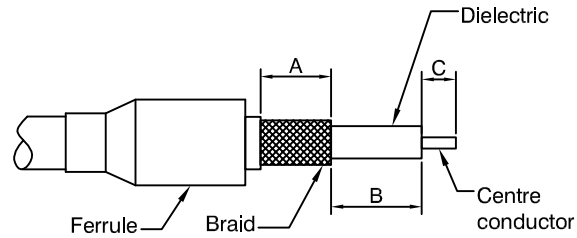


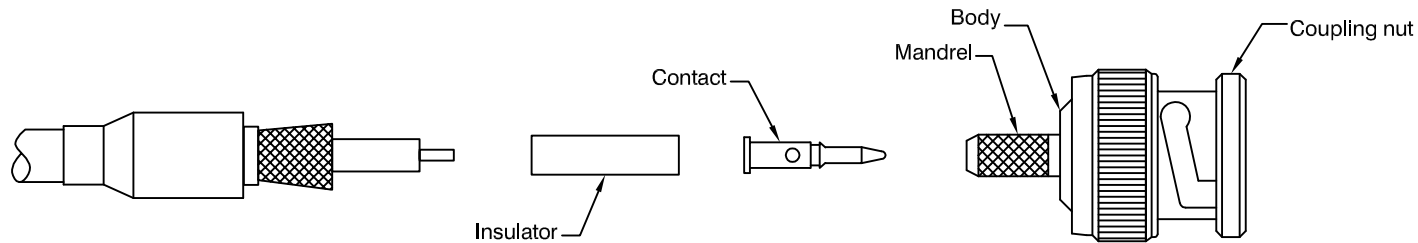
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

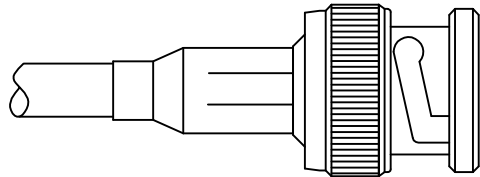
A = 8mm
B = 3mm
C = 3mm



2) Slide the insulator over the dielectric. Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB10-2087	VX1301	DCC1113	1.72	5.41

First Issue	SN	1	18 Oct 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE


Connectivity Solutions
 7-13 Russel Way,
 Widford Industrial Estate,
 Chelmsford, Essex,
 CM1 3AA, UK.
 Tel: +44 (0) 1245 359515
 Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

18 Oct 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Crimp
Plug

DRAWING NUMBER:

VAIB1104

PAGE: 1 OF 1