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Jameco Part Number 230130



PRODUCT SPECIFICATION

.093 SERIES PLUG AND RECEPTACLE POWER CONNECTORS

1.0 SCOPE

This Product Specification covers the 5.03 mm (.198 inch) centerline connector series using pin and socket terminals terminated with 14 to 24 AWG wire using crimp technology with tin plating.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER(S)

<u>PRODUCT NAME</u>	<u>SERIES NUMBER</u>
Plug Housing, 1-circuit	1619-1P
Receptacle Housing, 1-circuit	1619-1R
Plug Housing, 2-circuit	1545-P*
Receptacle Housing, 2-circuit	1545-R*
Plug Housing, 3-circuit	1396-P*
Receptacle Housing, 3-circuit	1396-R*
Plug Housing, 4-circuit (in-line)	1490-P*
Receptacle Housing, 4-circuit (in-line)	1490-R*
Plug Housing, 4-circuit (2 x 2)	2163-P*
Receptacle Housing, 4-circuit (2 x 2)	2163-R*
Plug Housing, 5-circuit	1653-P*
Receptacle Housing, 5-circuit	1653-R*
Plug Housing, 6-circuit	1261-P*
Receptacle Housing, 6-circuit	1261-R*
Plug Housing, 9-circuit	1292-P*
Receptacle Housing, 9-circuit	1292-R*
Plug Housing, 12-circuit	1360-P*
Receptacle Housing, 12-circuit	1360-R*
Socket Terminal, 14-18 AWG	1189
Pin Terminal, 14-18 AWG	1190
Socket Terminal, 18-22 AWG	1380
Pin Terminal, 18-22 AWG	1381
Socket Terminal, 22-24 AWG	2870
Pin Terminal, 22-24 AWG	2871
Socket Terminal, 14-18 AWG, (P-B)	4550
Socket Terminal, 18-22 AWG, (P-B)	2151

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Housings are molded of UL 94V-2 rated PA66.

Terminals are tin-plated brass or phosphor-bronze.

See appropriate sales drawings for additional information on dimensions, materials, platings and markings.

<u>REVISION:</u> B	<u>ECR/ECN INFORMATION:</u> EC No: UCR#2003-0230 DATE: 2002 / 08 / 07	<u>TITLE:</u> PRODUCT SPECIFICATION STANDARD .093 SERIES PLUGS & RECEPTACLES	<u>SHEET No.</u> 1 of 3
<u>DOCUMENT NUMBER:</u> PS-43660-9999	<u>CREATED / REVISED BY:</u> BWIRKUS 10/4/01	<u>CHECKED BY:</u> BWIRKUS 10/4/01	<u>APPROVED BY:</u> SFRY 10/5/01



PRODUCT SPECIFICATION

2.3 SAFETY AGENCY APPROVALS

UL File #E29179
CSA File #E29179

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

See the appropriate sales drawings for necessary referenced documents and specifications.

4.0 RATINGS

4.1 VOLTAGE

250 Volts AC (RMS)

4.2 CURRENT AND APPLICABLE WIRES

AWG	Circuit Size	Amps
14	3	14
14	9	11
18	3	10
18	9	7
22	3	7
22	9	5

4.3 TEMPERATURE

Operating: - 55°C to + 105°C

5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Contact Resistance (Low Level)	Mate connectors: apply a maximum voltage of 20 mV and a current of 20 mA. (Measurement locations in Section 7.0)	10 milliohms MAXIMUM [initial]
2	Dielectric Withstanding Voltage	Mate connectors: apply a voltage of 2000 VAC for 1 minute between adjacent terminals and between terminals to ground.	No breakdown; current leakage < 500 mA
3	Temperature Rise (via Current Cycling)	Mate connectors, measuring the temperature rise at 60 minute intervals during 96 hours of steady state at rated current; followed by 240 hours of current cycling (45 minutes ON and 15 minutes OFF per hour) with measurements made during last 5 minute period of each ON cycle; followed by 96 hours of steady state at rated current with measurements taken at 60 minute intervals.	Temperature rise: +30°C MAXIMUM

