18		17	
TAB	LE OF	CONTENTS	
SHEET NO.	SH	EET DESCRIPTION	
1	١	NOTES AND BOM	
2	С	ONFIGURATIONS	
3-4	KEY	CONFIGURATIONS	
5	BLADI	SEALED ASSEMBLY	<u> </u>
6	SY	STEM PACKAGING	
7	BA	ACKSHELL NOTES	
8		BACKSHELL	
9	BACKSH	IELL CONFIGURATIO	NS



16

15

14

1. GENERAL:

a. APPLICATION SPECIFICATION SEE: AS-33472-100 -CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY,

NOTES: VALID UNLESS OTHERWISE SPECIFIED

CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING. -DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY AS SPECIFIED IN THE MATING CONNECTOR DRAWINGS CHART. -ASSEMBLY SHIPPED WITH PLR IN PRE-LOCK POSITION

*DENOTES DRAWINGS THAT CAN BE ACCESSED AT http://ewcap.uscarteams.org/ (SEE PLR PRE-LOCK VIEW SHEET 5).

-STANDARD CONFIGURATION: PS-33471-000 -UL V0 CONFIGURATION: PS-160105-0001

CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), TERMINALS, WIRE DIAMETER RANGE, PRODUCT VALIDATION, AND PRODUCT DEVIATIONS. c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31300-635 (PK-33471-000 FOR 1X5) d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR

PRODUCTS AND PACKAGING SPECIFICATION: QEHS-699000-300 e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

-UL V0 CONFIGURATION: SD-160106-0002

2. DESIGN - MATERIALS:

a. FOR BILL OF MATERIALS SEE:

-STANDARD CONFIGURATION: SD-33481-0002

d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.

3. DESIGN - GEOMETRY: a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN

ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION. b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M-2009 c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715

e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.

f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B). g. LASER MARKING:

1. PART NUMBER 2. DAY OF THE YEAR

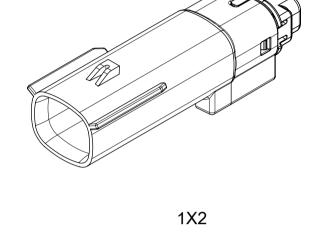
3. SHIFT 4. YEAR

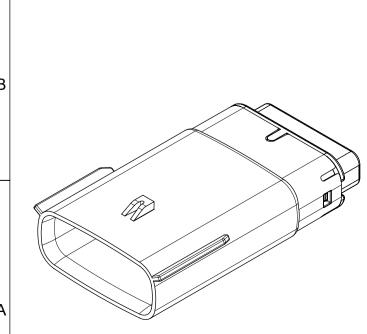
FOR ADDITIONAL INFORMATION SEE SECTION 5 UNDER PROCEDURES IN ES-34735-008.

MATING CONNECTOR DRAWINGS DESCRIPTION MOLEX INLINE 1X2 SD-33471-0001 SD-33471-0001

NX REMASTERING , CHANGE PS DRAWING NUMBER FROM PS-160105-0001 TO PS-160074-0001 IN NOTES 1.b A MINOR GEOMETRY CHANGE FOR UL VO INSPECTION NUMBER LOG

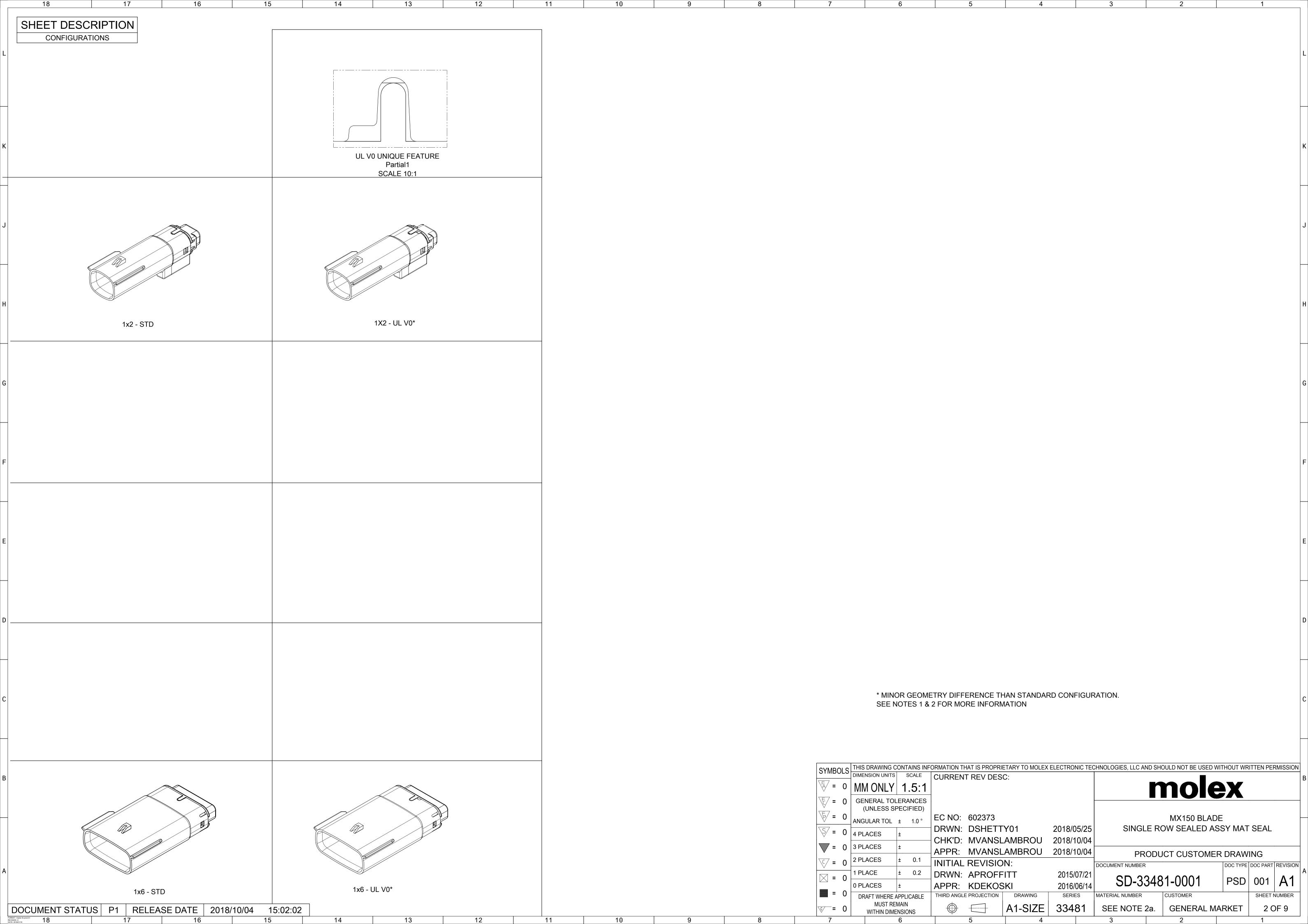
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								ADDED:		1	INITIAI	_ RELEA	SE	
REMOVED								REMOVED:		TION				
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O I WIDOL	<u> </u>	IMENSION UNITS	3	SCALE	CURREN	T REV DES	C:							
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= () C	GENERAL TOL (UNLESS SF												
= (O A	NGULAR TOL	±	1.0 °	EC NO:	602373					MX150 BLADE			
<u>S</u> = (0 4	PLACES	±		DRWN:	DSHETT		2018/05/25	SINC	GLE RO	OW SEALED ASS	SY MAT	SEAL	
VIIIIIII	<u>, </u>	DI 4 050	1.		CHK'D:	MVANSL	_AMBROU	2018/10/04						
= ($\int \frac{3}{2}$	PLACES	±_		APPR:	MVANSL	AMBROU	2018/10/04	В	BUDI	ICT CUSTOMER		INIC	•
\c/ = (ე 2	PLACES	±	0.1	INITIAL	REVISIO	N:		DOCUMENT NUMB		- COSTOWILIN		DOC PART	REVISION
<u> </u>	1	PLACE	±	0.2		APROFF		2015/07/21			14 0004			
	0	PLACES	±		APPR: KDEKOSKI			2016/06/14	SD-33481-0001			PSD	001	A1
=	0	DRAFT WHERE A	APPI	LICABLE	THIRD ANGLI	E PROJECTION	DRAWING	SERIES	MATERIAL NUMBE	R	CUSTOMER	1	SHEET	NUMBER
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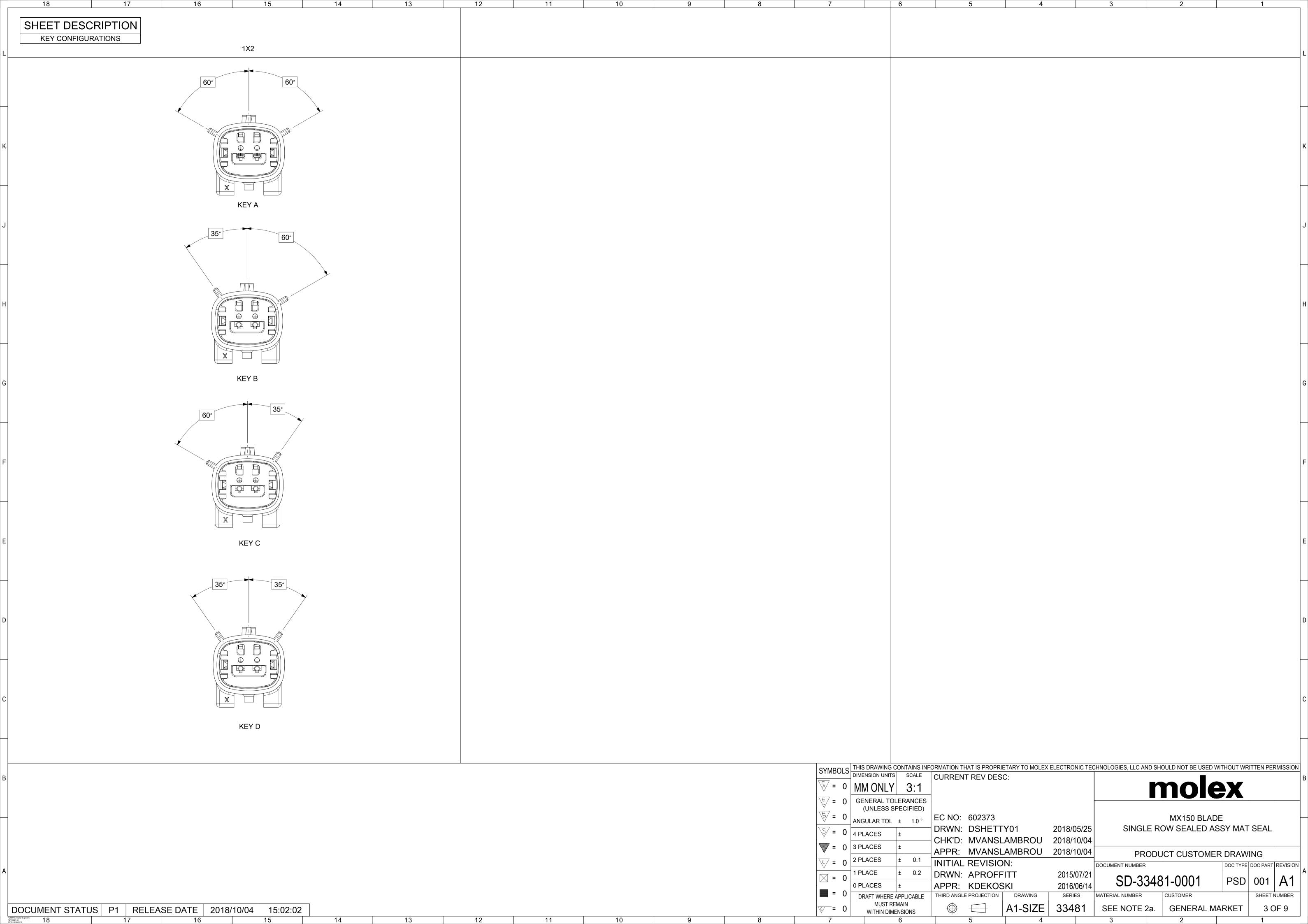


