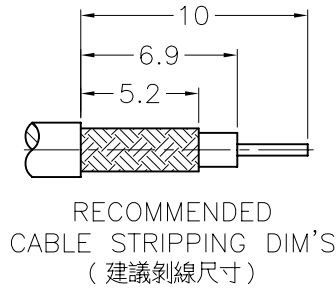
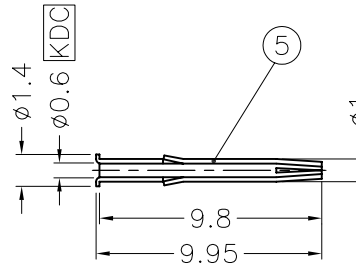
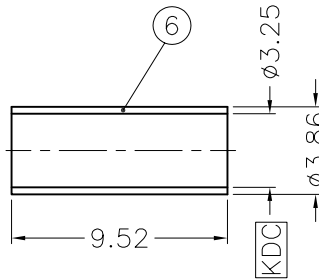


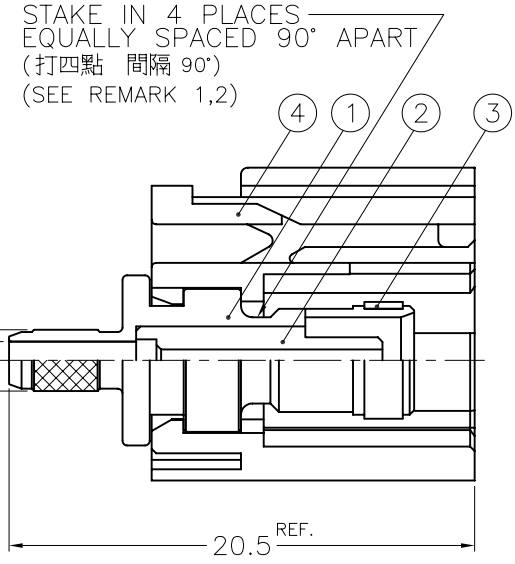
REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE
A1	B-1	NOTES 7 WAS CHANGED\N/A\05-13-03'
A2	F-7	ADDED: PPAP NOTES,KDC,NOTE3,NOTE10 \N/A\07-07-04'
A3	B-1	NOTES 7 AND 10 WAS CHANGED\N/A\07-14-04'

REMARK:1. NO.2 MUST WITHSTAND A 4 lbs. MIN. PUSHOUT FORCE FROM NO.1 AFTER STAKING OPERATION
2. REMARK 1 IS MAINTAINED BY STAMPING THE FOUR POINTS SHOWN ON THE DRAWING WITHOUT PUNCTURING NO.1

- (1. 打四點後零件 2 由零件 1 推出至少必須承受 4 磅推力)
(2. 打四點後除需符合備註 1 要求外 且不可擊穿零件 1)



CONFIGURATION CONTROL:
NO CHANGES PERMITTED TO DRAWING WITHOUT PPAP QUALIFIED CUSTOMER APPROVAL



- NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. ZINC DIECAST PER JIS H5301 ZDC2 OR EQUIVALENT
2. PHOSPHOR BRONZE PER QQ-B-750
3. NICKEL PL. 60 MIN. THICK OVER COPPER STRIKE
4. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 100 MIN. THICK OVER COPPER STRIKE
5. TEFLON MIL-P-19468 ; ASTM D-1710 OR EQUIVALENT
6. COPPER PER ASTM B-75 ALLOY C12200 OR EQUIVALENT
7. NYLON66(WITH 33% GLASS FIBER) PER NYTEX COMPOSITES CO., LTD. GRADE MG-0033N-V0 OR EQUIVALENT
8. NICKEL PL. 60 MIN. THICK OVER COPPER PL. 300 MIN. THICK
9. BERYLLIUM COPPER JIS C1720R-1/4H OR EQUIVALENT
10. **KDC**=KEY DESIGN CHARACTERISTIC

1. CRIMPED FERRULE
HEX CRIMP SIZE .128"
2. CRIMPED CONTACT PIN AFM8
ADJUST TO 4
POSITIONER K727
3. SEE 349-50713 FOR
DETAILED CABLE
ASSEMBLY INSTRUCTIONS

KEY CODING	PART NO.	DRAWING NO.	ITEM NO.	LOCK COVER
A	2FA1-NASJ-C01-0	FK6121AW-012-NT30G-50	FK6121AFA36NC5F	FKLC30601A
B	2FA1-NBSJ-C01-0	FK6121BW-012-NT30G-50	FK6121AFB36NC5F	FKLC30602A
C	2FA1-NCSJ-C01-0	FK6121CW-012-NT30G-50	FK6121AFC36NC5F	FKLC30603A
D	2FA1-NDSJ-C01-0	FK6121DW-012-NT30G-50	FK6121AFD36NC5F	FKLC30604A
E	2FA1-NESJ-C01-0	FK6121EW-012-NT30G-50	FK6121AFE36NC5F	FKLC30605A
F	2FA1-NFSJ-C01-0	FK6121FW-012-NT30G-50	FK6121AFF36NC5F	FKLC30606A
G	2FA1-NGSJ-C01-0	FK6121GW-012-NT30G-50	FK6121AFG36NC5F	FKLC30607A
H	2FA1-NHSJ-C01-0	FK6121HW-012-NT30G-50	FK6121AFH36NC5F	FKLC30608A
I	2FA1-NISJ-C01-0	FK6121IW-012-NT30G-50	FK6121AFI36NC5F	FKLC30609A
K	2FA1-NKSJ-C01-0	FK6121KW-012-NT30G-50	FK6121AFK36NC5F	FKLC30610A
Z	2FA1-NZSJ-C01-0	FK6121ZW-012-NT30G-50	FK6121AFZ36NC5F	FKLC30611A

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
6	FERRULE			1	FKFR00101A
5	CONTACT PIN			1	FKCP01801A
4	LOCK COVER			1	SEE TABLE
3	RETAINER RING		NATURAL	1	FKRR00101A
2	INSULATOR		NATURAL	1	FKNS00302A
1	BODY			1	FKBD03001A

DIMENSIONS ARE IN MILLIMETERS				PART NO. 2FA1-NXSJ-C01-0	
UNLESS OTHERWISE SPECIFIED TOLERANCES				APPROVED	DATE
0.5-6 = ±0.2				Charley	07-14-04'
6-30 = ±0.4				CHECKED	DATE
30-120 = ±0.6				Afsum	07-14-04'
120-315 = ±1				DRAWN	DATE
315-1000 = ±1.6				Jerry	07-14-04'
1000-2000 = ±2.4				FILE NO.	F:\DWG\FK\6121XX\012\50\NT30G-A3SZ

Amphenol	
Danbury,CT,USA-Tainan,Taiwan-Shenzhen,China	
TITLE FAKRA CRIMP JACK (FOR RG-174/U,188A/U,316/U)	
DRAWING NO. FK6121XX-012-NT30G-50	
ITEM NO. FK6121AFX36NC5F	