

Overview

The KEMET Aluminum Organic Capacitor (AO-CAP) is a solid state aluminum capacitor with an aluminum oxide dielectric and conductive polymer cathode. The use of the conductive polymer cathode results in very low ESR and improved capacitance retention at high frequency. AO-CAP's may be operated at steady state voltages up to 100% of rated voltage (no derating) with equivalent or better reliability than tantalum capacitors operating at the recommended derated voltage.

The A700 Series AO-CAP offers the same advantages as the

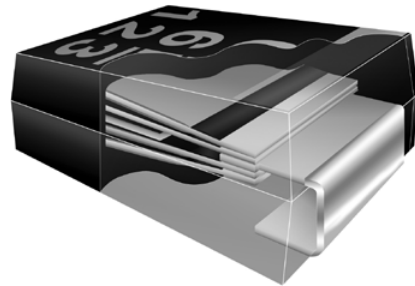
polymer tantalum capacitors but also has the added advantages of 125°C performance capability, higher ripple current handling capability and a lower ESR range. Packaged with multiple anodes/elements to reduce the depth that the signal must penetrate, this parallel arrangement reduces the ESR further still to achieve lower ESR than other types of surface mount capacitors with similar capacitance ranges. With reduced ESR, the enhanced capacitance retention at higher frequencies provides the lowest total capacitance and an economical solution for power applications.

Benefits

- ESR: 6 mΩ to 70 mΩ
- Voltage: 2 V to 16 V
- Capacitance: 6.8 μF to 470 μF
- Operating Temperature: -55°C to 125°C
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- 100% accelerated steady state aging
- 100% surge current tested
- Volumetric efficiency
- Self-healing mechanism
- EIA standard case sizes

Applications

Typical applications include DC/DC converters, notebook PCs, telecommunications, displays, and industrial applications.



Environmental Compliance

RoHS Compliant (6/6) according to Directive 2002/95/EC when ordered with 100% Sn solder.



RoHS Compliant

SPICE

For a detailed analysis of specific part numbers, please visit www.kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information

A	700	V	476	M	006	A	T	E018	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
A = Aluminum	700 = Aluminum Polymer	D = 7343-31 V = 7343-20 W = 7343-15 X = 7343-43	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	002 = 2 V 2R5 = 2.5 V 004 = 4 V 006 = 6.3 V 008 = 8 V 010 = 10 V 12R = 12.5 V 016 = 16 V	A = N/A	T = 100% Matte Tin (Sn) Plated	E = ESR Last three digits specify ESR in mΩ (018 = 18 mΩ)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	6.8 – 470 μF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2 – 16 V
DF (120 Hz)	6%
ESR (100 kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 4 V Rating: ≤ 0.06 CV (μA) at rated voltage after 5 minutes > 4 V Rating: ≤ 0.04 CV (μA) at rated voltage after 5 minutes

Qualification

Test	Condition	Characteristics				
Endurance	125°C @ rated voltage, 2,000 hours	Δ C/C	Within ±10% of initial value			
		DF	≤ initial limit			
		DCL	Within 1.25 x initial limit			
		ESR	Within 2.0 x initial limit			
Storage Life	125°C @ 0 volts, 2,000 hours	Δ C/C	Within ±10% of initial value			
		DF	Within initial limits			
		DCL	Within 1.25 x initial limit			
		ESR	Within 2.0 x initial limit			
Humidity	60°C, 90% RH, 1,000 hours, rated voltage 60°C, 90% RH, 500 hours, No Load	Δ C/C	Within -5%/+30% of initial value			
		DF	≤ initial limit			
		DCL	Within 5.0 x initial limit			
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C	+25°C	-55°C	+85°C	+125°C	
		Δ C/C	IL*	±15%	±15%	±20%
		DF	IL	IL	1.2 x IL	1.5 x IL
DCL		IL	n/a	10 x IL	10 x IL	
		Δ C/C	Within ±10% of initial value			
		DF	Within initial limits			
Surge Voltage	125°C, 1.32 x rated voltage, 33 W Resistance, 1,000 cycles	DCL	Within initial limits			
		ESR	Within initial limits			
		Δ C/C	Within ±10% of initial value			
Mechanical Shock/Vibration	MIL-STD-202, Method 213, Condition I, 100 G peak MIL-STD-202, Method 204, Condition D, 10 Hz to 2,000 Hz, 20 G peak	DF	Within initial limits			
		DCL	Within initial limits			
		Δ C/C	Within ±10% of initial value			

