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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER. PART NUMBER, REVISION, DESCRIPTION, FEED TYPE. CONVERT TO PART NUMBERS REQUIRED. SERVO LATCH PLATE, SMART APPLICATOR, PNEUMATIC FEED.

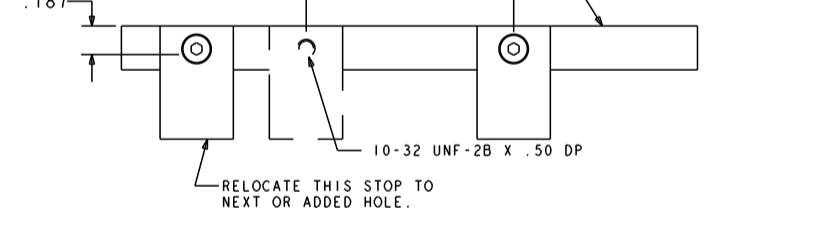
APPLICATOR DATA. CRIMP SIZE TYPE. WIRE .136 [3.45 mm] D. INSUL -. APPLICATOR INSTRUCTIONS 408-10389.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION. TERMINAL NAME: FULLY INSULATED FASTON. WIRE STRIP LENGTH .265-.297 IN [6.73-7.54 mm]. INSULATION DIAMETER RANGE .105 MAX. TERMINAL APPLICATION SPECIFICATION 114-2123. TERMINALS APPLIED.

WIRE SIZE, CRIMP HEIGHT INCH [mm], CRIMP HEIGHT REFERENCE SETTING, SOLDER. 22, 24 OR 26. 0.065 +/- 0.002 [1.65 +/- 0.05]. 6.0, 7.4. .12 IN [3.05mm].

- 1 RECOMMENDED SPARE PARTS
2 GREASE BEARING SURFACES LIGHTLY
3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY...
5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
7 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
8 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY...
9 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING...
10 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.
11 ITEM 7 MUST BE REMOVED IF APPLICATOR IS USED ON BENCH MACHINE.
12 ITEM 5/22 AND 9 ARE REQUIRED WHEN RUNNING ON A LEADMAKER. ITEM 42 REQUIRED WHEN RUNNING ON A BENCH MACHINE.
13 TO CHECK CRIMP HEIGHT, CRIMP SOLDER (Ø.12 IN [3.05mm] 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.

4 IT MAY BE NECESSARY TO MODIFY THE T-TERMINATING/K-PRESS BASE PLATE BEFORE USE BY ADDING A 10-32 HOLE TO RELOCATE THE FORWARD STOP AS SHOWN.



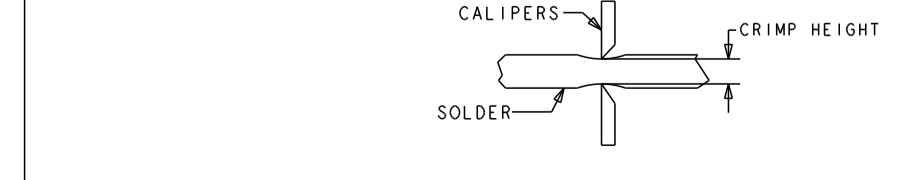
- 5 ITEMS 253 AND 255 MUST BE INSTALLED IN THE G-TERMINATING UNIT CHIP RELIEF HOLE BEFORE INSTALLING THE APPLICATOR.
6 ITEM 257, REQUIRED IF APPLICATOR IS RUN ON T-TERMINATING UNIT/K-PRESS. GUARD, ITEM 256, REQUIRED IF APPLICATOR IS BEING USED ON G-TERMINATOR.
7 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
8 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
9 ITEMS NOT SHOWN.
10 ITEM 261 REQUIRED WHEN APPLICATOR IS REMOVED FROM LEADMAKER AND PLACED IN AMP-O-LECTRIC\* TERMINATING UNIT.

\*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Parts list table with columns for item number, quantity, part number, description, and item number. Includes items like SCR, SHC, M4x10, BRACKET, HOLD DOWN, etc.

REVISIONS table. SET UP GAUGE 2119599-1. LOC A, DIST 66. REVISIONS: A RELEASED, B ECR-17-005267.

Main parts list table with columns for quantity, part number, description, and item number. Includes RAM, AMP STYLE, SIDE FEED, NON-ADJ., SCR, SKT HD CAP, SHCS, LOW HEAD, etc.



