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ELECTRONICS

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Jameco Part Number 794103

FEATURES AND SPECIFICATIONS

Features and Benefits

- Receptacle housing for wire-to-wire and wire-to-board applications
- Terminal Position Assurance (TPA) allows the terminal to be fully seated in the housing assuring that it will not back out during high vibration applications
- Connector Position Assurance (CPA) assures housing cannot be inadvertently disengaged
- Contrasting color (white) TPA/CPA for high visibility
- TPA and CPA keys are sold individually to meet customerspecific needs

Reference Information

Product Specification: PS-5556-0003

Packaging: Tray and bag UL File No.: E29179 CSA File No.: LR19980 TUV License No.: R75142

Use With: Standard Mini-Fit terminals

Mates With: 30068 housing, 30069 and 30070 headers

Designed In: Millimeters

Mechanical

Contact Insertion Force: 1.5kg max.
Contact Retention to Housing: 3.0kg min.
Wire Pull-Out Force: 9.0kg min.
Mating Force: 0.7kg (1.54 lb) max.
Unmating Force: 0.35kg (0.7 lb) min.
Normal Force: 200g min.
Durability: 30 cycles

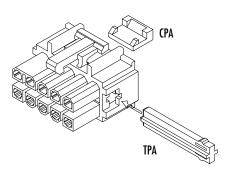
Physical

Housing: Black polyester, UL 94V-0 Contact: Brass or Phosphor Bronze Plating: Tin, select Gold and overall Gold Operating Temperature: -40 to +105°C

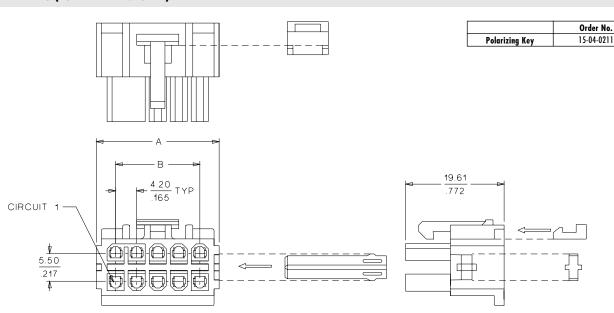


30067

Dual Row With Secondary Terminal Retention



CATALOG DRAWING (FOR REFERENCE ONLY)



ORDERING INFORMATION AND DIMENSIONS

| Ciis | Receptacle | Receptacle Receptacle Dimension | | Terminal Position Assurance | Connector Position Assurance |
|----------|---------------|---------------------------------|---------------|-----------------------------|------------------------------|
| Circuits | Order No. | A | В | 30072 | 30071 (Fits All Receptacles) |
| 2 | • 15-97-5021* | 11.86 (.467) | | • 15-97-9041 [†] | |
| 4 | • 15-97-5041* | 11.86 (.467) | 4.20 (.165) | • 15-97-9041 [†] | |
| 6 | • 15-97-5061* | 16.08 (.633) | 8.40 (.331) | • 15-97-9061 | |
| 8 | • 15-97-5081 | 20.27 (.798) | 12.60 (.496) | • 15-97-9081 | • 15-97-0071 |
| 10 | • 15-97-5101 | 24.46 (.963) | 16.80 (.661) | • 15-97-9101 | |
| 12 | • 15-97-5121 | 28.68 (1.129) | 21.00 (.827) | • 15-97-9121 | |
| 16 | • 15-97-5161 | 37.06 (1.459) | 29.40 (1.157) | • 15-97-9161 | |

- US Standard Product, available through Molex franchised distributors
- * Receptacles have side pull tabs for use with strain reliefs
- † The same TPA is used for both the 2 and 4 circuit receptacles



MINI-FIT TPA

1.0 SCOPE

This Product Specification covers performance requirements for the MINI-FIT TPA 4.20 mm (.165 inch) centerline (pitch) printed circuit board (PCB) connector series with Tin or Gold plating, and The MINI-FIT TPA connector series terminated with 16 to 28 AWG wire using Crimp technology with Tin or Gold plating.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER (S)

PRODUCT NAME PART NUMBER Female Crimp Terminal 5556-**** 5558-**** Male Crimp Terminal 30067-**** Receptacle Housing Plug Housing 30068-**** Vertical Header Assembly 30069-**** Vertical Header Assembly 44482-**** 30070-**** Right Angle Header Assembly Right Angle Header Assembly 44483-*** Terminal Position Assurance Key (TPA) 30072-* Connector Position Assurance Key (CPA) 30071

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

See the appropriate sales drawings for the information on dimensions, materials, platings and markings.