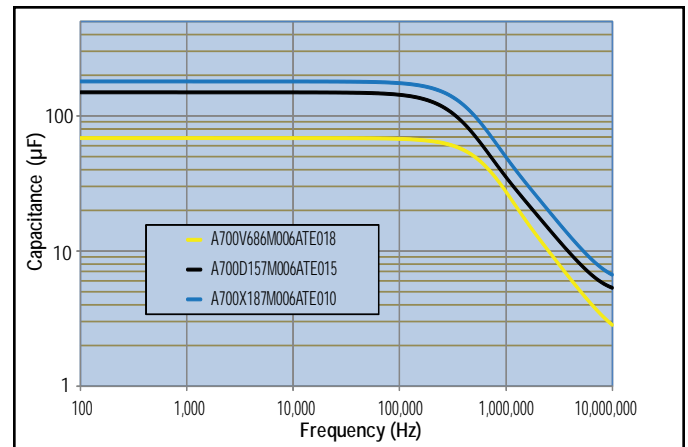
*IL = Initial Limit

Electrical Characteristics

ESR vs. Frequency



Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component				
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)
D	7343-31	7.3 ±0.3 (0.287 ±0.012)	4.3 ±0.3 (0.169 ±0.012)	2.8 ±0.3 (0.098 ±0.012)	2.4 (.094)	1.3 (.051)
V	7343-20	7.3 ±0.3 (0.287 ±0.012)	4.3 ±0.3 (0.169 ±0.012)	2.0 (0.079) Maximum	2.4 (.094)	1.3 (.051)
W	7343-15	7.3 ±0.3 (0.287 ±0.012)	4.3 ±0.3 (0.169 ±0.012)	1.5 (0.059) Maximum	2.4 (.094)	1.3 (.051)
X	7343-43	7.3 ±0.3 (0.287 ±0.012)	4.3 ±0.3 (0.169 ±0.012)	4.0 ±0.3 (0.157 ±0.012)	2.4 (.094)	1.3 (.051)