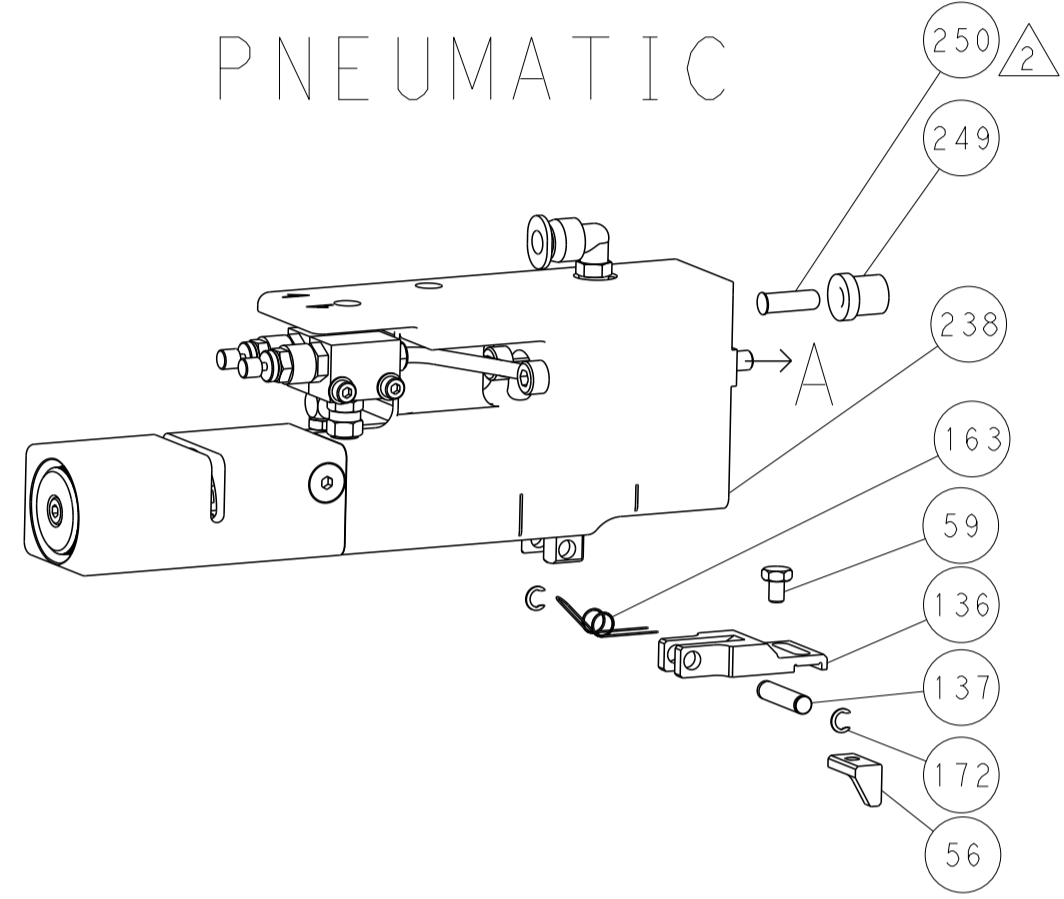
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

Technical drawing footer including dimensions, tolerances, material, weight, and customer accessible production drawing information.

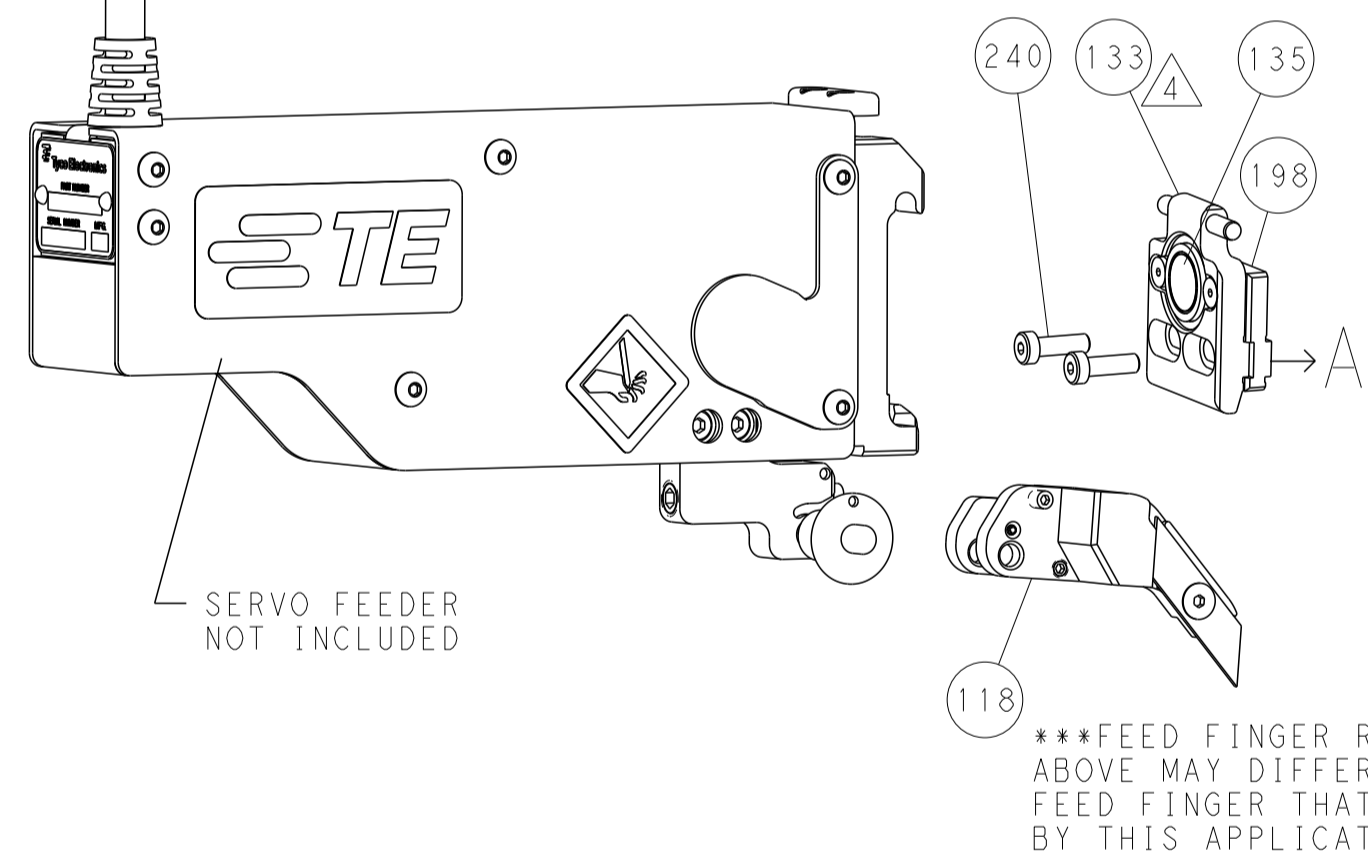
REVISONS		DATE	OWN	APVD
LOC	DIST			
A	66			
P	LYN			
DESCRIPTION				
SEE SHEET 1				

