



# ENGINEERING SPECIFICATION

## INSTALLATION INSTRUCTION SHEETS

### 1.0 SCOPE

This specification consists of installation instructions for the Self-Contained Power Connector for 3-wire cable with ground applications.

### 2.0 PURPOSE

To define material number system for the above instructions.

### 3.0 REFERENCE MATERIAL NUMBERS

Part Number: 19401-1000

Engineering Number: COC-2

See pages 2-3 for the actual instruction sheets. These pages can be used as originals.

### 4.0 DEFINITIONS

Not applicable.

### 5.0 PROCEDURES

Place one (1) instruction sheet in the smallest unit container.

### 6.0 IMPLEMENTATION

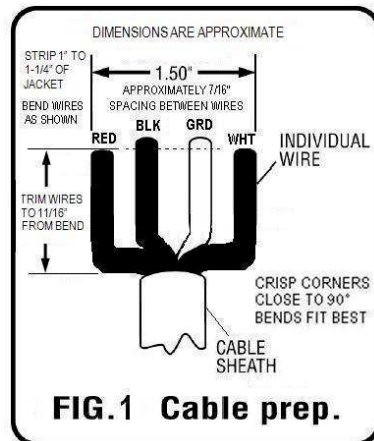
January 24, 2006

REVISION: <b>F1</b>	ECR/ECN INFORMATION: EC No: <b>123456</b> DATE: <b>2010 / 10 / 13</b>	TITLE: SELF-CONTAINED POWER CONNECTOR (COC-2) INSTALLATION INSTRUCTIONS FOR 3 WIRE CABLE WITH GROUND APPLICATIONS	SHEET No. <b>1 of 3</b>
DOCUMENT NUMBER: <b>SD-19401-002</b>	CREATED / REVISED BY: <b>E. THRODAHL/ DMYRICK</b>	CHECKED BY: <b>J. MACNEIL</b>	APPROVED BY: <b>J. MACNEIL</b>

# COC-2 Self Contained Power Connector Installation Instructions For 3 Wire Cable with Ground Applications

The 3-circuit connector is used to splice solid nonmetallic cable 14/3 and 12/3 with ground.

Wire Range AWG	Order No.	Optional Hand Tool	Optional Bench Arbor Press	Housing Color
12-14	19401-1000 (COC-2)	19285-0074	64006-0200	White