Table 1 – Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp
VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
2	100	W/7343-15	A700W107M002ATE009	12	6	9	5300	3	125
2	100	W/7343-15	A700W107M002ATE016	12	6	16	4000	3	125
2	100	V/7343-20	A700V107M002ATE018	12	6	18	3900	3	125
2	100	V/7343-20	A700V107M002ATE025	12	6	25	3300	3	125
2	100	V/7343-20	A700V107M002ATE028	12	6	28	3100	3	125
2	120	V/7343-20	A700V127M002ATE018	14	6	18	3900	3	125
2	120	V/7343-20	A700V127M002ATE025	14	6	25	3300	3	125
2	120	V/7343-20	A700V127M002ATE028	14	6	28	3100	3	125
2	150	V/7343-20	A700V157M002ATE009	18	6	9	5500	3	125
2	150	V/7343-20	A700V157M002ATE015	18	6	15	4200	3	125
2	150	V/7343-20	A700V157M002ATE018	18	6	18	3900	3	125
2	150	V/7343-20	A700V157M002ATE025	18	6	25	3300	3	125
2	150	V/7343-20	A700V157M002ATE028	18	6	28	3100	3	125
2	180	D/7343-31	A700D187M002ATE015	22	6	15	4100	3	125
2	180	D/7343-31	A700D187M002ATE018	22	6	18	3700	3	125
2	220	V/7343-20	A700V227M002ATE009	26	6	9	5500	3	125
2	220	V/7343-20	A700V227M002ATE015	26	6	15	4200	3	125
2	220	V/7343-20	A700V227M002ATE018	26	6	18	3900	3	125
2	220	D/7343-31	A700D227M002ATE009	26	6	9	5300	3	125
2	220	D/7343-31	A700D227M002ATE015	26	6	15	4100	3	125
2	220	D/7343-31	A700D227M002ATE018	26	6	18	3700	3	125
2	270	D/7343-31	A700D277M002ATE012	32	6	12	4600	3	125
2	270	X/7343-43	A700X277M002ATE010	32	6	10	4700	3	125
2	270	X/7343-43	A700X277M002ATE012	32	6	12	4300	3	125
2	270	X/7343-43	A700X277M002ATE015	32	6	15	3900	3	125
2	330	V/7343-20	A700V337M002ATE006	40	6	6	6700	3	125
2	330	V/7343-20	A700V337M002ATE009	40	6	9	5500	3	125
2	330	D/7343-31	A700D337M002ATE006	40	6	6	6500	3	125
2	330	D/7343-31	A700D337M002ATE007	40	6	7	6000	3	125
2	330	D/7343-31	A700D337M002ATE009	40	6	9	5300	3	125
2	330	D/7343-31	A700D337M002ATE012	40	6	12	4600	3	125
2	330	X/7343-43	A700X337M002ATE010	40	6	10	4700	3	125
2	330	X/7343-43	A700X337M002ATE015	40	6	15	3900	3	125
2	390	X/7343-43	A700X397M002ATE010	47	6	10	4700	3	125
2	390	X/7343-43	A700X397M002ATE015	47	6	15	3900	3	125
2	470	D/7343-31	A700D477M002ATE005	56	6	5	7100	3	125
2	470	X/7343-43	A700X477M002ATE007	56	6	7	5700	3	125
2	470	X/7343-43	A700X477M002ATE010	56	6	10	4700	3	125
2	470	X/7343-43	A700X477M002ATE015	56	6	15	3900	3	125
2	560	X/7343-43	A700X567M002ATE005	67	6	5	6700	3	125
2.5	82	V/7343-20	A700V826M2R5ATE018	12	6	18	3900	3	125
2.5	82	V/7343-20	A700V826M2R5ATE025	12	6	25	3300	3	125
2.5	82	V/7343-20	A700V826M2R5ATE028	12	6	28	3100	3	125
2.5	150	D/7343-31	A700D157M2R5ATE015	23	6	15	4100	3	125
2.5	150	D/7343-31	A700D157M2R5ATE018	23	6	18	3700	3	125
2.5	180	D/7343-31	A700D187M2R5ATE015	27	6	15	4100	3	125
2.5	180	D/7343-31	A700D187M2R5ATE018	27	6	18	3700	3	125
2.5	220	X/7343-43	A700X227M2R5ATE010	33	6	10	4700	3	125
2.5	220	X/7343-43	A700X227M2R5ATE015	33	6	15	3900	3	125
2.5	330	X/7343-43	A700X337M2R5ATE010	50	6	10	4700	3	125
2.5	330	X/7343-43	A700X337M2R5ATE015	50	6	15	3900	3	125
2.5	470	X/7343-43	A700X477M2R5ATE010	71	6	10	4700	3	125
VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – Ratings & Part Number Reference cont'd