## FEED TYPE

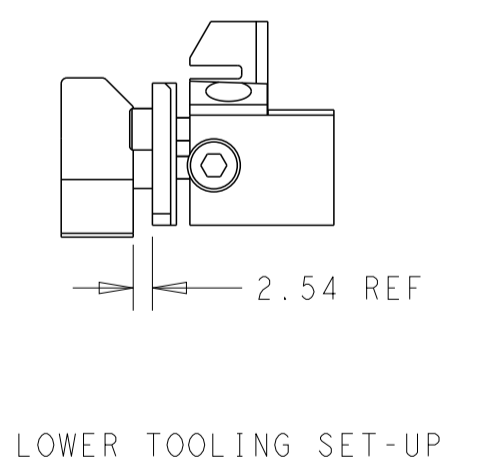
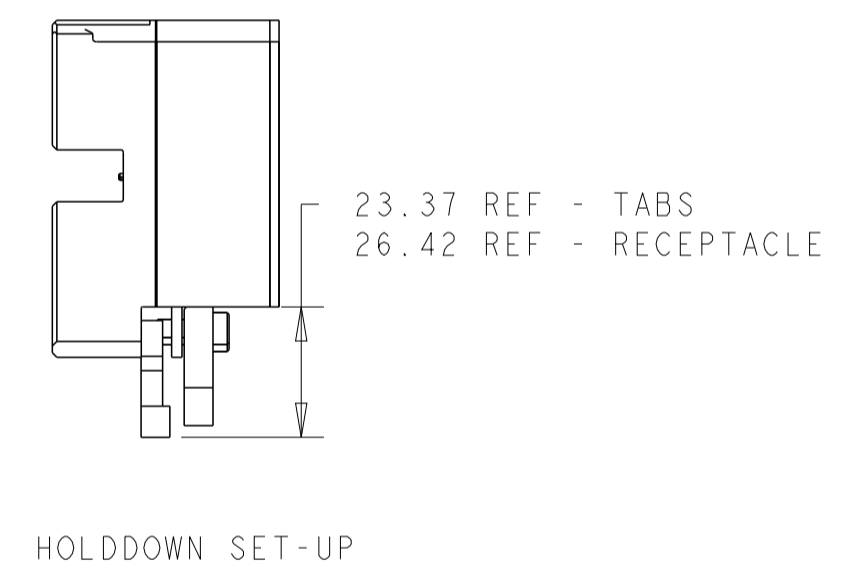
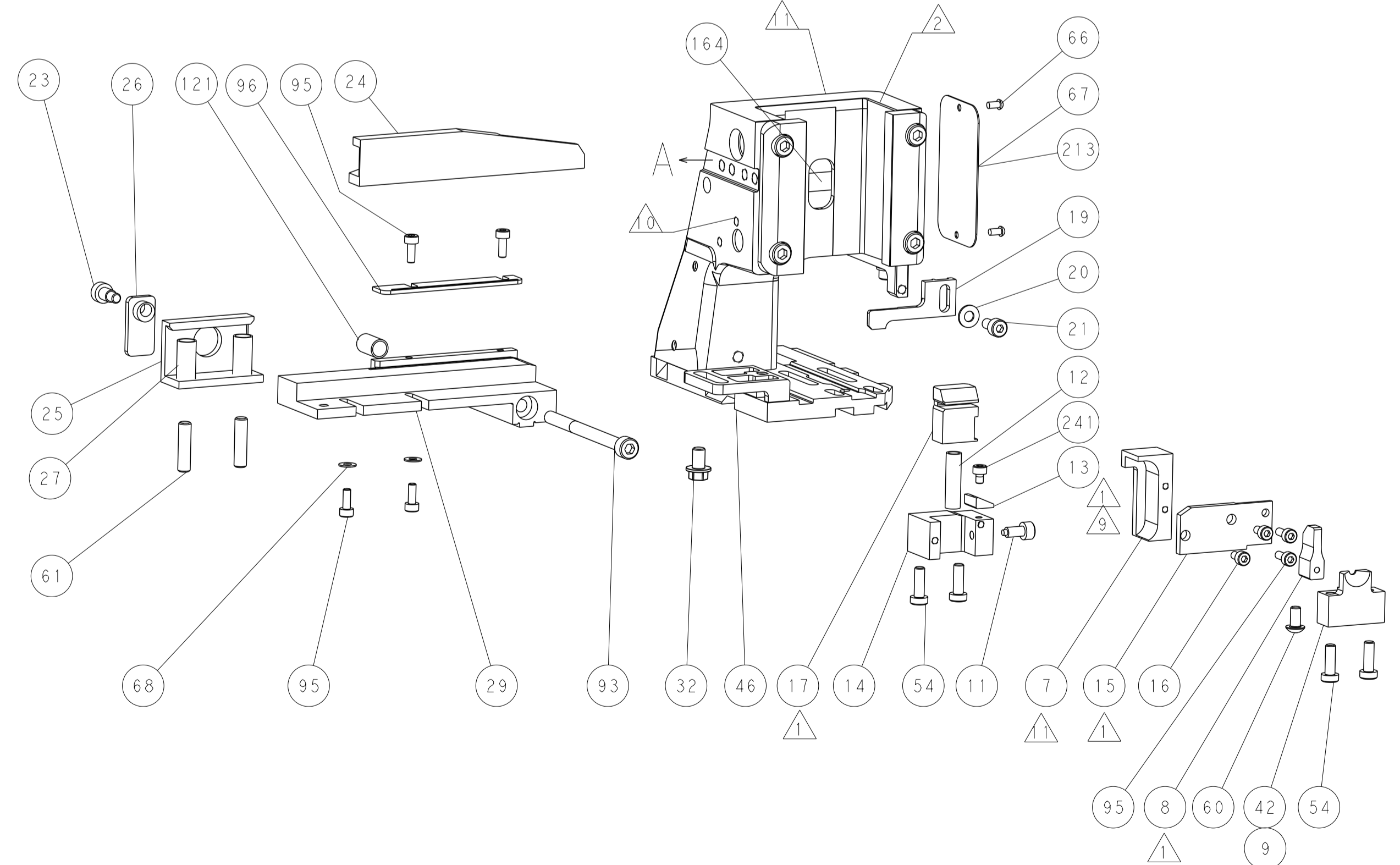
