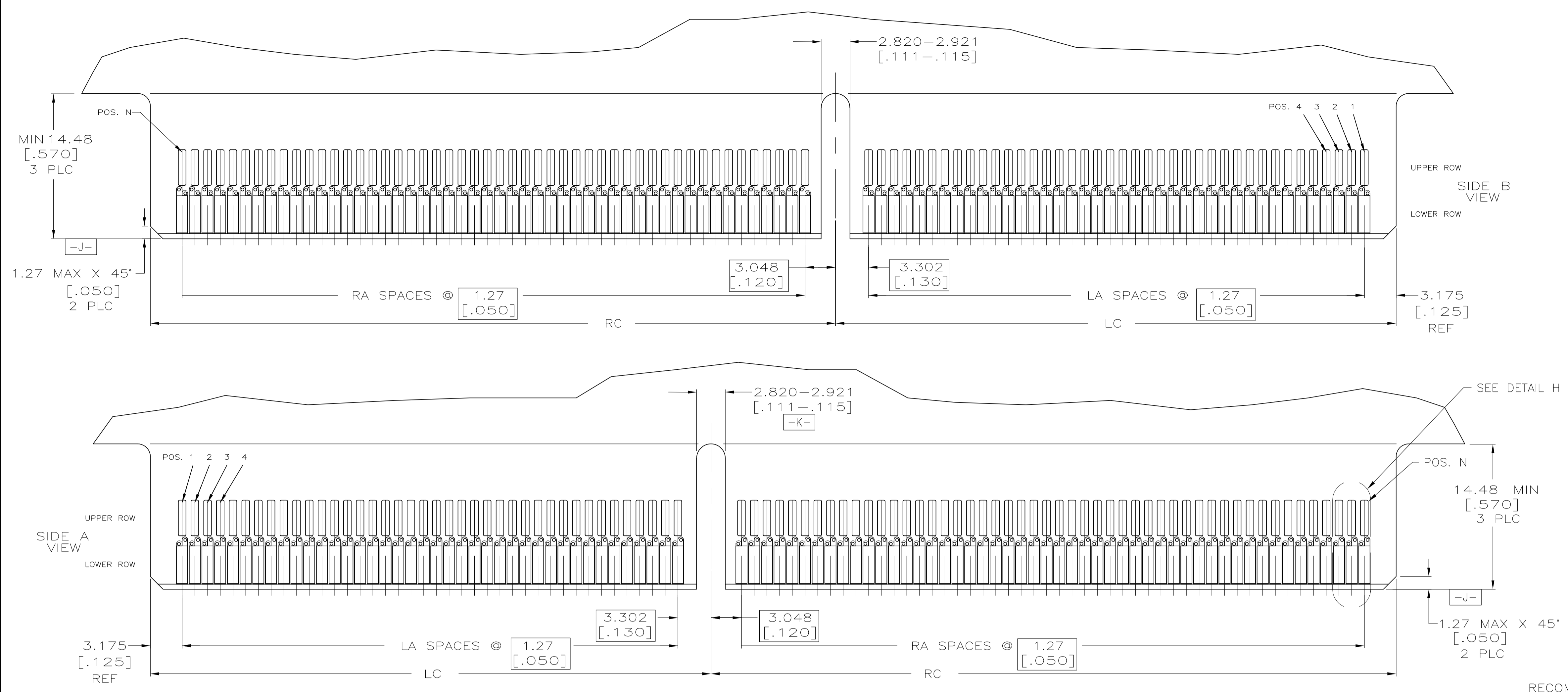


- MATERIAL: PCT, COLOR- BROWN.
- UPPER & LOWER CONTACT MATERIAL: PHOSPHOR BRONZE PER CDA C51100. FASTENER MATERIAL: BRASS
- CONTACT FINISH:
ON MATING SURFACES-
0.00076 [.000030] MIN GOLD PLATE OVER
0.00127 [.000050] MIN NICKEL.
ON SOLDER LEADS-
0.00254 [.000100] MIN TIN OVER 0.00127 [.000050] MIN NICKEL
- PART NUMBER AND DATE CODE MARKED ON THIS SURFACE.
- CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE. ISSUE 1, NOVEMBER 1995.