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp
VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
4	68	V/7343-20	A700V686M004ATE020	16	6	20	3700	3	125
4	68	V/7343-20	A700V686M004ATE028	16	6	28	3100	3	125
4	82	V/7343-20	A700V826M004ATE025	20	6	25	3300	3	125
4	82	V/7343-20	A700V826M004ATE028	20	6	28	3100	3	125
4	120	D/7343-31	A700D127M004ATE015	29	6	15	4100	3	125
4	120	D/7343-31	A700D127M004ATE018	29	6	18	3700	3	125
4	150	D/7343-31	A700D157M004ATE015	36	6	15	4100	3	125
4	150	D/7343-31	A700D157M004ATE018	36	6	18	3700	3	125
4	180	D/7343-31	A700D187M004ATE015	43	6	15	4100	3	125
4	180	D/7343-31	A700D187M004ATE018	43	6	18	3700	3	125
4	180	X/7343-43	A700X187M004ATE010	43	6	10	4700	3	125
4	180	X/7343-43	A700X187M004ATE015	43	6	15	3900	3	125
4	180	X/7343-43	A700X187M004ATE018	43	6	18	3500	3	125
4	220	D/7343-31	A700D227M004ATE009	53	6	9	5300	3	125
4	220	D/7343-31	A700D227M004ATE010	53	6	10	5000	3	125
4	220	D/7343-31	A700D227M004ATE015	53	6	15	4100	3	125
4	220	X/7343-43	A700X227M004ATE010	53	6	10	4700	3	125
4	220	X/7343-43	A700X227M004ATE015	53	6	15	3900	3	125
4	270	X/7343-43	A700X277M004ATE010	65	6	10	4700	3	125
4	270	X/7343-43	A700X277M004ATE015	65	6	15	3900	3	125
4	330	X/7343-43	A700X337M004ATE010	79	6	10	4700	3	125
4	330	X/7343-43	A700X337M004ATE015	79	6	15	3900	3	125
6.3	10	V/7343-20	A700V106M006ATE055	3	6	55	2200	3	125
6.3	22	V/7343-20	A700V226M006ATE028	6	6	28	3100	3	125
6.3	22	V/7343-20	A700V226M006ATE045	6	6	45	2400	3	125
6.3	33	V/7343-20	A700V336M006ATE018	8	6	18	3900	3	125
6.3	33	V/7343-20	A700V336M006ATE025	8	6	25	3300	3	125
6.3	33	V/7343-20	A700V336M006ATE028	8	6	28	3100	3	125
6.3	47	V/7343-20	A700V476M006ATE018	12	6	18	3900	3	125
6.3	47	V/7343-20	A700V476M006ATE025	12	6	25	3300	3	125
6.3	47	V/7343-20	A700V476M006ATE028	12	6	28	3100	3	125
6.3	56	V/7343-20	A700V566M006ATE018	14	6	18	3900	3	125
6.3	56	V/7343-20	A700V566M006ATE025	14	6	25	3300	3	125
6.3	56	V/7343-20	A700V566M006ATE028	14	6	28	3100	3	125
6.3	68	V/7343-20	A700V686M006ATE018	17	6	18	3900	3	125
6.3	68	V/7343-20	A700V686M006ATE025	17	6	25	3300	3	125
6.3	68	V/7343-20	A700V686M006ATE028	17	6	28	3100	3	125
6.3	82	V/7343-20	A700V826M006ATE018	21	6	18	3900	3	125
6.3	82	V/7343-20	A700V826M006ATE025	21	6	25	3300	3	125
6.3	82	V/7343-20	A700V826M006ATE028	21	6	28	3100	3	125
6.3	100	V/7343-20	A700V107M006ATE015	25	6	15	4200	3	125
6.3	100	V/7343-20	A700V107M006ATE018	25	6	18	3900	3	125
6.3	100	V/7343-20	A700V107M006ATE025	25	6	25	3300	3	125
6.3	100	D/7343-31	A700D107M006ATE015	25	6	15	4100	3	125
6.3	100	D/7343-31	A700D107M006ATE018	25	6	18	3700	3	125
6.3	120	D/7343-31	A700D127M006ATE012	30	6	12	4600	3	125
6.3	120	D/7343-31	A700D127M006ATE015	30	6	15	4100	3	125
6.3	120	D/7343-31	A700D127M006ATE018	30	6	18	3700	3	125
6.3	150	D/7343-31	A700D157M006ATE010	38	6	10	5000	3	125
6.3	150	D/7343-31	A700D157M006ATE012	38	6	12	4600	3	125
6.3	150	D/7343-31	A700D157M006ATE015	38	6	15	4100	3	125
VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

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Also available on large (13 inch) reels. Add 7280 to the end of the part number.

