

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2150043-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-1
	2150043-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150043-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150043-4	-	-	-
					MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-	-
	2150043-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150043-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150043-4	-	-	-
	2150043-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	NONE	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-1	-
2150043-7	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC FEED			2119950-1	2119792-2	-	2119641-1	-	2063440-1
7-2150043-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 1.57 mm [.062]	F	
INSUL 1.78 mm [.070]	O	
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RECEPTACLE FASTON .110 SERIES			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
4.40-5.16 mm [.173-.203 IN]	Ø1.02-1.52 mm [.040-.060 IN]		
TERMINAL APPLICATION SPECIFICATION	114-2036		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
42067-1	42415-1	42415-5	62976-1
63634-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.76+/-0.05 [.030+/-0.002]	7.4
24 AWG	0.66+/-0.05 [.026+/-0.002]	8.6

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150043-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150043-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150043-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150043-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247

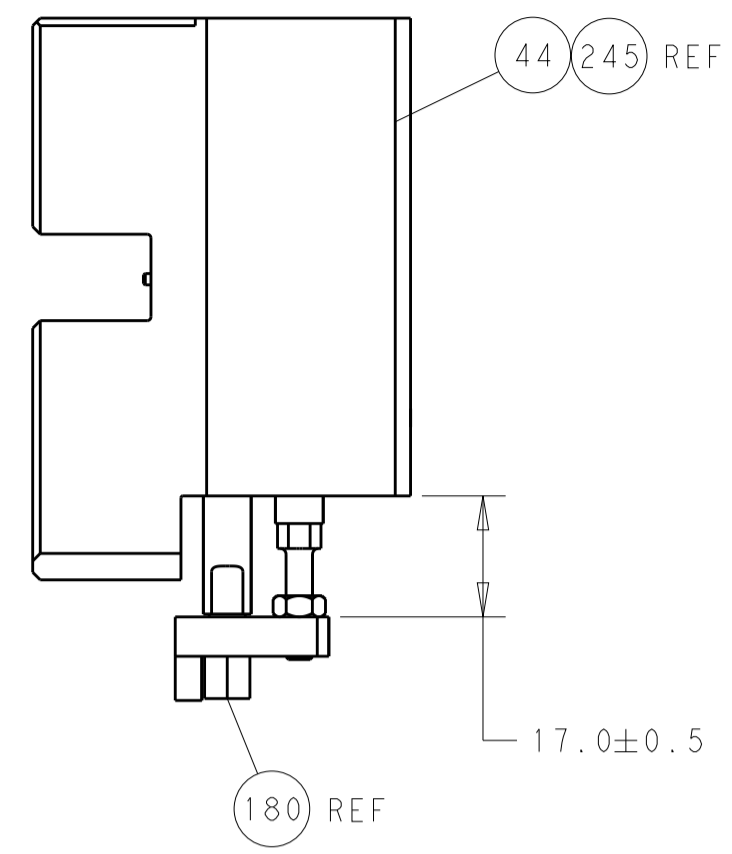
**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	CHK
			A	RELEASED		05AUG2014 KH UG
			B	ECR-17-002958		01MAR2017 MZ KZ