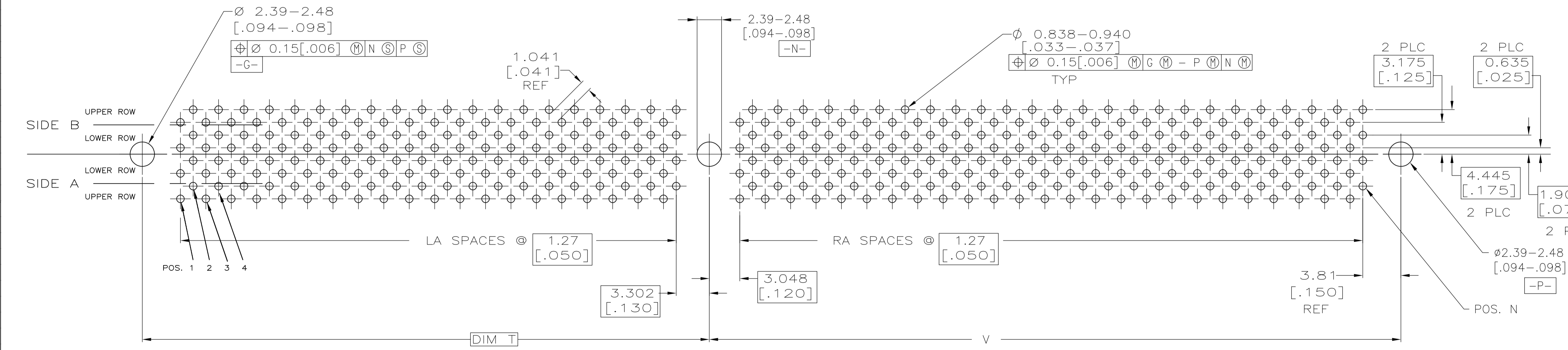
SUPERCEDED BY 6658664-2

83.69 [3.295]	83.95-84.20 [3.305-3.315]	61	66.17 [2.605]	66.42-66.68 [2.615-2.625]	47	155.35 [6.116]	84.25-84.40 [3.317-3.323]	66.73-66.88 [2.627-2.633]	66.81 [2.630]	4.44-4.95 [.175-.195]	2.29-2.79 [.090-.110]	440	110	6658664-2
83.69 [3.295]	83.95-84.20 [3.305-3.315]	61	66.17 [2.605]	66.42-66.68 [2.615-2.625]	47	155.35 [6.116]	84.25-84.40 [3.317-3.323]	66.73-66.88 [2.627-2.633]	66.81 [2.630]	4.44-4.95 [.175-.195]	2.29-2.79 [.090-.110]	440	110	6658664-1
RC	RB	RA	LC	LB	LA	W	V	U	T	S	L	NO. OF TOTAL POSN	NO. OF QUAD POSN	PART NUMBER

