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PACKAGING SPECIFICATION

THE STANDARD PACKAGING CARTONS SHALL CONSIST OF:

• PRIMARY CARTON MATERIAL NUMBER <u>96707-0001 or 96707-1001</u>

OVERALL OUTSIDE DIMENSIONS: LENGTH <u>14.5"</u> WIDTH <u>7.2"</u> HEIGHT <u>7.2"</u>

LOAD PRIMARY CARTON WITH FILLED TRAYS AS SHOWN IN FIGURE 3 AND SEAL CARTON WITH TAPE. ONE PACKING LABEL IS REQUIRED PER PRIMARY CARTON. APPLY LABEL TO LOWER RIGHT SIDE OF THE PRIMARY CARTON AS SHOWN IN FIGURE 1. LOADED PRIMARY CARTON IS TO BE PLACED INTO A MASTER CARTON WITH ADDITIONAL PACKAGING ELEMENTS AS SHOWN IN FIGURE 1A.



REVISION:	ECR/ECN INFORMATION: EC No: 604775 DATE: 2018/09/21	TITLE: PACKA	GING SPECIFICATION ZCD 16X CONNECTORS	DN	1 of 7
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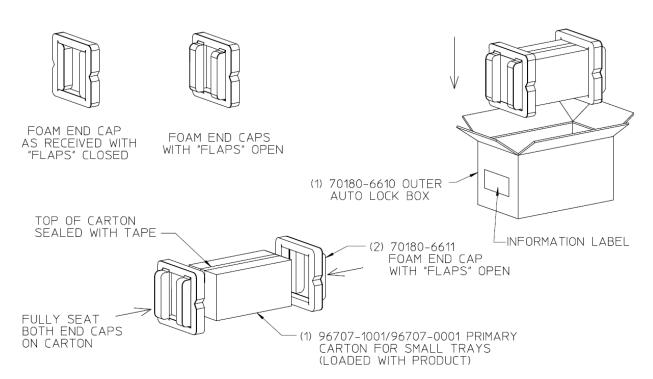


FIGURE 1A MASTER CARTON



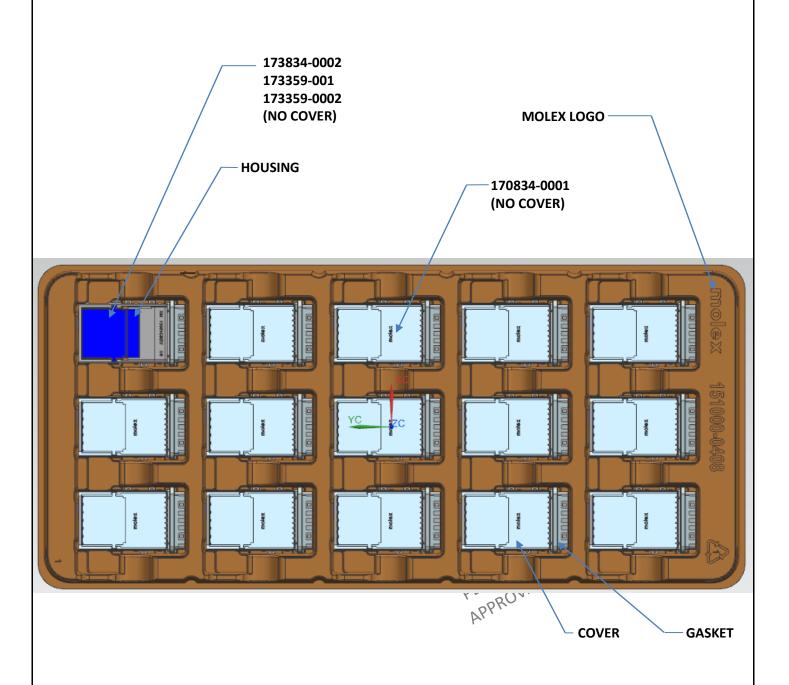
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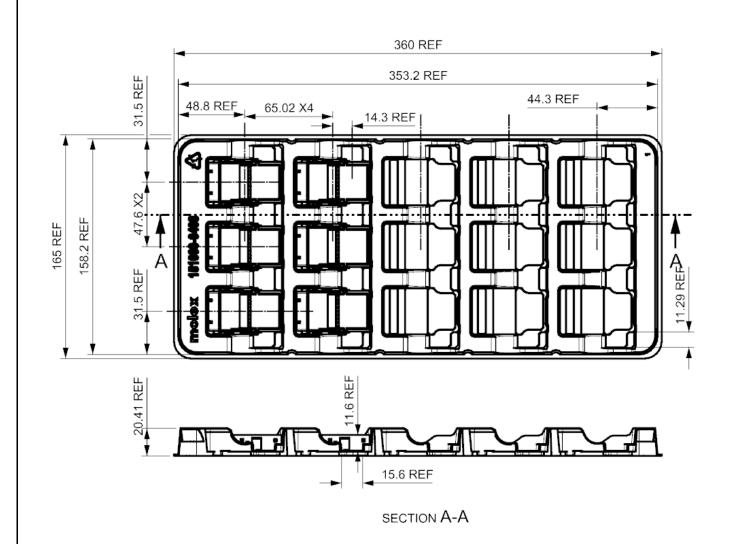
PACKAGING SPECIFICATION

