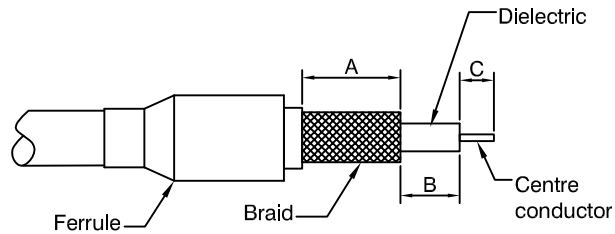


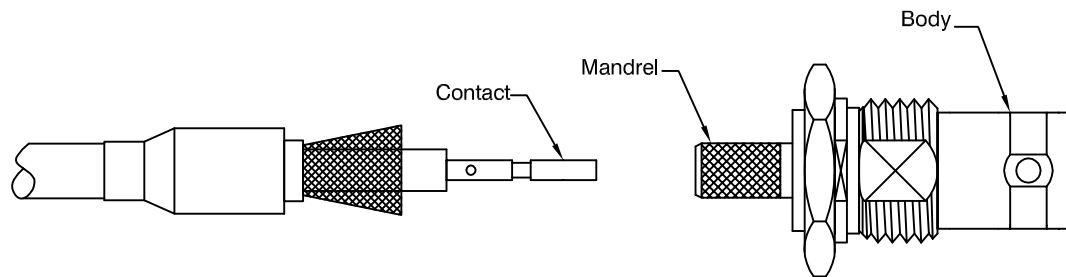
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

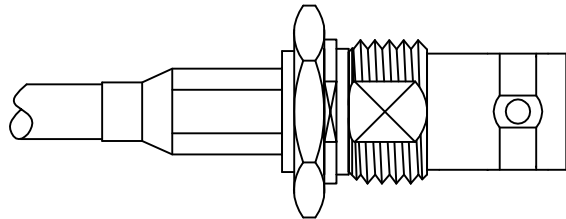
A = 10mm
B = 3mm
C = 3mm



2) Slide the insulator over the dielectric. Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB40-2061	VX1305	DCC0908	1.69	4.52

Deleted insulator	MS	2	18 Jan 13
First Issue	BT	1	13 Feb 08
DESCRIPTION OF REVISION	APPVD	ISS	DATE

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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

B Thomas

CHECKED BY:

M Spooner

APPROVED BY:

M Spooner

DATE:

13 feb 08

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Crimp
Bulkhead Jack

DRAWING NUMBER:

VAIB4105

PAGE: 1 OF 1