2.3 SAFETY AGENCY APPROVALS

UL File #E29179 CSA Certificate #LR 19980 TUV Certificate #R75142-8

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

See sales drawings and the other sections of this specification for the necessary referenced documents and specifications

4.0 RATINGS

4.1 VOLTAGE

600 Volts AC (RMS) (or 600 Volts DC)

4.2 CURRENT AND APPLICABLE WIRES

| Maximum Insulation Diameter | 16 AWG: 3.10/. 122 MAXIMUM | |
|-----------------------------|-------------------------------|--|
| and | 18-24 AWG: 3.10/. 122 MAXIMUM | |
| Applicable Wire Gauges | 22-28 AWG: 1.80/. 071 MAXIMUM | |

| REVISION: | ECR/ECN INFORMATION: | PRODUCT SPECIFICATION FOR MINI-FIT TPA | | SHEET No. | | |
|--|----------------------|--|------------------|----------------------|---------|--|
| С | EC No: UCP2004-0947 | | | 1 of 5 | | |
| | DATE: 2003 / 11 / 14 | CON | CONNECTOR SYSTEM | | | |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPRO\ | /ED BY: | |
| PS-5556-003 | | M. BANDURA M. BANDURA Y. MARGULIS | | GULIS | | |
| TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC | | | | | | |



4.2 CURRENT AND APPLICABLE WIRES (continued)

| MAXIMUM CURRENT RATING (Amperes) | | | | | | | | | |
|----------------------------------|-------|-------|--------|---------|-------------------|----------|-------|--------|---------|
| Brass | | | | | Phosp | hor Bron | ıze | | |
| Ckt. Size Wire | 2 & 3 | 4 - 6 | 7 - 10 | 12 - 24 | Ckt. Size Wire | 2 & 3 | 4 - 6 | 7 - 10 | 12 - 24 |
| AWG #16 | 9 | 8 | 7 | 6 | AWG #16 | 8 | 7 | 6 | 5 |
| AWG #18 | 9 | 8 | 7 | 6 | AWG #18 | 8 | 7 | 6 | 5 |
| AWG #20 | 7 | 6 | 5 | 5 | AWG #20 | 6 | 5 | 4 | 4 |
| AWG #22 | 5 | 4 | 4 | 4 | AWG #22 | 4 | 3 | 3 | 3 |
| AWG #24 | 4 | 3 | 3 | 3 | AWG #24 | 3 | 2 | 2 | 2 |
| AWG #26 | 3 | 2 | 2 | 2 | AWG #26 | 2 | 1 | 1 | 1 |
| AWG #28 | 2 | 1 | 1 | 1 | AWG #28 | 1 | 1 | 1 | 1 |

4.3 TEMPERATURE

Operating: * - 40°C to + 105°C Nonoperating: - 40°C to + 105°C

*Including 30 $\overset{\smile}{\mathcal{C}}$ terminal temperature at rated current

5.0 PERFORMANCE

5.1 ELECTRICAL REQUIREMENTS

| ITEM | DESCRIPTION | TEST CONDITION | REQUIREMENT |
|------|---|--|--------------------------------------|
| 1 | Contact Resistance (Low Level) | Mate connectors: apply a maximum voltage of 20 mV and a current of 100 mA. Wire resistance shall be removed from the measured value. | 10 milliohms MAXIMUM [initial] |
| 2 | Contact Resistance @ Rated Current | Mate connectors: apply a maximum voltage of 20 mV at rated current. | 10 milliohms MAXIMUM [initial] |
| 3 | Contact Resistance of Wire Termination (Low Level) | Terminate the applicable wire to the terminal and measure wire using a voltage of 20 mV and a current of 100 mA. | 5 milliohms MAXIMUM [initial] |
| 4 | Insulation Resistance | Mate connectors: apply a voltage of 500 VDC between adjacent terminals and between terminals to ground. | 1000 Megohms MINIMUM |

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| PS-5556-003 | | M. BANDURA M. BANDURA Y. MARGU | | GULIS | |
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5.1 ELECTRICAL REQUIREMENTS (continued)

| ITEM | DESCRIPTION | TEST CONDITION | REQUIREMENT |
|------|---|--|---|
| 5 | Dielectric Withstanding Voltage | Mate connectors: apply a voltage of 1500 VAC for 1 minute between adjacent terminals and between terminals to ground. | No breakdown. Current leakage < 5 mA |
| 6 | Temperature Rise (via Current Cycling) | Mate connectors. Measure the temperature rise at the rated current after 96 hours, during current cycling (45 minutes ON and 15 minutes OFF per hour) for 240 hours, and after final 96-hour steady state. | Temperature rise: +30°C MAXIMUM |

