

Bel Stewart Connector

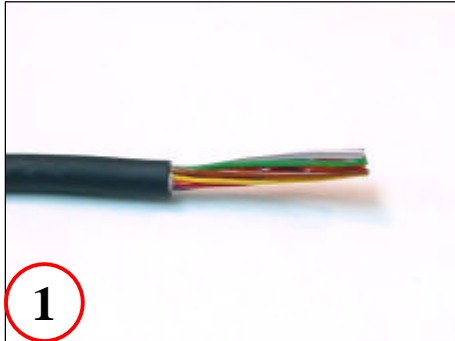
80 SERIES UNSHIELDED CABLEJACK
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

80 SERIES CABLEJACK ASSEMBLY INSTRUCTIONS

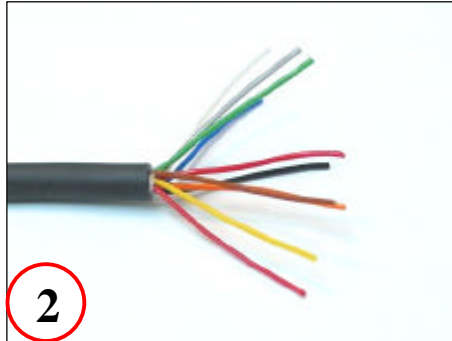
Assembly steps 1 – 11:

This document shows the assembly of a 10 position jack. Wire order and color may vary with application



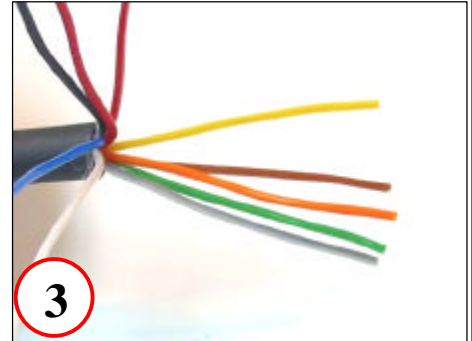
1

Strip off approximately 1 ¼ inch of cable jacket



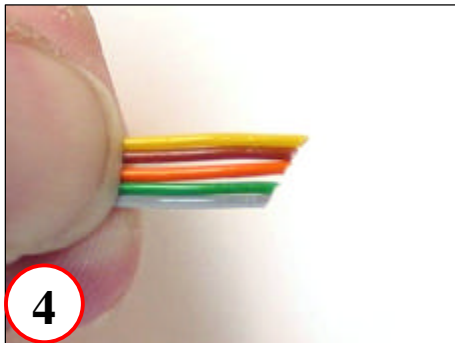
2

Spread apart wires, untwist pairs if necessary



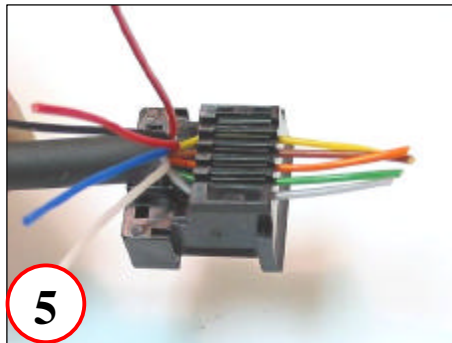
3

Align lower row conductors, fold upper conductors out of way



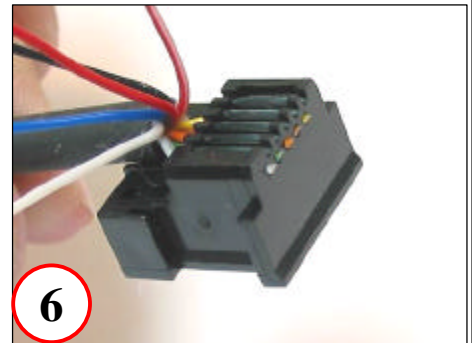
4

Trim lower row conductors @ <math>< 45^\circ</math> angle



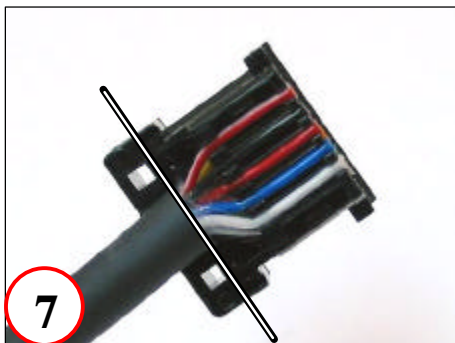
5

Place lower row conductors into load bar



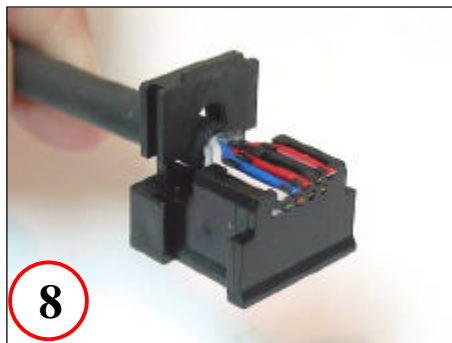
6

Trim lower row flush with front of load bar



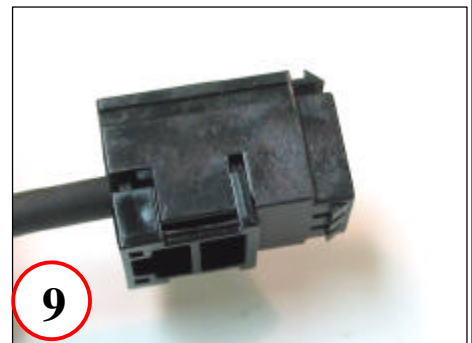
7

Snap upper row conductors into place. Cable jacket ends in front of square holes



8

Place strain relief over cable

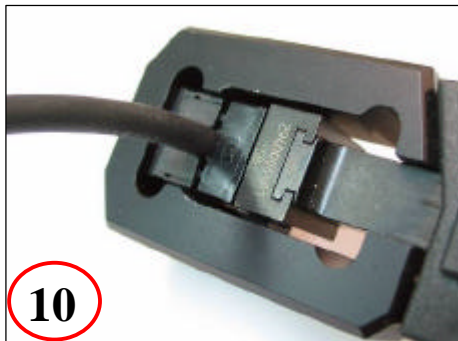


9

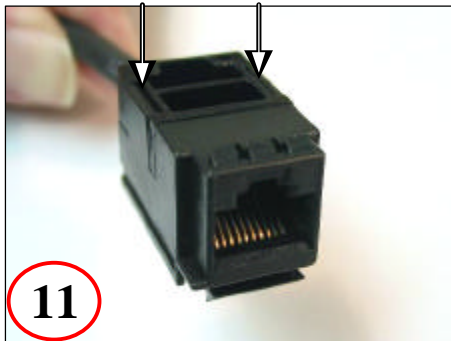
Place completed rear assembly into housing

80 SERIES CABLEJACK ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11: (Cont.)



Place jack into crimper tool and crimp



Assembly complete. Verify both sides are latched