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Jameco Part Number 1961170



TITLE

1.0 SCOPE

This Product Specification covers the 2.54 mm (.100 inch) centerline (pitch) 0.64 mm (.025) square pin headers when mated with connectors terminated with 22 to 30 AWG wire using crimp technology.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBERS

Crimp Terminals: 7879 Crimp Housings: 7880

Other products conforming to this specification are noted on the individual drawings.

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Terminal Material: Brass or Phos. Bronze (for Max performance use phos bronze material.)

Housing: Nylon, 94V-0, Color: White

Pins: Brass or Phos. Bronze

For more information on dimensions, materials, and plating see the individual drawings.

2.3 **SAFETY AGENCY APPROVALS**

UL File Number E29179 CSALR19980

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

None

4.0 RATINGS

4.1 VOLTAGE

250 Volts AC (RMS) {or 176 Volts DC}

4.2 CURRENT AND APPLICABLE WIRES

Current is dependent on wire size, connector size, contact material, plating, ambient temperature, and releated factors. Actual current rating is application dependent and should be evaluated for each application.

| AWG | Amps (Max) | Outside Insulation Diameter |
|-----|------------|-----------------------------|
| 22 | 4.00 | See Drawings |
| 24 | 3.75 | See Drawings |
| 26 | 3.50 | See Drawings |
| 28 | 3.00 | See Drawings |

4.3 TEMPERATURE (ambient + 30° temp rise)

Operating: 0°C to $+75^{\circ}\text{C}$ Nonoperating: -40°C to $+105^{\circ}\text{C}$

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| G1 | EC No: UCP2005-2745 DATE: 2005/06/14 | | JCT SPECIFICATI TER KK CONNEC | | 1 of 4 |
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5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

| DESCRIPTION | TEST CONDITION | REQUIREMENT | |
|---|--|--------------------------------------|--|
| Contact Resistance (Low Level) | Mate connectors: apply a maximum voltage of 20 mV and a current of 15 mA. | 10 milliohms MAXIMUM [initial] | |
| Contact Resistance of Wire Termination (Low Level) | Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 15 mA. | 2 milliohms MAXIMUM [initial] | |
| Insulation Resistance | Unmate & unmount connectors: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground. | 1000 Megohms MINIMUM | |
| Dielectric Withstanding Voltage | Unmate connectors: apply a voltage of {two times the rated voltage plus 1000 volts} VAC for 1 minute between adjacent terminals and between terminals to ground. | No breakdown | |
| Capacitance | Measure between adjacent terminals at 1 MHz. | 2 picofarads MAXIMUM | |
| Mate connectors: measure the temperature rise at the rated current after: 1) 96 hours (steady state) 2) 240 hours (45 minutes ON and 15 minutes OFF per hour) 3) 96 hours (steady state) | | Temperature rise: +30°C MAXIMUM | |

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5.2 MECHANICAL REQUIREMENTS

| DESCRIPTION | TEST CONDITION | REQUIREMENT |
|---|--|--|
| Connector Mate and Unmate Forces | Per circuit when mated to an .025 Sq. pin. Mate and unmate connector (male to female) at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute. | 4.6 N (1.0 lbf) MAXIMUM insertion force & 0.8 N (0.22 lbf) MINIMUM withdrawal force |
| Terminal Insertion Force (into Housing) | Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm (1 $\pm \frac{1}{4}$ inch). | 6.67 N (1.5 lbf) MAXIMUM insertion force |
| Terminal Retention Force (in Housing) | Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 $\pm \frac{1}{4}$ inch) per minute. | 17.8 N (4.0 lbf) MINIMUM withdrawal force |
| Durability | Mate connectors up to 25 cycles at a maximum rate of 5 cycles per minute prior to Environmental Tests. | 10 milliohms MAXIMUM (change from initial) |
| Vibration (Random) | Mate connectors and vibrate per EIA 364-28, test condition VII. | 10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond |
| Shock (Mechanical) | Mate connectors and shock at 50 g's with ½ sine wave (11 milliseconds) shocks in the ±X,±Y,±Z axes (18 shocks total). | 10 milliohms MAXIMUM (change from initial]) & Discontinuity < 1 microsecond |
| Wire Pullout Force (Axial) | Apply an axial pullout force on the wire at a rate of 25 ± 6 mm (1 ± ¼ inch). (When terminated using Molex Application Tooling.) | 24 awg = 35 N (8 lbf) 26 awg = 26 N (6 lbf) 28 awg = 17 N (4 lbf) 30 awg = 13 N (3 lbf) |
| Normal Force | Apply a perpendicular force. | 6.28 N (640 grams) average |

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5.3 ENVIRONMENTAL REQUIREMENTS

| DESCRIPTION | TEST CONDITION | REQUIREMENT |
|----------------------------|---|---|
| Shock (Thermal) | Mate connectors; expose to 5 cycles of: Temperature °C Duration (Minutes) -40 +0/-3 30 +25 ±10 5 MAXIMUM +105 +3/-0 30 +25 ±10 5 MAXIMUM | 10 milliohms MAXIMUM (change from initial) & Visual: No Damage |
| Thermal Aging | Mate connectors; expose to: 96 hours at 105 ± 2°C | 10 milliohms MAXIMUM (change from initial]) & Visual: No Damage |
| Humidity (Steady State) | Mate connectors: expose to a temperature of 40 ± 2°C with a relative humidity of 90-95% for 96 hours. Note: Remove surface moisture and air dry for 1 hour prior to measurements. | 10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage |
| Humidity (Cyclic) | Mate connectors: cycle per EIA-364-31: 24 cycles at temperature 25 ± 3°C at 80 ± 5% relative humidity and 65 ± 3°C at 50 ± 5% relative humidity; dwell time of 1.0 hour; ramp time of 0.5 hours. {Note: Remove surface moisture and air dry for 1 hour prior to measurements.} | 10 milliohms MAXIMUM (change from initial) & Dielectric Withstanding Voltage: No Breakdown at 500 VAC & Insulation Resistance: 1000 Megohms MINIMUM & Visual: No Damage |
| Solderability | Per SMES-152 | Solder coverage: 95% MINIMUM (per SMES-152) |

6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

7.0 GAGES AND FIXTURES

8.0 OTHER

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