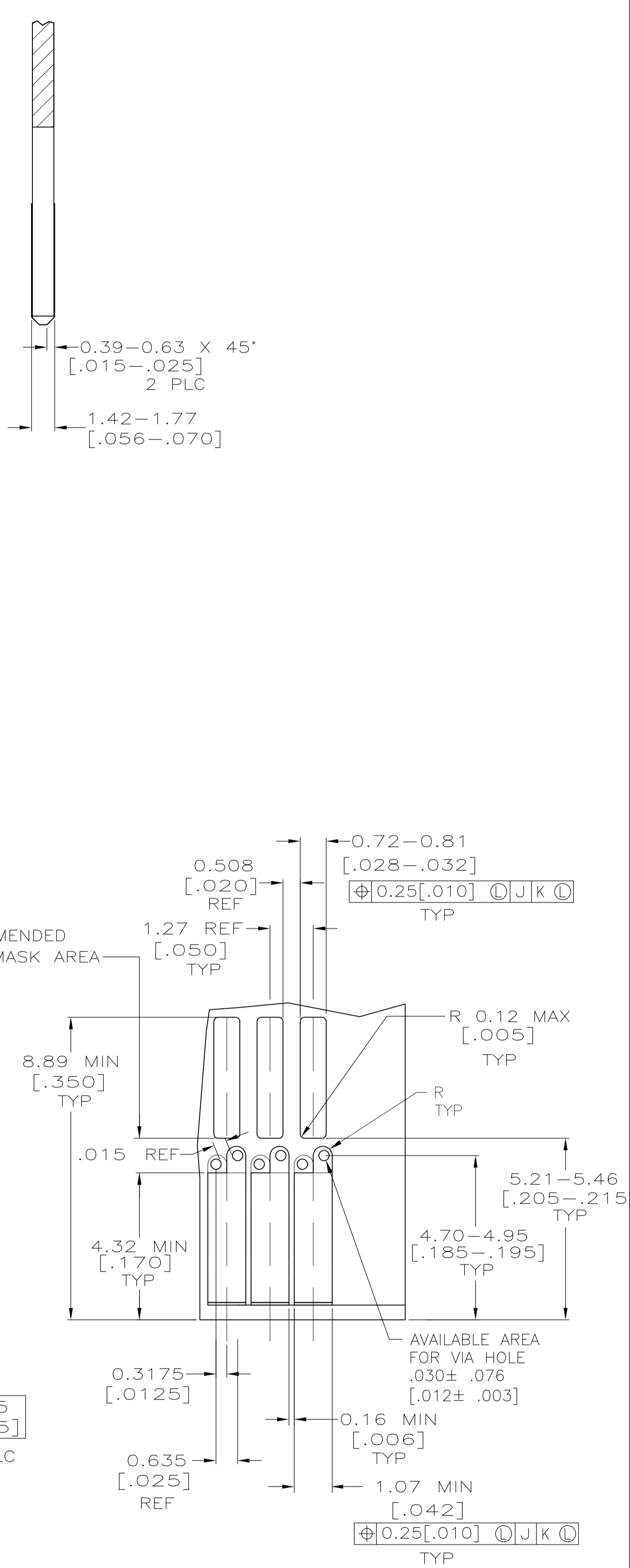
THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN G ATTADIA - DOCKS 01-27-05		Tyco Electronics Corporation	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
0 PLC ± -		1 PLC ± .13 [.005]		NAME: CONECTOR ASSEMBLY, AMP SEC-Z (FOR .062 DAUGHTER BOARD)	
2 PLC ± -		3 PLC ± -		APPLICATION SPEC: 108-1863	
4 PLC ± -		ANGLES ± °		SIZE: A1	
MATERIAL: SEE NOTE 1		FINISH: SEE NOTE 3		WEIGHT: -	
				CUSTOMER DRAWING	



RECOMMENDED FREE BOARD EDGE CONFIGURATION



RECOMMENDED FIXED BOARD CONFIGURATION
(CONNECTOR SIDE SHOWN)



DETAIL H
SCALE: 10 : 1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN G. ATTADIA - DOCKS 01-27-05	Tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm		CHK M. PERCHERKE 01-27-05	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 01-27-05	PRODUCT SPEC	
0 PLC ± -	1 PLC ± -	108-1863		
2 PLC ± ± .13 [.005]	3 PLC ± ± .13 [.005]	APPLICATION SPEC		
4 PLC ± ± .13 [.005]	ANGLES ± ± °	SIZE A1	CAGE CODE 00779	DRAWING NO. 6658664
MATERIAL -	FINISH -	WEIGHT -	CUSTOMER DRAWING	RESTRICTED TO
		SCALE 4:1	SHEET 2 OF 2	REV C