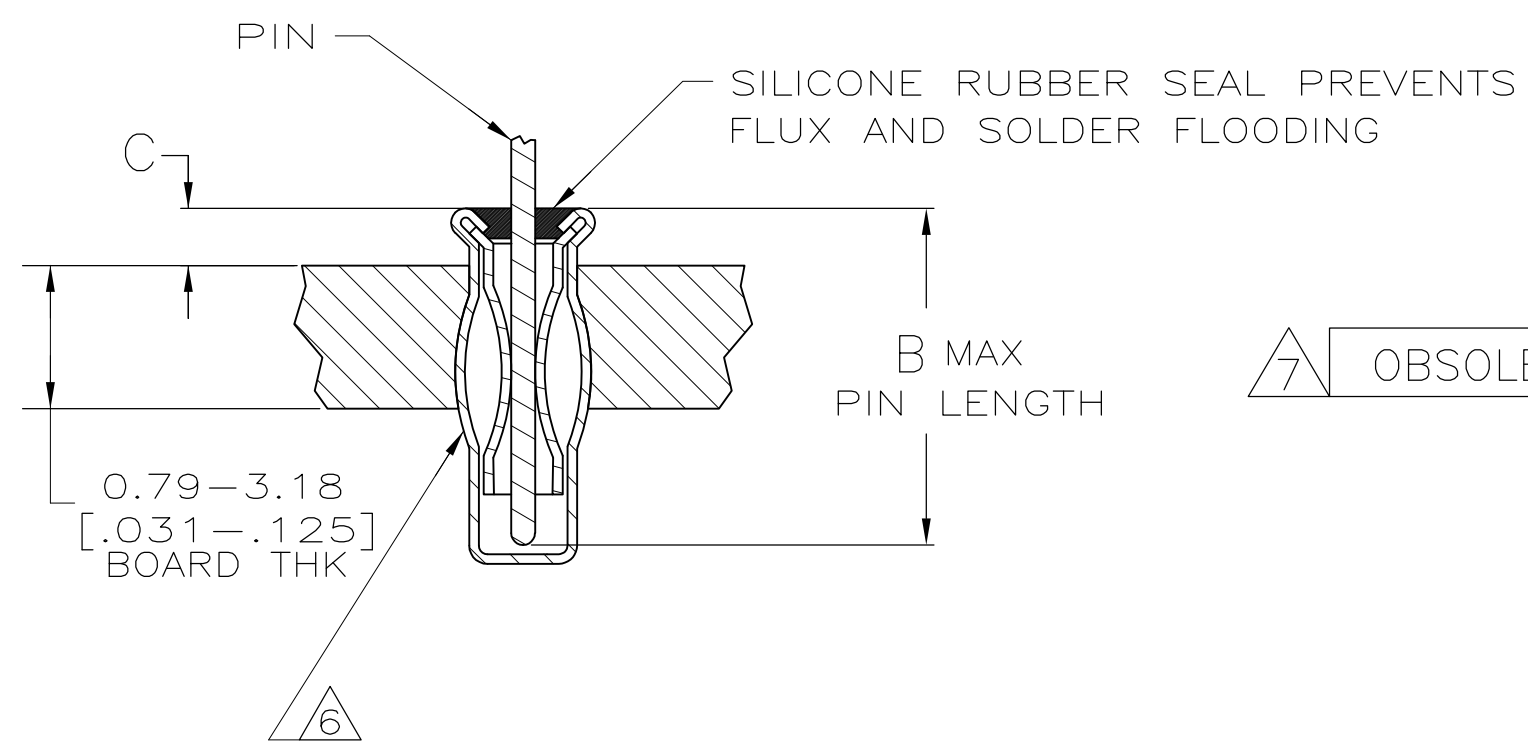
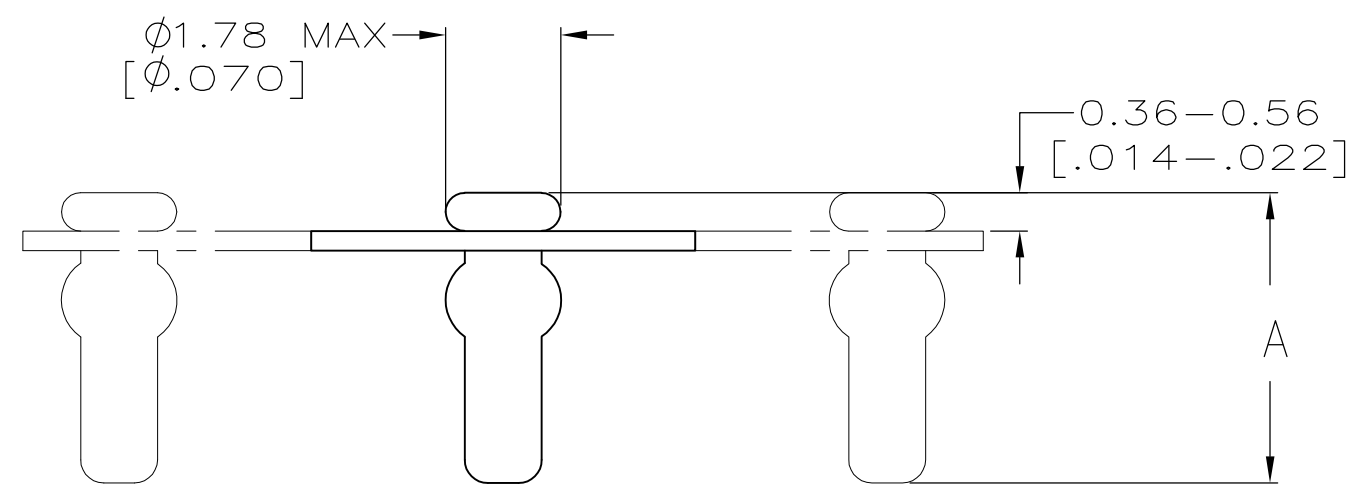
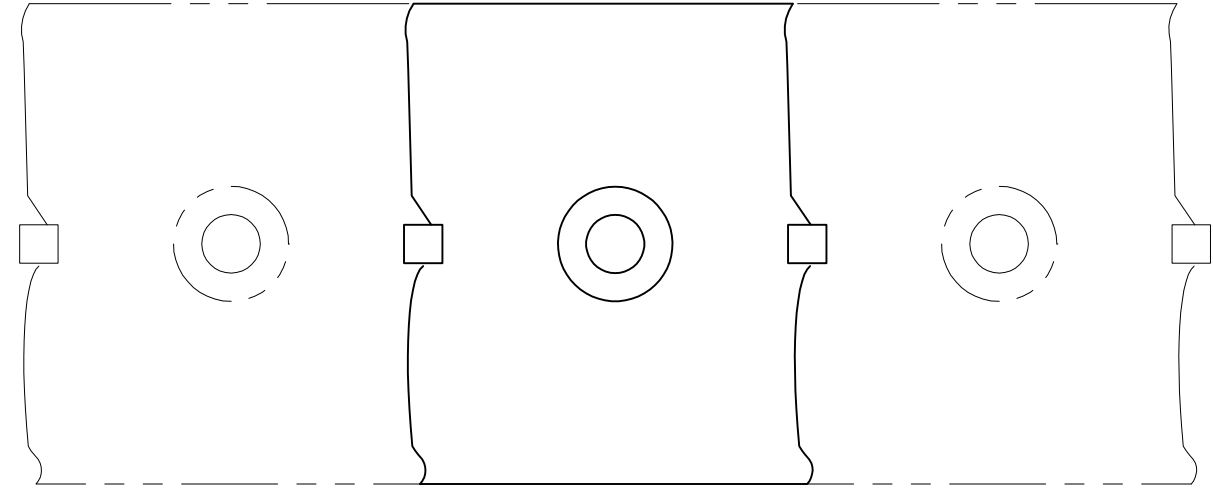


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	0	RELEASED		26JAN06	JDP	JGH	
	01	REVISED PER ECO-09-024606		03NOV09	KK	AEG	



- 1 MATERIAL:  
 EYELET- COPPER PER ASTM B 152  
 SPRING- BERYLLIUM-COPPER PER ASTM B 194  
 SEALANT- SILICONE RUBBER, RTV 738.
- 2 TIN PLATE PER ASTM B 545, 0.00254 [.000100] MINIMUM THICKNESS.
- 3 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MINIMUM THICKNESS.
- 4. PACKAGE 50,000 PER REEL.
- 5 TO ENSURE 1/2 OZ MIN RETENTION, DO NOT EXCEED 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN.
- 6 PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS Ø1.32 [Ø.052] MINIMUM, +0.08 [.003] MAX. PRIOR TO SOLDERING.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

7 OBSOLETE	.056-1.14 [.022-.045]	3.40 [.134]	3.51 [.138]	Ø0.56-Ø0.64 [Ø.022-Ø.025]	3	2	5645899-8-
	.056-2.54 [.022-.100]	6.50 [.256]	6.60 [.260]	Ø0.46-Ø0.64 [Ø.018-Ø.025]	3	2	5645899-5
	C DIM	B DIM	A DIM	PIN DIA	5 SPRING EYELET FINISH		PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.20[.008] 4 PLC ± - ANGLES ± - FINISH SEE TABLE	DWN J. POLIGNONE 26JAN06 CHK J. HAVENER 26JAN06 APVD J. HAVENER 26JAN06 PRODUCT SPEC 108-14008 APPLICATION SPEC 114-26004 WEIGHT - CUSTOMER DRAWING	Tyco Electronics Corporation Harrisburg, PA 17105-3608 NAME MINIATURE SPRING SOCKET ASSY SERIES 2 SIZE A2 CAGE CODE 00779 DRAWING NO C=5645899 SCALE 10:1 SHEET 1 of 1 REV 01
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