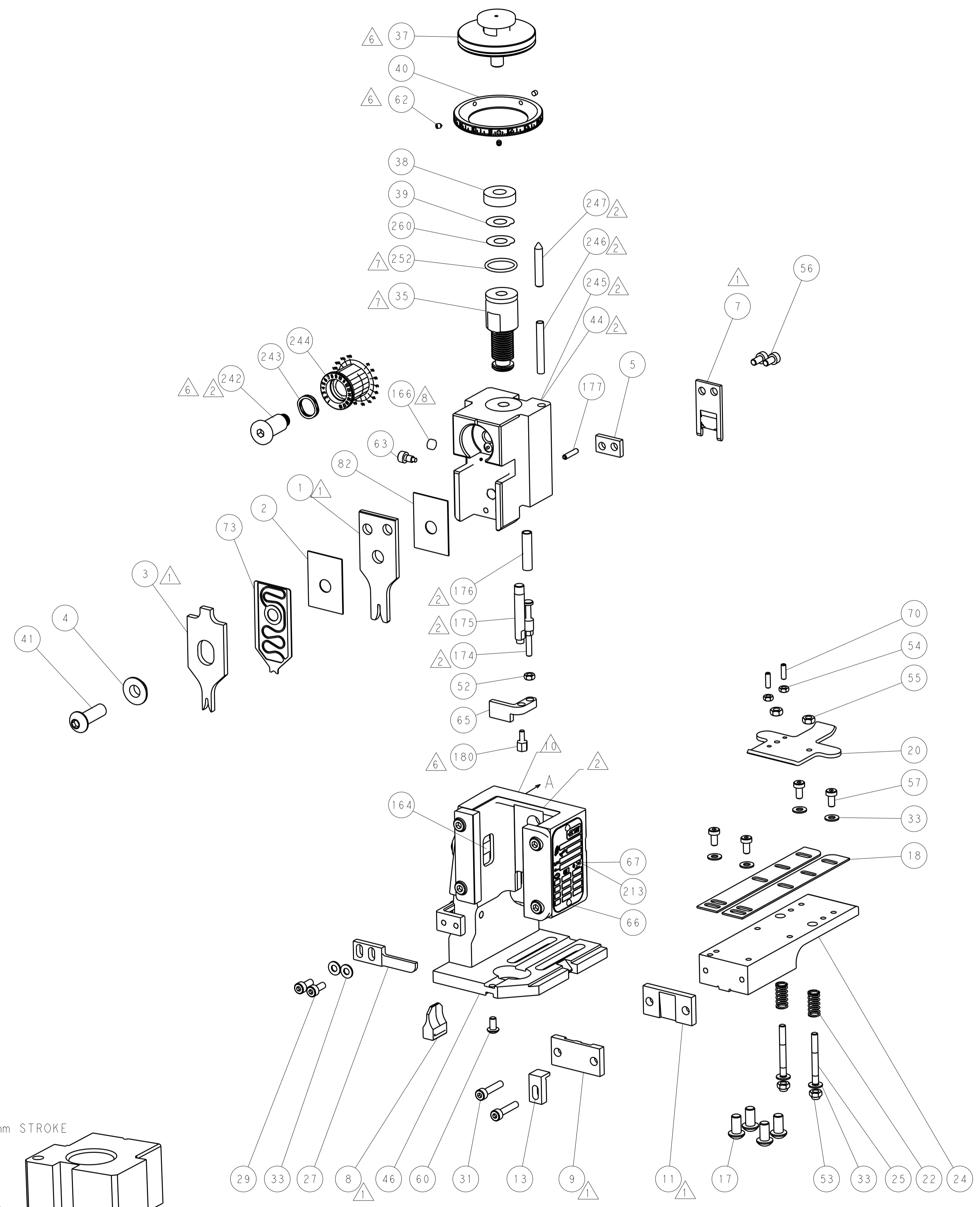
REV	DATE	DESCRIPTION	DATE	BY	CHK			
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1	1	1752354-7	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREFREFREFREFREF	-	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	73
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1901681-5	HOLDDOWN, TERMINAL	65
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	4	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1	1752371-5	PLATE, STRIP GUIDE	24
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1752373-4	DRAG	20
-	2	2	2	2	2	1901259-1	GUIDE, LOWER STRIP	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	1752360-1	SPACER, HOLD-DOWN	13
-	1	1	1	1	1	240644-9	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	690482-5	PLATE, FRONT SHEAR	9
-	1	1	1	1	1	1-1333214-1	ANVIL, EF .062	8
-	1	1	1	1	1	2217206-7	BLADE, SLUG	7
-	1	1	1	1	1	240641-8	SPACER	5
-	1	1	1	1	1	2-238009-9	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	1	2-1633965-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	1	1	1	1	1-456403-5	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DATE	CHK	REV	DESCRIPTION
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	02FEB2012	C. CHEN	02FEB2012	TE Connectivity Harrisburg, PA 17105-3608
					APVD: I. CRUZ 02FEB2012
					PRODUCT SPEC
					APPLICATION SPEC
					WEIGHT
					SCALE: 1:1 SHEET 1 OF 4 REV B

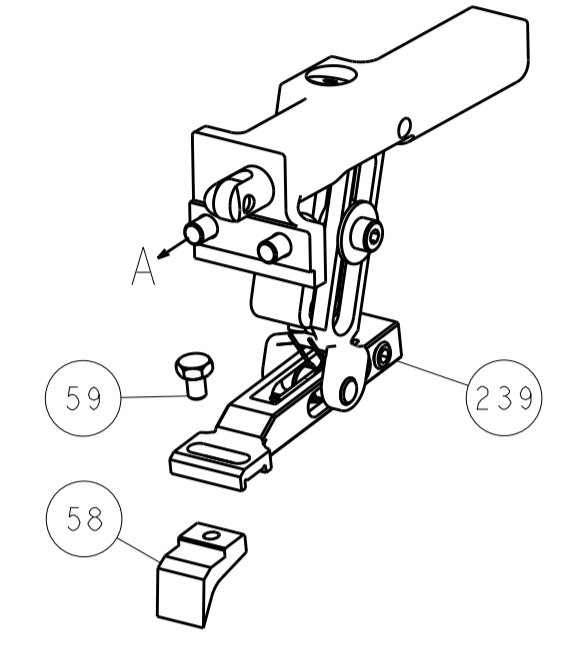
LOC	DIST	REV	DATE	BY	APPV
A	66				
REVISIONS			DESCRIPTION	DATE	BY
-			SEE SHEET 1	-	-