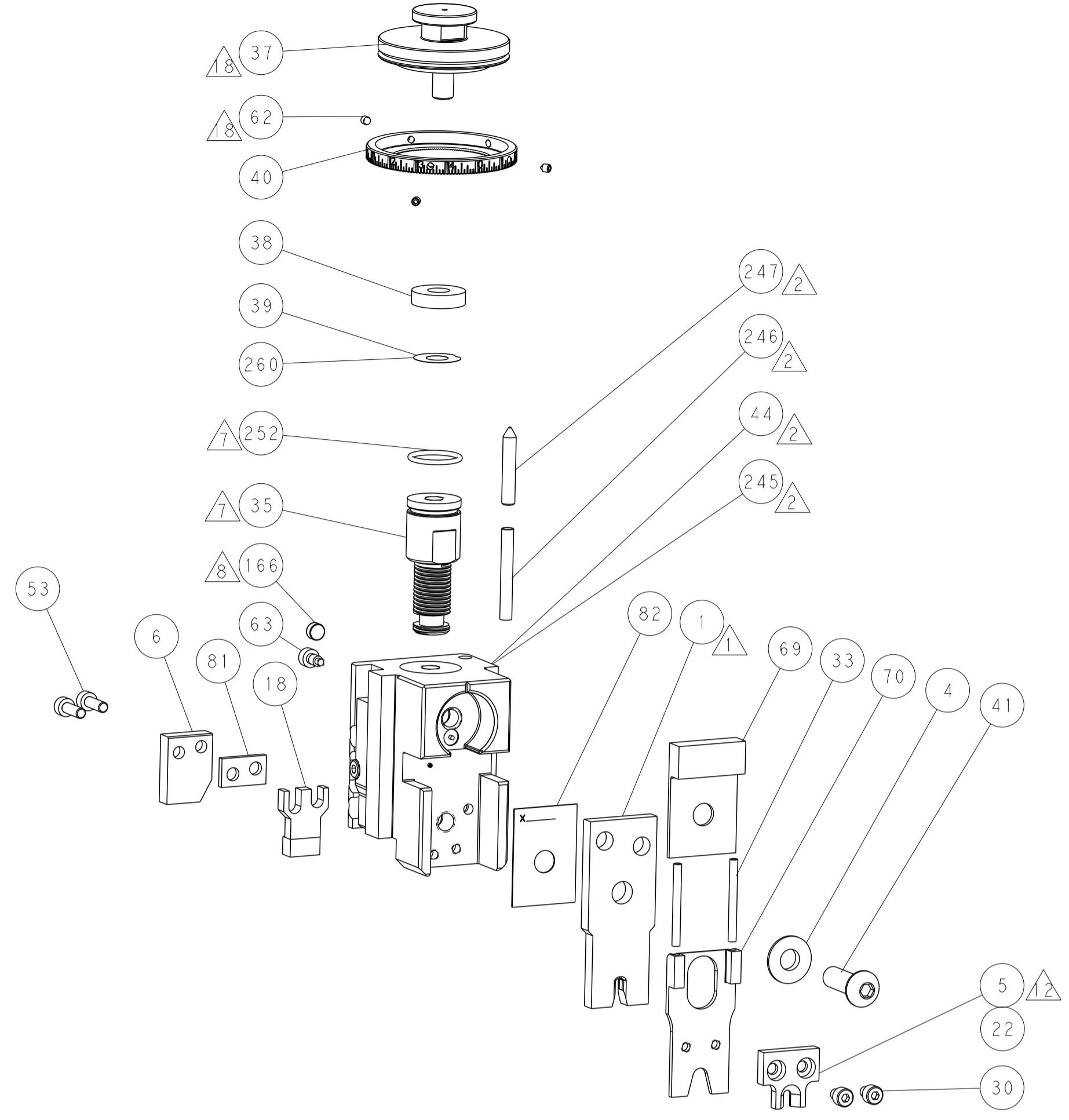
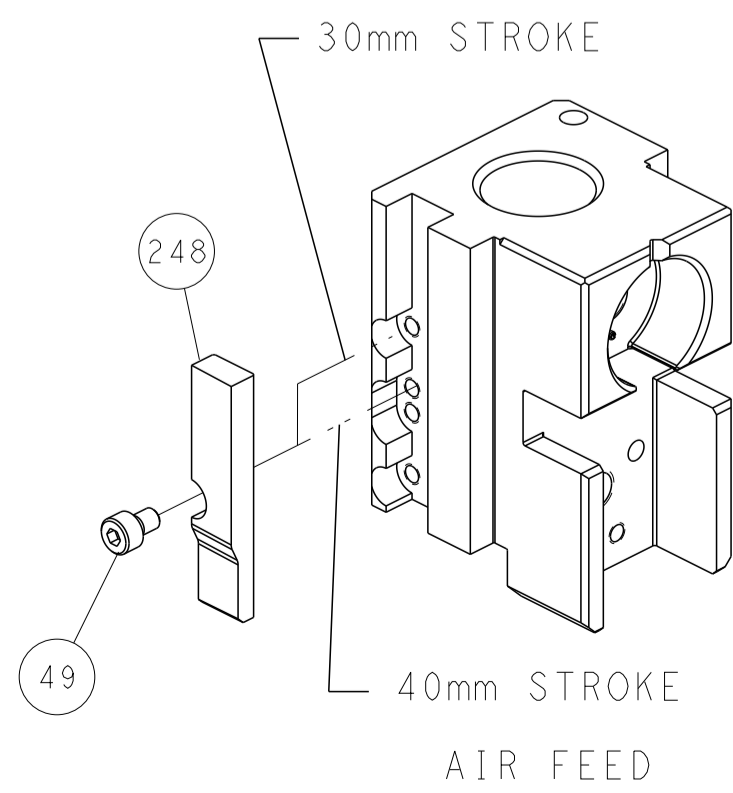
### PNEUMATIC



