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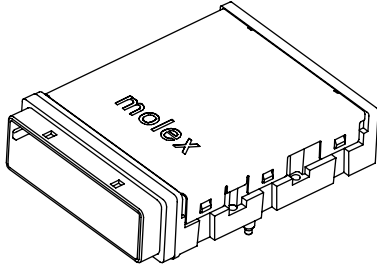
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Jameco Part Number 1977358

# 0.80mm (.031") Pitch iPass™ Wire-to-Board Integrated Connector Assembly

**75581**  
Compliant Pin, Right Angle  
X16 PCIe



### Features and Benefits

- Integrated press-fit connector assembly with cage provides one-step placement to PCB
- Four integral screw mount hold downs applied from the bottom of the PCB provide optimal retention of the die cast assembly to the PCB without taking up additional real estate
- Low profile height (13.13mm) fits standard and low profile PCIe add-in cards
- Two robust guide pins located on each side help to align assembly to PCB
- Front elastomeric gasket provides improved EMI protection to face plate
- Eight ground pad alleys are located at the rear of the die cast assembly to provide ease of routing off top layers of PCB

### Reference Information

Product Specification: PS-75586-001  
Packaging: Tray  
Mates With: 74546  
Designed In: Millimeters

### Electrical

Voltage: 30V  
Current: 0.5A  
Dielectric Withstanding Voltage: 500V AC  
Insulation Resistance: 1000 Megohms min.

### Mechanical

Mating Force: 2.36N per circuit  
Unmating Force: 0.15N per circuit  
Normal Force: 0.49N min.  
Durability: 250 Cycles

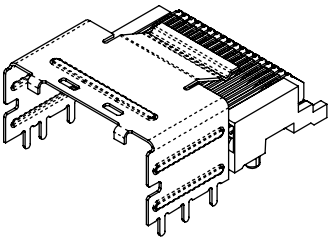
### Physical

Housing: Black glass-filled high-temperature thermoplastic, UL 94V-0  
Contact: Copper Alloy  
Plating: Contact Area—Gold  
Solder Tail Area—Tin  
Underplating—Nickel  
PCB Thickness: .070" min.  
Operating Temperature: -40 to +85°C

Circuits	Order No.	Plating	Lead-free
136	<a href="#">75581-0001</a>	0.38 (15µm) Gold	RoHS compliant by exemption
	<a href="#">75581-0002</a>	0.76 (30µm) Gold	

# 0.80mm (.031") Pitch iPass™ Wire-to-Board Host Connector/Shell Kit

**75783**  
Right Angle



### Features and Benefits

- SMT host connector is packaged with right angle shell for one-step placement to the PCB
- Pre-positioning device aligns the connector to the shell and acts as disposable cap for robotic placement to PCB
- Four keying options prevent mismatching
- Retention-fit, through hole and SMT shell configurations provide processing flexibility
- Multiple solder tail lengths accommodate PCB thickness from 1.57 to 3.56mm
- Tape-and-reel packaging for robotic placement to PCB

### Reference Information

Product Specification: PS-75783-001  
Packaging: Tape and reel  
Mates With: 79536, 79576 and 74562  
Designed In: Millimeters

### Electrical

Voltage: 30V  
Current: 0.5A max.  
Contact Resistance: 30 milliohms max.  
Dielectric Withstanding Voltage: 500V AC  
Insulation Resistance: 1000 Megohms min.