5.2 MECHANICAL REQUIREMENTS

| ITEM | DESCRIPTION | TEST CONDITION | REQUIREMENT |
|------|---|--|---|
| 1 | Terminal Mate and Unmate Forces | Insert and withdraw terminal (male to female) at a rate of 25 \pm 6 mm (1 \pm $\frac{1}{4}$ inch) per minute. | 14.7 N (3.30 lbf) MAXIMUM insertion force & 1.0 N (0.02 lbf) MINIMUM withdrawal force |
| 2 | Crimp Terminal Retention Force (in Housing) | Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 $\pm \frac{1}{4}$ inch) per minute. | 30 N (6.74 lbf) MINIMUM retention force |
| 3 | Crimp Terminal Retention Force (in Housing With TPA Key) | Axial pullout force on the terminal in the housing at a rate of 25 ± 6 mm (1 $\pm \frac{1}{4}$ inch) per minute. | SECTION 5.2.7 |
| 4 | Durability | Mate connectors up to 30 cycles at a maximum rate of 10 cycles per minute prior to Environmental Tests. | 20 milliohms MAXIMUM |
| 5 | Vibration (Random) | Mate connectors and vibrate per EIA 364-28, test condition VII. | 10 milliohms MAXIMUM (change from initial) & Discontinuity < 1 microsecond |
| 6 | Shock (Mechanical) | Mate connectors and shock at 50 g's with ½ sine wave (11 milliseconds) shocks in the ±X, ±Y, ±Z axes, (18 shocks total). | 20 milliohms MAXIMUM & Discontinuity < 1 microsecond |

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5.2 MECHANICAL REQUIREMENTS (continued)

| 7 | Wire Pullout Force (Axial) | Apply an axial pullout force on the wire at a rate of 25 \pm 6 mm (1 \pm $\frac{1}{4}$ inch). | 16 Awg = 88.0 N (19.8 lbf) Min. 18 Awg = 88.0 N (19.8 lbf) Min. 20 Awg = 59.0 N (13.3 lbf) Min. 22 Awg = 39.0 N (8.78 lbf) Min. 24 Awg = 29.0 N (6.52 lbf) Min. 26 Awg = 19.0 N (4.27 lbf) Min. 28 Awg = 9.80 N (2.20 lbf) Min. |
|----|---|---|---|
| 8 | Crimp Terminal Insertion Force (into Housing) | Apply an axial insertion force on the terminal at a rate of 25 ± 6 mm $(1 \pm \frac{1}{4}$ inch). | 15.0 N (3.37 lbf) MAXIMUM insertion force |
| 9 | Normal Force | Apply a perpendicular force. | 0.49 N (50 grams) MINIMUM [Gold (noble) plating] OR 1.47 N (150 grams) MINIMUM [Tin (non-noble) plating] |
| 10 | PCB Engagement and Separation Forces | Engage and separate a connector at a rate of 25 ± 6 mm (1 ± ¼ inch) per minute. (Applies to parts with PCB retention features only) | 49.0 N (11.0 lbf) MAXIMUM insertion force & 10.0 N (2.24 lbf) MINIMUM withdrawal force |
| 12 | Receptacle Thumb Latch Strength (CPA not installed) | Mate connectors. Pull connectors apart at a rate of 25 \pm 6 mm (1 \pm $\frac{1}{4}$ inch) per minute. | 68 N (15.3 lbf) |

5.3 ENVIRONMENTAL REQUIREMENTS

| ITEM | DESCRIPTION | TEST CONDITION | REQUIREMENT |
|------|----------------------------|---|---|
| 1 | Thermal Shock | Mate connectors: expose for 5 cycles between temperatures -55 and 105°C; dwell 0.5 hours at each temperature. | 20 milliohms MAXIMUM Visual: No Damage Dielectric Strength per 5.1.5 Insulation Resistance per 5.1.4 |
| 2 | Thermal Aging | Mate connectors; expose to: 96 hours at 105 ± 2°C | 20 milliohms MAXIMUM & Visual: No Damage |
| 3 | Humidity (Steady State) | Mate connectors: expose to a temperature of 60 ± 2°C with a relative humidity of 90-95% for 96 hours. | 20 milliohms MAXIMUM Dielectric Strength per 5.1.5 Insulation Resistance per 5.1.4 Visual: No Damage |

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| 4 | Solderability | Per SMES-152 | Solder coverage: 95% MINIMUM (per SMES-152) |
|---|---------------|--------------|---|
|---|---------------|--------------|---|

5.3 ENVIRONMENTAL REQUIREMENTS (continued)

| ITEM | DESCRIPTION | TEST CONDITION | REQUIREMENT |
|------|--|--|---|
| 5 | Solder Resistance | Dip connector terminal tails in solder: Solder Duration: 5 ± 0.5 seconds; Solder Temperature: 235 ± 5°C | Visual: No Damage to insulator material |
| 6 | Cold Resistance | Mate connectors: Duration: 96 hours; Temperature: -40 ± 3°C | 20 milliohms MAXIMUM Visual: No Damage |
| 7 | Corrosive Atmosphere: Sulfur Dioxide Gas (SO ₂) | Mate connectors: Duration: 24 hours exposure. Atmosphere: 50 parts per million (ppm) SO ₂ Gas. Temperature: 40 ± 3 °C | 20 milliohms MAXIMUM Visual: No damage |

6.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.

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