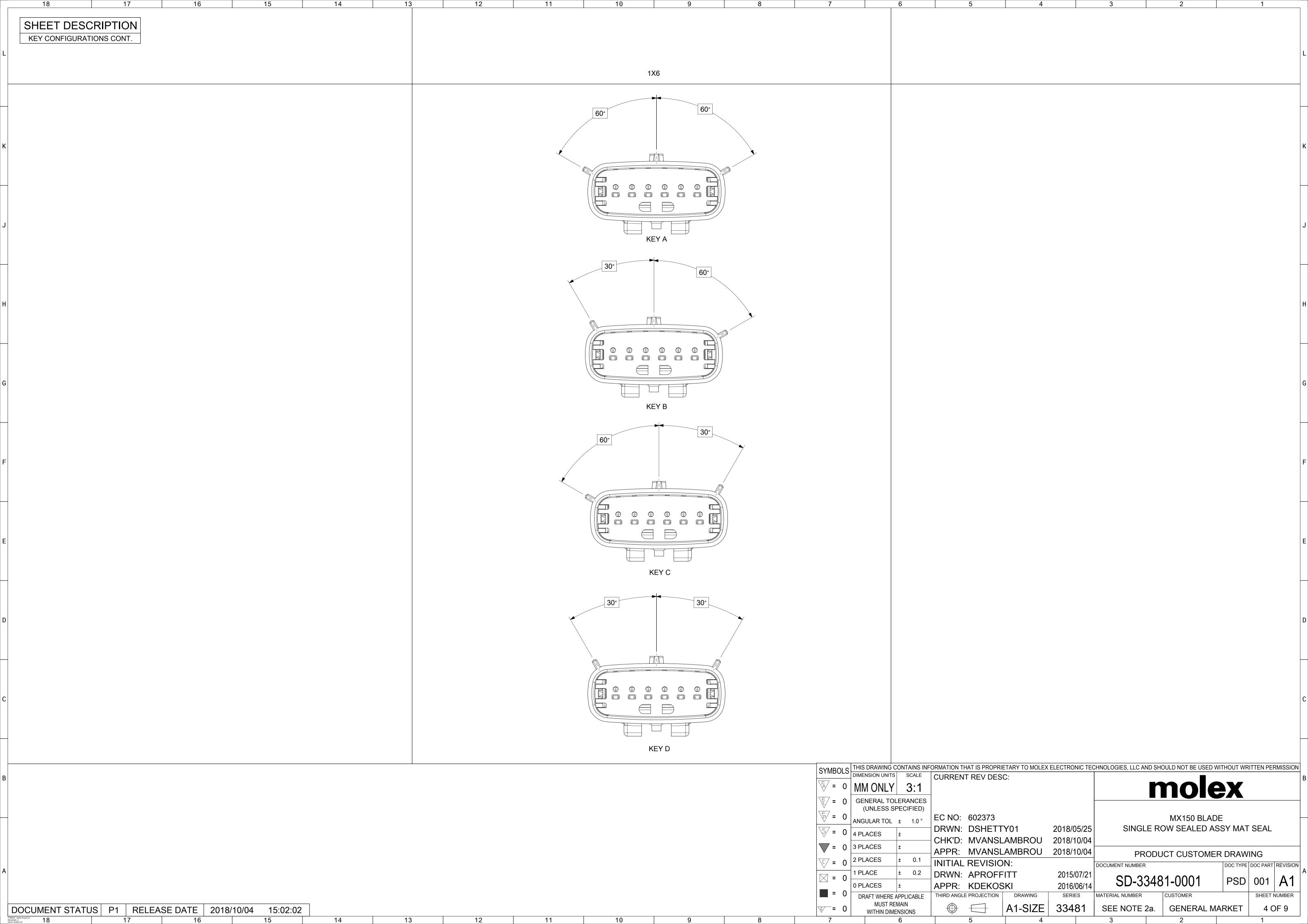


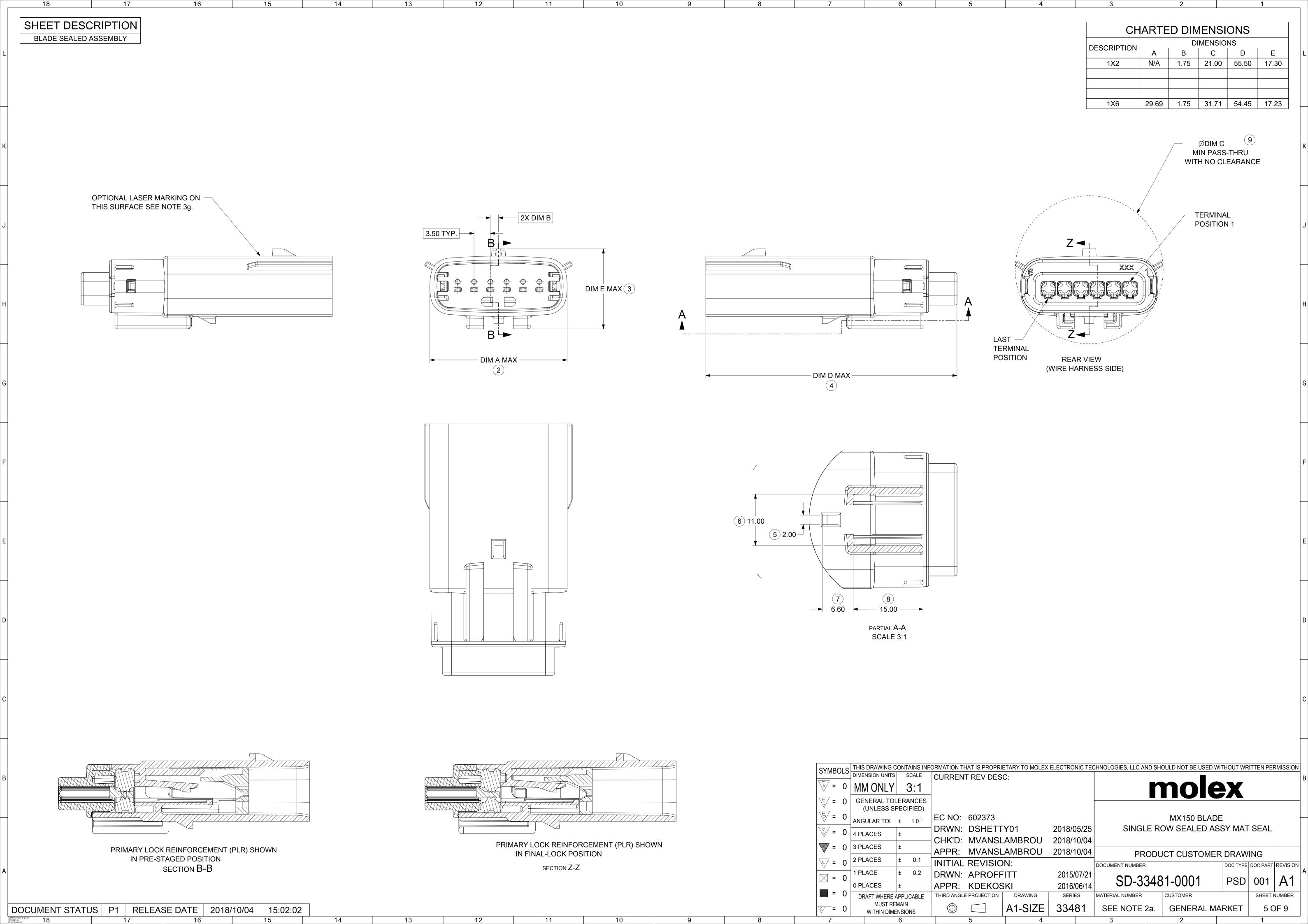


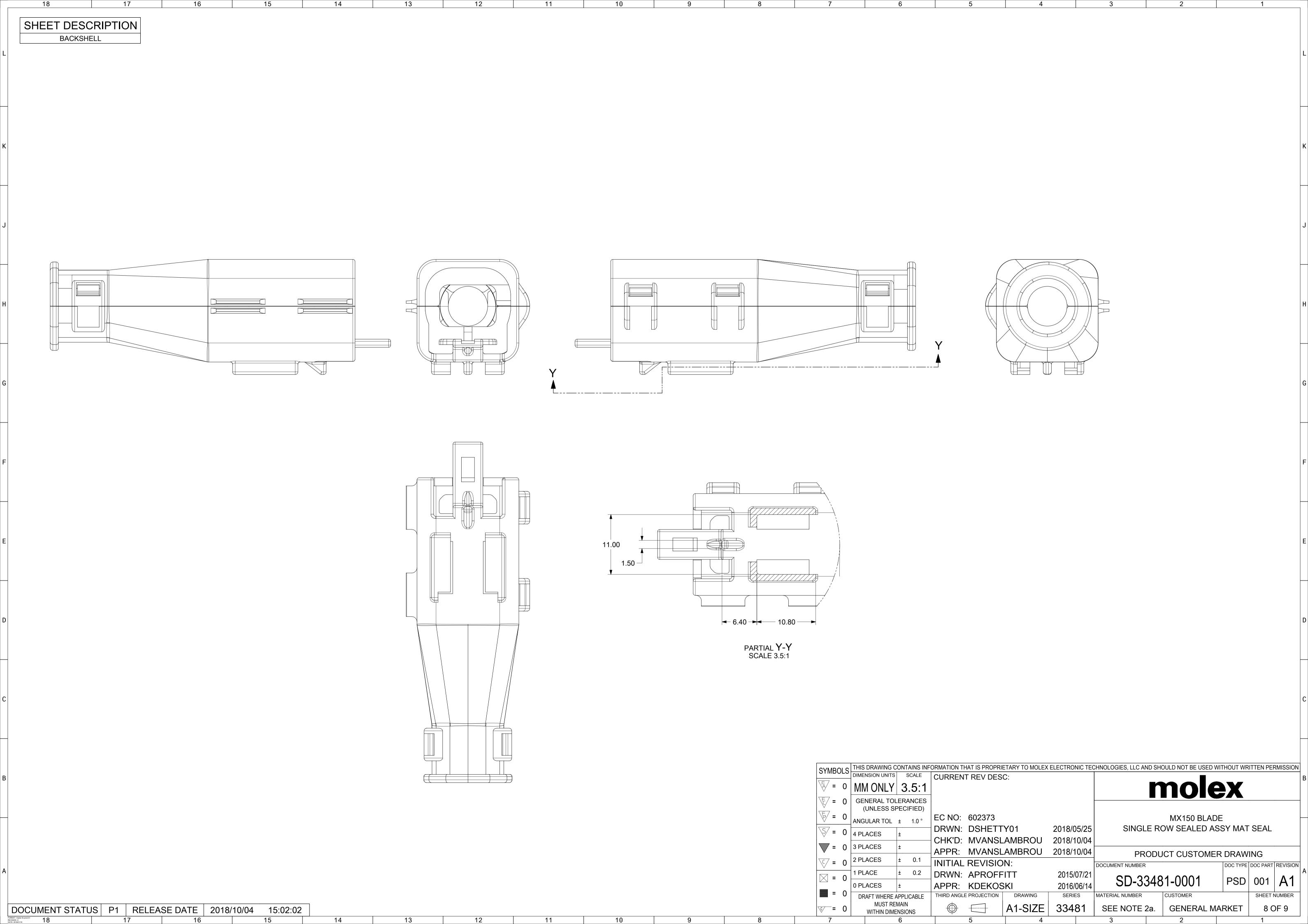