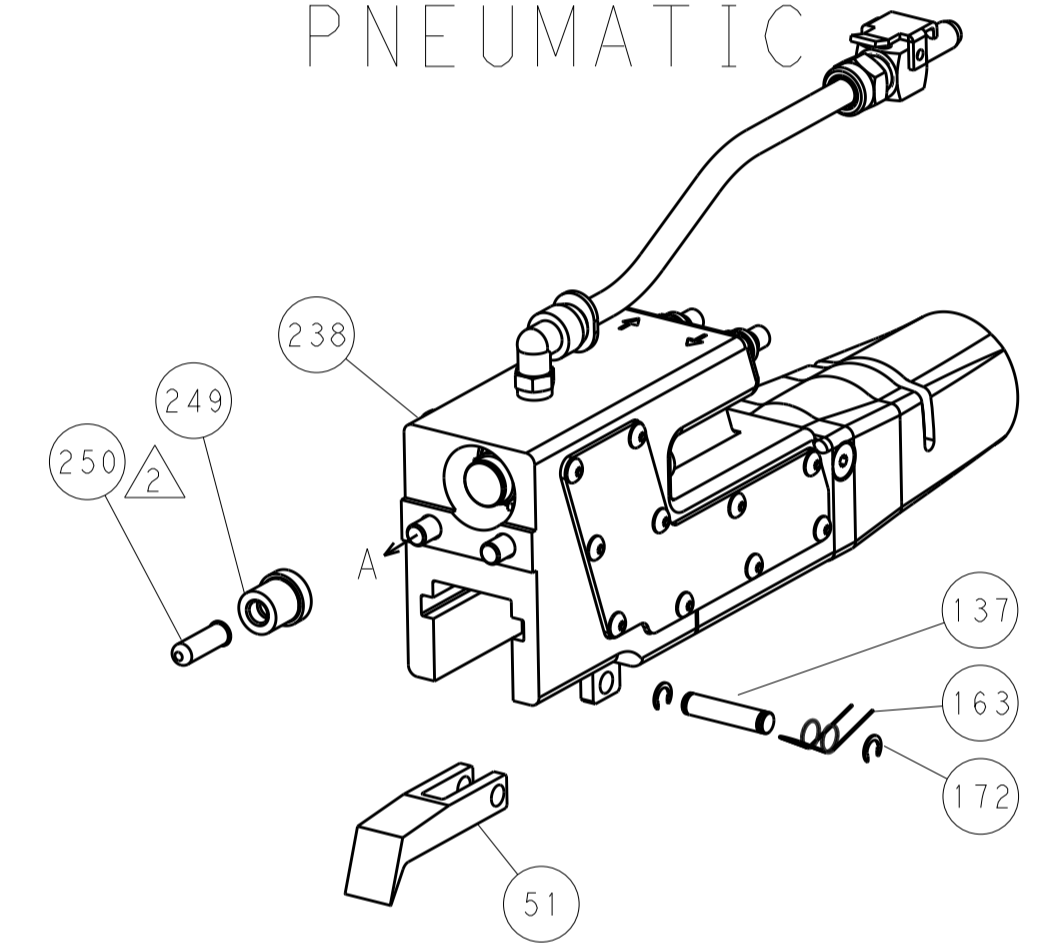
HOLDDOWN SET-UP



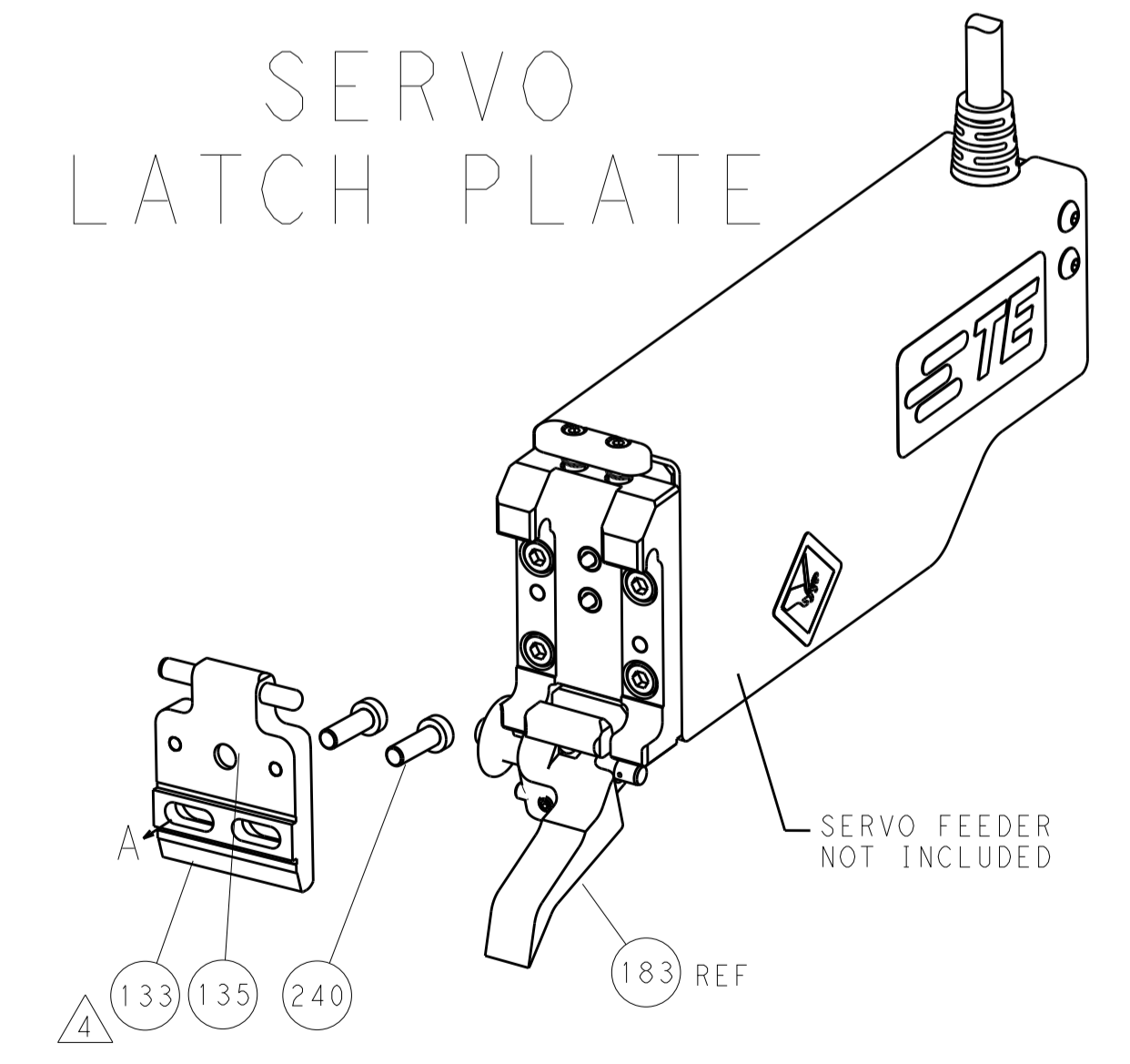
FEED TYPE  
MECHANICAL



PNEUMATIC



SERVO  
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: C.CHEN 02FEB2012		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		CHK: S.XI 02FEB2012		NAME: Ocean End Feed Applicator	
				APVD: J.CRUZ 02FEB2012		SIZE: A1	
				PRODUCT SPEC:		CAGE CODE: 00779	
				APPLICATION SPEC:		DRAWING NO: 2150043	
				WEIGHT:		SCALE: 1:1	
				Customer Accessible Production Drawing		SHEET 2 OF 4	
						REV B	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150043-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150043-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150043-4	-	-	-
	2-2150043-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150043-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150043-4	-	-	-
	2-2150043-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
	2-2150043-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2150043-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm (.062)	F
INSUL	1.78 mm (.070)	O
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RECEPTACLE FASTON .110 SERIES			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.40-5.16 mm (.173-.203 IN)		1.02-1.52 mm (.040-.060 IN)	
TERMINAL APPLICATION SPECIFICATION	114-2036	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
42067-1	42415-1	42415-5	62976-1
63634-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.76 +/- 0.05 (.030 +/- .002)	7.4
24 AWG	0.66 +/- 0.05 (.026 +/- .002)	8.6

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150043-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150043-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150043-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62,180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77-27-25-22-21	PART NO	DESCRIPTION	ITEM NO
-	1 1 1 1	2119782-1 FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	- - 1 -	2119640-1 PUSH ROD, AIR FEED	250
-	- - 1 -	2079988-1 BUSHING, LCH5-12, MISUMI	249
-	1 1 1 1	1-22279-3 SPRING, COMPRESSION	246

