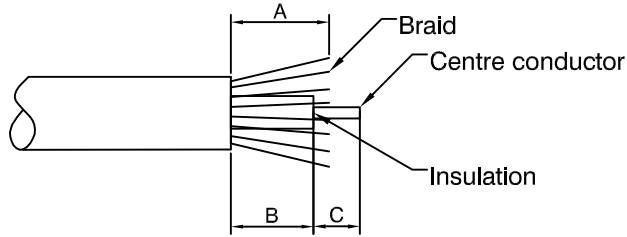


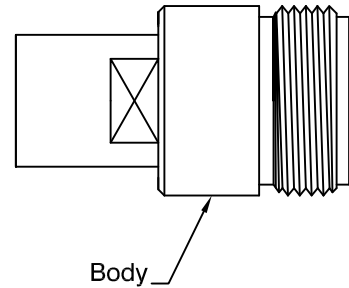
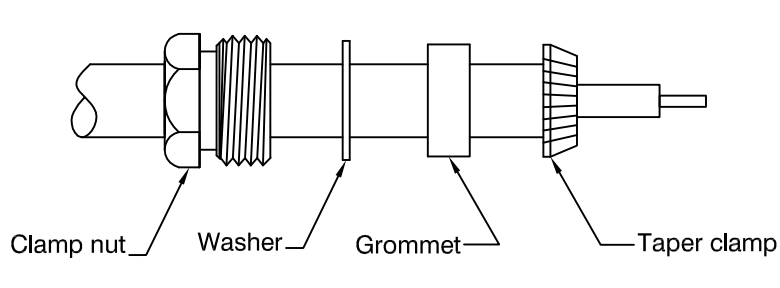
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

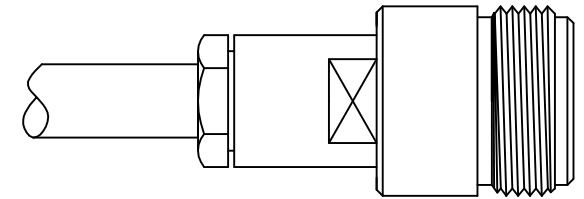
A = 5mm
B = 3mm
C = 5mm



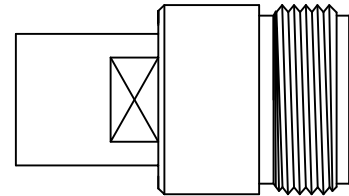
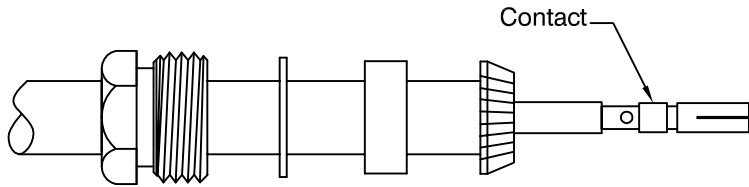
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



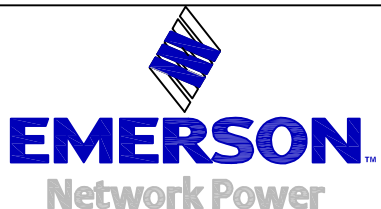
4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



3) Solder the contact onto the centre conductor.



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Connectivity Solutions
7-13 Russel Way,
Widford Industrial Estate,
Chelmsford, Essex,
CM1 3AA, UK.
Tel: +44 (0) 1245 359515
Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
± 0.2mm unless
otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

11 Jan 02

TITLE:

Stripping and Assembly
Instructions for N Clamp
Jack

PART NUMBER:

VAIN3201

PAGE: 1 of 1