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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
CM	54		R	ECO-07-012862	12JUN07	KW	DB
			R1	REVISED PER ECO-09-023313	10OCT09	KK	AEG

7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

D

C

B

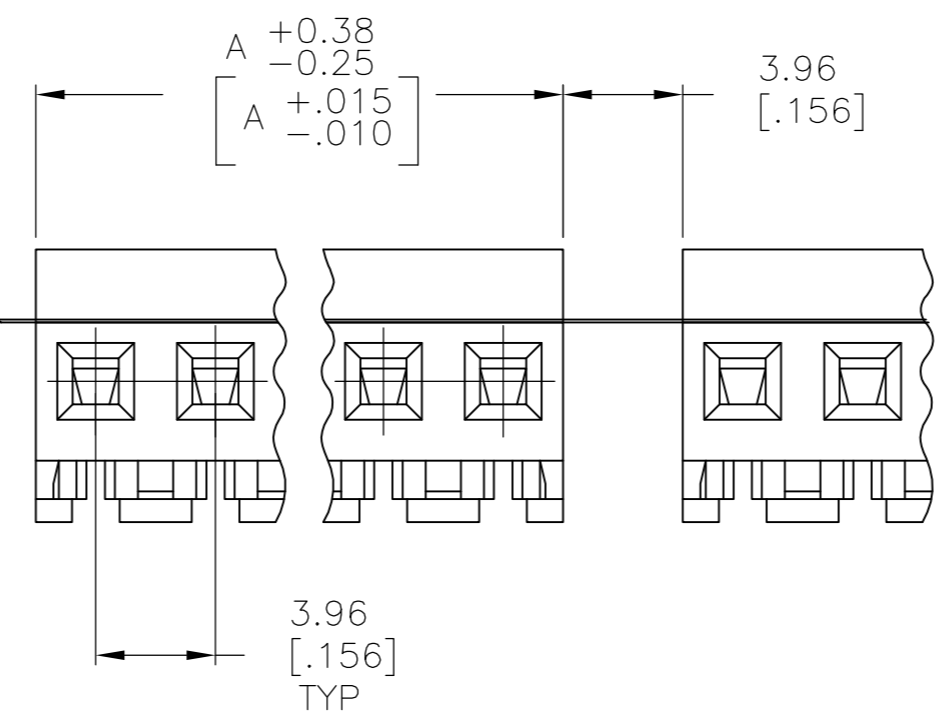
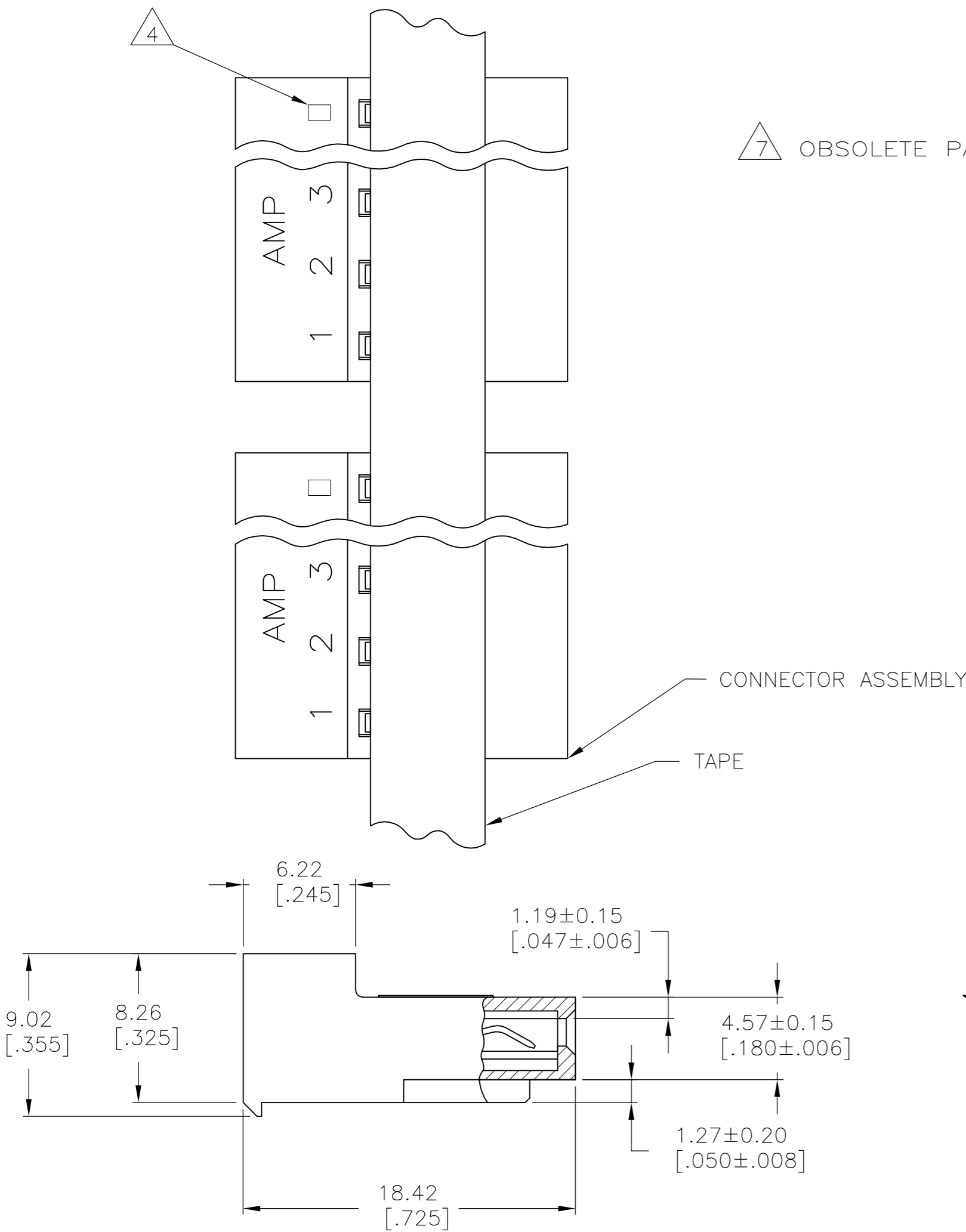
A

