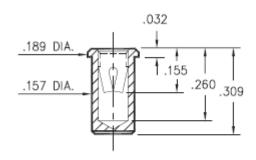
DATA SHEET

Product Number: 0391-0-15-15-07-27-10-0



Description:

0391 - Receptacle With No Tail Accepts .065-.082 diameter leads.

Packaging:

Packaged in Bulk

0391-0-15-XX-07-XX-10-0

Solder mount in .159 min. mounting hole

Mill-Max Part Number	Shell Plating	Contact Plating	RoHS Compliant
0391-0-15-15-07-27-10-0	10 μ" Gold over Nickel	30 μ" Gold over Nickel	RoHS 2002/95/EC

CONTACT:

Contact Used: #07, Standard 4 Finger Contact

Current Rating = 15 Amps

BERYLLIUM COPPER ALLOY 172 (UNS C17200) per ASTM B 194

Properties of BERYLLIUM COPPER:

• Chemical composition: Cu 98.1%, Be 1.9%

• Temper as stamped: TD01

Properties after heat treatment (TH01):

• Hardness: 36-43 Rockwell C

• Mechanical Life: 100 Cycles Min.

Density: .298 lbs/in3

Electrical Conductivity: 22% IACS*

Resistance: 10 miliohms Max

• Operating Temperature: -55°C/+125°C

• Melting point: 980°C/865°C (liquidus/solidus)

• Stress Relaxation†: 96% of stress remains after 1,000 hours @ 100 °C; 70% of stress remains after 1,000 hours @ 200 °C



†Since BeCu loses its spring properties over time at high temperatures; it is rated for continuous use up to 150°C. For applications up to 300°C, Mill-Max offers many contacts in Beryllium Nickel. Contact Tech Support for more info.



SHELL MATERIAL:

BRASS ALLOY (UNS C36000) per ASTM B 16

Properties of BRASS ALLOY:

• Chemical composition: Cu 61.5%, Zn 35.4%, Pb 3.1%†

• Hardness as machined: 80-90 Rockwell B

• Density: .307 lbs/in3

• Electrical conductivity: 26% IACS*

• Melting point: 900°C/885°C (liquidus/solidus)

†(3 to 4% lead is used to permit "free machining" and is permitted by EC Directive 2002/95Annex 6; so all pin materials are RoHS compliant)

^{*}International Annealed Copper Standard, i.e. as a % of pure copper.