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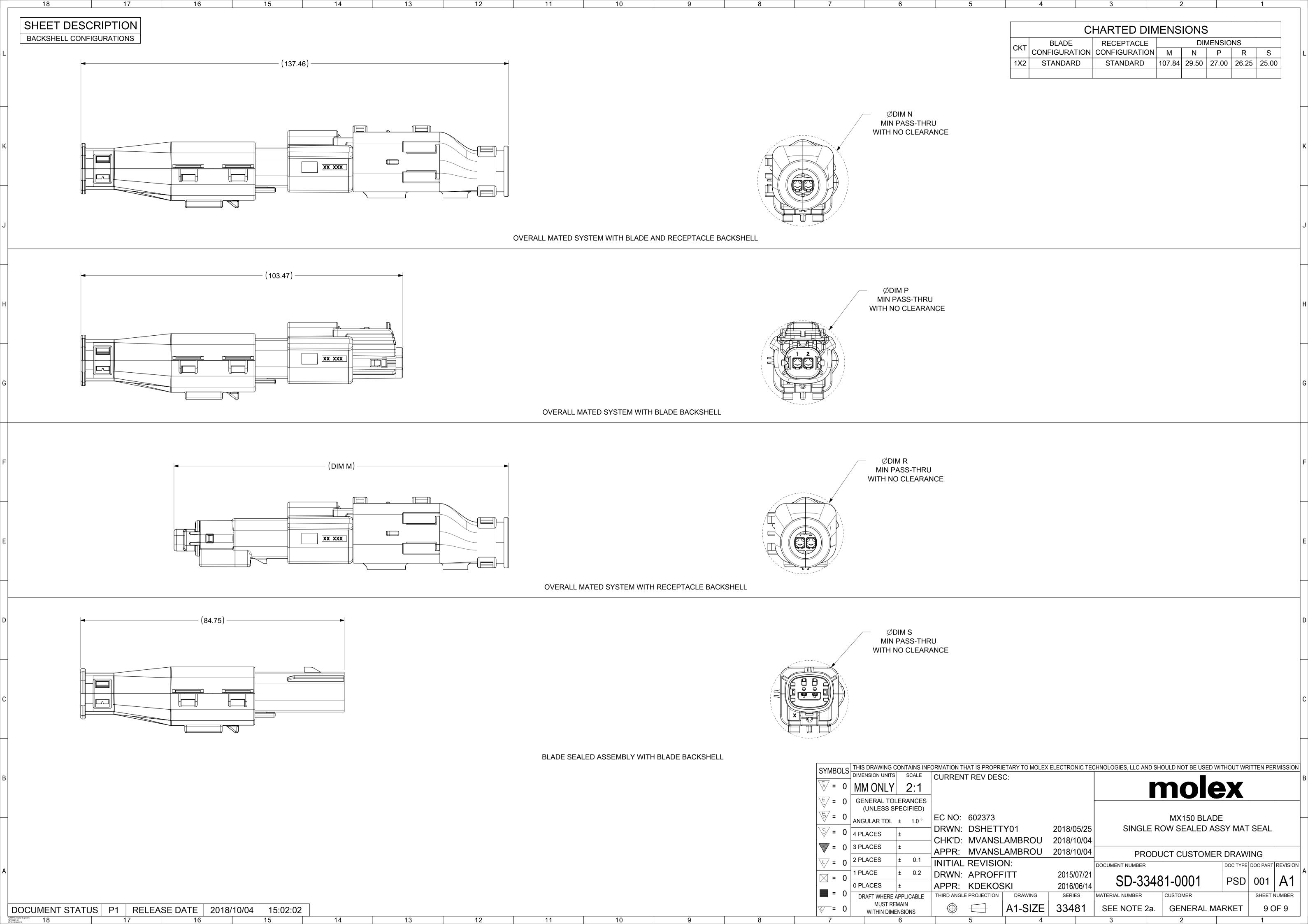