### Mechanical

Contact Retention to Housing: 4.5N min. per circuit  
Insertion Force to PCB: 25N max.  
Mating Force: 2.36N per circuit  
Unmating Force: 0.15N per circuit  
Normal Force: 0.49N min.  
Durability: 25 cycles

### Physical

Housing: Black glass-filled high-temperature thermoplastic, UL 94V-0  
Contact: Copper Alloy  
Plating: Contact Area—0.38µm (15µm) and 0.76µm (30µm) Gold  
Solder Tail Area—Tin  
Underplating—Nickel  
Operating Temperature: -40 to +85°C

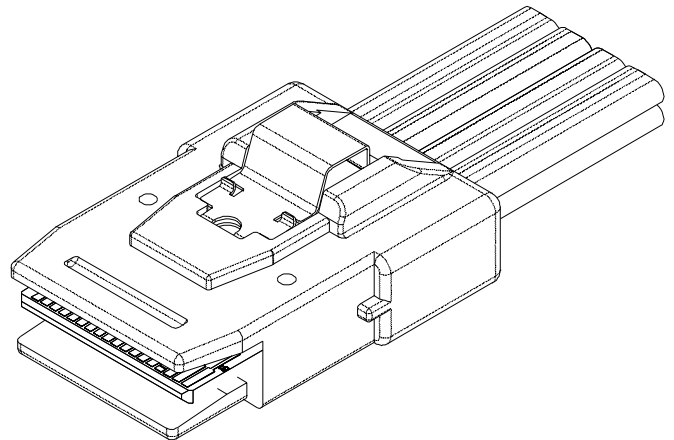
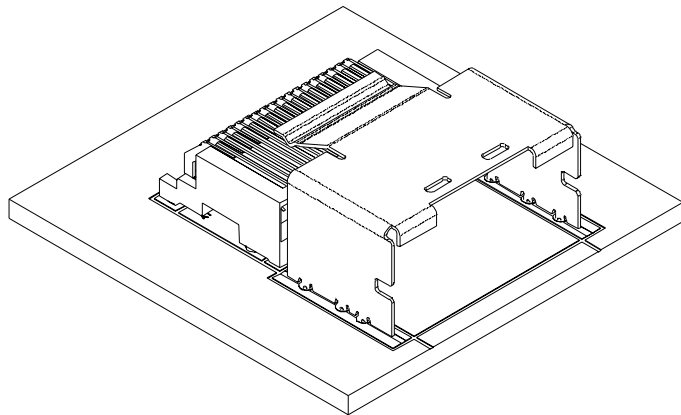
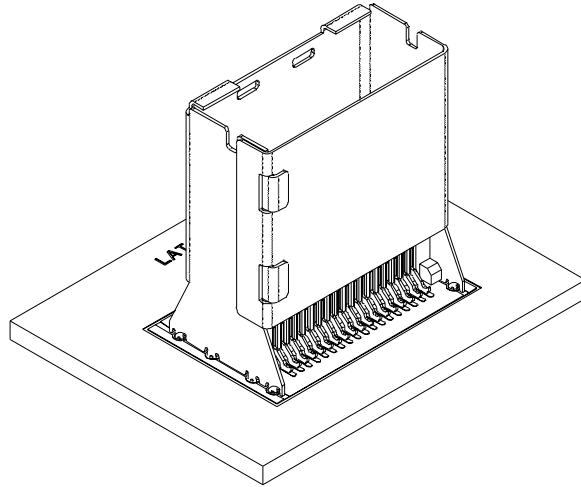
Circuits	Order No.	Shell PCB	PC Tail Length	Shell Key	Lead-free
26	<a href="#">75783-0025</a>	Retention-fit	1.57mm	Universal	Yes
	<a href="#">75783-0032</a>	Through Hole			
	<a href="#">75783-0026</a>	SMT			
36	<a href="#">75783-0125</a>	Retention-fit	1.57mm		
	<a href="#">75783-0132</a>	Through Hole	1.57mm		
	<a href="#">75783-0140</a>	Through Hole	2.79mm		
	<a href="#">75783-0148</a>	Through Hole	3.18mm		
	<a href="#">75783-0156</a>	Through Hole	3.56mm		
	<a href="#">75783-0126</a>	SMT	3.56mm		
50	<a href="#">75783-0225</a>	Retention-fit	1.57mm		
	<a href="#">75783-0232</a>	Through Hole			
	<a href="#">75783-0226</a>	SMT			
68	<a href="#">75783-0325</a>	Retention-fit	1.57mm		
	<a href="#">75783-0332</a>	Through Hole			
	<a href="#">75783-0326</a>	SMT			

