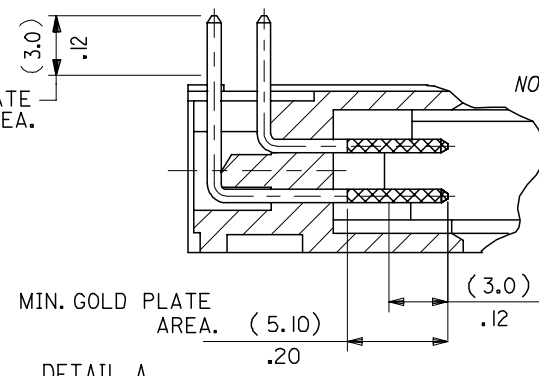


MIN. TIN PLATE AREA.

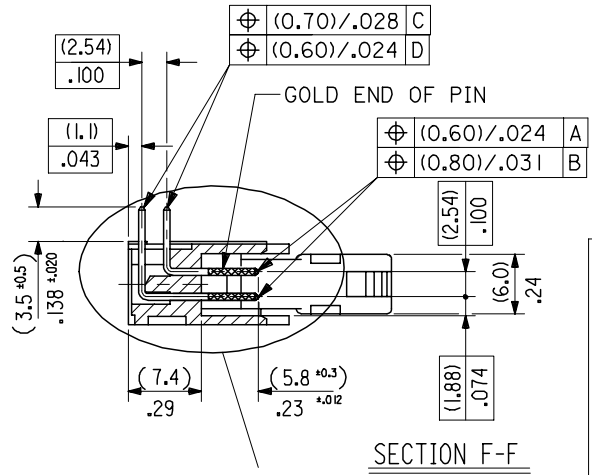


NOTES:

- 1: FOR MATERIAL SPECIFICATION SEE NOTE 1 ON SHEET 4.
- 2: FOR RECOMMENDED P.C.B. HOLE PATTERN, PART No's AND UNSTATED DIMENSIONS SEE SHEET 4.
- 3: PRODUCT SPEC.No. : PS-99020-0015.
- 4: THIS RIB IS NOT PRESENT ON 10 & 14 CKT PARTS

MEASURE POINT FOR GOLD PLATING THICKNESS TYP.

DETAIL A
DIMENSIONS FOR SELECTIVE PLATING'S, SCALE 4:1



SECTION F-F

ADDED SHT 9	DESCRIPTION
EC NO: E2007-0243	DRWN:DMASZKI EMI/CZ 2007/01/10
CHKD:J.DENNEHY 2007/01/22	APPR: J.DENNEHY 2007/01/23

QUALITY SYMBOLS	▽=0
	∇=0
GENERAL TOLERANCES (UNLESS SPECIFIED)	mm
	INCH
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	4 PLACES ± --- ± ---
	3 PLACES ± --- ± .008
	2 PLACES ± 0.20 ± .008
	1 PLACE ± 0.20 ± ---
	ANGULAR ± 2 °

DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
MM/IN		2:1	METRIC	
DRAWN BY	DATE	TITLE		
POB	1990/11/07	QF50 SRD HDR RA KEY W/ELV		
CHECKED BY	DATE			
JDENNEHY	2004/11/24			
APPROVED BY	DATE			
JDENNEHY	2004/11/24			
MATERIAL NO.	DOCUMENT NO.	SHEET NO.		
	SDA-90663E	3 OF 9		

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(78.74)/3.100	(86.34)/3.400	(90.52)/3.564	(96.62)/3.804	(100.74)/3.966	90663-3641	90663-3642	90663-3643		64
(73.66)/2.900	(81.26)/3.200	(85.44)/3.364	(91.54)/3.604	(95.66)/3.766	↑ -3601	↑ -3602	↑ -3603		60
(60.96)/2.400	(68.56)/2.700	(72.74)/2.864	(78.84)/3.104	(82.96)/3.266	-3501	-3502	-3503	90663-3509	50
(48.26)/1.900	(55.86)/2.200	(60.04)/2.364	(66.14)/2.604	(70.26)/2.766	-3401	-3402	-3403	↑ -3409	40
(40.64)/1.600	(48.24)/1.900	(52.42)/2.064	(58.52)/2.304	(62.64)/2.466	-3341	-3342	-3343	-3349	34
(35.56)/1.400	(43.16)/1.700	(47.34)/1.864	(53.44)/2.104	(57.56)/2.266	-3301	-3302	-3303	-3309	30
(30.48)/1.200	(38.08)/1.500	(42.26)/1.664	(48.36)/1.904	(52.48)/2.066	-3261	-3262	-3263	-3269	26
(22.86)/.900	(30.46)/1.200	(34.64)/1.364	(40.74)/1.604	(44.86)/1.766	-3201	-3202	-3203	-3209	20
(17.78)/.700	(25.38)/1.000	(29.56)/1.164	(35.66)/1.404	(39.78)/1.566	-3161	-3162	-3163	-3169	16
(15.24)/.600	(22.84)/.900	(27.02)/1.064	(33.12)/1.304	(37.24)/1.466	↓ -3141	↓ -3142	↓ -3143	↓ -3149	14
(10.16)/.400	(17.76)/.700	(21.94)/.864	(28.04)/1.104	(32.16)/1.266	90663-3101	90663-3102	90663-3103	90663-3109	10
A	B	C	D	E	ENG. NO. GSI PLATING	ENG. NO. GS2 PLATING	ENG. NO. GS3 PLATING	ENG. NO. PRE TIN	NO.OF CKTS.