REVISION: B	ECR/ECN INFORMATION: EC No: UCR#2003-0230 DATE: 2002 / 08 / 07	TITLE: PRODUCT SPECIFICATION STANDARD .093 SERIES PLUGS & RECEPTACLES	SHEET No. 2 of 3
DOCUMENT NUMBER: PS-43660-9999	CREATED / REVISED BY: BWIRKUS 10/4/01	CHECKED BY: BWIRKUS 10/4/01	APPROVED BY: SFRY 10/5/01



PRODUCT SPECIFICATION

5.2 MECHANICAL REQUIREMENTS

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
4	Connector Mate and Unmate Forces	Mate and unmate connector (male to female) at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute for a total of 25 cycles. Initial mate forces to be measured. Unmate forces to be measured after 25 cycles.	15.6 N (3.5 lbf) MAXIMUM insertion force 4.4 N (1 lbf) MINIMUM withdrawal force
5	Terminal Retention Force (in Housing)	Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch) per minute.	89 N (20 lbf) MINIMUM retention force
6	Wire Pullout Force (Axial)	Apply an axial pullout force on the wire at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch).	MINIMUM pullout forces: 14 AWG 178 N (40 lbf) 16 AWG 156 N (35 lbf) 18 AWG 133 N (30 lbf) 20 AWG 89 N (20 lbf) 22 AWG 62 N (14 lbf) 24 AWG 36 N (8 lbf)
7	Terminal Insertion Force (into Housing)	Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm ($1 \pm \frac{1}{4}$ inch).	22N (5 lbf) MAXIMUM insertion force

5.3 ENVIRONMENTAL REQUIREMENTS

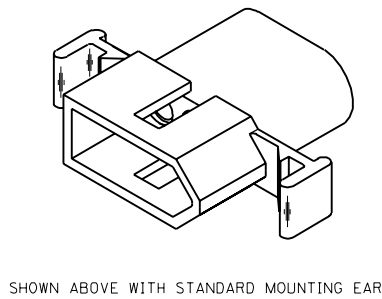
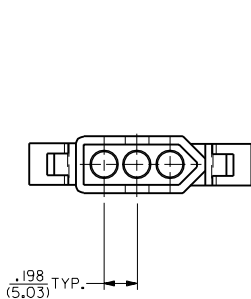
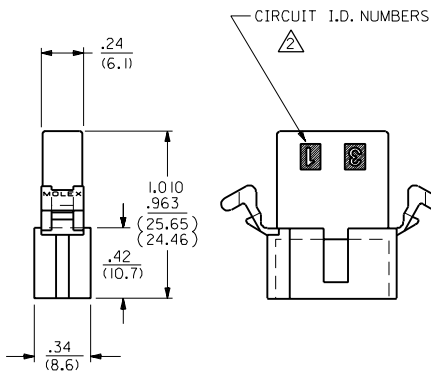
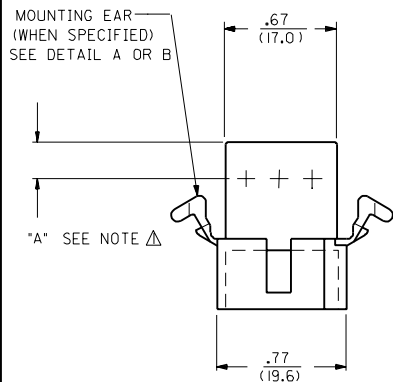
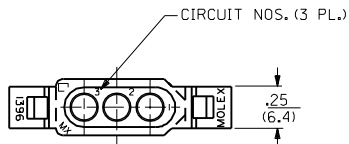
ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
8	Thermal Cycling	Mate connectors; expose to temperature cycling between -25°C and 70°C for 500 cycles with a dwell time of 30 minutes at each extreme. Measurements to be taken initially and after every 100 cycles.	10 milliohms MAXIMUM (change from initial) & Visual: No Damage

