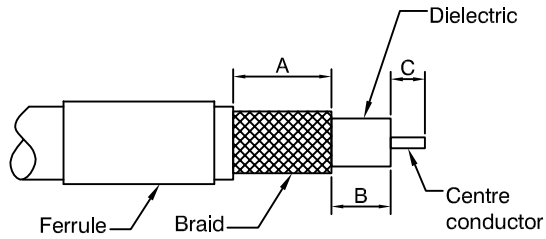


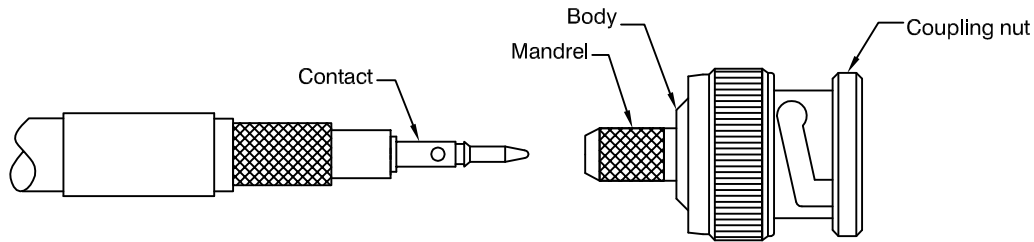
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

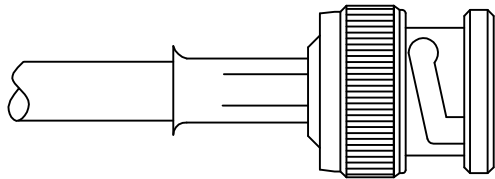
A = 8mm
B = 5mm
C = 4mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact seated. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB10-2053-75	N/A	DCCC1113	1.72	5.41

First Issue	MS	1	31 Jan 13
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

M Spooner

CHECKED BY:

J Cracknell

APPROVED BY:

M Spooner

DATE:

31 Jan 13

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Crimp
Plug

DRAWING NUMBER:

VAIB1109

PAGE: 1 OF 1