D

C

B

A

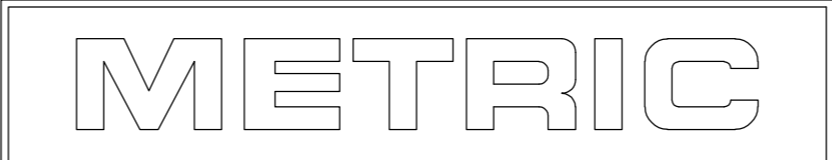


SUPERSEDED
7

DIM A	NO. OF CIRCUITS	PART NO
95.10 [3.744]	24	5-640480-4
91.13 [3.588]	23	5-640480-3
87.17 [3.432]	22	5-640480-2
83.21 [3.276]	21	5-640480-1
79.25 [3.120]	20	5-640480-0
75.29 [2.964]	19	4-640480-9
71.32 [2.808]	18	4-640480-8
67.36 [2.652]	17	4-640480-7
63.40 [2.496]	16	4-640480-6
59.44 [2.340]	15	4-640480-5
55.47 [2.184]	14	4-640480-4
51.51 [2.028]	13	4-640480-3
47.55 [1.872]	12	4-640480-2
43.59 [1.716]	11	4-640480-1
39.62 [1.560]	10	4-640480-0
35.66 [1.404]	9	3-640480-9
31.70 [1.248]	8	3-640480-8
27.74 [1.092]	7	3-640480-7
23.77 [.936]	6	3-640480-6
19.81 [.780]	5	3-640480-5
15.85 [.624]	4	3-640480-4
11.89 [.468]	3	3-640480-3
7.92 [.312]	2	3-640480-2
95.10 [3.744]	24	2-640480-4
91.13 [3.588]	23	2-640480-3
87.17 [3.432]	22	2-640480-2
83.21 [3.276]	21	2-640480-1
79.25 [3.120]	20	2-640480-0
75.29 [2.964]	19	1-640480-9
71.32 [2.808]	18	1-640480-8
67.36 [2.652]	17	1-640480-7
63.40 [2.496]	16	1-640480-6
59.44 [2.340]	15	1-640480-5
55.47 [2.184]	14	1-640480-4
51.51 [2.028]	13	1-640480-3
47.55 [1.872]	12	1-640480-2
43.59 [1.716]	11	1-640480-1
39.62 [1.560]	10	1-640480-0
35.66 [1.404]	9	640480-9
31.70 [1.248]	8	640480-8
27.74 [1.092]	7	640480-7
23.77 [.936]	6	640480-6
19.81 [.780]	5	640480-5
15.85 [.624]	4	640480-4
11.89 [.468]	3	640480-3
7.92 [.312]	2	640480-2

1 MATERIAL: CONNECTOR - NYLON UL94V-2 (WHITE).
 CONTACTS - 0.30[.012] THICK COPPER ALLOY
 BRIGHT TIN-LEAD 0.00203[.000080] MIN THICK
 FOR CONTACTS 640480-2 THRU 2-640480-4
 MATTE WHISKER MITIGATED TIN 0.00203[.000080]
 MIN THICKNESS OVER NICKEL UNDERPLATE FOR
 3-640480-2 THRU 5-640480-4

- 2. CONTACTS ACCEPT 24 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.
- 3. CONTACTS MUST ACCEPT 1.14±0.03[.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.
- 4** IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
- 5. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 6. HOUSING FEATURES ARE: CLOSED END WITHOUT LOCKING RAMP.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15 SEP 95	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CHK R. SWING 15 SEP 95	NAME D. CLARK 15 SEP 95	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD D. CLARK 15 SEP 95	PRODUCT SPEC 108-1051	
MATERIAL 1		FINISH 1	APPLICATION SPEC 114-1020	WEIGHT -
CUSTOMER DRAWING			SIZE A2	CAGE CODE 00779
DRAWING NO C=640480			RESTRICTED TO -	SCALE 4:1
SHEET 1 OF 1			REV R1	