Note: See Sales Drawing for 0.76µm (30µm) ordering information



# PRODUCT SPECIFICATION

## iPASS™ 0.8 mm PITCH I/O CONNECTOR



REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>1 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## TABLE OF CONTENTS

<b>1.0 SCOPE</b>	<b>3</b>
<b>2.0 PRODUCT DESCRIPTION</b>	<b>3</b>
2.1 PRODUCT NAME AND SERIES NUMBER(S)	3
2.2 DIMENSION, MATERIALS, PLATING AND MARKINGS	3
2.3 SAFETY AGENCY APPROVALS	3
2.4 PIN ASSIGNMENTS	3
2.5 ADDITIONAL GENERAL SPECIFICATIONS	3
<b>3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS</b>	<b>4</b>
3.1 MOLEX DOCUMENTS	4
3.2 INDUSTRY DOCUMENTS	4
<b>4.0 QUALIFICATION</b>	<b>4</b>
<b>5.0 RATINGS</b>	<b>4</b>
5.1 VOLTAGE	4
5.2 CURRENT	4
5.3 TEMPERATURE	4
5.4 DURABILITY	4
<b>6.0 PERFORMANCE</b>	<b>5</b>
6.1 ELECTRICAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)	5
6.2 SIGNAL INTEGRITY REQUIREMENTS (CONNECTOR ONLY)	6
6.3 SIGNAL INTEGRITY REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)	7
6.4 MECHANICAL REQUIREMENTS (CONNECTOR AND SHELL ONLY)	8
6.5 MECHANICAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)	9
6.6 ENVIRONMENTAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)	10
<b>7.0 TEST SEQUENCES/GROUPS</b>	<b>11</b>
7.1 EIA TEST SEQUENCE	11
7.2 ADDITIONAL TEST SEQUENCES	11
7.3 HIGH SPEED TEST SEQUENCES	12
<b>8.0 PACKAGING</b>	<b>12</b>
8.1 CONNECTOR AND SHELL	12
8.2 PLUG AND CABLE ASSEMBLY	12
<b>9.0 GAGES AND FIXTURES</b>	<b>13</b>
<b>10.0 OTHER INFORMATION</b>	<b>14</b>
10.1 MOLEX CONNECTOR ONLY TEST PROFILE	14
10.2 INVERTED SMT APPLICATION	14

<b>REVISION:</b> <b>6</b>	<b>ECR/ECN INFORMATION:</b> EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	<b>TITLE:</b> <b>PRODUCT SPECIFICATION</b> <b>INTERNAL iPass<sup>tm</sup> I/O</b> <b>CONNECTOR &amp; CABLE</b>	<b>SHEET No.</b> <b>2 of 14</b>
<b>DOCUMENT NUMBER:</b> <b>PS-75783-001</b>	<b>CREATED / REVISED BY:</b> <b>KLANG</b>	<b>CHECKED BY:</b> <b>JSWENSON</b>	<b>APPROVED BY:</b> <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 1.0 SCOPE

This Product Specification covers this 0.8 mm centerline (pitch) printed circuit board (PCB) connector series and cable assemblies.

## 2.0 PRODUCT DESCRIPTION

### 2.1 PRODUCT NAME AND SERIES NUMBER(S)

Product Name: IPass™ Connector Family  
Connector & Shell Series: 75783 / 75784  
Plug & Cable Series: 74562 / 74563 / 79536 / 79575 / 79576

### 2.2 DIMENSION, MATERIALS, PLATING AND MARKINGS

See the appropriate sales drawing for information on dimensions, materials, plating, marking, and footprint patterns.

