

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-35 °C TO +85 °C (NOTE 1)	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	30 V AC	APPLICABLE CONNECTOR	DF18#-**DP-0.4V(**)	
	CURRENT	0.3 A			
SPECIFICATIONS					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
<b>CONSTRUCTION</b>					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X	
MARKING	CONFIRMED VISUALLY.		X	X	
<b>ELECTRIC CHARACTERISTICS</b>					
CONTACT RESISTANCE	20 m V AC OR LESS 1 kHz ,1 mA	60 mΩ MAX.	X	-	
INSULATION RESISTANCE	100 V DC.	50 MΩ MIN.	X	-	
VOLTAGE PROOF	100 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	-	
<b>MECHANICAL CHARACTERISTICS</b>					
MECHANICAL OPERATION	50 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 60 mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	-	
VIBRATION	SUBJECT MATED CONNECTORS TO 10-55 Hz. APPROX 5 min. AT 0.75 mm SINGLE AMPLITUDE 5 CYCLES EACH FOR 3 DIRECTIONS	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	-	
SHOCK	490 m/s <sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	-	
<b>ENVIRONMENTAL CHARACTERISTICS</b>					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 TO 95 %, 96 h.	① CONTACT RESISTANCE: 60 mΩ MAX. ② INSULATION RESISTANCE: 25 MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	-	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → 15 TO 35 → 85 → 15 TO 35 °C TIME 30 → 2 or 3 → 30 → 2 or 3 min UNDER 5 CYCLES.	① CONTACT RESISTANCE: 60 mΩ MAX. ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	X	-	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 120 mΩ MAX. ② NO HEAVY CORROSION.	X	-	
SULPHUR DIOXIDE	EXPOSED IN 25 PPM FOR 96 h. (TEST STANDARD:JIS C 0090)	① CONTACT RESISTANCE: 120 mΩ MAX. ② NO HEAVY CORROSION.	X	-	
HEAT RESISTANCE OF SOLDERING	【RECOMMENDED TEMPERATURE PROFILE】 《SOLDERING AREA》 MAX 250 °C, 220 °C FOR 60 SECONDS MAX. 《PREHEATING AREA》 150 TO 180 °C 90~120 SECONDS. MAXIMUM TWICE ACTION IS ALLOWED UNDER THE SAME CONDITION. 【RECOMMENDED MANUAL SOLDELING CONDITION】 SOLDERING IRON TEMPERATURE 350 °C SOLDERING TIME : WITHIN 3 SECONDS.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	-	
SOLDERABILITY	SOLDERING TEMPARATURE: 245±5 °C DURATION OF IMMERSION : SOLDERING FOR 3 SECONDS	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	X	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
REMARKS			APPROVED	KH. IKEDA	10.08.06
NOTE1:INCLUDING THE TEMPERATURE RISE BY CURRENT.			CHECKED	TS.MIYAZAKI	10.08.05
UNLESS OTHERWISE SPECIFIED,REFER TO JIS C 0806.			DESIGNED	YH.MICHIDA	10.08.05
			DRAWN	KR.AJITO	10.08.05
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-163817-81
	SPECIFICATION SHEET		PART NO.	DF18B-*DS-0.4V(81)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL684	1/1

FORM HD0011-2-1