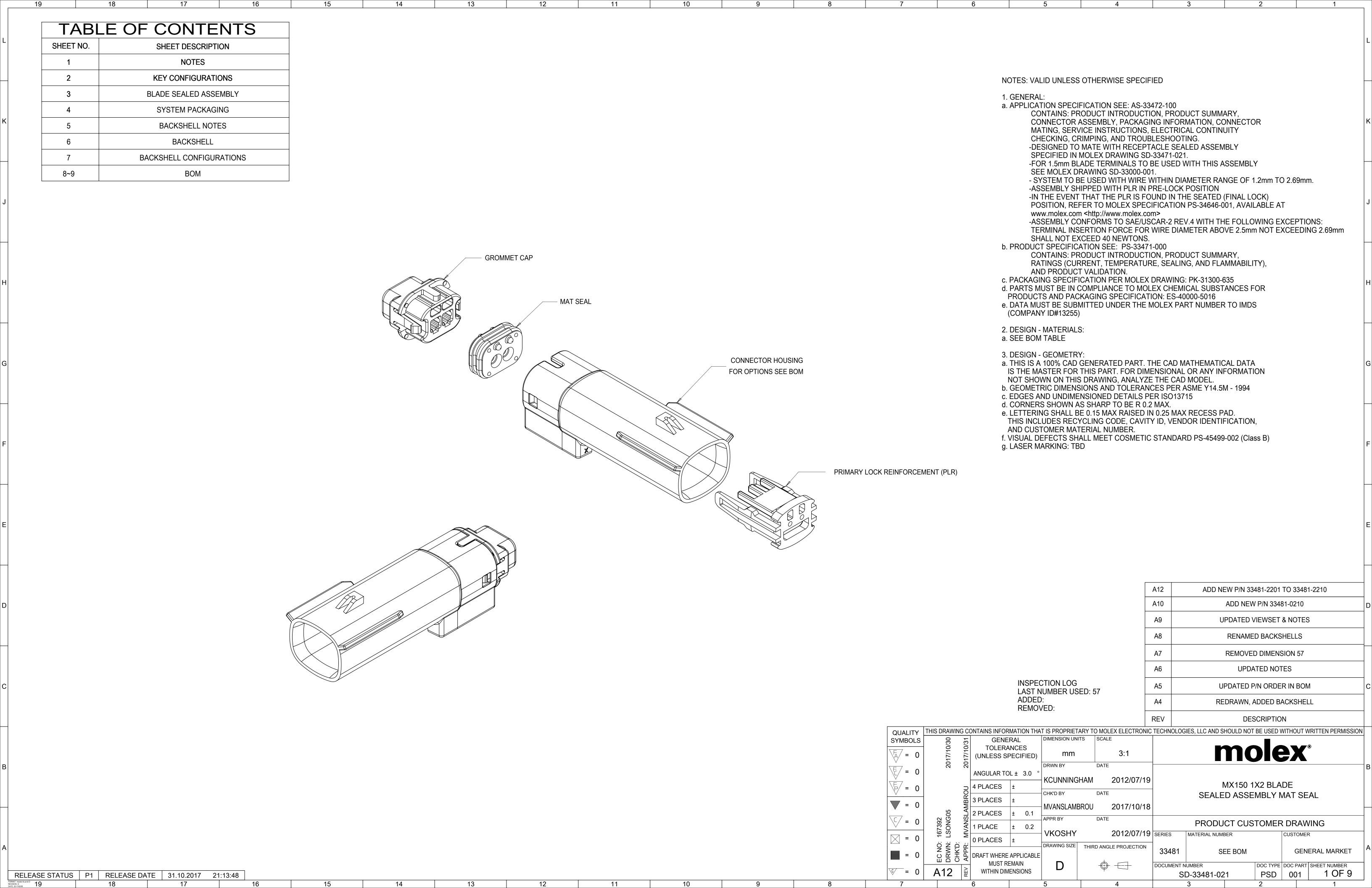


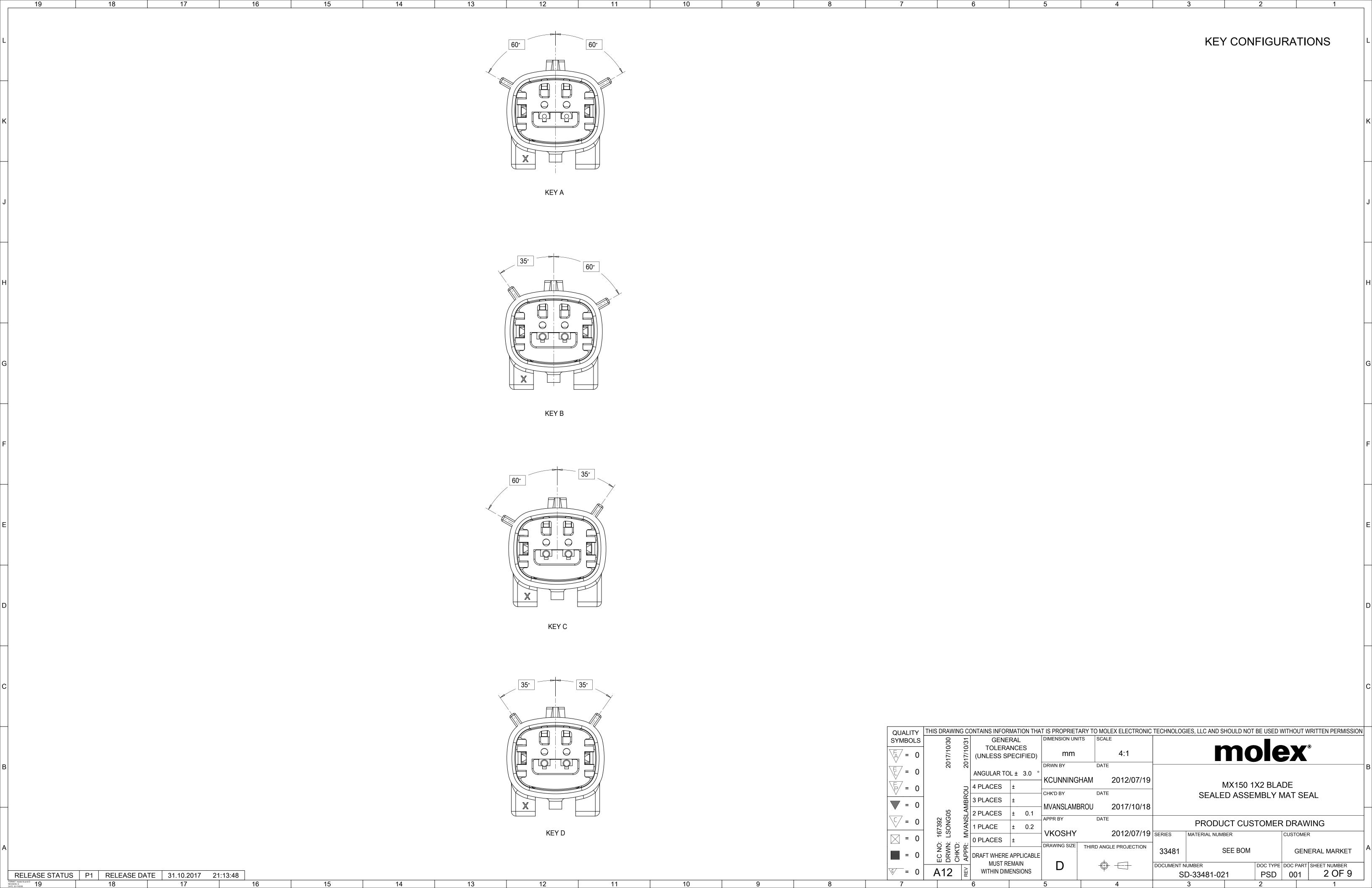


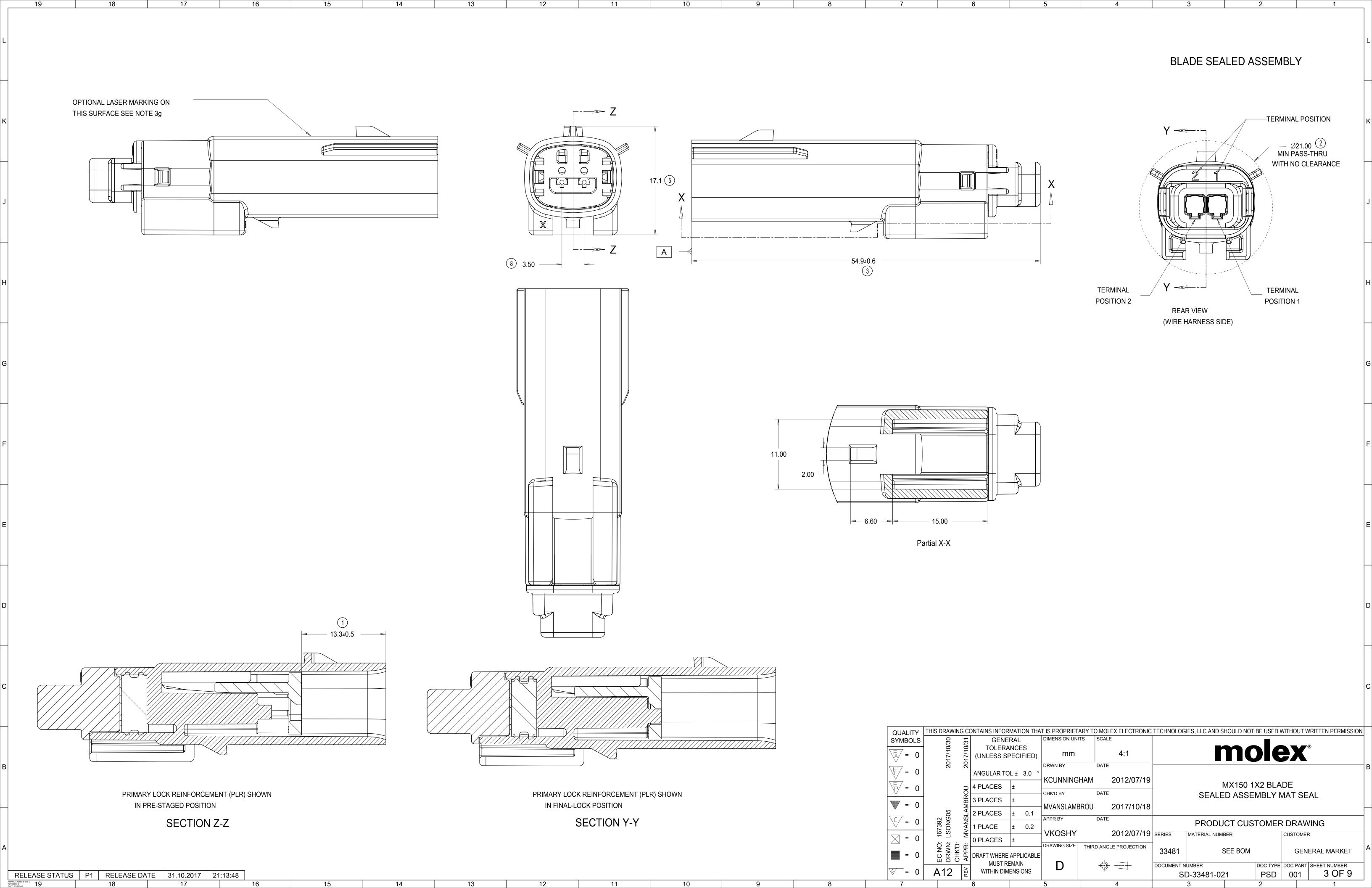




