



PRODUCT SPECIFICATION

1.0 SCOPE

This Product Specification covers the 2.00 mm (0.079 inch) centerline (pitch) three row Mini50 0.50 & 1.20 mm hybrid and non-hybrid unsealed wire to board connection system terminated using wire crimp technology with tin plating.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBERS

Product Name	Series
34/38 Way Mini50 Vertical Header Assembly	34958
34/38 Way Mini50 Right Angle Header Assembly	34961
34/38 Way Mini50 Receptacle Assembly	34959

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2.2 ASSOCIATED TERMINALS

Product Description	Vendor Part Number
Molex CTX50 Female Receptacle Terminal (0.35 mm ²)	560023-0428
Molex CTX50 Female Receptacle Terminal (0.22 mm ²)	560023-0421
Molex CTX50 Female Receptacle Terminal (0.13 mm ²)	560023-0422
Tyco MCON 1.2mm Female Receptacle Terminal (1.00 mm ²)	7-1452659
Tyco MCON 1.2mm Female Receptacle Terminal (0.50/0.75 mm ²)	7-1452656
Tyco MOCN 1.2mm Female Receptacle Terminal (0.35 mm ²)	7-1452653

2.3 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Harness Housings: 35% glass fiber nylon
 TPAs: 50% glass filled nylon
 CPAs: 50% glass filled nylon
 Header Housing: 30% glass fiber SPS
 Pins & Blades: C26800 Alloy
 Tin Plating: Tin with nickel under-plate
 Pin Alignment Plate: 30% glass fiber SPS

2.4 SAFETY AGENCY APPROVALS

UL File Number	Not Applicable
CSA File Number	Not Applicable
TUV License number	Not Applicable

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3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

Description	Document Number
34/38 Way Right Angle Sales Drawing	SD-34961-030
34/38 Way Vertical Sales Drawing	SD-34958-300
34/38 Way Connector Sales Drawing	SD-34959-030
Female 0.50mm Receptacle Terminal Sales Drawing	SD-560023-002
Tray Packaging Specification	PK-31302-070
Tube Packaging Specification	PK-31301-688
Bulk Packaging Specification	PK-31301-538
Application Specification	AS-34959-001

4.0 RATINGS

4.1 VOLTAGE

500 VDC MAXIMUM; Per GMW3191, All measured isolation resistances shall be >100MΩ.

4.2 CURRENT AND APPLICABLE WIRES

Current is dependent on connector size, ambient temperature, blade size and related factors. Actual maximum current rating is application dependent and should be evaluated for each use.

AWG	Amperes	Wire range	Insulation Diameter
Molex CTX50 TERMINAL SYSTEM:			
0.35mm ²	4.0	1.10 – 1.40 mm	(0.043 – 0.055 inch)
0.22mm ²	4.0	0.95 – 1.20 mm	(0.037 – 0.047 inch)
0.13mm ²	4.0	0.75 – 1.05 mm	(0.030 – 0.041 inch)

Tyco MCON TERMINAL SYSTEM:			
0.35mm ²	10.0	1.50 – 1.65 mm	(0.059 – 0.065 inch)
0.50mm ²	12.0	1.70 – 1.85 mm	(0.067 – 0.073 inch)
0.75mm ²	13.5	1.91 – 2.06 mm	(0.075 – 0.081inch)
1.00mm ²	16.0	2.18 – 2.34 mm	(0.086 – 0.092 inch)

4.3 TEMPERATURE

Operating: - 40 C° to + 105 C°

Non-operating: - 40 C° to + 105 C°

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5.0 PERFORMANCE

5.1 ELECTRICAL PERFORMANCE

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Contact Resistance (Low Level)	Mate terminal: apply maximum voltage of 20 mV and a max current of 100 mA.	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
2	Contact Resistance @ Rated Current (Voltage Drop)	Mate terminal: apply maximum allowed current to maximum allowed terminal wire gauge	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
3	Isolation Resistance	Apply a voltage of 500 VDC between adjacent terminals and between terminals to ground.	100 Meg ohms MINIMUM
4	Dielectric Strength	Apply an AC rms voltage of 1000V at 60 Hz across each adjacent cavity and between the terminals to ground	No dielectric breakdown or flash-over shall occur between cavities or between the cavities and the outside of a connector at any time during the test.
5	Temperature Rise (via Current Cycling)	Mate terminals: measure the temperature rise at the rated current after: 1008 hours of bench top testing (45 minutes ON and 15 minutes OFF per hour).	Temperature rise over Ambient: +55 C° MAXIMUM

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5.2 MECHANICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Connector Mate/ Unmate Forces	Mate and unmate connector (male to female) at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	Mate 82 Newtons MAXIMUM
			Unmate w/o latch 100 Newtons MAXIMUM
			Unmate w/latch 80 Newtons MINIMUM
2	Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	0.50mm: TPA in Pre-Lock 20 Newtons MINIMUM
			0.50mm: TPA in Final-Lock 55 Newtons MINIMUM
			1.20mm: TPA in Pre-Lock 50 Newtons MINIMUM
3	Terminal Insertion Force (into Housing)	Apply an axial insertion force on the terminal at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	0.50mm: TPA in Pre-Lock 15 Newtons MINIMUM
			0.50mm: TPA in Final-Lock 30 Newtons MAXIMUM
			1.20mm: TPA in Pre-Lock 30 Newtons MINIMUM
4	Connector Position Assurance (CPA) Engage Force	Apply an axial insertion force on the CPA at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	Mated Connector: 22 Newtons MAXIMUM
			Unmated Conenctor: 50 Newtons MINIMUM
5	Connector Position Assurance (CPA) Disengage Force	Apply an axial pullout force on the CPA at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute	10 Newtons MINIMUM 30 Newtons MAXIMUM
6	Connector Position Assurance (CPA) Extraction Force	Apply an axial pullout force on the CPA at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute	25 Newtons MINIMUM
7	Connector Audible Feedback	The connector lock must provide audible feedback during connector mating at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	7dB over Ambient (C scale)
8	Polarization Feature Effectiveness	Connector must be polarized to prevent mating with similar connectors or incorrect orientation	225 Newtons MINIMUM

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9	Terminal Position Assurance (TPA) Insertion Force (into housing)	The force to insert the TPA from the preload (as shipped) position to the final position at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	20 Newtons MINIMUM 45 Newtons MAXIMUM
10	Terminal Position Assurance (TPA) Extraction Force (in housing)	The force to extract the TPA from the final position to the preload position (as shipped) at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	20 Newtons MINIMUM 45 Newtons MAXIMUM
11	Header Pin Retention Force (in Housing)	Axial pushout force on the terminal in the housing at a rate of 50 ± 6 mm ($2 \pm \frac{1}{4}$ inch) per minute.	0.50mm Terminal 15 Newtons MINIMUM
			1.20mm Terminal 50 Newtons MINIMUM
12	Terminal Cavity Polarization	Connector must be designed to withstand terminals inserted at any misorientation	0.50mm Terminal 15 Newtons MINIMUM
			1.20mm Terminal 22.5 Newtons MINIMUM
13	Connector Lock Mechanical Overstress	Pull on connector lock assembly in both horizontal and vertical directions	Horizontal: 70 Newtons MINIMUM
			Vertical: 150 Newtons MINIMUM

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5.3 ENVIROMENTAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Durability	Mate connectors up to 10 cycles prior to environmental tests.	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 12 milliohms MAXIMUM
2	Thermal Shock (Electrical)	Mate connectors per durability; expose to 300 cycles of: Temperature C° Duration (Minutes) -40 +0/-3 30 +105 +3/-0 30	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
			Discontinuity < 1 microsecond
3	Vibration/ Mechanical Shock (Electrical)	Mate connectors per durability. Connector assembly shall be vibrated for (22 hours / axes @ 2.13 Grms, 132 shocks @ 25 Gs / axes, 3 shocks @ 100 Gs / axes) Not coupled to engine.	0.50mm Terminal 20 milliohms MAXIMUM
			2.8mm Terminal 10.4 milliohms MAXIMUM
			Discontinuity < 1 microsecond
4	Humid Heat Cyclic (Electrical)	Mate connectors per durability. Subject connector system GMW3191 2012 temperature/humidity profile	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
5	Humid Heat Constant (Electrical)	Mate connectors per durability. Subject connector system to 10 days @ 85 +/-3 °C and 90 +/-5 % humidity	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
6	High Temperature Exposure (Electrical)	Mate connectors per durability. Subject connector system to 105 C° for 1008 hours.	0.50mm Terminal 20 milliohms MAXIMUM
			1.20mm Terminal 10.4 milliohms MAXIMUM
7	Solderability	Per SMES-152	Solder coverage: 95% MINIMUM (per SMES-152)
8	IR Process Soldering	Molex IR Profile: ES-40000-5013 Maximum Temperature: 260C	Dimensional: Conformance to Sales Drawing requirements

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6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.
TPA's may become seated during transit, please refer to PS-34646-001 for more information.

7.0 GAGES AND FIXTURES

All applicable gages and fixtures are referenced in the appropriate control plans.

8.0 OTHER INFORMATION

Products conform to GMW3191 class II environment.

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