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

REV	DATE	BY	APPV	DESCRIPTION	DATE	BY	APPV		
-	1	1	1	1	2119082-4			CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1			WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1			RETAINER, INSULATION DIAL	242
-	-	2	-	-	2168400-7			SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2119580-1			MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-1			AIR FEED MODULE	238
-	-	1	-	-	2119740-2			TAG, IDENTIFICATION	213
-	4	4	4	4	2079383-9			SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	-	1901697-1			FEED FINGER ASSEMBLY, EF	183
-	1	1	1	1	1752354-7			STANDOFF, HOLD-DOWN	180
-	1	1	1	1	6-993111-6			PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	8-22280-7			SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2			GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2			GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3			RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	-	1	1	994969-1			MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2			COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1			SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1			O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	-	2119641-2			FEED CAM, AIR FEED	152
-	1	1	1	1	2119798-2			DETENT PIN	145
-	1	1	1	1	2079383-8			SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	1	2119653-2			FEED CAM, POST FEED	142
-	1	1	1	1	2119655-6			APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	1	2119651-1			RAM, ASIAN STYLE, END FEED	140
-	1	1	1	1	2119092-2			BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7			PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	-	SEE NOTE 4			MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1			SERVO FEED LATCH ASM	133
-	1	1	1	1	455888-5			SPACER, CRIMPER	82
-	1	1	1	1	2119791-5			DEPRESSOR, WIRE	73
-	1	1	1	1	2119956-2			DOCUMENTATION PACKAGE	71
-	2	2	2	2	2-18032-2			SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	1	2119740-1			TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1			SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1901681-5			HOLDDOWN, TERMINAL	65
-	1	1	1	1	2119793-1			LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5			SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	-	1	5-18022-5			SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	2063961-1			FEED FINGER	58
-	4	4	4	4	2168400-4			SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2168083-2			SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	5018030-2			NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	5018030-1			NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8			NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1-5018030-0			NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	2119792-2			PAWL, EF, AIR	51
-	-	-	-	2	18023-9			SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1			FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7			SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1			DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1			APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-4			RAM WASHER, PRECISION	38
-	8	8	8	8	1-18028-2			WASHER, FLAT, REG M4	33
-	2	2	2	2	2168083-9			SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	1-2168083-0			SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	240639-1			STRIPPER (MACHINING)	27
-	2	2	2	2	1320906-1			STUD, THREADED	25
-	1	1	1	1	1752371-5			PLATE, STRIP GUIDE	24
-	2	2	2	2	2-22281-3			SPRING, COMPRESSION	22
-	1	1	1	1	1752373-4			DRAG	20
-	2	2	2	2	1901259-1			GUIDE, LOWER STRIP	18
-	1	1	1	1	1752360-1			SPACER, HOLD-DOWN	13
-	1	1	1	1	240644-9			PLATE, REAR SHEAR	11
-	-	-	-	-	-			-	10
-	1	1	1	1	690482-5			PLATE, FRONT SHEAR	9
-	1	1	1	1	1-1333214-1			ANVIL, EF .062	8
-	1	1	1	1	2217206-7			BLADE, SLUG	7
-	1	1	1	1	240641-8			SPACER	5
-	1	1	1	1	2-238009-9			BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	2-1633965-4			CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	455888-5			SPACER, CRIMPER	2
-	1	1	1	1	1-456403-5			CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL:		FINISH:		WEIGHT:		SCALE:	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	ANGLES	FINISH	WT	SCALE	SHEET	OF
										3	4