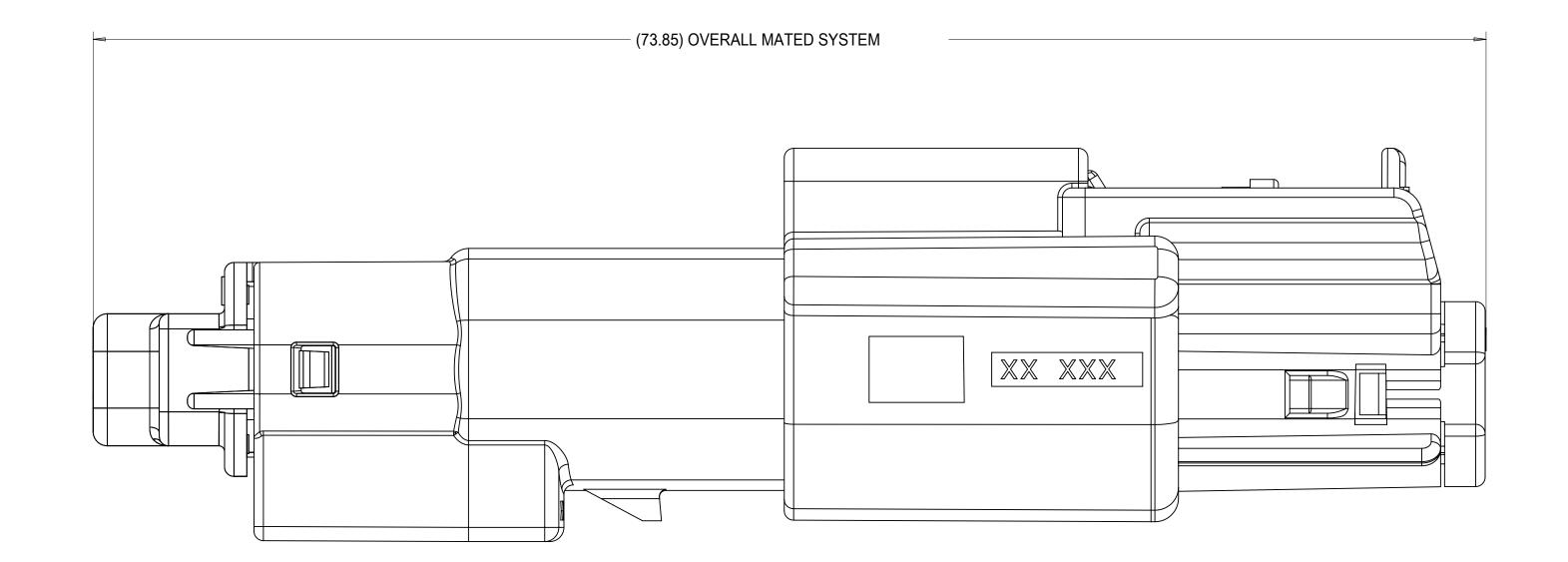






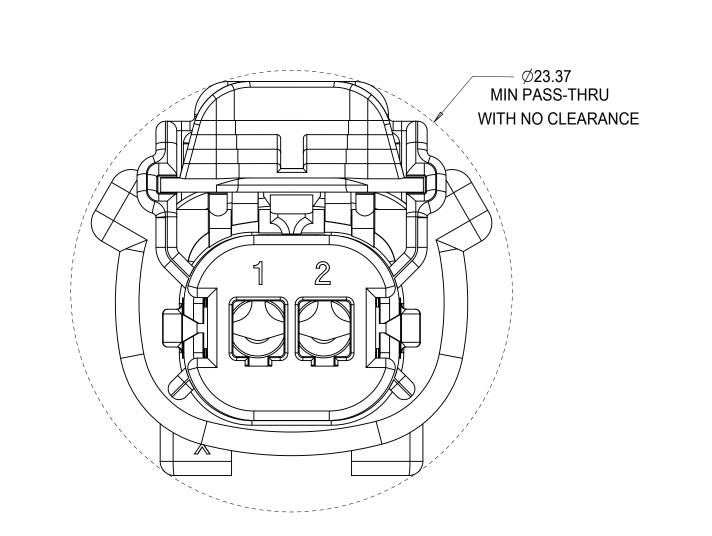




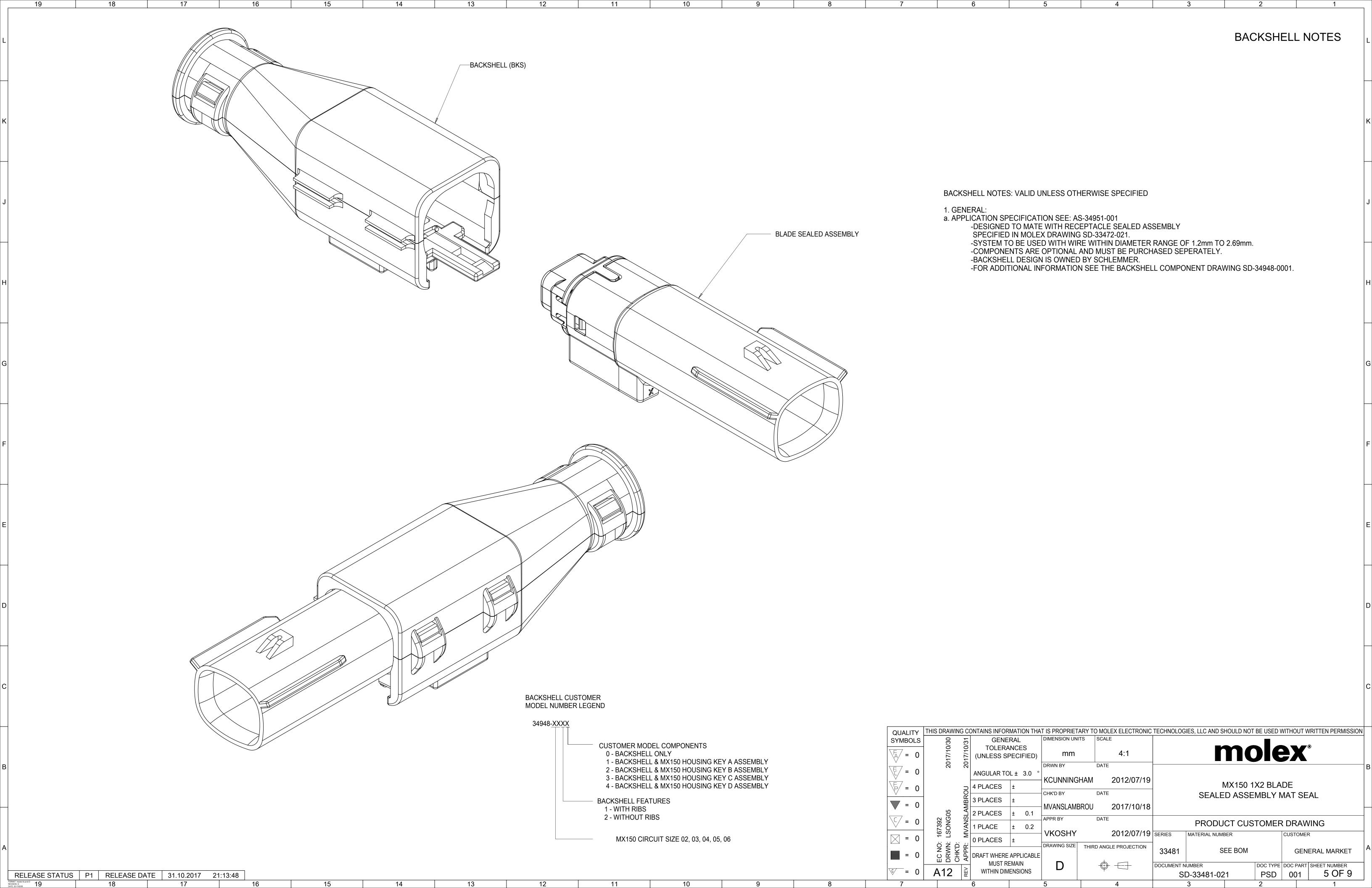