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VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
6.3	150	X/7343-43	A700X157M006ATE010	38	6	10	4700	3	125
6.3	150	X/7343-43	A700X157M006ATE012	38	6	12	4300	3	125
6.3	150	X/7343-43	A700X157M006ATE015	38	6	15	3900	3	125
6.3	180	X/7343-43	A700X187M006ATE010	45	6	10	4700	3	125
6.3	180	X/7343-43	A700X187M006ATE015	45	6	15	3900	3	125
6.3	220	X/7343-43	A700X227M006ATE015	55	6	15	3900	3	125
8	10	V/7343-20	A700V106M008ATE055	3	6	55	2200	3	125
8	22	V/7343-20	A700V226M008ATE028	7	6	28	3100	3	125
8	22	V/7343-20	A700V226M008ATE045	7	6	45	2400	3	125
8	33	V/7343-20	A700V336M008ATE018	11	6	18	3900	3	125
8	33	V/7343-20	A700V336M008ATE025	11	6	25	3300	3	125
8	33	V/7343-20	A700V336M008ATE028	11	6	28	3100	3	125
8	56	D/7343-31	A700D566M008ATE015	18	6	15	4100	3	125
8	56	D/7343-31	A700D566M008ATE018	18	6	18	3700	3	125
8	68	D/7343-31	A700D686M008ATE015	22	6	15	4100	3	125
8	68	D/7343-31	A700D686M008ATE018	22	6	18	3700	3	125
8	100	X/7343-43	A700X107M008ATE010	32	6	10	4700	3	125
8	100	X/7343-43	A700X107M008ATE012	32	6	12	4300	3	125
8	100	X/7343-43	A700X107M008ATE015	32	6	15	3900	3	125
10	10	V/7343-20	A700V106M010ATE055	4	6	55	2200	3	125
10	22	V/7343-20	A700V226M010ATE028	9	6	28	3100	3	125
10	33	V/7343-20	A700V336M010ATE018	13	6	18	3900	3	125
10	33	V/7343-20	A700V336M010ATE025	13	6	25	3300	3	125
10	33	V/7343-20	A700V336M010ATE028	13	6	28	3100	3	125
10	47	V/7343-20	A700V476M010ATE028	19	6	28	3100	3	125
10	56	D/7343-31	A700D566M010ATE015	22	6	15	4100	3	125
10	56	D/7343-31	A700D566M010ATE018	22	6	18	3700	3	125
10	68	D/7343-31	A700D686M010ATE015	27	6	15	4100	3	125
10	68	D/7343-31	A700D686M010ATE018	27	6	18	3700	3	125
10	100	X/7343-43	A700X107M010ATE010	40	6	10	4700	3	125
10	100	X/7343-43	A700X107M010ATE015	40	6	15	3900	3	125
10	120	X/7343-43	A700X127M010ATE010	48	6	10	4700	3	125
10	120	X/7343-43	A700X127M010ATE015	48	6	15	3900	3	125
10	150	X/7343-43	A700X157M010ATE010	60	6	10	4700	3	125
10	150	X/7343-43	A700X157M010ATE015	60	6	15	3900	3	125
12.5	10	V/7343-20	A700V106M12RATE040	5	6	40	2600	3	125
12.5	10	V/7343-20	A700V106M12RATE060	5	6	60	2100	3	125
12.5	15	V/7343-20	A700V156M12RATE040	8	6	40	2600	3	125
12.5	22	V/7343-20	A700V226M12RATE030	11	6	30	3000	3	125
12.5	47	D/7343-31	A700D476M12RATE020	24	6	20	3500	3	125
12.5	47	D/7343-31	A700D476M12RATE025	24	6	25	3200	3	125
12.5	100	X/7343-43	A700X107M12RATE015	50	6	15	3900	3	125
16	6.8	V/7343-20	A700V685M016ATE070	4	6	70	2000	3	125
16	8.2	V/7343-20	A700V825M016ATE045	5	6	45	2400	3	125
16	10	V/7343-20	A700V106M016ATE045	6	6	45	2400	3	125
16	10	V/7343-20	A700V106M016ATE060	6	6	60	2100	3	125
16	15	V/7343-20	A700V156M016ATE040	10	6	40	2600	3	125
16	22	D/7343-31	A700D226M016ATE018	14	6	18	3700	3	125
16	22	D/7343-31	A700D226M016ATE025	14	6	25	3200	3	125
16	22	D/7343-31	A700D226M016ATE030	14	6	30	2900	3	125
VDC	µF	KEMET/EIA	(See below for part options)	µA @ +20°C Maximum/5 Minutes	% @ +20°C 120 Hz Maximum	mΩ @ 20°C 100 kHz Maximum	(mA) @ 100 kHz with/T = +20°C @ -55°C to 125°C	Reflow Temperature ≤ 260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Ripple Current	Moisture Sensitivity	Rated Temp

Other part number options:

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Maximum Recommended Steady State Voltage	Maximum Recommended Transient Voltage (1 ms – 1 μs)
-55°C to 125°C		
$2 V \leq V_R \leq 16 V$	V_R	V_R

V_R = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria

1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
2. The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits

Power capability is determined based on a 20°C temperature rise. A higher temperature rise and therefore higher power capability is allowable as long as the ambient temperature plus temperature rise due to ripple current does not exceed the rated temperature of the part.

The maximum power dissipation by case size can be determined using the below table.

KEMET Series and Case Code	EIA Case Code	Maximum Power Dissipation (P max) mWatts @ 25°C with +20°C Rise
A700W	7343-15	290
A700V	7343-20	270
A700D	7343-31	250
A700X	7343-43	225

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

P_{max} = maximum power dissipation(watts)

R = ESR at specified frequency (ohms)

Refer to part number listings for permissible Arms limits.

Reverse Voltage

Polymer aluminum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a certain degree of transient voltage reversal for short periods as shown in the below table. Please note that these parts may not be operated continuously in reverse, even within these limits.

Temperature	Permissible Transient Reverse Voltage
25°C	60% of Rated Voltage
55°C	50% of Rated Voltage
85°C	40% of Rated Voltage
125°C	30% of Rated Voltage

Table 2 – Land Dimensions/Courtyard

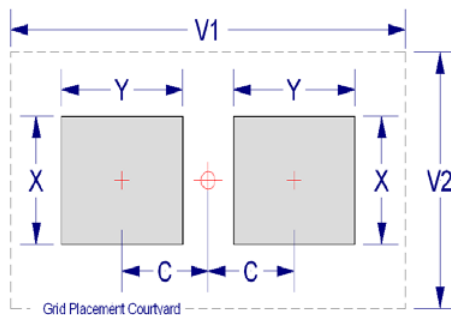
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
V	7343-20	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
W	7343-15	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR, or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Please note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and not harmful to the product. Marking permanency is not affected by this change.

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Minimum (T_{smin})	100°C	150°C
Temperature Maximum (T_{smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax}	60 – 120 seconds	60 – 120 seconds
Ramp-up Rate (T_L to T_p)	3°C/seconds maximum	3°C/seconds maximum
Liquidous Temperature (T_L)	183°C	217°C
Time Above Liquidous (t_L)	60 – 150 seconds	60 – 150 seconds
Peak Temperature (T_p)	220°C* 235°C**	250°C* 260°C**
Time within 5°C of Maximum Peak Temperature (t_p)	20 seconds maximum	30 seconds maximum
Ramp-down Rate (T_p to T_L)	6°C/seconds maximum	6°C/seconds maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

*Case Size D, E, P, Y, and X

**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W, and Z



Capacitor Marking



* 035 = 35th week of 2010

Date Code *	
1 st digit = Last number of Year	9 = 2009 0 = 2010 1 = 2011 2 = 2012 3 = 2013 4 = 2014
2 nd and 3 rd digit = Week of the Year	01 = 1 st week of the Year to 52 = 52 nd week of the Year

Storage

All AO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Tape & Reel Packaging Information

KEMET's molded tantalum and aluminum chip capacitor families are packaged in 8 and 12 mm plastic tape on 7" and 13" reels in accordance with *EIA Standard 481-1: Embossed Carrier Taping of Surface Mount Components for Automatic Handling*. This packaging system is compatible with all tape-fed automatic pick-and-place systems.

