

APPLICATOR PARTS LIST

TYPE SIDEWISE  
P.C. BOARD COAXIAL TERM

AMP INCORPORATED  
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	458772-1	42	DEPRESSOR, SHEAR	1	458775-1	TO APPLY TERMINAL				210 STR
2	CRIMPER, BRAID	1	458773-3	43	HOLDER, FRONT SHEAR	1	458787-1	WIRE SIZE CRIMP HEIGHT				226176
3	CRIMPER, INSUL.	1	458773-4	44	FLOATING, SHEAR, FRONT	1	458788-1	30	2	.030	226177	
4	ANVIL	1	458774-2	45	HOLDER, REAR SHEAR	1	458789-1	28	3			
5	SPACER, ANVIL	1	458776-1	46	FLOATING SHEAR, REAR	1	458790-1	BRAID .094				
6	SPACER, DEPRESSOR	1	458776-2	47	RETAINER, SHEAR	2	458791-1	INSUL .122				
7	SHEAR BLADE SPACER			48	SPRING, SHEAR	2	24017-2	CRIMP	SIZE	TYPE	FEED	
8	FRONT SHEAR PLATE			49	GUARD, CHIP REAR	1	458792-1	WIRE	.042	F		
9	REAR ANVIL SPACER PLT.			50	RETAINER, STRIP FRONT	1	458793-1	BRAID	.094	O	.500	
10	SPACER, BRAID CRIMP	1	458745-8	51	GUIDE, SINGLE CARRIER	1	463995-1	INSUL.	.122	O		
11	SPACER, INSUL.	1	458745-2	52	SPACER, SHEAR & BEND. TOOL	1	458764-1	INSULATION RANGE WIRE RANGE				
12	SPACER, DEPRESSOR	1	458745-3	53	TOOL, SHEAR & BEND	1	458768-2	-105-	.130	30-	28	
13	FRONT STRIP GUIDE (BOTTOM)	1	458799-1	54	SPACER, BEND TOOL	1	458764-2	EXPLODED VIEW				
14	FRONT STRIP GUIDE (TOP)	1	458797-1	55	TOOL, BEND	1	458769-2	A-6118/A18052				
15	RAM	1	471167	56	PLUG	1	23141-1	REMARKS:				
16	TOOL HOLDER	1	458746-1	57	BLOCK, SHEAR & BEND	1	458770-1	3 USE RG 174 COAXIAL WIRE.				
17	REAR STRIP GUIDE (BOTTOM)	1	458800-1	58	SPACER, SHEAR (RIGHT)	1	458765-1	USE 4 WASHERS TO ATTACH AIR FEED ASSY TO BASE PLATE.				
18	REAR STRIP GUIDE (TOP)	1	458798-1	59	SPACER, SHEAR (LEFT)	1	458767-1	THESE PARTS MOUNT TO PRESS				
19	APPLICATOR MOUNT ASSY.			60	PLATE, RETAINER	1	458766-1	APPL MUST BE SET-UP USING TERM. 226177				
20	BASE PLATE	1	458796-1	61	RAM RET PLATE	1	465004-2	DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
21	BASE BLOCK	1	458975-1	62	WEAR PLATE	1	811010-1	THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2				
22	STRIP GUIDE PLATE	1	458794-1	63	SCR SOC SET 1/4-28	1	4-21078-6	AMP-O-MATIC				
23	ANVIL HOLDER			64	NUT, HEX 1/4-28	1	1-21022-3	SERIAL NO. DATE SHIPPED DESIGNED				
24	SPACER, STRIPPER	1	458778-1	65	TENSION ADJ. PLATE	1	374999	CUSTOMER NAME AND ADDRESS				
25	STRIPPER, WIRE	1	458779-1	66	PLATE, ID	1	452373-1	CHK'D. 1 KM 8-25-75				
26	STRIPPER, INSULATION	1	458777-1	67	HOLDER, WIRE DEPRESSOR	1	458738-1	APP'D. 1 KM 5/13/76				
27	STRIPPER MOUNT	1	458780-1	68	GUIDE, WIRE DEPRESSOR	1	458739-1	APPLICATOR NUMBER REV. H 566133-1 SHEET 1 OF 2				
28	STRIPPER MOUNT BRACKET	1	458781-1	69	STOP, WIRE DEPRESSOR	1	458740-2					
29	STRIPPER BUSHING			70	DEPRESSOR, WIRE	1	458741-2					
30	STOCK DRAG	1	386955	71	SPRING, DEPRESSOR	1	8-22282-9					
31	STOCK DRAG HANDLE			72	AIR DOWEL (.125 X .50)	1	21030-2					
32	STOCK DRAG STUD	1	370573		AIR FEED ASSY	1	690021-1					
33	STOCK DRAG SPRING	1	3-22282-1	REV. REVISION RECORD DATE BY ECN				DIST. 4				
34	STOCK DRAG NUT	2	21022-3	H	ECN 0150-0374-04	3-04	MY TE					
35	FEED FINGER HOLDER	1	810131	B	REV PER ECN	8/76	12/10					
36	FEED FINGER	2	811644-1	C	REV PER ECN	9/76	14/10					
37	FEED FINGER TIP	2	811645-5	D	EC A-048388	2-88	16/78					
38	FEED FINGER ROD (.187 X 1.50)	2	1-21030-7	E	EC 0150559294	7/94	78					
39	BASE CASTING	1	570238	E1	ECN 0150-7803-97	6/97	DAF					
40	GUARD ASSY	1	463202-1	F	0150-0392-01	4-01	CE					
41	SPACER AIR FEED ASSY	1	692036-1	G	ECN 0150-0283-04	3-04	MY TE					