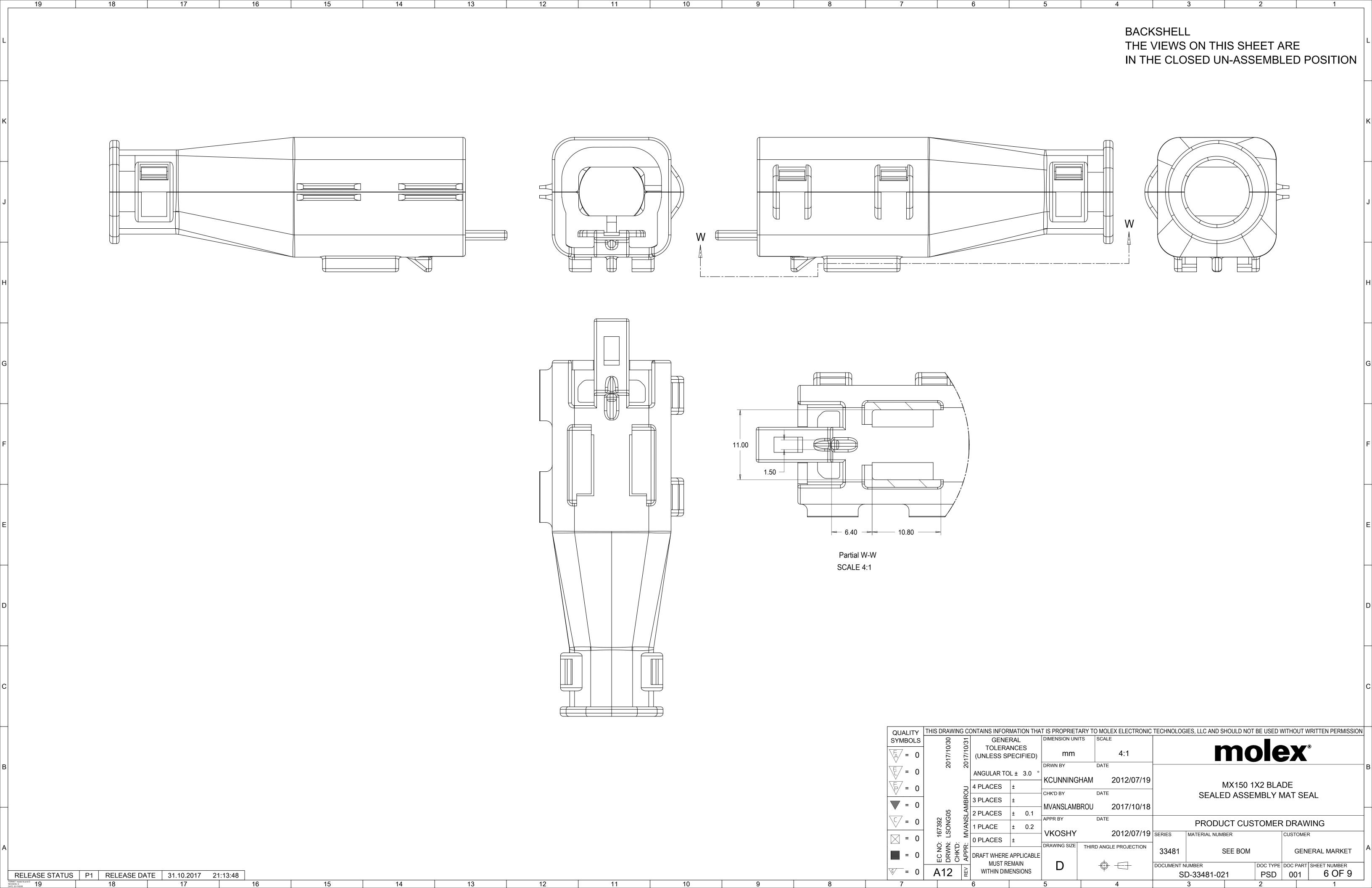
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 P1
 RELEASE DATE
 31.10.2017
 21:13:48

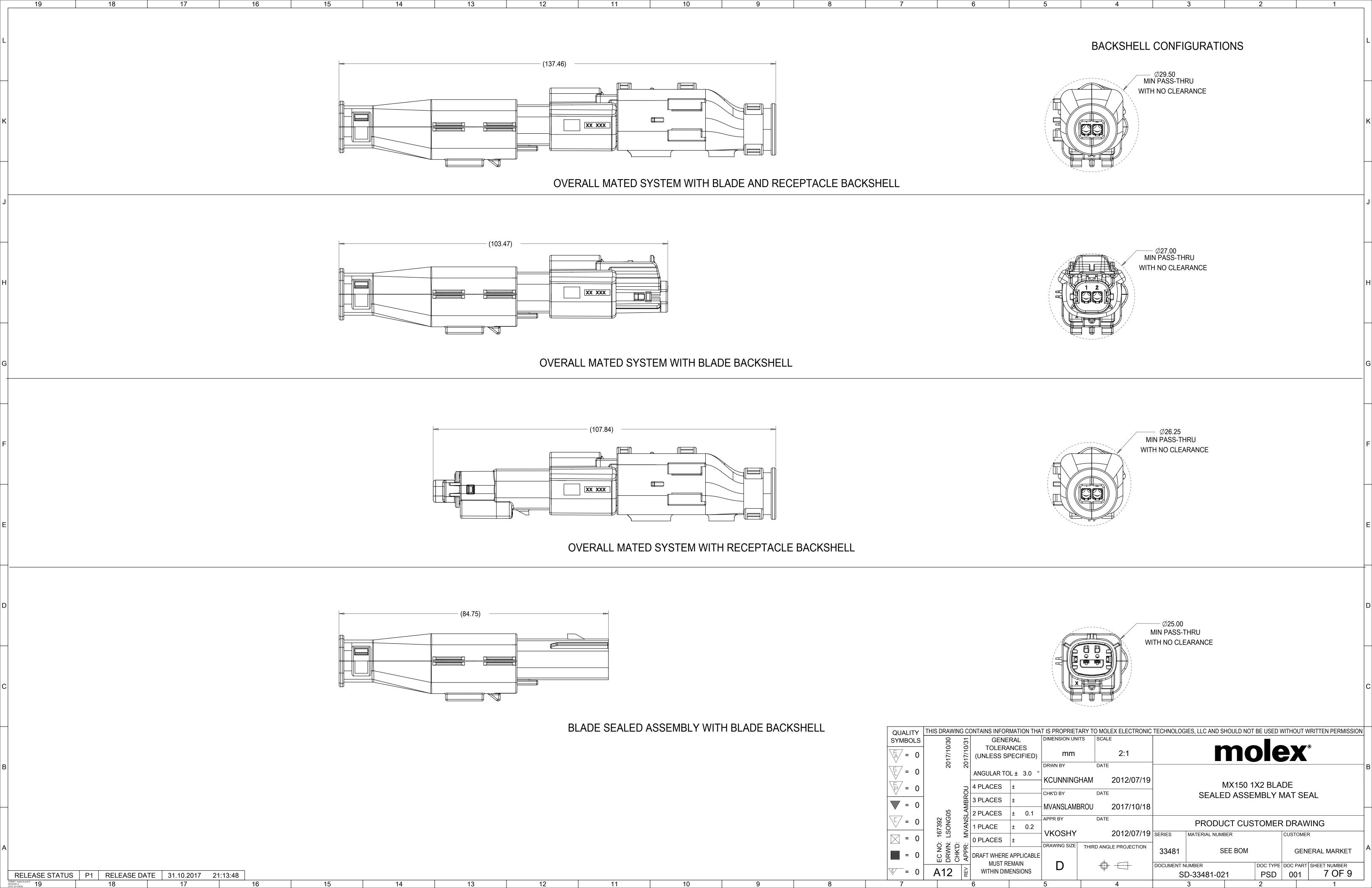
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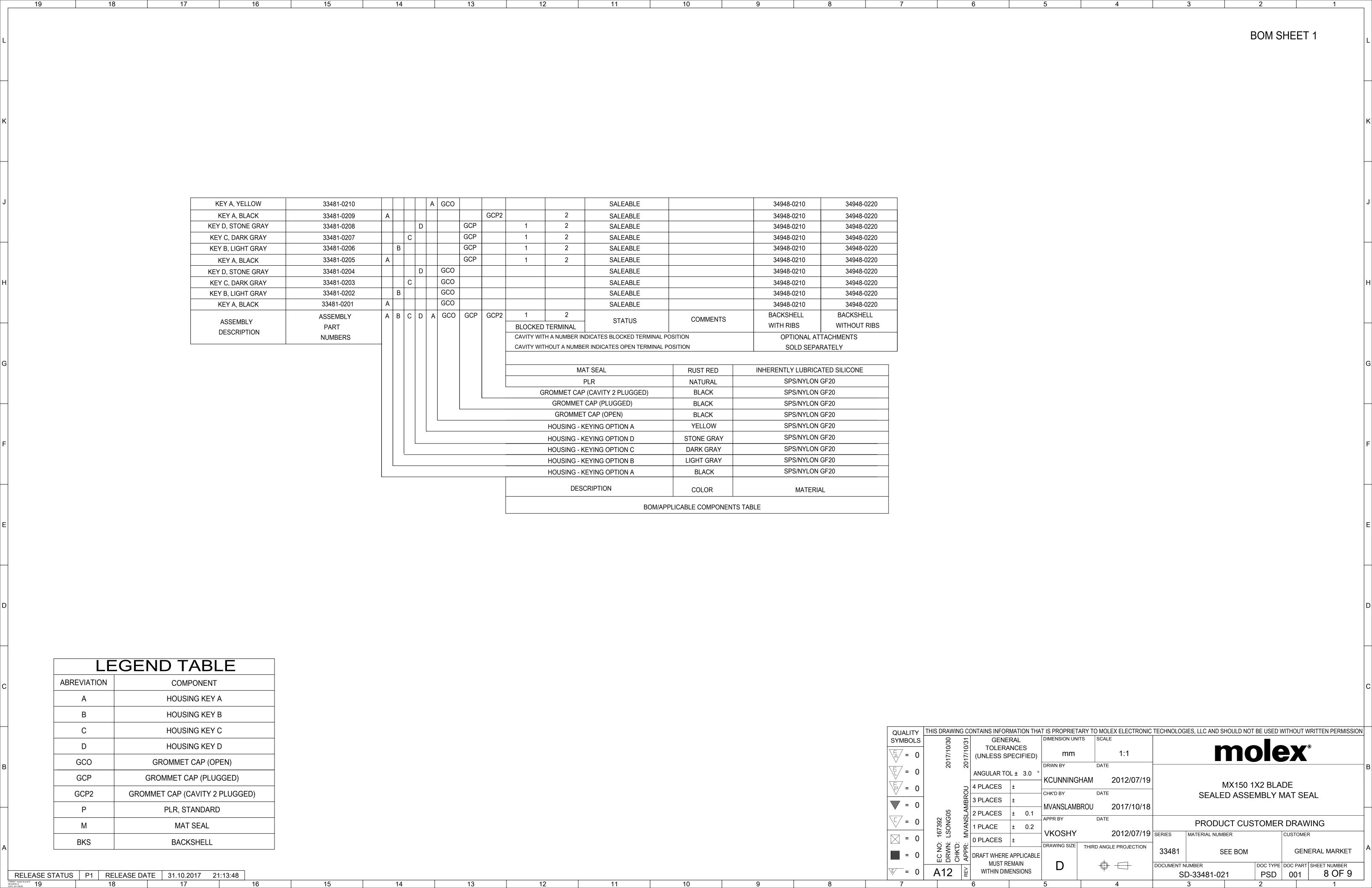


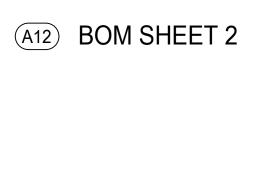
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= 0	A12	WITHIN DIM	ENSIONS		9			D-33481-02	1	PSD	001	4 OF 9	
	—————————————————————————————————————	DRAFT WHERE APPLICABLE MUST REMAIN				DOC PART	OOC PART SHEET NUMBER						
= 0	EC NO: DRWN: CHK'D:			DRAWING SIZE	THIRD AN	IGLE PROJECTION	33481	9	SEE BOM	OM GENERAL MAR		IERAL MARKET	4
= 0	←		±				SERIES	MATERIAL NUMB	EK		CUSTOME	К	
	67392 SONG	1 PLACE	± 0.2	VKOSHY		2012/07/19	055150			OIVIER			
<u> </u>	167392 LSONG05	2 FLACES	Ĭ U. I	APPR BY	DAT	Ē		PRODU				VINC	
= 0			± 0.1	MVANSLAME	BROU	2017/10/18							-
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KEY D, STONE GRAY 33 KEY C, DARK GRAY 33 KEY B, LIGHT GRAY 33 KEY A, BLACK 33 KEY D, STONE GRAY 33 KEY C, DARK GRAY 33 KEY B, LIGHT GRAY 33 KEY A, BLACK 33 ASSEMBLY ASSEMBLY DESCRIPTION PA	481-2209 481-2208 481-2207 481-2206 481-2205 481-2204 481-2203 481-2202 481-2201	A	В				GCP GCP	GCP2	1	2 2	SALEABLE		34948-0210	34948-0220
KEY C, DARK GRAY KEY B, LIGHT GRAY 33 KEY A, BLACK 33 KEY D, STONE GRAY 33 KEY C, DARK GRAY 33 KEY B, LIGHT GRAY 33 KEY A, BLACK ASSEMBLY DESCRIPTION	481-2207 481-2206 481-2205 481-2204 481-2203 481-2202	A	В	;			GCP		1	2				
KEY B, LIGHT GRAY KEY A, BLACK KEY D, STONE GRAY KEY C, DARK GRAY KEY B, LIGHT GRAY KEY A, BLACK ASSEMBLY DESCRIPTION	481-2206 481-2205 481-2204 481-2203 481-2202	A	В						+	_	SALEABLE		34948-0210	34948-0220
KEY A, BLACK KEY D, STONE GRAY STONE GRAY KEY C, DARK GRAY STONE GRAY ASSEMBLY DESCRIPTION	481-2205 481-2204 481-2203 481-2202	A							1	2	SALEABLE		34948-0210	34948-0220
KEY D, STONE GRAY KEY C, DARK GRAY KEY B, LIGHT GRAY KEY A, BLACK ASSEMBLY DESCRIPTION	481-2204 481-2203 481-2202	A		_			GCP		1	2	SALEABLE		34948-0210	34948-0220
KEY C, DARK GRAY KEY B, LIGHT GRAY KEY A, BLACK ASSEMBLY DESCRIPTION	481-2203 481-2202				1		GCP		1	2	SALEABLE		34948-0210	34948-0220
KEY B, LIGHT GRAY KEY A, BLACK ASSEMBLY DESCRIPTION 33 ASSEMBLY PA	481-2202			D		GCO					SALEABLE		34948-0210	34948-0220
KEY A, BLACK ASSEMBLY DESCRIPTION ASS			C	;		GCO					SALEABLE		34948-0210	34948-0220
ASSEMBLY PA	181-2201		В			GCO					SALEABLE		34948-0210	34948-0220
ASSEMBLY DESCRIPTION		Α				GCO					SALEABLE		34948-0210	34948-0220
DESCRIPTION	SEMBLY	Α	ВС	D	Α	GCO	GCP	GCP2	1	2	STATUS	COMMENTS	BACKSHELL	BACKSHELL
DESCRIPTION NU	ART								BLOCKED	O TERMINAL	51A1U5	OOMMENTO	WITH RIBS	WITHOUT RIBS
l l	MBERS								CAVITY WI	ITH A NUMBER IN	IDICATES BLOCKED TERMINAL	POSITION	OPTIONAL AT	TACHMENTS
		1							CAVITY WI	ITHOUT A NUMBE	ER INDICATES OPEN TERMINAL	POSITION	SOLD SEPAI	RATELY
										MA	T SEAL	GREEN	INHERENTLY LUBRICATED SILICONE	
									PLR			NATURAL	SPS/NYLON GF20	
									(GROMMET CAP	(CAVITY 2 PLUGGED)	BLACK	SPS/NYLON GF20 SPS/NYLON GF20 SPS/NYLON GF20 SPS/NYLON GF20	
										GROMMET	CAP (PLUGGED)	BLACK		
										GROMMET	CAP (OPEN)	BLACK		
					•	•				HOUSING - K	EYING OPTION A	YELLOW		
										HOUSING - K	EYING OPTION D	STONE GRAY	SPS/NYLON	GF20
									_	HOUSING - K	EYING OPTION C	DARK GRAY	SPS/NYLON	GF20
			-							HOUSING - K	EYING OPTION B	LIGHT GRAY	SPS/NYLON	GF20
					HOUSING - KEYING OPTION A BLACK								SPS/NYLON	GF20
										DESC	CRIPTION	MATERIA	AL.	
											BOM/AF	PLICABLE COMPONENTS	TABLE	

18

RELEASE STATUS P1 RELEASE DATE 31.10.2017 21:13:48

QUALITY SYMBOLS SYMBOL molex® TOLERANCES (UNLESS SPECIFIED) ANGULAR TOL ± 3.0 KCUNNINGHAM 2012/07/19 MX150 1X2 BLADE 4 PLACES ± SEALED ASSEMBLY MAT SEAL 置 3 PLACES MVANSLAMBROU 2017/10/18 ∑ 2 PLACES ± 0.1 APPR BY PRODUCT CUSTOMER DRAWING $\left|\begin{array}{c|c}Z\\\end{array}\right|$ 1 PLACE $\left|\begin{array}{ccc}t\end{array}\right|$ 0.2 VKOSHY 2012/07/19 SERIES S 0 PLACES ± O PLACES | ± DI O PLACES | ± D DRAWING SIZE THIRD ANGLE PROJECTION SEE BOM GENERAL MARKET MUST REMAIN DOC TYPE DOC PART SHEET NUMBER DOCUMENT NUMBER A12 WITHIN DIMENSIONS PSD 001 SD-33481-021



1X2 BLADE

TABLE OF CONTENTS							
SHEET NO.	SHEET DESCRIPTION						
1	NOTES AND BOM						
2	CONFIGURATIONS						
3	BACKSHELL DETAIL						

BACKSHELL NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

a. APPLICATION SPECIFICATION SEE: AS-34951-001

-DESIGNED TO MATE WITH RECEPTACLE SEALED ASSEMBLY

AS SPECIFIED IN BOM

-COMPONENTS ARE OPTIONAL AND MUST BE PURCHASED SEPERATELY -BACKSHELL DESIGN IS OWNED BY SCHLEMMER

b. PRODUCT SPECIFICATION

-THESE PRODUCTS ARE ONE TIME USE ONLY.

-REMOVAL FORCE OF THE BACKSHELL FROM THE MOLEX

CONNECTOR TO BE 100N MIN.

-REMOVAL FORCE OF SLIT CONVOLUTE FROM THE WITH RIB OPTION BACKSHELLS TO BE 100N MIN.

-REMOVAL FORCE OF UNSLIT CONVOLUTE FROM THE WITH RIB OPTION

BACKSHELLS TO BE 100N MIN.

c. PACKAGING SPECIFICATION SEE PK-31302-118

d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: QEHS-699000-300

e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)

f. FOLLOWING PRODUCTION CODES TO BE PRESENT

-DATE CODE

-MOLD CAVITY CODE

-MOLEX LOGO

-RECYCLE CODE

-SUPPLIER PART NUMBER

2. DESIGN - MATERIALS:

a. PA66 0% GLASS FILLED

b. BLACK

3. DESIGN GEOMETRY:

a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.

b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009

c. CORNERS SHOWN AS SHARP TO BE R 0.1.

d. VISUAL DEFECTS SHALL MEET COSMETEIC STANDARD PS-45499-002 (CLASS B).

e. DRAFT OF 2° PRESENT.

f. ALLOWABLE FLASH, PARTING LINES MISMATCH, EJECTOR PINS MARK, AND GATE VESTIGE TO BE +0.30 MAX PROTUSION.

PART NUMBER	RT NUMBER CIRCUIT SIZE		STATUS	MATING ASSEMBLY DRAWING
34948-0210	1X2	YES	SALEABLE	SD-33481-021
34948-0220	1X2	NO	SALEABLE	SD-33481-021
34740-0220	IAZ	NO	SALEADLE	30-33401-021

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							A2 A1 A		ATED BILL DATED STA	TUS C	OLUMN		c
_	5	laurur.	y GENERAL	TOLERANCES	DIMENSION	STYLE	REV SCALE	DESIGN U	DESCR	PTION		NCLE	
8	2015/05/12	QUALIT SYMBOL	UNU FOC	SPECIFIED)	MM Of	NLY	1.5:1	METR			HIRD A ROJEC	NGLE TION	
SCRIPTION 015-1693 FWSK1 2015/05	201	₹= 0	4 PLACES ±	mm INCH ±	KCUNN I NGHAM	2013/06/10	TITLE		(150 BL				В
ESCF 12015- S7FWSW		Ē ₹ =0	3 PLACES ± 2 PLACES ±	± 0.13 ±	CHECKED BY	DATE			INGLE I ACKSH				
IER DESCRIPTION 10: UAUZO15-1693 U-KBURIISZEWSKI 2015/05/1	7: VKOSHY 20	³ √ =0	1 PLACE ± 0 PLACE ±	0.25 ± ±	VKOSHY	DATE 2013/06/11			nole				
I – – 5	CH'KD: APPR:V		ANG	JLAR ± 1 ° RE APPLICABLE	MATERIAL NO.		DOCUMENT					HEET NO. OF 3	
ದ ಟ≊ A2		ž.	l MUS	T REMAIN DIMENSIONS	SIZE THIS DR.	AWING CONTA						MOLEX	
•		8	7	6	5	4		3	2		1	1	/

