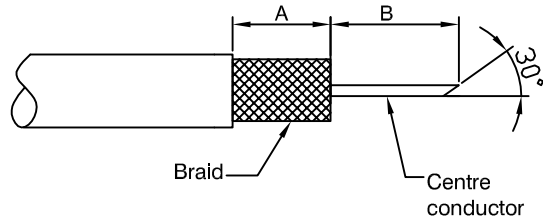


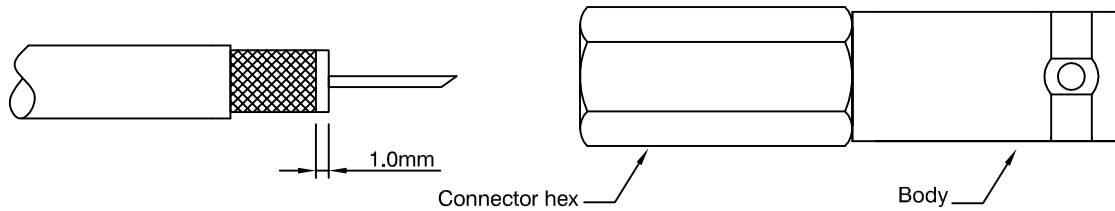
# Assembly Instructions

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately a 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

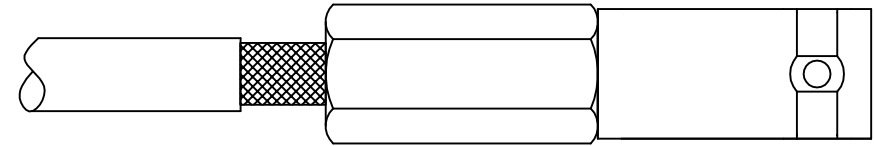
A = 6.4mm  
B = 12.7mm



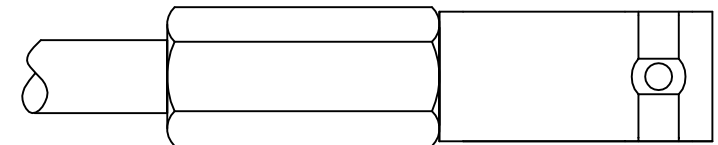
2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
TOBNC30-58	VRS506	N/A	N/A	N/A
TOBNC30-62T	VRS506	N/A	N/A	N/A
TOBNC30-59/62	VRS506	N/A	N/A	N/A
TOBNC30-6M	VRS506	N/A	N/A	N/A
TOBNC30-8281	VRS506	N/A	N/A	N/A

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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	P Couzens
TOLERANCES:	APPROVED BY:	M Nielsen
	DATE:	01 Nov 01

DESCRIPTION:  
**Stripping and Assembly  
Instructions for BNC Twist On  
Jack**

DRAWING NUMBER:  
**VAIB3301**  
PAGE: 1 OF 1