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### APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	PIN, SLOTTED SPRING TOOL HOLDER (16) TO RAM (15)	3/12 DIA	1.62	1	7-21029-0	126	STRIPPER TOOLING (24, 25 & 26) TO STRIPPER MOUNT (27)	8-32	.25	2	4-21006-0
101	SCR, SOC SET CUP PTS/L RAM PIN TO RAM (15)	1/4-20	.50	1	21009-6	127	STRIPPER MOUNT (27) TO STRIPPER BRACKET (28)	10-32	.88	2	3-21000-8
102	SCR, SOC HD CAP BASE PL (20) TO BASE BLK (21)	1/4-20	.50	3	21001-3	128	WASHER, FLAT STRIPPER MOUNT BRKT (28) TO STRIP GUIDE PLATE (22)	#10	-	2	21055-7
103	SCR, HEX HD CAP BASE PL (20) TO BASE CASTING (39)	3/8-16	1.25	3	3-21015-2	129	PIN DOWEL RETAINS FLOAT SHEAR (44 & 46) TO HOLDER (43 & 45)	.125 DIA	.75	2	21030-4
A 104	WASHER, FLAT BASE PL (20) TO BASE CASTING (39)	3/8 ID	-	7	371178	130	SCR, BUT HD SOC CAP RET. PLATES (47) TO HOLDERS (43 & 45)	6-32	.25	8	1-21002-6
105	SCR, SOC HD CAP STRIP GUIDE PL (22) TO BASE BLK (21)	1/4-20	.62	3	21001-3	131	SCR, SOC HD CAP HOLDERS (43 & 45) TO BASE PLATE (20)	8-32	1.75	4	6-21000-7
106	SCR, SOC HD CAP SHEAR TOOLING (57, 58, 59) TO BASE BLK (21)	10-32	1.50	4	4-21000-1	132	SCR, SOC HD CAP STRIP RET. (50) TO SHEAR HOLDER (43)	6-32	.38	1	1-21000-9
107	WASHER, LOCK SHEAR TOOLING (57, 58, 59) TO BASE BLK (21)	#10	-	2	21024-5	133	SCR, SOC HD CAP RETAINER (49) TO SHEAR HOLDER (45)	6-32	.25	1	1-21000-8
108	SCR, SOC HD CAP ANVIL & SPACERS (54, 6 & 68) TO SHEAR BLK (57)	10-32	1.50	2	4-21000-1	134	SCR, SOC HD CAP FEED FINGER TIP (37) TO HOLDER (36)	8-32	.25	2	2-21000-5
109	WASHER, LOCK ANVIL & SPACERS (54, 6 & 68) TO SHEAR BLK (57)	#10	-	2	21024-5	135	SCR, SOC SET CUP POINT HOLDER & FEED FINGER (35 & 36) TO ANVIL (8)	8-32	.13	5	3-21006-8
110	SCR, SOC HD CAP STRIP GUIDES (13 & 17) TO STRIP GUIDE PL (22)	8-32	.62	4	2-21000-8	APPLICATOR ONLY TO INCLUDE					
111	WASHER, LOCK STRIP GUIDE TOP (14 & 18) TO BOTTOM STRIP GUIDES (13 & 17)	#8	-	4	21024-4	136	SCR, SOC SET CUP POINT	8-32	.50	1	4-21006-4
112	SCR, SOC HD CAP SHEAR & BEND TOOL & SPA (52 & 53) TO TOOL HOLDER (16)	8-32	.38	5	2-21000-6	137	NUT, HEX TEN ADJ PLATE (65) TO HOLDER & PIN (35 & 38)	8-32	-	1	21018-6
113	WASHER, LOCK SHEAR & BEND TOOLING (52, 53, 54 & 55) TO TOOL HOLDER (16)	#8	-	5	21024-4	138	SCR, RH DRIVE	-	-	3	21017-6
114	SCR, SOC HD CAP CRIMP TOOLING (1, 10, 2, 11, 3, 12 & 42) TO TOOL HOLDER (16)	6-32	.50	1	2-21000-0	NOTES:  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;">THIS IS A CONTROLLED DOCUMENT.</div>					
115	SCR, SOC HD CAP	10-32	1.25	2	4-21000-0						
116	WASHER, LOCK	#10	-	2	21024-5						
117	SCR, SOC HD CAP	10-32	1.50	2	4-21000-1						
118	WASHER, LOCK	#10	-	2	21024-5						
119	SCR, BUT HD SOC CAP	10-32	.75	2	2-21002-5						
120	WASHER, FLAT DEP HOLDER (66) TO TOOL HOLDER (16)	#10	-	2	21899-2						
121	SCR, SOC SET CUP PT DEP (69) TO DEP SHAFT (67)	10-32	.31	1	5-21006-1						
122	SCR, HEX HD CAP	10-32	1.00	1	3-21000-5						
123	NUT, HEX REAR SHEAR DEP MOUNTS TO TOOL HOLDER (16)	10-32	-	1	21018-7						
124	SCR, SOC HD CAP	8-32	.75	2	2-21000-9						
125	WASHER, LOCK	#8	-	2	21024-4						

REV.	APPLICATOR PART LIST	4
H	566133-1	SHEET 2 OF 2