### 2.3 SAFETY AGENCY APPROVALS

UL file: E29179 (Recognition Pending)  
CSA file: 310648 (Recognition Pending)

### 2.4 PIN ASSIGNMENTS

Pin assignment may vary depending on the cable assembly configuration. Different configurations will have different part numbers within the series. Reference the appropriate cable sales drawing of the specific part number for the correct pin assignment.

### 2.5 ADDITIONAL GENERAL SPECIFICATIONS

Plug PCB:

- Material is FR4
- Overall thickness of 1mm over pads
- Contacts are 0.38µm minimum hard gold plated over 1.27µm minimum thick nickel plating

Plug Over-mold:

- Glass reinforced thermoplastic
- Color is black

Bulk Cable:

- Polyolefin inner dielectric
- Aluminized polyester foil outer jacket
- Single wire for side band application (30AWG stranded)

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>3 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

### 3.1 MOLEX DOCUMENTS

AS-75586-001 Application Specification  
 PK-75783-001 Packaging Specification  
 SD-75783-001 iPass™ Right Angle with Shell  
 SD-75784-001 iPass™ Vertical with Shell  
 SMES-152 Solderability

### 3.2 INDUSTRY DOCUMENTS

EIA 364 Series Electrical Connector Test Procedures Including Environmental Classifications with Test Procedures  
 EIA 364-1000 Environmental Test Methodology for Assessing the Performance of Connectors and Sockets Used in Business Office Applications

## 4.0 QUALIFICATION

Laboratory condition and sample selection are in accordance with EIA 364

## 5.0 RATINGS

### 5.1 VOLTAGE

30 Volts AC (RMS)/DC Max.

### 5.2 CURRENT

0.5 Amps Max.

### 5.3 TEMPERATURE

Operating: -40°C to +80°C  
 Non-operating (connector): -55°C to +85°C  
 Non-operating (cable): -55°C to +80°C

### 5.4 DURABILITY

25 cycles

<b>REVISION:</b> <b>6</b>	<b>ECR/ECN INFORMATION:</b> EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	<b>TITLE:</b> <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	<b>SHEET No.</b> <b>4 of 14</b>
<b>DOCUMENT NUMBER:</b> <b>PS-75783-001</b>		<b>CREATED / REVISED BY:</b> <b>KLANG</b>	<b>CHECKED BY:</b> <b>JSWENSON</b>
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# PRODUCT SPECIFICATION

## 6.0 PERFORMANCE

### 6.1 ELECTRICAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	<b>Bulk Resistance</b> (Low Level)	Mate connectors: apply a maximum voltage of <b>20 mV</b> and a current of <b>100 mA</b> .	<b>30 milliohms</b> MAXIMUM [initial]
2	<b>Insulation Resistance</b>	Unmate & unmount connectors: apply a voltage of <b>500 VDC</b> between adjacent terminals and between terminals to ground.	<b>1000 Megohms</b> MINIMUM
3	<b>Dielectric Withstanding Voltage</b>	Unmate connectors: apply a voltage of <b>500 VAC</b> for <b>1</b> minute between adjacent terminals and between terminals to ground.	No breakdown; current leakage < <b>5 mA</b>
4	<b>Capacitance</b>	Measure between adjacent terminals at <b>1 MHz</b> .	<b>2.0 picofarads</b> MAXIMUM
5	<b>Inductance</b>		<b>8.0 nanohenry</b> MAXIMUM
6	<b>Temperature Rise</b> (via Current Cycling)	Mate connectors: measure the temperature rise at the rated current after <b>96</b> hours  ( <b>45</b> minutes ON and <b>15</b> minutes OFF per hour).  Testing as required	Temperature rise: <b>+30°C</b> MAXIMUM