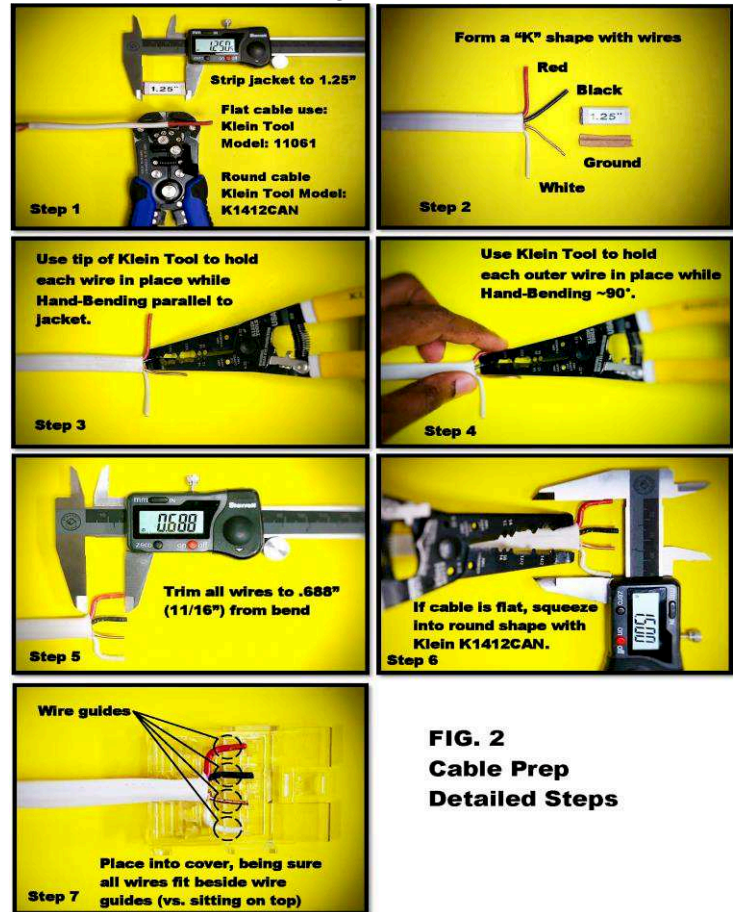


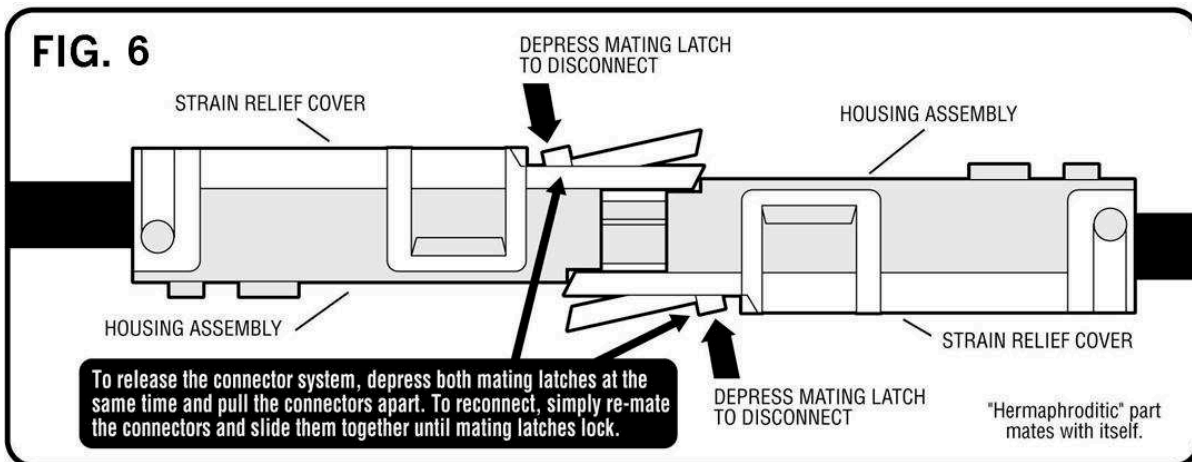
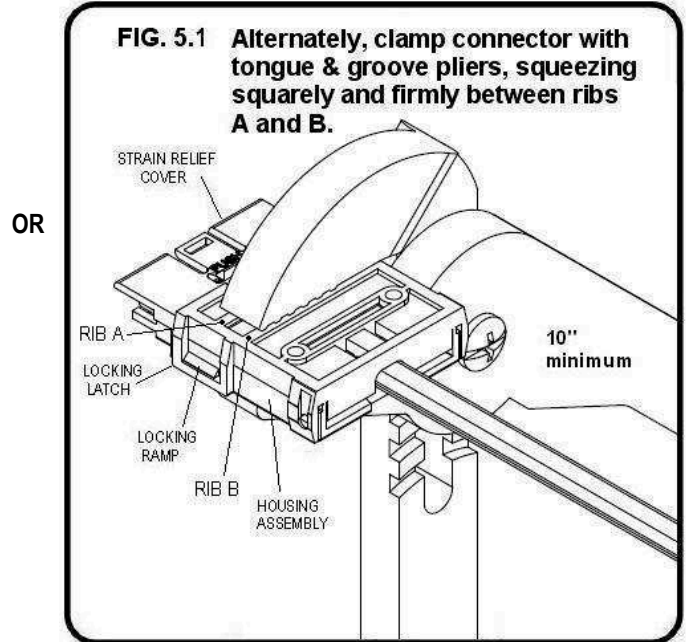
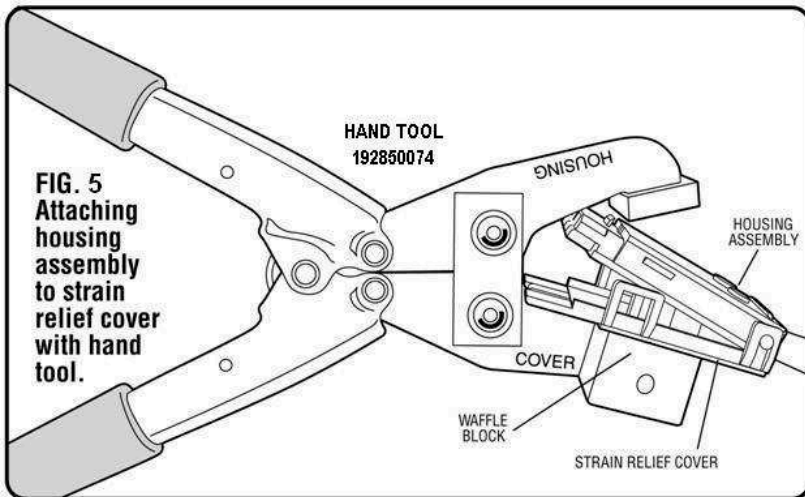
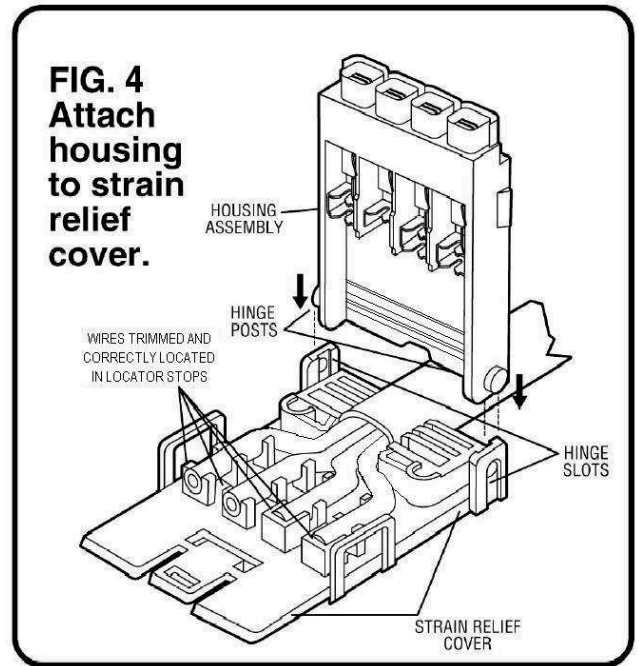
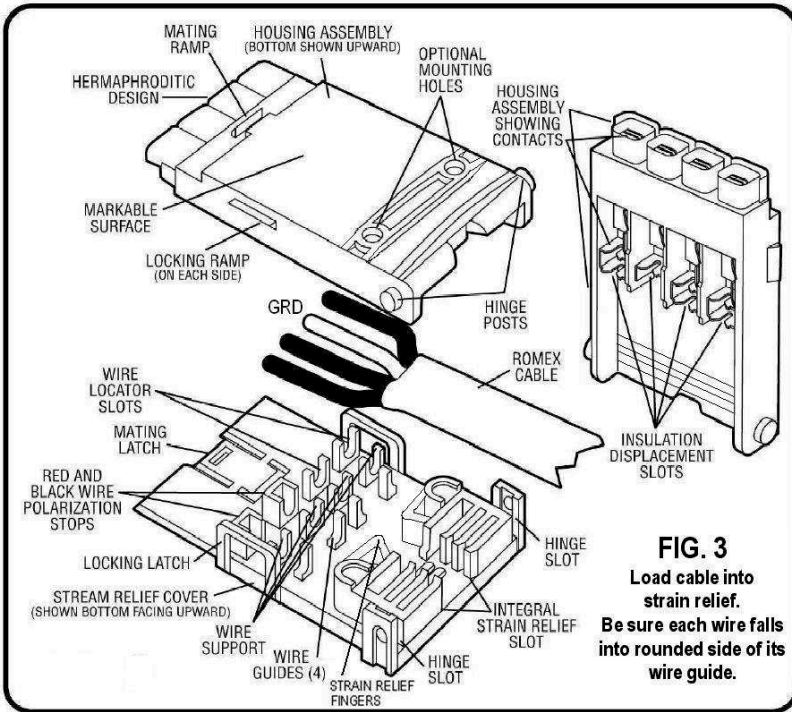
## Reference Information

UL File Number: E182087  
 CSA File Number: LR18689-C53  
 NEC Article: 550, 551, and 545  
 HUD Section: 3280.801  
 Current: 20A  
 Voltage: 600V

## Installation Procedure:

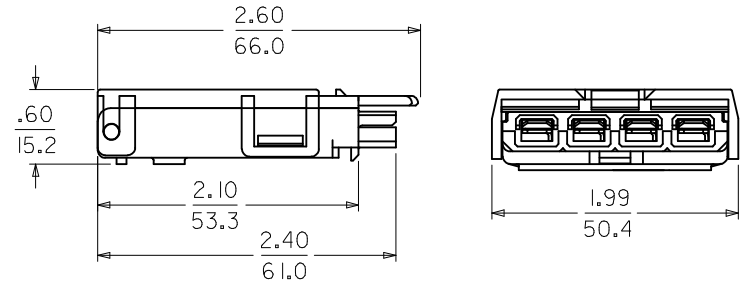
- Carefully strip and prepare the wires to the configuration as shown in **Figure 1** using helpful hints shown in photographs of **Figure 2**.
- Hold the clear strain-relief cover with bottom facing upward as shown in **Figure 3**.
- Lay wires into locator slots, making sure the red and black wires are placed into locator slots with the polarization stop as shown in **Figure 3**. If cable is flat, squeeze into round shape to fit.
- Press the cable sheath into the integral strain relief slot as shown in **Figure 3**. Trimming of center wires and possibly others will be necessary. Wires must not extend beyond the stops as shown in Figure 4!
- While holding the strain relief cover, position the housing's hinge posts into the hinge slots and press down until both lock into place as shown in **Figure 4**.
- Close the strain relief cover and housing by hand. Place the connector assembly into Molex tool (preferred) as shown in **Figure 5**. Squeeze the tool until the connector bottoms out and the locking latches engage on both sides. OR alternately, squeeze the top and bottom closed with tongue and groove pliers as shown in **Figure 5.1**. Pliers must be a minimum of 10" long. Squeeze firmly on both sides, squarely across the connector between ribs A and B (labeled in Figure 5.1) to ensure wires seat completely into slots.
- Inspect the connector to ensure the wires have been properly engaged into the housing assembly contacts. A properly terminated wire is fully seated into its proper slots with no significant bow of the cover. If the wires extend past the insulation stops, the wires must be re-terminated with a NEW CONNECTOR. Once the cover has been closed the connector cannot be re-used. Failure to comply with this procedure may result in the failure of the connector.
- Mating and un-mating the completed connector is illustrated in **Figure 6**.



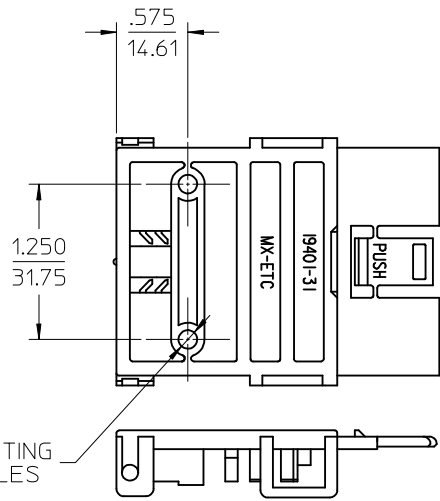


10	9
MATERIAL NO. 194011000	ENGINEERING P/N COC-2

19401

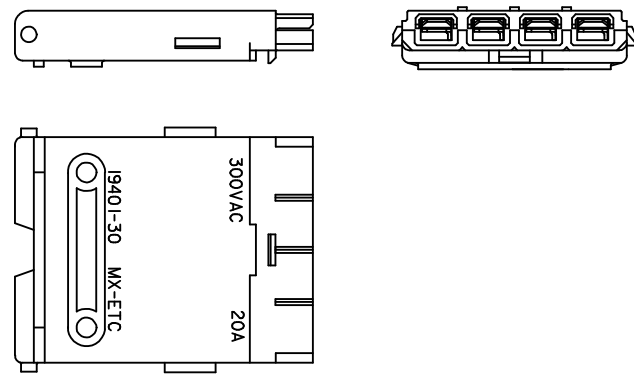


ASSEMBLED VIEW



2  $\phi$  .150 MOUNTING HOLES  
3.81

STRAIN RELIEF COVER, CLEAR  
194013110



HOUSING ASSEMBLY 194012010,  
CONTAINING HOUSING, NATURAL, 194013010

- NOTES:
- PARTS ARE PACKAGED 50 UNITS PER CONTAINER.
  - REF: UL FILE NO. E182087, CSA FILE NO. LR18689.
  - PARTS ARE ROHS COMPLIANT.

<b>CHG HSG&amp;CVR P/N'S</b> EC NO: WNAZ009-0564 DRW: WETHRODAHL 2009/05/22 CHKD: JMACNEIL 2009/05/22 APPR: JMACNEIL 2009/05/22	QUALITY SYMBOLS $\nabla=0$ $\nabla=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>IN/MM</b>		SCALE <b>1:1</b>	DESIGN UNITS <b>INCH</b>	THIRD ANGLE PROJECTION	
		mm	INCH	DRAWN BY	DATE	TITLE			
		4 PLACES $\pm$ ---	$\pm$ ---	DAY	1997/09/03	<b>CUSTOMER DRAWING COC-2 SC CONNECTOR ASSEMBLY 14-12AWG SOLID 3/C+GRD</b>			
		3 PLACES $\pm$ ---	$\pm$ .005	CHECKED BY	DATE				
	2 PLACES $\pm$ 0.13	$\pm$ .01	RWD	1997/09/03	<b>MOLEX INCORPORATED</b>				
	1 PLACE $\pm$ 0.25	$\pm$ ---	APPROVED BY	DATE					
	ANGULAR $\pm$ ---		RWD	1997/09/03	DOCUMENT NO.		SD-19401-1000		SHEET NO.
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART						1 OF 1
			SIZE B		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				