### SERVO LATCH PLATE



### CAM POSITIONS



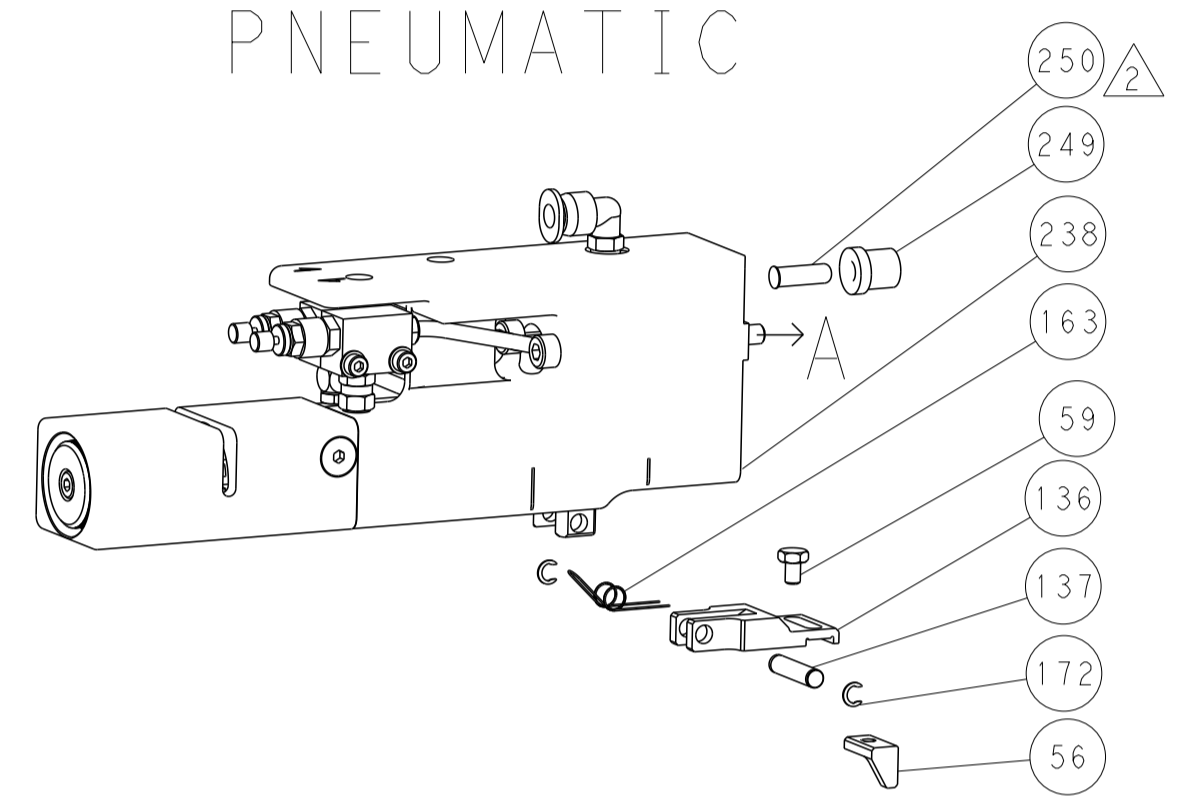
**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: B. WEAVER 12JUN2012		TE Connectivity Harrisburg, PA 17105-3608
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	
MATERIAL:		FINISH:		CHK: G. HOFNER 12JUN2012	APVD: T. ELBIN 12JUN2012	NAME: Ocean Side Feed Applicator
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE: 1:1	SHEET: 2 OF 4	REV: B	RESTRICTED TO:	



