APPI 10	ABLE STANI	DARD									
OPERATING			55 .Q <b>TQ</b> 05	- 0 (1)	STORAGE				- (2)		
	TEMPERATURE RANGE		-55 °C TO 85 °C <sup>(1)</sup>		TEMPERATURE STORAGE	RANGE		-10 °C TO +60	°C (2)		
	OPERATING HUMIDITY RANGE		40 % TO 80 %		HUMIDITY RANGE			40 % <b>TO</b> 70 %		(2)	
	VOLTAGE		200 V AC		APPLICABLE CABLE		.E	_			
CURRE		NT	T 2 A			INSULATION _					
			SPEC	ONS		•					
ITEM			TEST METHOD			F	EQU	IREMENTS	QT	AT	
CONSTRUCTION		•								•	
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORE	ACCORDING TO DRAWING.				×	
		CONFIRMED VISUALLY.						×	×		
	CHARACTERIS								×		
CONTACT RESISTANCE INSULATION RESISTANCE		100 mA (DC OR 1000 Hz).				15 mΩ MAX . 1000 MΩ MIN.				<b> </b>	
										_	
VOLTAGE PROOF		650 V AC FOR 1 min.			NO FLA	NO FLASHOVER OR BREAKDOWN.				_	
	_ CHARACTER		TICS 100 TIMES INSERTIONS AND EXTRACTIONS. 1) CONTACT RESISTANCE: 20 mΩ MAX.						×	1	
MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.			2) NO [	2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				_	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, 2 h IN 3 DIRECTIONS.				1)NO ELECTRICAL DISCONTINUITY OF 1 μs. 2)NO DAMAGE. CRACK AND LOOSENESS OF			×	-	
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.				PARTS.			×	-	
ENV I RONMEI	NTAL CHARAC				ı					1	
		EXPOSED AT 40±2 °C, 90 TO 95 %, 96 h.				1) CONTACT RESISTANCE: 20 mΩ MAX. 2) INSULATION RESISTANCE: 1000 MΩ MIN. 3) NO DAMAGE. CRACK AND LOOSENESS OF			×	_	
(STEADY STATE) RAPID CHANGE OF		TEMPERATURE							×		
TEMPERATURE		$-65 \rightarrow +15 \text{ TO } +35 \rightarrow +125 \rightarrow +15 \text{ TO } +35 ^{\circ}\text{C}$				TS.	0117101	N PIND EGGENEGG GI	^		
		TIME 30 → 10 TO 15 → 30 → 10 TO 15 min.									
		UNDER 5 CYCLES.									
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			-	1) CONTACT RESISTANCE: 20 mΩ MAX. 2) NO HEAVY CORROSION.				_	
SULPHUR DIOXIDE		EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA - 39)			2) NO F					-	
RESISTANCE TO		1)SOLDER BATH:SOLDER TEMPERATURE,			NO DEF	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.				_	
SOLDERING HEAT		260±5°C FOR IMMERSION, DURATION, 10±1s.			LOOSE						
		2)SOLDERING IRONS : 350°C FOR 3 s MAX.								-	
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245±3°C, FOR IMMERSION DURATION, 2 s.				A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF				_	
		FOR IMMERSION DURATION, 2 S.				THE SURFACE BEING IMMERSED.					
COUNT		DESCRIPTI	ESCRIPTION OF REVISIONS		DESIGNED			CHECKED		DATE	
<u>^</u> REMARK						ADDDS	/F.	110 01/1	15.0		
			INCLUDED WHEN ENERGIZED.			APPRO\		HS. OKAWA	15.0		
(2) TH	IS STORAGE I	NDICATES A LONG-TERM STORAGE STATE				CHECK		HT. YAMAGUCHI	+	6. 04	
			DUCT BEFORE THE BOARD MOUNTED.			DESIGN		MT. ITANO	15.0		
Unless otherwise specified, Note QT:Qualification Test A			efer to MIL-STD-1344. T:Assurance Test X:App		DRAW	N	MT. ITANO	15. 0			
Test					DRAWING				1-21	<u> </u>	
H45-			FOTDIO CO. LTD.		ART NO.			A4B-6PA-2DS (71)	<u>7</u> 1	1 /4	
FORM HD0011-		KUSE EI	_ECTRIC CO., LTD.	ODE NO.	NO.   CL622-0355-2-71   2			<u>/0\</u>	1/1		