6.0 PACKAGING

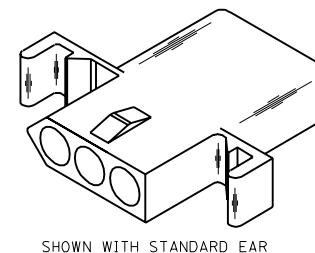
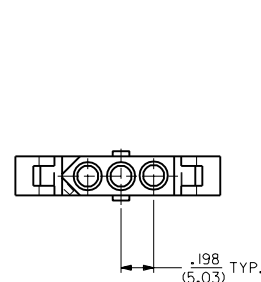
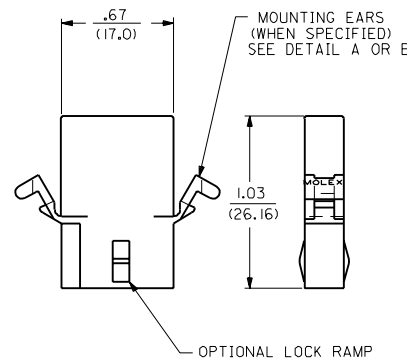
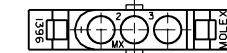
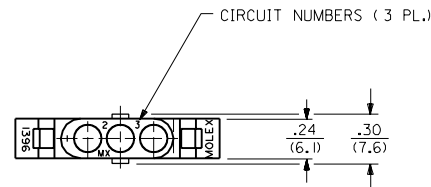
Parts shall be packaged to protect against damage during handling, transit and storage. See the appropriate sales drawings for additional information on packaging requirements.

REVISION: B	ECR/ECN INFORMATION: EC No: UCR#2003-0230 DATE: 2002 / 08 / 07	TITLE: PRODUCT SPECIFICATION STANDARD .093 SERIES PLUGS & RECEPTACLES	SHEET No. 3 of 3
DOCUMENT NUMBER: PS-43660-9999	CREATED / REVISED BY: BWIRKUS 10/4/01	CHECKED BY: BWIRKUS 10/4/01	APPROVED BY: SFRY 10/5/01

PLUG



RECEPTACLE



NOTES:
 Δ DIMENSION FROM THE BACK OF HOUSING TO THE END OF THE BRUSH ON THE WIRE INSERTED INTO THE HOUSING
 DIM "A" = .256/6.50 FOR 42477 & 42478 TERMINALS
 .216/5.49 FOR ALL OTHER .093 TERMINALS
 DIM "B" = .377/9.58 FOR 42477 & 42478 TERMINALS
 .337/8.56 FOR ALL OTHER .093 TERMINALS

Y3	REVISED PER UCR2000-0583 3/1/00 DDB
Y2	REMOVE -R3, -R5 VER. PER ECON #UG 1479 6-10-96 RW
Y1	X-REMOVE 1396-R4 ECR U3 1583 GC 10/26/93 RW
Y	ADD CKT. I.D. #'S PER ECR U3 0683 GC 5/4/93 RW
X	REV MAT'L SPECS. ECR U2-1491 10-08-92 A.GUZIK
W1	ADD -D VERSIONS. ECR U1 1106 GC 7/25/91 RW
W	REVISE ON CAD ECR #UB 1381 JJS 4-24-88 RW
2	Y2
1	Y3
MFG. SH.	REV. LTR.

DIMENSIONS SHOWN METRIC (INCH)		▽ = 0	▼ = 0	REVISE ONLY ON CAD SYSTEM
UNLESS OTHERWISE SPECIFIED TOLERANCES ANGULAR ± 1/2°		TITLE		
INCH METRIC		.093/(2.36) HOUSING, PLUG & RECEPTACLE		
3 PLACE ± .010	---	3 CIRCUIT .198/(5.03) C		
2 PLACE ± .014	± 0.25	MOLEX INCORPORATED SHEET NO. DATE		
1 PLACE ---	± 0.36	L15LEJLL 60532 U.S.A. 1 of 2 4 / 3 / 88		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		PART NO. DRWG. NO.		
DRWG. BY JJS		SEE SHEET 2		
CHKD. BY RW		SD-1396-•		
APP'D. RAS	SCALE 2 : 1	FILE NAME S1396.3X1		
		DDB		
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION. CP		

13 12 11 10 9 8 7 6 5 4 3 2 1

PLUG		RECEPTACLE	
ORDER NO.	ENG. NO.	ORDER NO.	ENG. NO.
03-09-2031	I396-P	03-09-1031	I396-R
03-09-2032	I396-P1	03-09-1032	I396-R1
03-09-7032	I396-P1BK	03-09-1033	I396-R2
03-09-7031	I396-PBK	03-09-6033	I396-R2BK
PRELIMINARY	I396-P-B	03-09-6032	I396-R1BK
		03-09-6031	I396-RBK
		PRELIMINARY	I396-R-B
		PRELIMINARY	I396-R1-B
		03-09-1081	I396-R4