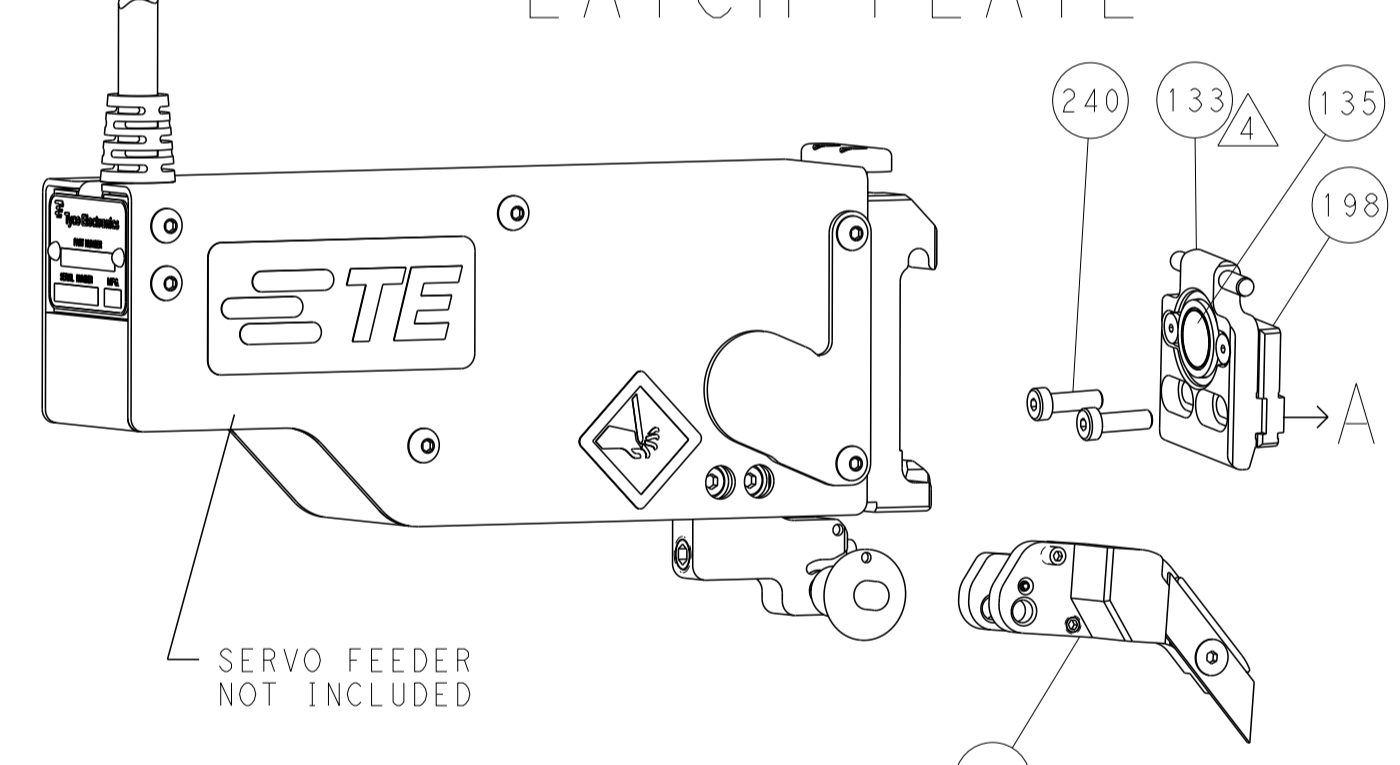
LOC	DIST	REVISIONS					
A	66	P	LTH	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

