

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: TOOL CONTAINER BOX (SUPPLIED BY VENDOR) MUST HAVE LABEL, DWG. PART NO. 999-621, AFFIXED. LABEL PROVIDED BY VENDOR.

3. DO NOT SCALE THIS DRAWING.

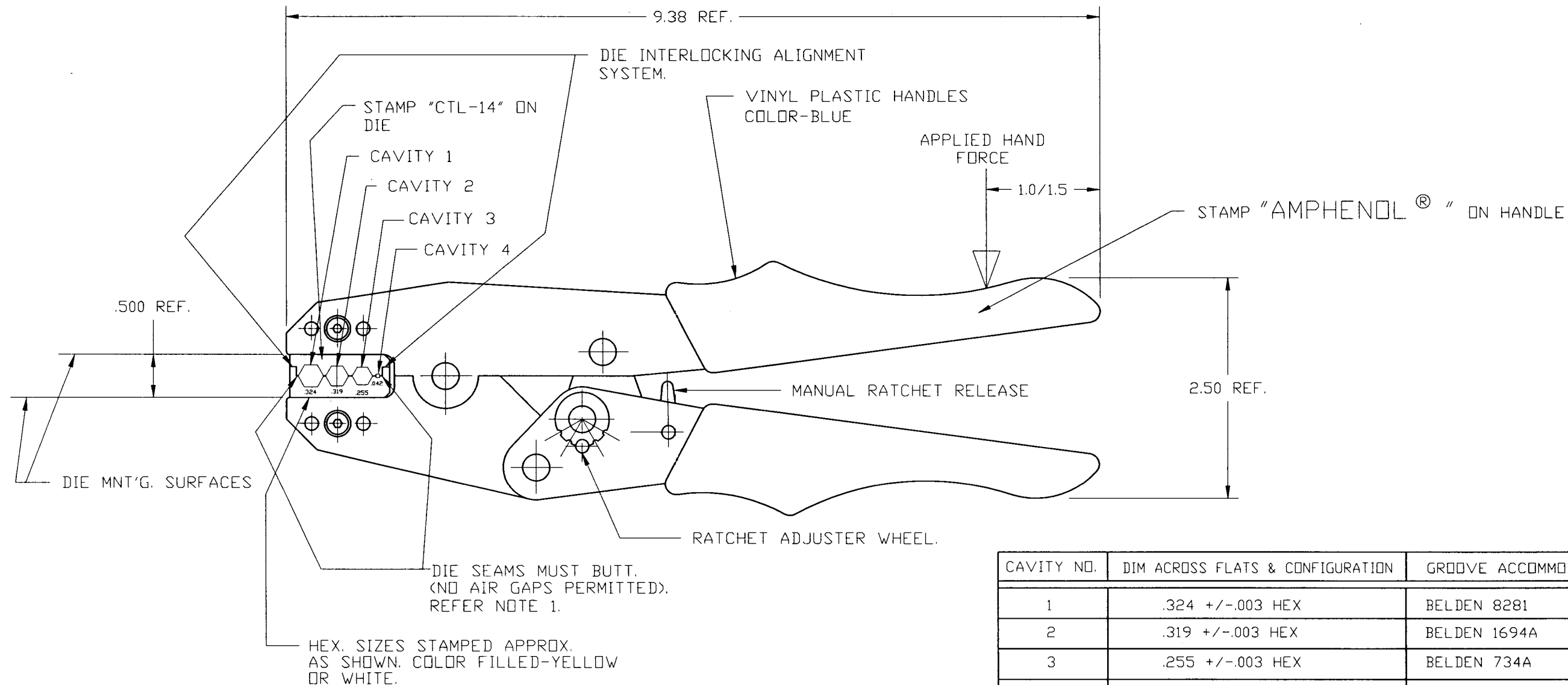
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-14

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	RELEASE TO MFG.	8/25/00	43452	CPM/



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.324 +/- .003 HEX	BELDEN 8281
2	.319 +/- .003 HEX	BELDEN 1694A
3	.255 +/- .003 HEX	BELDEN 734A
4	.042 +/- .003 SQUARE	ALL OF ABOVE

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ±.015 (0,381 mm) 3 PLACE DECIMAL ±.005 (0,127 mm) ANGLES ± 1°	MATERIAL AS PURCHASED	DRAWN C. McGRATH	DATE 7/19/00	TITLE QUICK CRIMP TOOL FOR 75 OHM CRIMP PLUG	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810		
	REFERENCE	ENGINEER T. AUBIN	DATE 7/19/00			SCALE: .75:1 SHEET OF	
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