LEGEND:

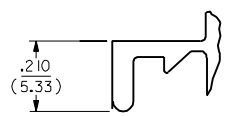
I396-*****

P = PLUG
R = RECEPTACLE

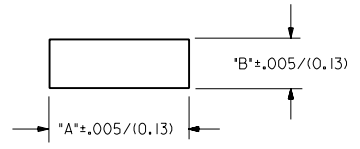
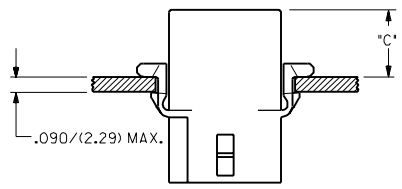
BLANK = WITH STANDARD EARS
 1 = WITHOUT EARS
 2 = RECEPTACLE WITHOUT EARS, WITHOUT LOCK RAMP
 3 = PLUG ONLY, W/ SIDE MOUNT (SEE SD-I396-P3)
 4 = WITH PREBENT EARS

COLOR: BLANK=NATURAL COLOR
 AM=AMBER BK=BLACK BU=BLUE
 BN=BROWN CY=GRAY GN=GREEN
 OR=ORANGE RD=RED YW=YELLOW

BLANK = NYLON 6/6, 94V-2
 B = NYLON TYPE 6/6, 94V-2, UV STABILIZED



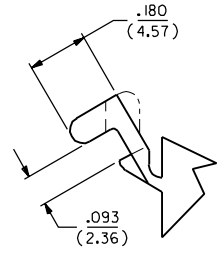
DETAIL A
STANDARD MOUNTING EAR
(SCALE 4:1)



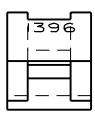
RECOMMENDED PANEL MOUNTING HOLE

HOUSING	DIM. "A"	DIM. "B"	"C" PREBENT EAR	"C" STANDARD EAR
PLUG	.933/(23.70)	.375/(9.53)	.40/(10.2)	.38/(9.7)
RECEPT.	.830/(21.08)	.312/(7.92)	.41/(10.4)	.39/(9.9)

NOTES:
 1. MOLEX PRODUCT SPEC 02-09 APPLIES.
 2. CIRCUIT I.D. NUMBERS ON SIDE OF HOUSING APPEAR ON PARTS FROM TOOLS BUILT AFTER 5/4/93.



DETAIL B
PREBENT MOUNTING EAR
(SCALE 4:1)

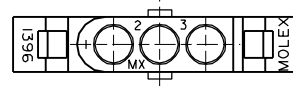
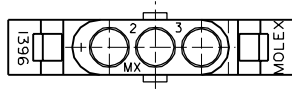


I396

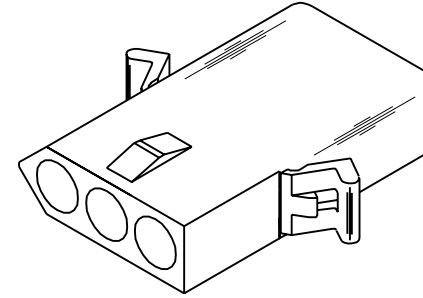
DIMENSIONS SHOWN (METRIC) INCH		▽=0 ▼=0		REVISE ONLY ON CAD SYSTEM	
UNLESS OTHERWISE SPECIFIED TOLERANCES ANGLES ARE 1/2°					
INCH		METRIC			
3 PLACE	± .010	---			
2 PLACE	± .014	± 0.25			
1 PLACE	---	± 0.35			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					
DRWG. BY: JJS	CHK'D. BY: RW	FILE NAME: S13962X2	SCALE: :	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	
APP'D. BY: RAS	SCALE: :	MOLEX INCORPORATED		DATE: 4/8/88	
LTR. REVISIONS		LTR. REVISIONS		PART NO. SD-1396-*	