**STE** TE Connectivity  
 Harrisburg, PA 17105-3608

**Product Name:** Ocean End Feed Applicator

**Part Number:** 00779

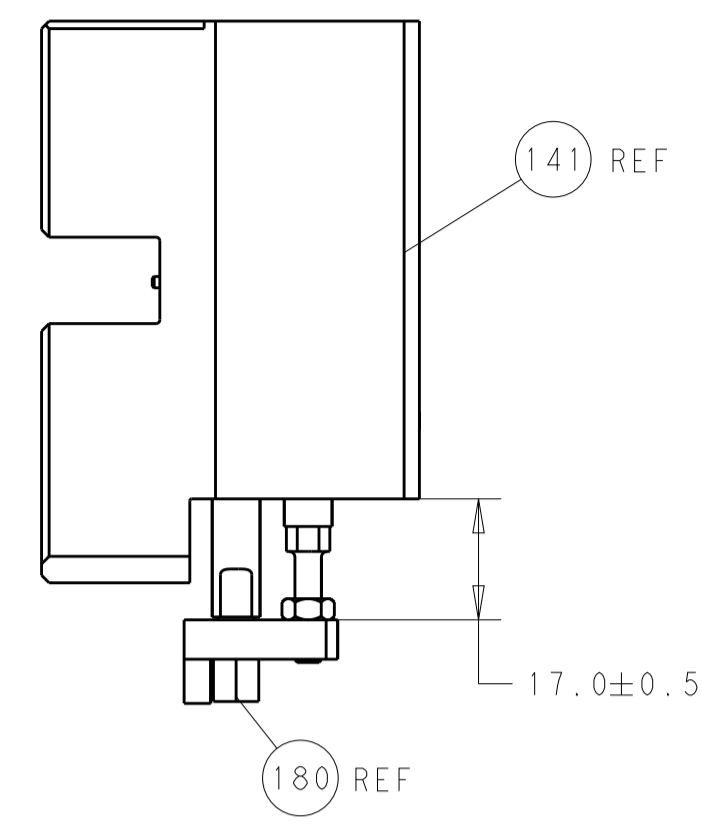
**Revision:** 3

**Scale:** 1:1

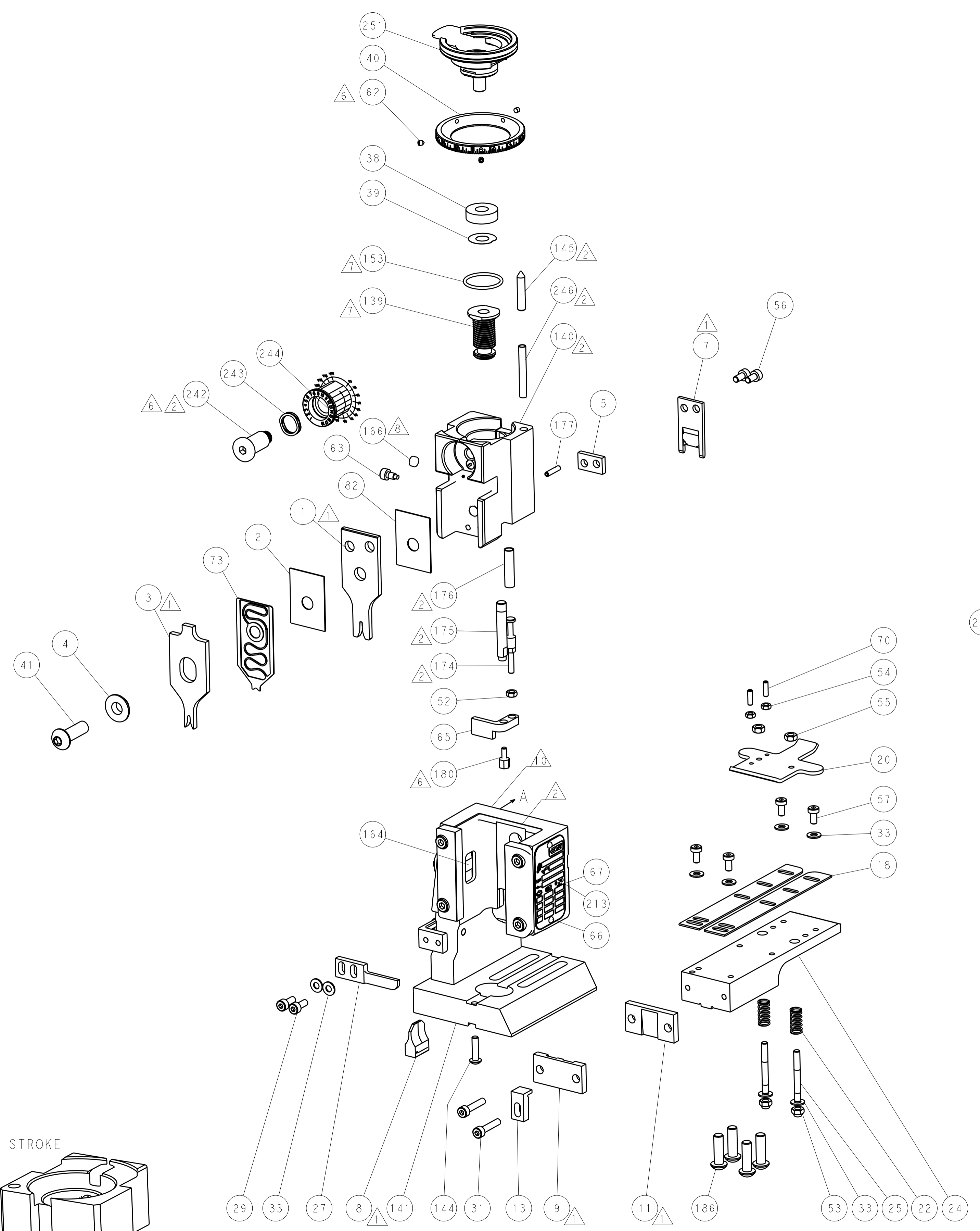
**Sheet:** 3 of 4

**Customer Accessible Production Drawing**

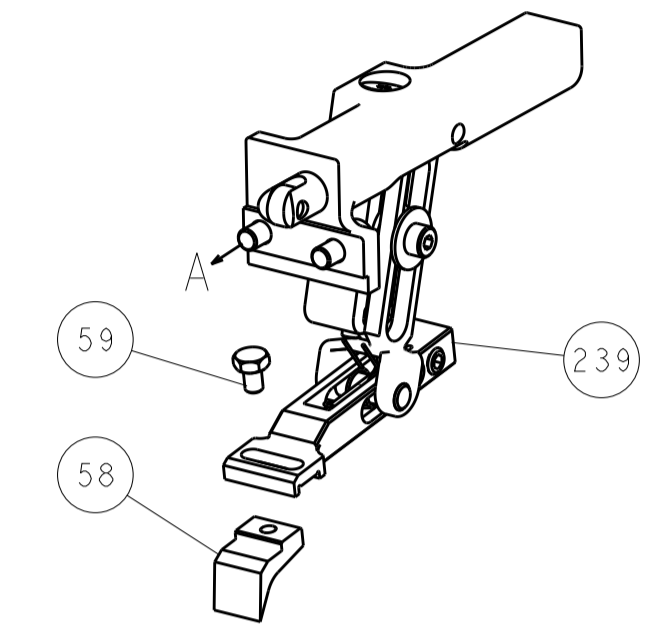
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



