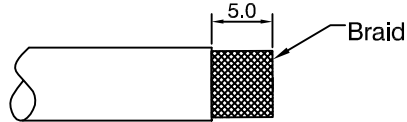


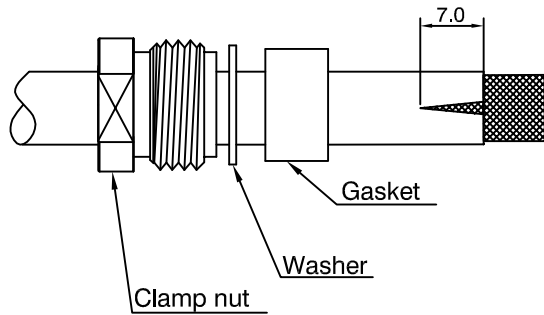
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to damage the braid.

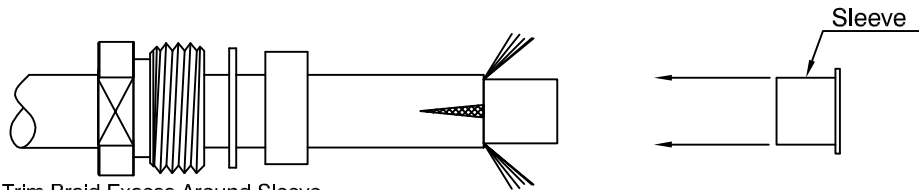


2) Slide Gasket, Washer and nut onto cable.

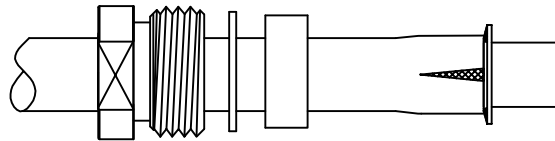
3) Cut 2 slots in jacket 7mm opposite sides.



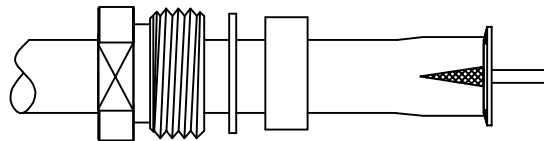
4) Push Sleeve Under Braid & Jacket.



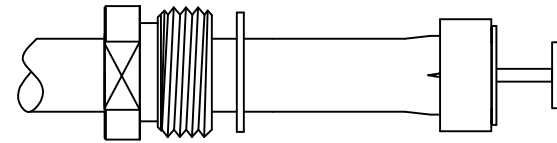
5) Trim Braid Excess Around Sleeve.



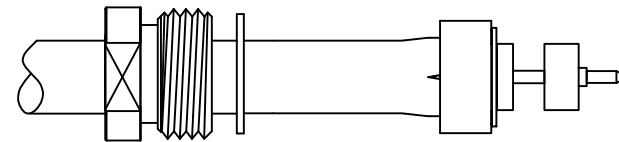
6) Trim Cable Dielectric Against Sleeve.



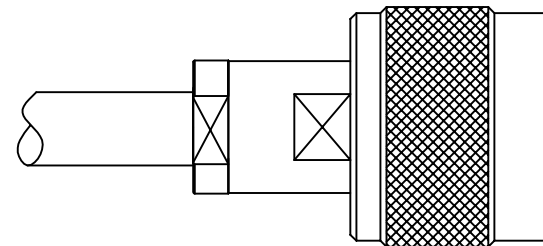
7) Slide thinnest insulator (Counter bore facing towards contact tip) over the center conductor.



8) Solder pin on and slide second insulator over the pin abut to first.



9) Screw connector together.



First Issue	JC	1	28 June 12
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

J Cracknell

CHECKED BY:

M Spooner

APPROVED BY:

M Spooner

DATE:

28 June 12

DESCRIPTION:

Stripping and Assembly
 Instructions for N clamp Plug
 (VNS10-2021)

DRAWING NUMBER:

VAIN1206

PAGE: 1 OF 1