13 12 11 10 9 8 7 6 5 4 3 2 1

DWG. NO.
SD-1396-001

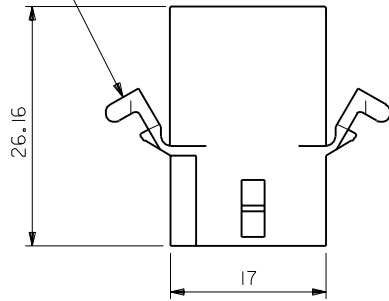


OPTIONAL END CONFIGURATION

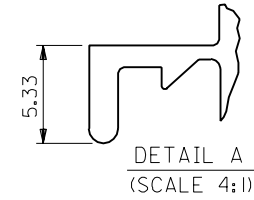
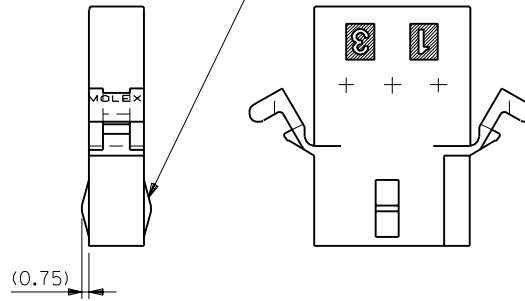


RECEPTACLE

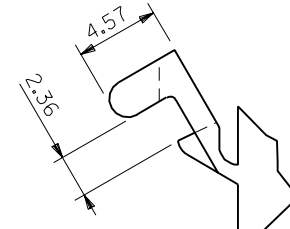
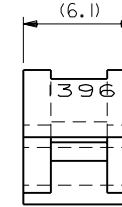
MT'G EARS (表参照)
参照 DETAIL A OR B



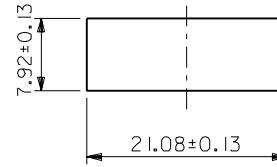
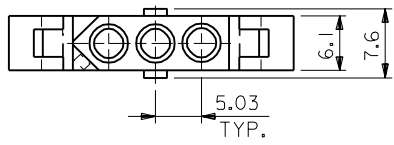
LOCKING TAB (表参照)



DETAIL A
(SCALE 4:1)



DETAIL B
(SCALE 4:1)



パネル取付穴寸法
(パネル厚 2.29最大)

I396R4	03-09-1081	有	WITH	有	WITH DETAIL B
I396R2	03-09-1033	無	WITHOUT	無	WITHOUT
I396R1	03-09-1032	有	WITH	無	WITHOUT
I396R	03-09-1031	有	WITH	有	WITH DETAIL A
ENG. NO.	EDP NO.	LOCKING TABS		MT'G EARS	

MODEL NO.	03-09-1***	DIMENSIONS:	SHT	REV
DESIGN UNITS	<input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH	<input type="checkbox"/> mm <input type="checkbox"/> INCH	<input type="checkbox"/> mm <input checked="" type="checkbox"/> ONLY	REVISE ON CAD ONLY
THIRD ANGLE PROJECTION				
DRAWN BY & DATE	K.KOHAMA 00/08/28			
CHECKED BY & DATE	T.YAMAGUCHI 00/08/28			
APPROVED BY & DATE	M.FUKUSHIMA 00/08/28			
CAD FILENAME	I396001.S01	MATERIAL NO.	SEE NOTES	DRAWING NO.
		SD-1396-001		SHEET NO.
				1 OF 1

TITLE:
3 CIRCUITS RCPT HSG
(0.093 DIA TERMINAL)

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EN-02J(097) MXJ-54

DO NOT SCALE DRAWING

EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	RELEASED EC NO. JC2001-0078 DRWN: K.KOHAMA 00/08/28 CHK: T.YAMAGUCHI APPR: M.FUKUSHIMA
----------------------------------	----------------------------------	----------------------------------	----------------------------------	----------------------------------	--

MATERIAL 材料	NYLON66 94V-2
FINISH 仕上り	
WIRE RANGE 適用導線範囲	
INS. RANGE 被覆外径	

GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差	SCALE 2:1	DESIGN UNITS <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH
10 UNDER 未満	+0.25 ±0.25	DRAWN BY & DATE K.KOHAMA 00/08/28
10 OVER 以上 30 UNDER 未満	+0.3 ±0.25	CHECKED BY & DATE T.YAMAGUCHI 00/08/28
30 OVER 以上	+0.35 ±0.3	APPROVED BY & DATE M.FUKUSHIMA 00/08/28
ANGLE 角度	+3°	CAD FILENAME I396001.S01

8

7

6

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4

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2

EN-02J(097) MXJ-54

F

E

D

C

B

A

I396001.S01

SIZE
B