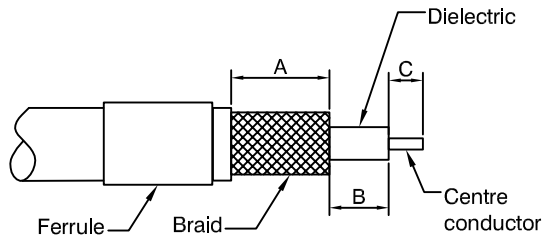


# Assembly Instructions

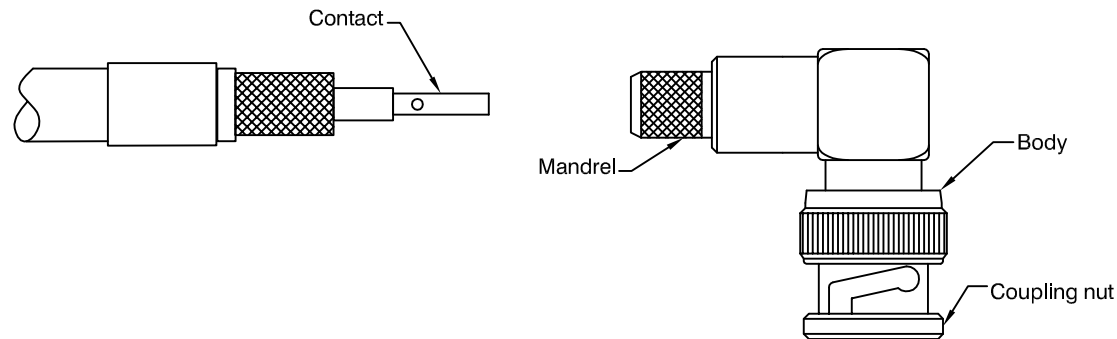
1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

- A = 8mm
- B = 2mm
- C = 3mm

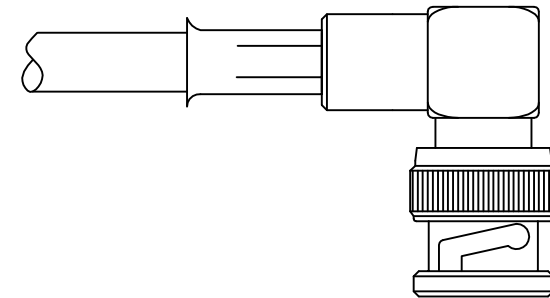


Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VB20-2031-1202	N/A	DCC1113	1.72	6.48
VB20-2031-1203	N/A	DCC1113	1.72	6.48
VB20-2031C	N/A	DCC1113	1.72	6.48
VB20-2033C	N/A	DCC1113	1.72	6.48
VB20-2037C	N/A	DCC1113	1.72	6.48
VB20-2050C	N/A	DCC1113	1.72	5.41
VB20-2051C	N/A	DCC1113	1.72	5.41
VB20-2053C	N/A	DCC1113	1.72	5.41
VB20-2087-1202	N/A	DCC1113	1.72	5.41
VB20-2087C	N/A	DCC1113	1.72	5.41
VB20-2089-1202	N/A	DCC1113	1.72	5.41

2) Crimp the contact onto the centre conductor. Insert the contact into the body ensure the contact captivates, on Make sure the braid is on the outside of the mandrel.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



First Issue	SN	1	01 Nov 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE

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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	P Couzens
TOLERANCES:	APPROVED BY:	M Nielsen
	DATE:	01 Nov 01

DESCRIPTION:  
**Stripping and Assembly  
Instructions for BNC Crimp  
Right angle Plug**

DRAWING NUMBER: <b>VAIB2102</b>
PAGE: 1 OF 1