NOTES

1.MATERIAL

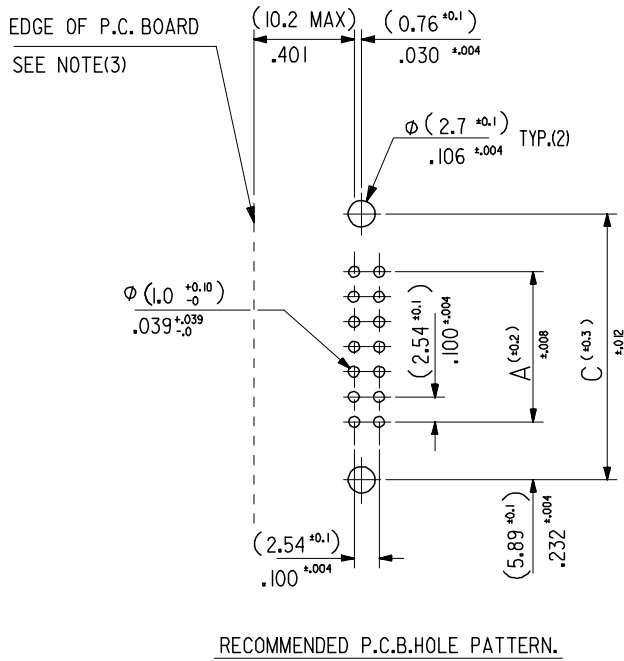
HEADER : GLASS FILLED POLYESTER (UL 94V0), COLOUR - BLACK.
 PINS : BRASS SIZE \square (0.635)/.025 .
 LEVER : GLASS FILLED POLYESTER (UL 94V0), COLOUR - BLACK.
 SPRING PINS : STEEL

2.COLOUR IDENTIFICATION MARK FOR PLATING OPTIONS.

90663-3**1, (1um)/.039uin MIN. NICKEL UNDERPLATE. CONTACT AREA
 GSI PLATING (0.1um)/.004uin MIN. GOLD. SOLDER AREA (3um)/.118uin MIN.
 TIN. COLOUR MARK: YELLOW.
 90663-3**2, (1um)/.039uin MIN. NICKEL UNDERPLATE. CONTACT AREA
 GS2 PLATING (0.76um)/.030uin MIN. GOLD. SOLDER AREA (3um)/.118uin MIN.
 TIN. COLOUR MARK: BROWN.
 90663-3**3, (1um)/.039uin MIN. NICKEL UNDERPLATE. CONTACT AREA
 GS3 PLATING (0.25um)/.010uin MIN. GOLD. SOLDER AREA (3um)/.118uin MIN.
 TIN. COLOUR MARK: BLUE.
 90663-3**9, (0.5-1um)/.020-.040uin NICKEL UNDER (1.0-3.0um)/.039-.118uin TIN.
 PRE-TIN COLOUR MARK: BLACK, (NO MARK).

3. 10.2mm MAX. TO EDGE OF PCB FOR DAISY CHAIN APPLICATIONS.

4. RECOMMENDED PCB THICKNESS 1.6mm



RECOMMENDED P.C.B.HOLE PATTERN.

ADDED NOTE 4 EC NO: E2008-0129 DRWN: OBYRNES 2007/09/13 CHKD: 2007/09/13 APPR: EOMAHONY 2007/09/14	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	$\nabla = 0$ $\triangle = 0$	mm INCH 4 PLACES \pm --- \pm --- 3 PLACES \pm --- $\pm .008$ 2 PLACES ± 0.20 $\pm .008$ 1 PLACE ± 0.20 \pm --- ANGULAR $\pm 2^\circ$	MM/IN	2:1	METRIC	DRAWN BY DATE P0B 1990/11/07 CHECKED BY DATE ROC 2000/10/04 APPROVED BY DATE MW 2000/10/04	TITLE QF50 SRD HDR RA KEY W/ELV
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE CHART			MOLEX INCORPORATED DOCUMENT NO. SDA-90663E SHEET NO. 4 OF 9	
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