THE ZCD 16X ASSEMBLIES ARE TO BE PLACED IN THE TRAY POCKETS SO THE ASSEMBLIES ARE RESTING ON THEIR SIDES WITH THE ASSEMBLY COVER FACING UP TOWARDS THE OPERATOR FOR 170834-0001 OR THE HOUSING FACING UP FOR 170834-000, 173359-001, 173359-0003 (WITHOUT COVER). THE ASSEMBLIES SHOULD BE POSITIONED IN THE TRAY POCKETS SO THE END WITH THE GASKET IS FACING THE WORD "MOLEX" ON THE TRAY AS SHOWN IN FIGURES 2A AND 2B.



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Tray: 151000-0408

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FIGURE 2A
TYPICAL TRAY AND CONNECTOR ASSEMBLY PLACEMENT

Product	Tray
170834-0002	170834-0098
170834-0001	170834-0098
173359-0001	170834-0098
173359-0002	151000-0408



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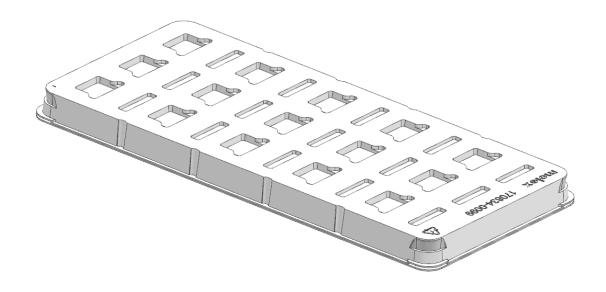


FIGURE 2B

TYPICAL TRAY & COVER / CONNECTOR ASSEMBLY PLACEMENT COVER SHOULD SNAP OVER TRAY

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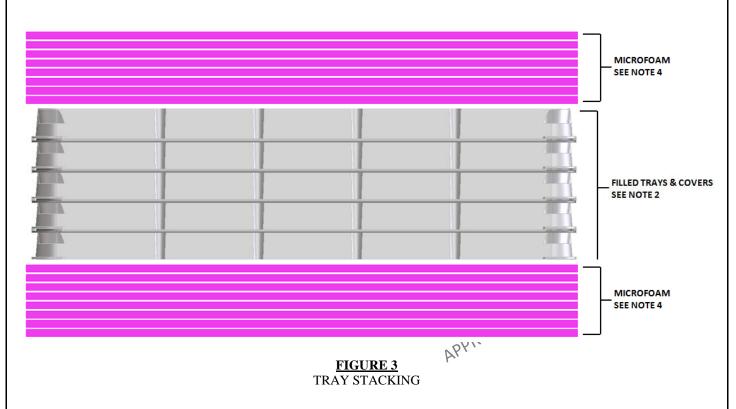
PRIMARY CARTON TRAY LOADING REQUIREMENTS REFER TO FIGURE 3.

PACKAGING INSTRUCTION NOTES:

- 1. 15 ASSEMBLIES PER TRAY.
- 2. FILLED TRAYS (<u>SEE TABLE</u>) WITH TRAY LIDS <u>170834-0099</u> TO BE STACKED 5 HIGH (75 ASSEMBLIES PER CARTON).
- 3. EIGHT SHEETS OF MICROFOAM MATERIAL NUMBER <u>96720-0001(477995155)</u> TO BE PLACED ON TOP AND BOTTOM OF THE CARTON, SO THE TRAYS CANNOT MOVE DURING HANDLING OR SHIPPING.
- 4. STRETCH WRAP (P/N: 85-25-0001) ENTIRE TRAY STACK TOGETHER WITH THREE WRAPS MINIMUM ON BOTH ENDS OF THE STACK BEFORE PLACING INTO CARTON.
- 5. CLOSE CARTON WITH TAPE.







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