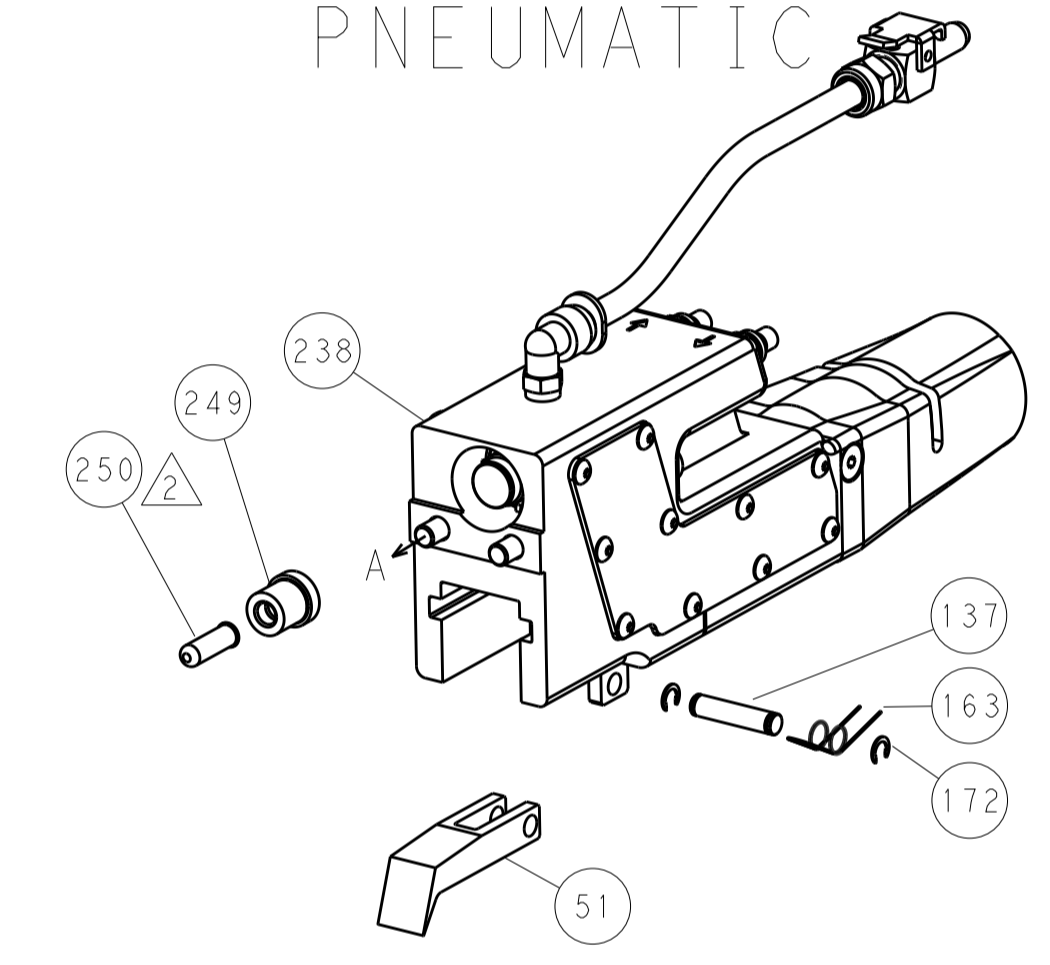
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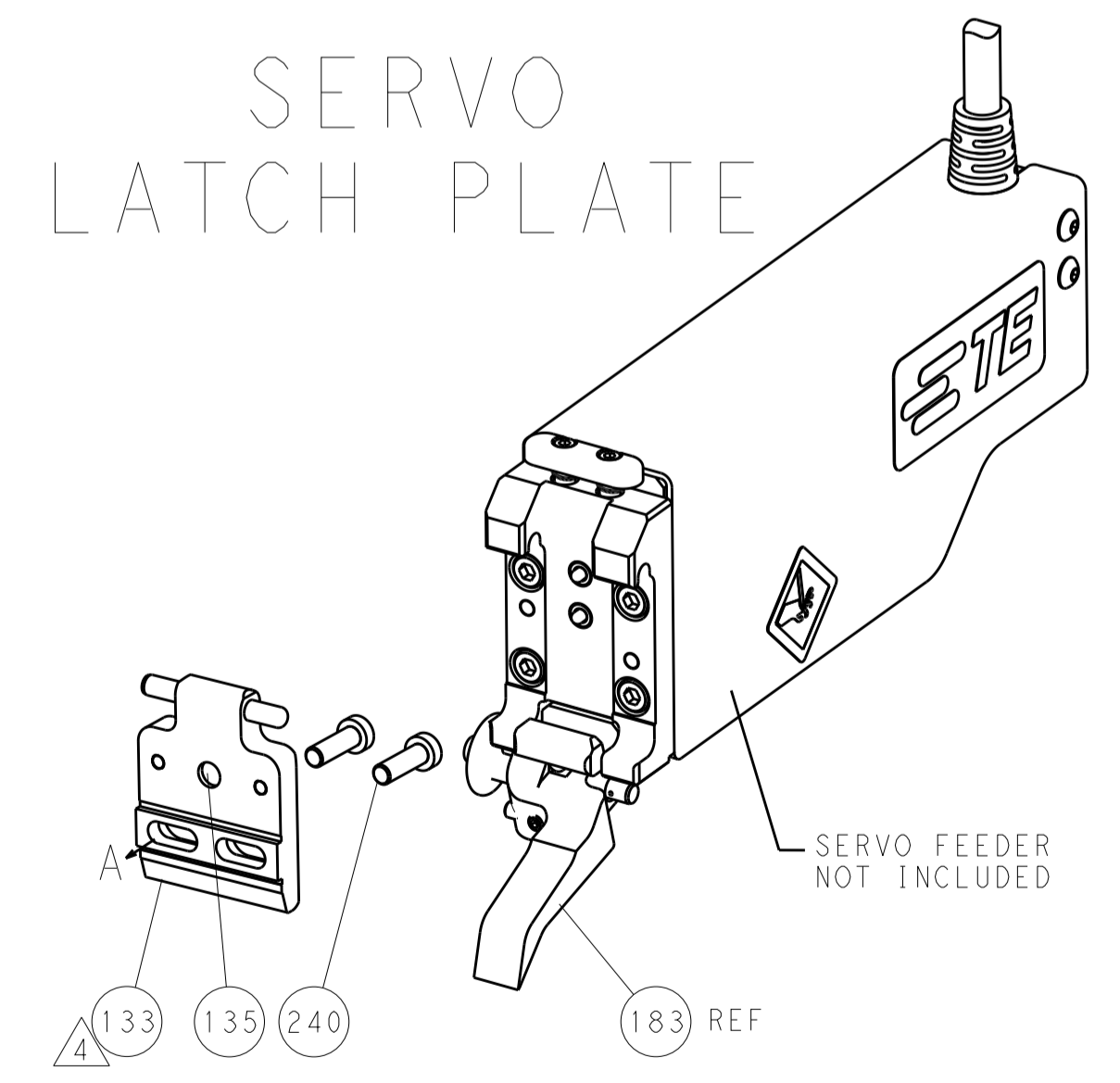
FEED TYPE  
MECHANICAL