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass<sup>tm</sup> I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>5 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 6.2 SIGNAL INTEGRITY REQUIREMENTS (CONNECTOR ONLY)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Return Loss	Frequency range 50MHz to 7.5GHz Frequency range 7.5GHz to 15GHz • 2.5dB at 15GHz	-10 dB -10 - $25\log_{10}(f / 7.5\text{GHz})$ dB
2	Differential Impedance	Rise-time of 25ps (20-80%)	100 ± 10 ohms
3	Insertion Loss	Frequency range 50 MHz to 10 GHz	0.13 dB at 1.25 GHz 0.25 dB at 2.50 GHz 0.50 dB at 5.00 GHz
4	Propagation Delay	Frequency range 1GHz to 15 GHz	≤ 60 ps
5	Crosstalk	NEXT, FEXT for adjacent pairs within a row NEXT, FEXT for adjacent pairs across rows *Measured at 25ps 20-80% rise-time  PCIe application specific RMS sum $\sqrt{[Tx\_NEXT^2 + 2*(Rx\_FEXT)^2]}$ *FEXT is measured at 45ps 20-80% rise-time	≤ 2 % ≤ 2 %  ≤ 5 %
6	Isolation	Frequency range 50MHz to 15GHz Measure near-end and far-end isolation - Adjacent pairs within a row - Adjacent pairs across rows	-30 dB
7	Differential Skew (Within Pair)	Mate plug to receptacle	<1 ps
8	Data Rate	Mate plug to receptacle, including launches	Average: 10 Gbps

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: UCP2006-1637 DATE: 2006 / 02 / 08	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>6 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>





# PRODUCT SPECIFICATION

## 6.3 SIGNAL INTEGRITY REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	Differential Impedance	Rise-time of 70ps (20-80%)	100 ± 10 ohms (cable) 100 ± 15 ohms (mated cable) 5 ohms MAX imbalance
2	Common-mode Impedance	Rise-time of 70ps (20-80%)	32.5 ± 7.5 ohms (cable)
3	Intra-pair skew	Rise-time of 70ps (20-80%)	≤ 10 ps
4	Rise Time Degradation	Rise-time of 35ps (20-80%)	≤ 85 ps
5	Inter-symbol Interference	Using SATA lone-bit pattern (0011 0110 1111 0100 0010) at 3.0 Gbps	≤ 50 ps
6	Differential Insertion Loss	Measured from 10MHz to 4.5GHz	≤ 6 dB
7	Crosstalk	- Measured from 10 MHz to 4.5 GHz - (4) near-end aggressor pairs and (1) victim pair - TotalNEXT(f) = $10 \times \log \sum_{1}^{4} 10^{(\text{NEXT}(f)/10)}$	≤ -26 dB

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: UCP2006-1637 DATE: 2006 / 02 / 08	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>7 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 6.4 MECHANICAL REQUIREMENTS (CONNECTOR AND SHELL ONLY)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	<b>Connector Mate &amp; Un-mate Forces</b> (Paddle card only, 36 ckt)	Mate and un-mate connector (male to female) at a rate of <b>25 mm (1 inch)</b> per min.	<b>85 N MAX</b> insertion force & <b>17 N MAX</b> withdrawal force
2	<b>Terminal Retention Force</b>	Axial pullout force on the terminal in the housing at a rate of <b>25 mm (1 in)</b> per min.	<b>4.5 N</b> MINIMUM retention force
3	<b>Normal Force</b>	Apply a perpendicular force.	<b>0.49 N, (50 grams)</b> MINIMUM normal force
4	<b>Longitudinal Load</b> (68 ckt)	Mate connector and load module with longitudinal load (sheer & peel)	Peel: <b>15 N</b> MINIMUM Sheer: <b>150 N</b> MINIMUM
5	<b>Shell Retention</b> (Side)	Mate plug to connector and load cable toward the side. See section 9.	<b>30 N</b> MINIMUM
6	<b>Shell Retention</b> (Toward latch)	Mate plug to connector and load cable toward the latch. See section 9.	<b>30 N</b> MINIMUM

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>8 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>		CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>
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# PRODUCT SPECIFICATION

