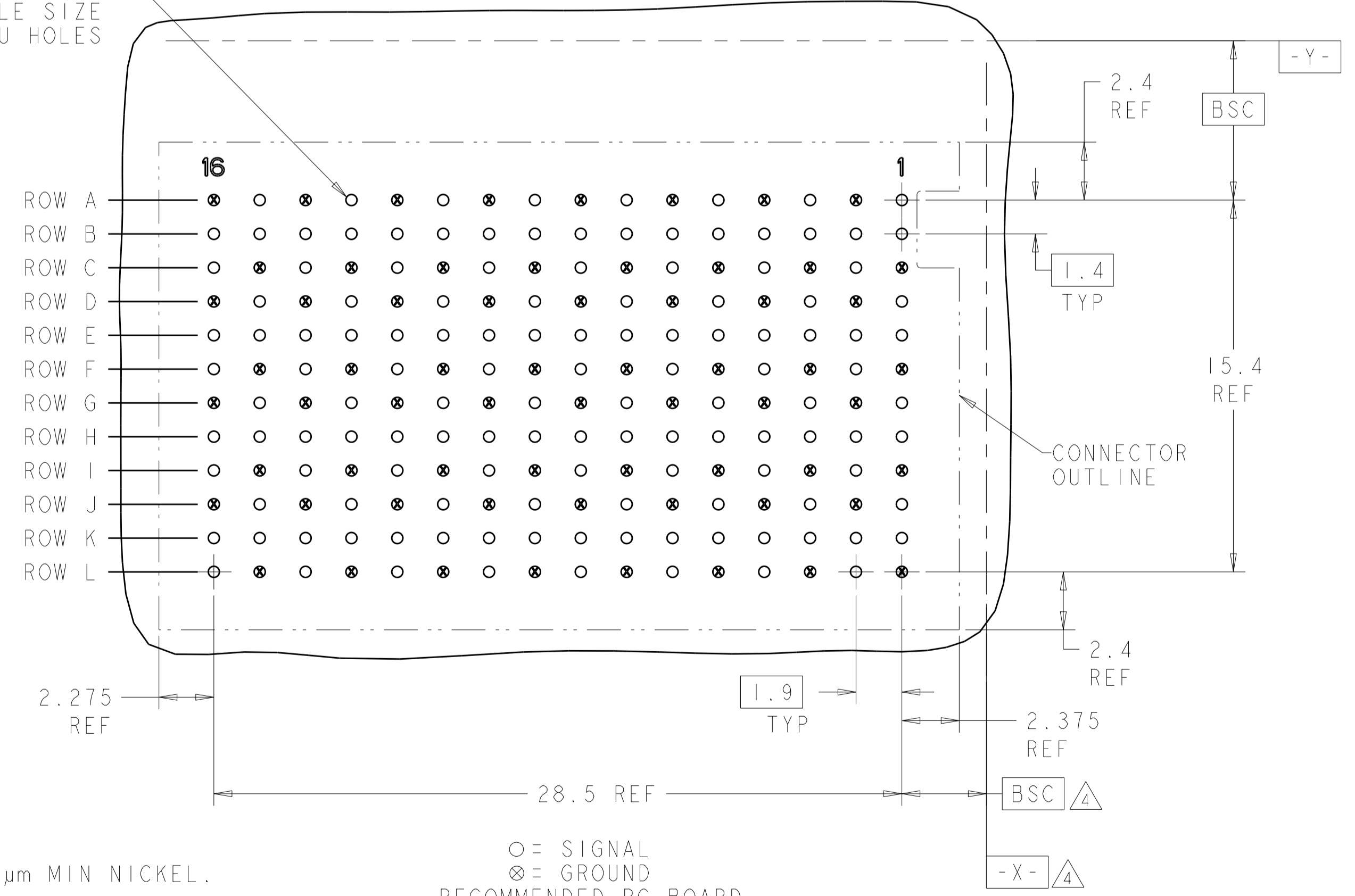


LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	APPV
		F	31JUL2013	KH	RP
		REVIS PER ECO-13-010626			



FINISHED HOLE SIZE AND PLATED THRU HOLES



- 1 MATERIAL:
CONTACT - PHOS BRONZE
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 6 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.

1934316-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN B. MCMASTER 14JUN2007	NAME HEADER ASSEMBLY, DOUBLE WALL, 4 PAIR 16 COLUMN TinMan
DIMENSIONS:		CHK W. DAVIS 14JUN2007	PRODUCT SPEC
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. DAVIS 14JUN2007	APPLICATION SPEC
mm	0 PLC ±		SIZE A1
	1 PLC ±		CAGE CODE 1934316
	2 PLC ±		RESTRICTED TO
	3 PLC ±		
	4 PLC ±		
	ANGLES ±		
MATERIAL	FINISH	WEIGHT	SCALE 8:1
			SHEET 1 OF 1
CUSTOMER DRAWING			REV F