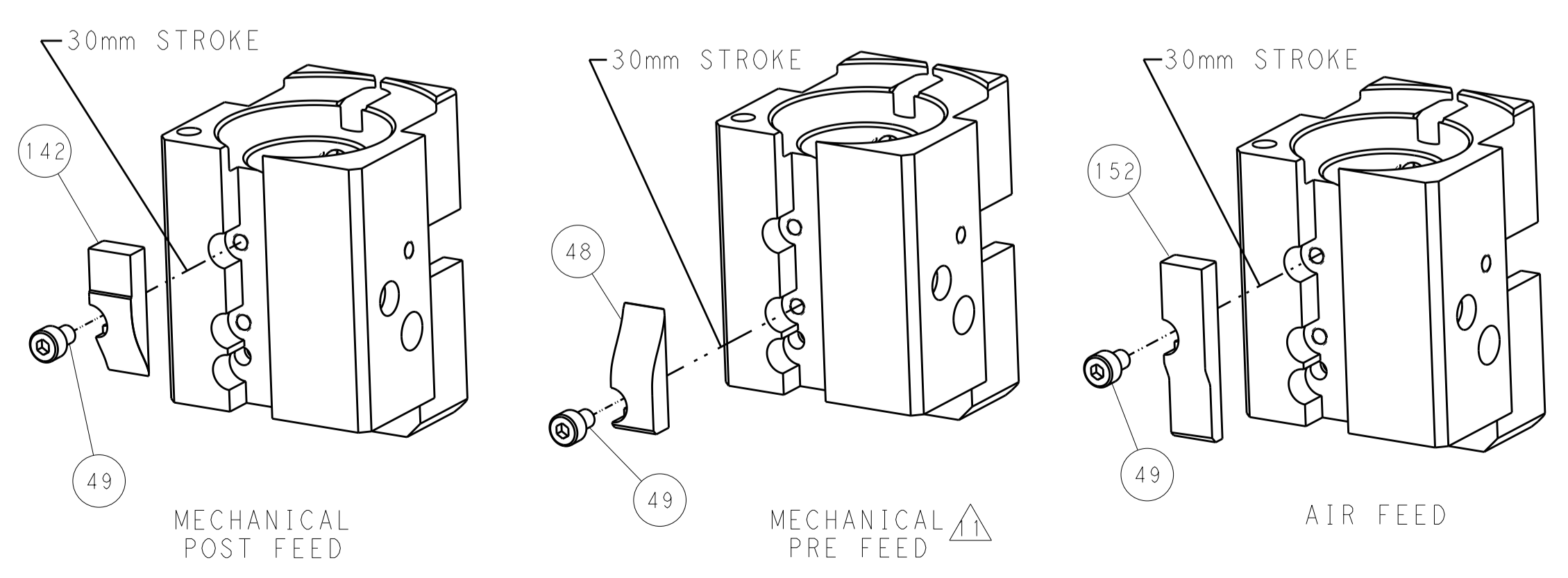
PNEUMATIC



SERVO  
LATCH PLATE



CAM POSITIONS



**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		DWN L.C. CHEN 02FEB2012 CHK S.XI 02FEB2012 APVD J. CRUZ 02FEB2012 PRODUCT SPEC APPLICATION SPEC WEIGHT Customer Accessible Production Drawing		NAME Ocean End Feed Applier SIZE CAGE CODE DRAWING NO A1 00779 C=2150043 SCALE 1:1 SHEET 4 OF 4 REV B		STE TE Connectivity Harrisburg, PA 17105-3608	
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