### FEED TYPE PNEUMATIC



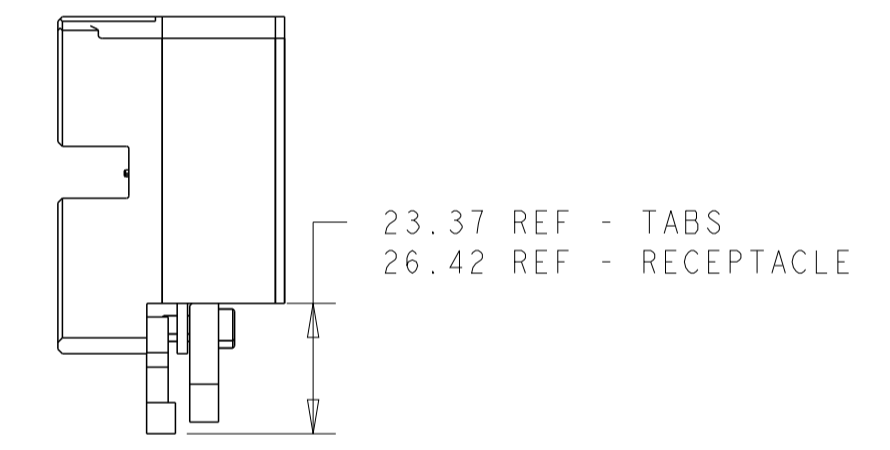
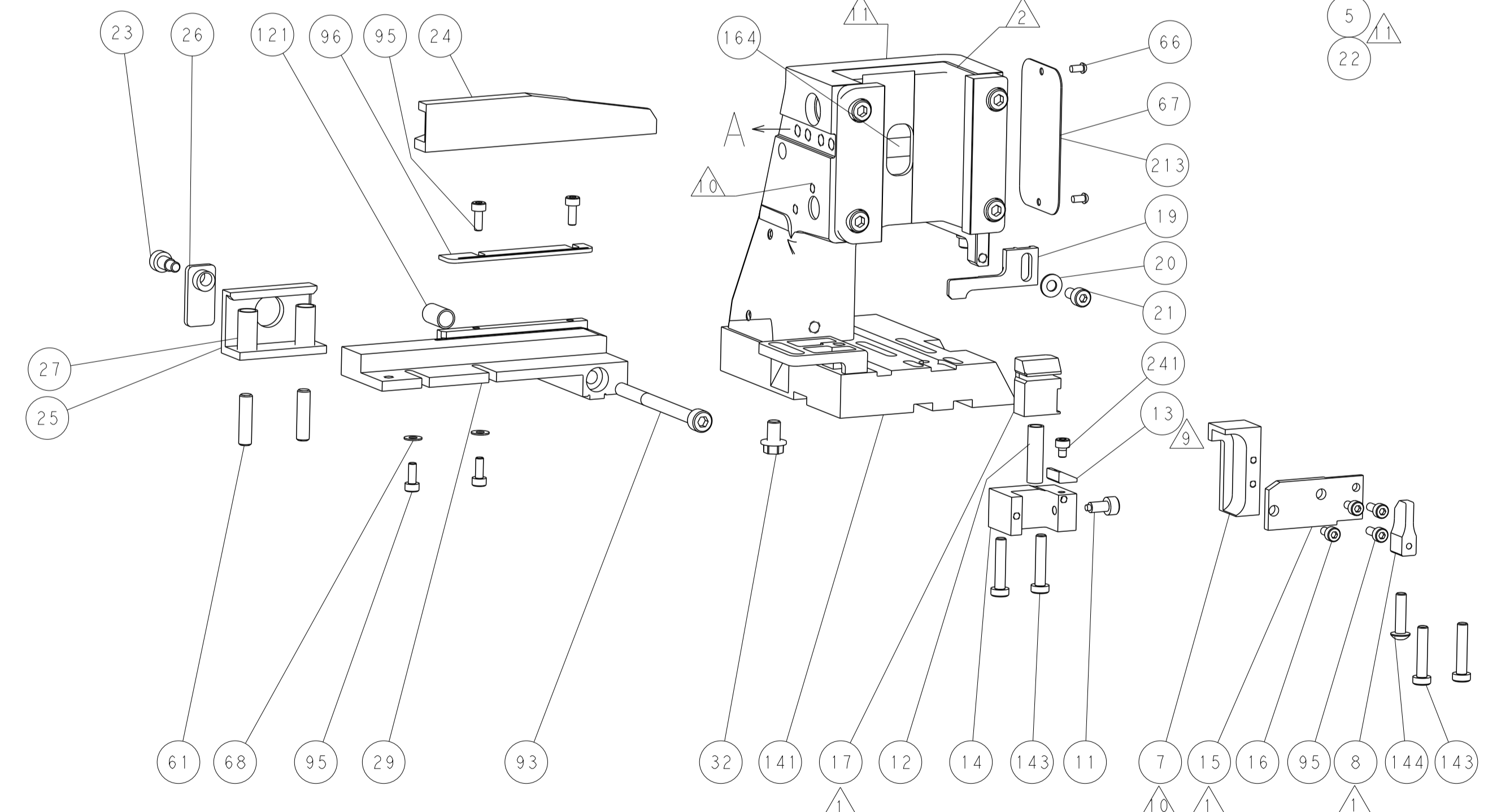
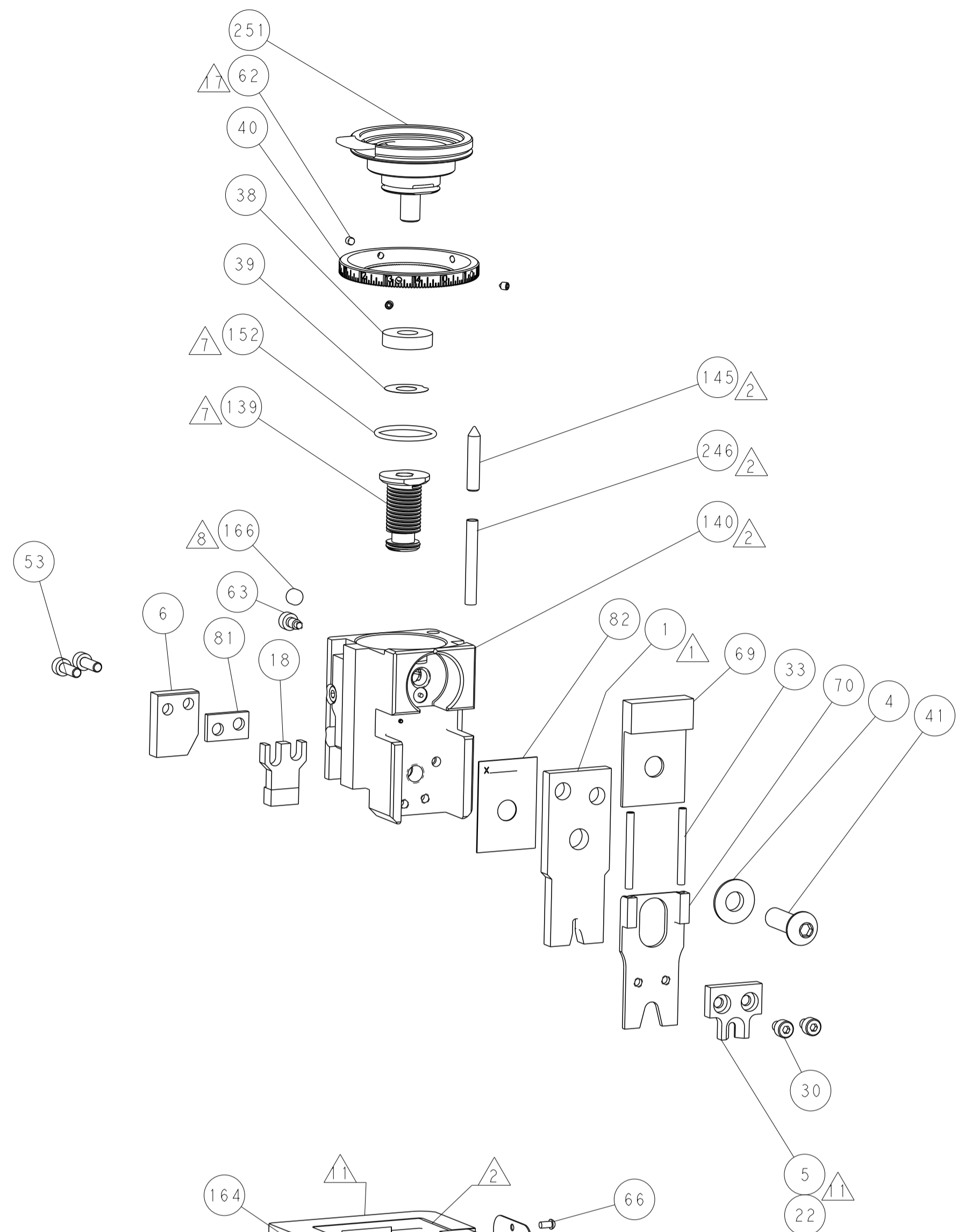
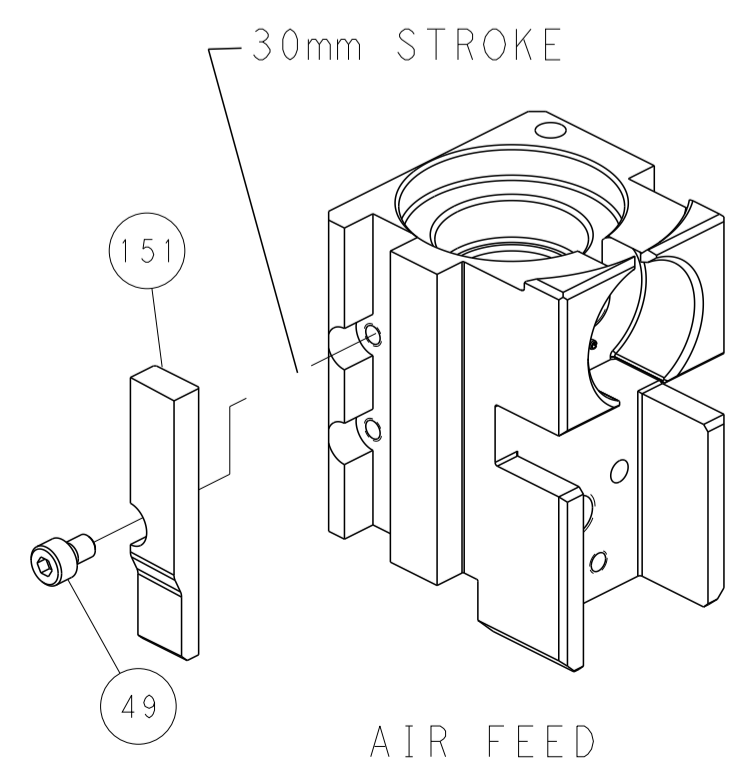
### SERVO LATCH PLATE

SCALE 1:2

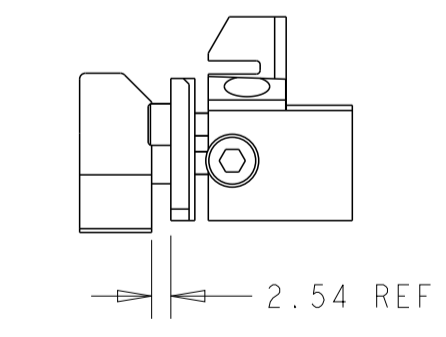


\*\*\*FEED FINGER REPRESENTATION ABOVE MAY DIFFER FROM ACTUAL FEED FINGER THAT IS REQUIRED BY THIS APPLICATOR

### CAM POSITION



HOLDDOWN SET-UP



LOWER TOOLING SET-UP

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± MATERIAL: - FINISH: -		PRODUCT SPEC: APPLICATION SPEC: SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2151693	RESTRICTED TO: - SCALE: 1:1 SHEET: 4 OF 4 REV: B
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION	