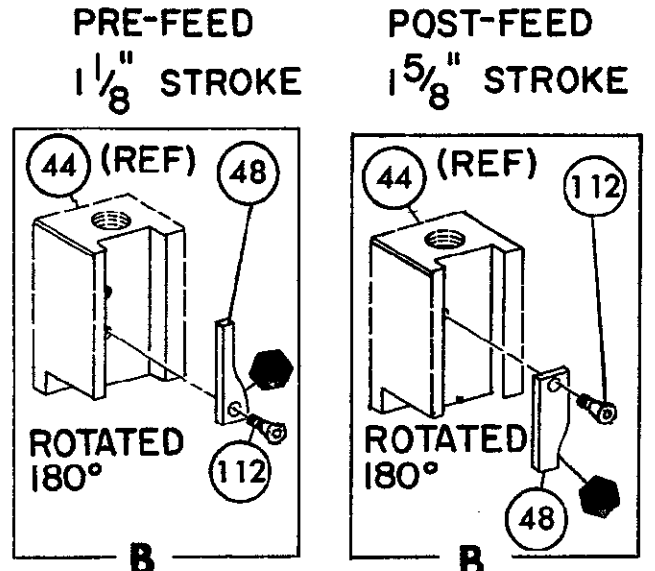
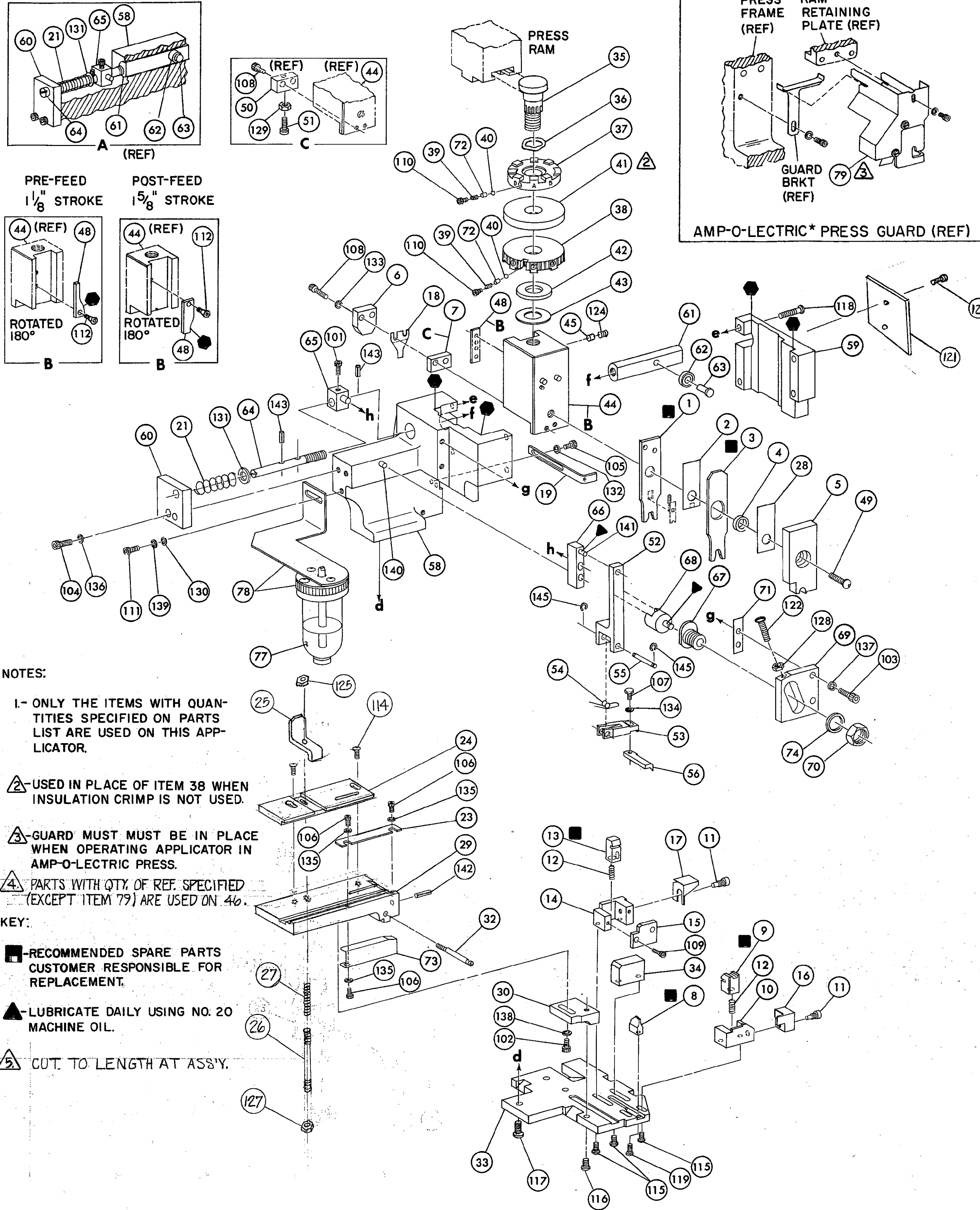


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - △ PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON 46.
- KEY:**
- - RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - △ - CUT TO LENGTH AT ASS'Y.

QTY	PART NO	DESCRIPTION	ITEM NO
REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140
#	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136
3	21057-3	WASHER, LOCK (NO 6) FRONT STRIP GUIDE	135
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131
#	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130
#	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
1	21071-3	NUT, HEX, LOCK (DRAG)	127
#	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
1	21018-6	NUT, HEX, MACH (8-32) (DRAG)	125
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
2	21017-2	SCR, DRIVE (#2 X .19) I.D. PLATE	123
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122
1	461264-1	PLATE, IDENTIFICATION	121
#	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
2	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) R STRIP GUIDE	114
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	113
#	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	112
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	111
2	1-21000-9	SCR, SKT HD CAP (6-32 X .38) REAR SHEAR PLATE	110
2	2-21000-9	SCR, SKT HD CAP (8-32 X .71) DEPRESSOR	109
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	108
2	1-21000-8	SCR, SKT HD CAP (6-32 X .25) F STRIP GUIDE	107
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	106
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	105
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	104
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	103
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	102
REF.	455749-1	GUARD, WINDOW	79
#	1-465184-0	LUBRICATOR ASSY	78
#	#	OIL, LUBRICATING	77
REF.	458109-1	WASHER, SPECIAL	76
#	#	PLATE, STRIP GUIDE COVER	75
1	690603-1	SPRING, ASSIST	74
REF.	690517-1	SPACER	73
REF.	22594-8	NUT, HEX	72
1	240628-1	PLATE, ADJUSTMENT	71
1	240626-1	SHAFT, PIVOT	70
1	240633-1	BUSHING	69
1	455680-1	LEVER, INTERMEDIATE	68
1	240629-1	BLOCK, PIVOT	67
1	240632-2	SCREW, ADJUSTMENT FEED ROD	66
1	240659-3	PIN, CAM ROLLER	65
1	240658-1	ROLLER, CAM	64
1	454398-2	ROD, FEED	63
REF.	454178-1	GUIDE, FEED ROD	62

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.045	20			41987
B	.040	22			41988
C	NOT USED				41989
D	NOT USED				42235

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.055	"F"	.500	A1 8040
INSUL	#	#		

WIRE RANGE: 22-20 INSULATION RANGE: # PRESS NO: 565435-5

REMARKS: AMP-O-LECTRIC PRE FEED

I. D. PLATE (REF): 461264-1

REMARKS	NO	REV
TO APPLY TERMINAL		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

SET UP PAGE 10-1	458637-1	740
E 0150-8721-98	DR 5/6/94	APP 11/11/94
B 0150-6408-95	CHK 11/95	REL 11/95
C 0150-6263-95	CHK 11/95	REL 11/95
B ECN A158288	CHK 11/95	REL 11/95
A REV ITEM 37 PER R239/	15/93-78	APP



LOC A D NO 466129-2 REV E

NAME: MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (TAB RECEPTACLE)