## 6.5 MECHANICAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	<b>Durability</b>	Mate connectors up to <b>25</b> cycles at a maximum rate of <b>10</b> cycles per minute. Test per EIA 364-09	<b>10</b> milliohms MAXIMUM (change from initial) No Visual Damage
2	<b>Durability</b> (Pre-conditioning)	Mate connectors <b>5</b> cycles at a maximum rate of <b>10</b> cycles per minute. Test per EIA 364-09	No physical damage
3	<b>Vibration</b> (Random)	Mate connectors and vibrate per EIA 364-28, test condition VII.	<b>10</b> milliohms MAXIMUM (change from initial) & Discontinuity < <b>1</b> microsecond
4	<b>Reseating</b>	Mate connectors <b>5</b> cycles at a maximum rate of <b>10</b> cycles per minute. Test per EIA 364-09	No physical damage
5	<b>Plug Mate &amp; Un-mate Forces</b> (Active Latch, 36 ckt)	Mate and un-mate connector (male to female) at a rate of <b>25</b> mm per min.	<b>85</b> N MAX mating force & <b>17</b> N MAX un-mating force
6	<b>Plug Mate &amp; Un-mate Forces</b> (Passive Latch, 36ckt)	Mate and un-mate connector (male to female) at a rate of <b>25</b> mm per min.	<b>85</b> N MAX mating force & <b>17</b> N MAX un-mating force
7	<b>Cable Pullout Force</b> (Axial)	Mate plug to connector and apply an axial pullout force on the wire at a rate of <b>25</b> mm per min.	<b>50</b> N MINIMUM
8	<b>Cable Pullout Force</b> (Right Angle)	Mate plug to connector and apply an right angle pullout force on the wire at a rate of <b>25</b> mm per min.	<b>30</b> N MINIMUM
9	<b>Wire Flex</b>	Flex cable <b>180°</b> for <b>20</b> cycles. Test per EIA 264-41 with X=2.5 inches.	<b>10</b> milliohms MAXIMUM (change from initial) No physical damage
10	<b>Latitudinal Load</b> (36 ckt)	Mate connector and load plug with latitudinal load until open circuit	<b>30</b> N MINIMUM
11	<b>Longitudinal Load</b> (36 ckt)	Mate connector and load plug with longitudinal load until open circuit	<b>30</b> N MINIMUM

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>9 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>		CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>
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# PRODUCT SPECIFICATION

## 6.6 ENVIRONMENTAL REQUIREMENTS (CONNECTOR AND CABLE SYSTEM)

ITEM	DESCRIPTION	TEST CONDITION	REQUIREMENT
1	<b>Shock</b> (Thermal)	Per EIA 364-32 Test Condition 1 (10 cycles with the exception of exposure times)	<b>10</b> milliohms MAXIMUM (change from initial)
2	<b>Thermal Aging</b>	Mate connectors: expose to 1500 hours at 90°±2°C. Test per EIA-364-17, Method A, Test Condition 3	<b>10</b> milliohms MAXIMUM (change from initial)
3	<b>Thermal Aging</b> (Pre-conditioning)	Mate connectors: expose to 500 hours at 90°±2°C. Test per EIA-364-17, Method A, Test Condition 3.	<b>10</b> milliohms MAXIMUM (change from initial)
4	<b>Humidity</b> (Cyclic)	Cycle connectors between 25 °± 3 °C at 80% RH and 65 °± 3 °C at 50% RH (10 cycles). Ramp times should be 0.5 hour and dwell should be 1.0 hour per EIA 364-31.	<b>10</b> milliohms MAXIMUM (change from initial)
5	<b>Solderability</b>	Per SMES-152	Solder Coverage: 95% MINIMUM
6	<b>SMT Process Compatibility</b> (Pb Free)	See Section 10.0 for Molex Connector Only Test Profile	Dimensional: Conformance to Sales Drawing Requirements  Visual No Damage

