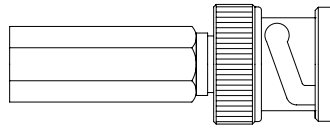


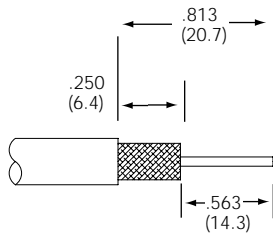
## SURETWIST® PLUG



BNC SURETWIST® plug

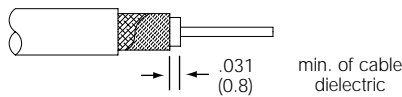
Amphenol Number	Connector Type	Cable RG-/U
31-5136	BNC Plug	59
31-5136-RFX	BNC Plug	59
31-5137	BNC Plug	58
31-5137-RFX	BNC Plug	58

Step 1



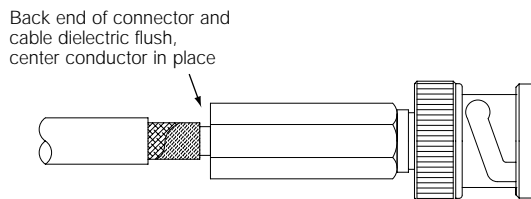
**Step 1** Strip cable as shown. Take care not to nick center conductor or outer braid.

Step 2



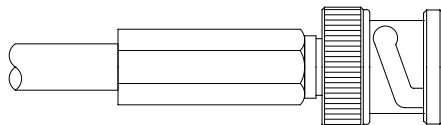
**Step 2** Twist outer braid in a clockwise direction so that at least 1/32" of cable dielectric is bared, and braid is left flat. (Stray or loose braid can cause shorts.)

Step 3



**Step 3** Gently insert center conductor into back end of connector, "feeling" it into the guide hole. (If center conductor is NOT properly in place, about 1/8" of center conductor will show at the back end. Reinsert until cable dielectric reaches position shown in illustration.)

Step 4



**Step 4** Push the cable firmly home (as far as possible). Then screw the connector onto the cable in a clockwise direction until it stops. Assembly is complete.