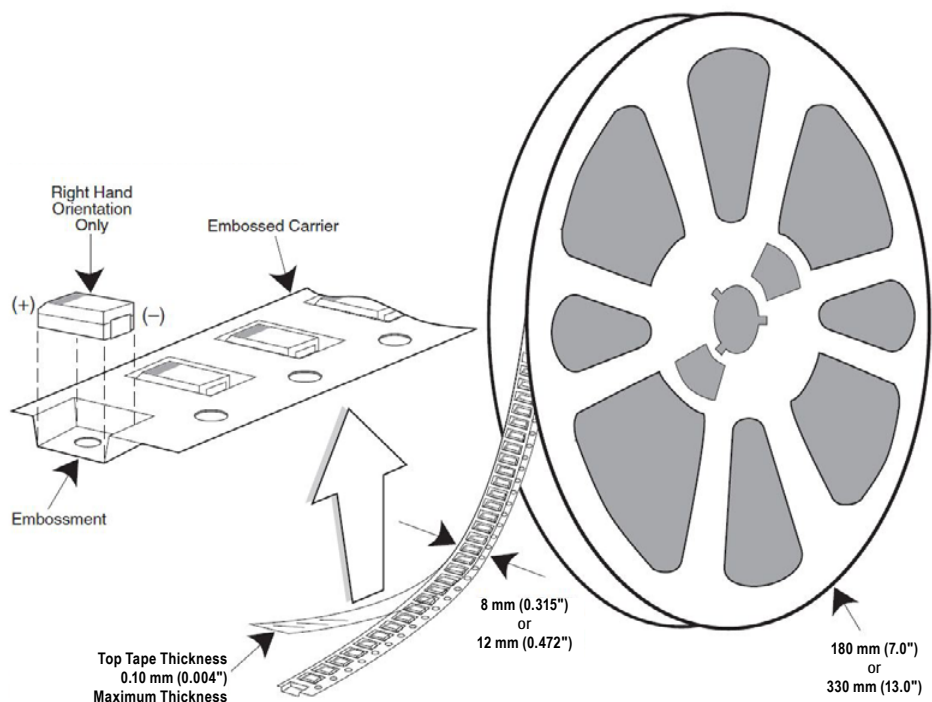


Table 3 – Packaging Quantity

Case Code		Tape Width (mm)	7" Reel*	13" Reel*
KEMET	EIA			
R	2012-12	8	2,500	10,000
I	3216-10	8	3,000	12,000
S	3216-12	8	2,500	10,000
T	3528-12	8	2,500	10,000
M	3528-15	8	2,000	8,000
U	6032-15	12	1,000	5,000
L	6032-19	12	1,000	5,000
W	7343-15	12	1,000	3,000
Z	7343-17	12	1,000	3,000
V	7343-20	12	1,000	3,000
A	3216-18	8	2,000	9,000
B	3528-21	8	2,000	8,000
C	6032-28	12	500	3,000
D	7343-31	12	500	2,500
Y	7343-40	12	500	2,000
X	7343-43	12	500	2,000
E/T428P	7360-38	12	500	2,000
H	7360-20	12	1,000	3,000

* No C-Spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

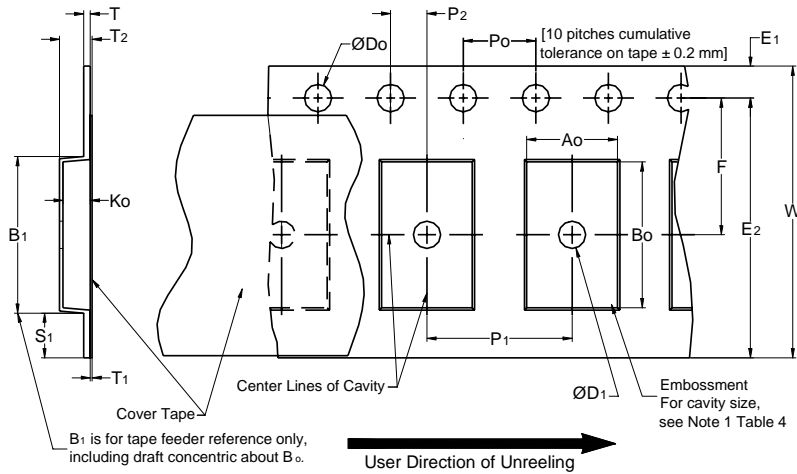


Table 4 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximum
8 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12 mm		1.5 (0.059)				30 (1.181)			
16 mm									
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B ₁ Maximum Note 4	E ₂ Minimum	F	P ₁	T ₂ Maximum	W Maximum	A ₀ , B ₀ & K ₀	
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)	Note 5	
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)		
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	16.3 (0.642)		

- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- The tape, with or without components, shall pass around R without damage (see Figure 5).
- If S₁ < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481–D, paragraph 4.3, section b).
- B₁ dimension is a reference dimension for tape feeder clearance only.
- The cavity defined by A₀, B₀ and K₀ shall surround the component with sufficient clearance that:
 - the component does not protrude above the top surface of the carrier tape.
 - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 2).
 - lateral movement of the component is restricted to 0.5 mm maximum for 8 mm and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 3).
 - see Addendum in EIA Standard 481–D for standards relating to more precise taping requirements.

Packaging Information Performance Notes

- Cover Tape Break Force:** 1.0 Kg minimum.
- Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 to 1.0 Newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

Figure 2 – Maximum Component Rotation



Figure 3 – Maximum Lateral Movement



Figure 4 – Bending Radius



Figure 5 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 5 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Minimum	C	D Minimum
8 mm	178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12 mm				
16 mm				
Variable Dimensions — Millimeters (Inches)				
Tape Size	N Minimum	W ₁	W ₂ Maximum	W ₃
8 mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12 mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 6 – Tape Leader & Trailer Dimensions

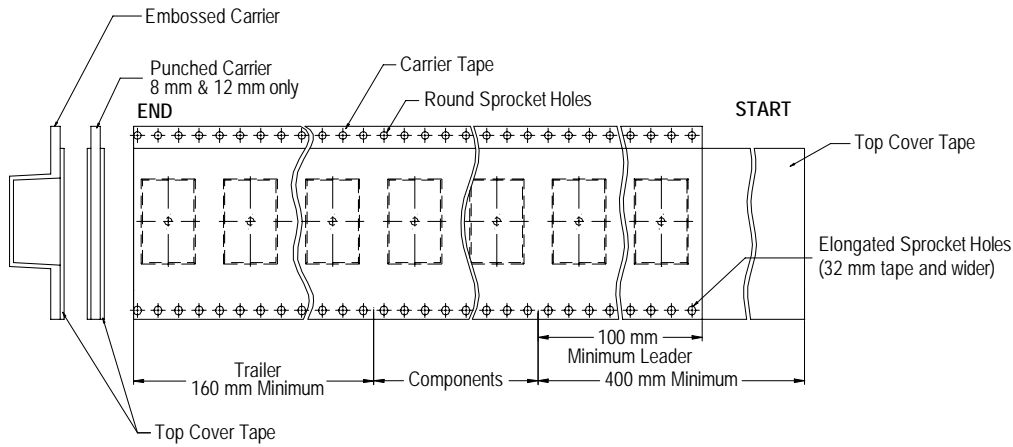
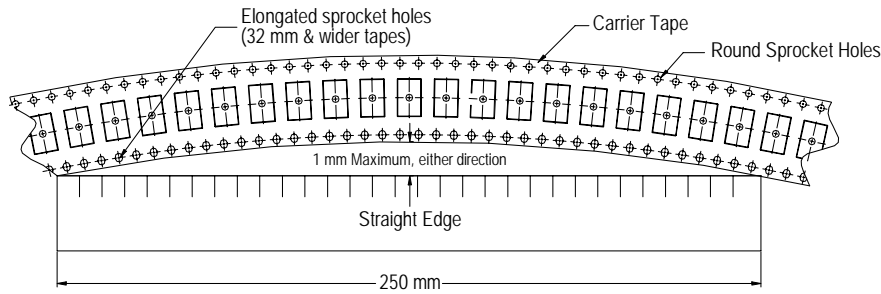


Figure 7 – Maximum Camber



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Shanghai, China
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Tel: 886-2-27528585

Southeast Asia
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Penang, Malaysia
Tel: 60-4-6430200

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Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitoredge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