<u>REVISION:</u> <b>6</b>	<u>ECR/ECN INFORMATION:</u> EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	<u>TITLE:</u> <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	<u>SHEET No.</u> <b>10 of 14</b>
<u>DOCUMENT NUMBER:</u> <b>PS-75783-001</b>		<u>CREATED / REVISED BY:</u> <b>KLANG</b>	<u>CHECKED BY:</u> <b>JSWENSON</b>
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# PRODUCT SPECIFICATION

## 7.0 TEST SEQUENCES/GROUPS

### 7.1 EIA TEST SEQUENCE

Test Description	Eia-364-1000.01 Test Sequences			
	1	2	3	7
LLCR or Contact Resistance (6.1.1)	1, 4, 6	1, 4, 6, 8	1,4,6	2,4
Dielectric Withstanding Voltage (6.1.3)				1,5
Durability (6.5.1)				3
Durability (pre-conditioning) (6.5.2)	2	2	2	
Mechanical Vibration (6.5.3)			5	
Thermal Shock (6.6.1)		3		
Temperature Life (6.6.2)	3			
Temperature Life (pre-conditioning) (6.6.3)			3	
Cyclic Humidity (6.6.4)		5		
Reseating (6.5.4)	5	7		
Number of Samples	TBD	TBD	TBD	TBD
Number of Defects Permitted	0			

### 7.2 ADDITIONAL TEST SEQUENCES

Test Description	Additional Test Sequences					
	1	2	3	4	5	6
Temperature Rise (6.1.6)	1					
Mating Force (6.4.1)		1				
Un-mating Force (6.4.1)		2				
Normal Force (6.4.3)			1			
Terminal Retention (6.4.2)			2			
Plug Mating Force – Active Latch (6.5.5)		3				
Plug Un-mating Force – Active Latch (6.5.5)		4				
Plug Mating Force – Passive Latch (6.5.6)		5				
Plug Un-mating Force–Passive Latch (6.5.6)		6				
Cable Pullout Force (Axial) (6.5.7)					3	
Cable Pullout Force (Right Angle) (6.5.8)					4	
Wire Flex (6.5.9)						1
Latitudinal Load (6.5.10)					1	
Longitudinal Load (6.5.11)					2	
Shell Retention – Side (6.4.5)				1		
Shell Retention – Toward Latch (6.4.6)				2		
Number of Samples	TBD	TBD	TBD	TBD	TBD	TBD
Number of Defects Permitted	0	0	0	0	0	0

REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>11 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 7.3 HIGH SPEED TEST SEQUENCES

Test Description	High Speed Test Sequences					
	1	2	3	4	5	6
Impedance (6.2.2)	1					
Bandwidth (6.2.8)	2					
Cross-talk (6.2.5)		1				
Skew – within pair (6.2.7)			2			
Propagation Delay (6.2.4)			3			
Insertion Loss / Return Loss (6.2.1., 6.2.3)		2				
Isolation (6.2.6)			1			
Differential Characteristic Impedance (6.3.1)				1		
Common Characteristic Impedance (6.3.2)				2		
Differential Insertion Loss (6.3.3)					2	
Intra-pair skew (6.3.4)						1
Crosstalk: NEXT (6.3.5)					1	
Rise Time Degradation (6.3.6)						2
Number of Samples	TBD	TBD	TBD	TBD	TBD	TBD
Number of Defects Permitted	0	0	0	0	0	0

## 8.0 PACKAGING

### 8.1 CONNECTOR AND SHELL

8.1.1 Product shall be packaged in tape and reel per the packaging specification as called out on the applicable assembly print.

8.1.2 Packaging shall meet the requirements of and be tested per the packaging specification as called out on the applicable assembly print.

### 8.2 PLUG AND CABLE ASSEMBLY

8.2.1 Product shall be packaged to protect against damage during handling, transit and storage.

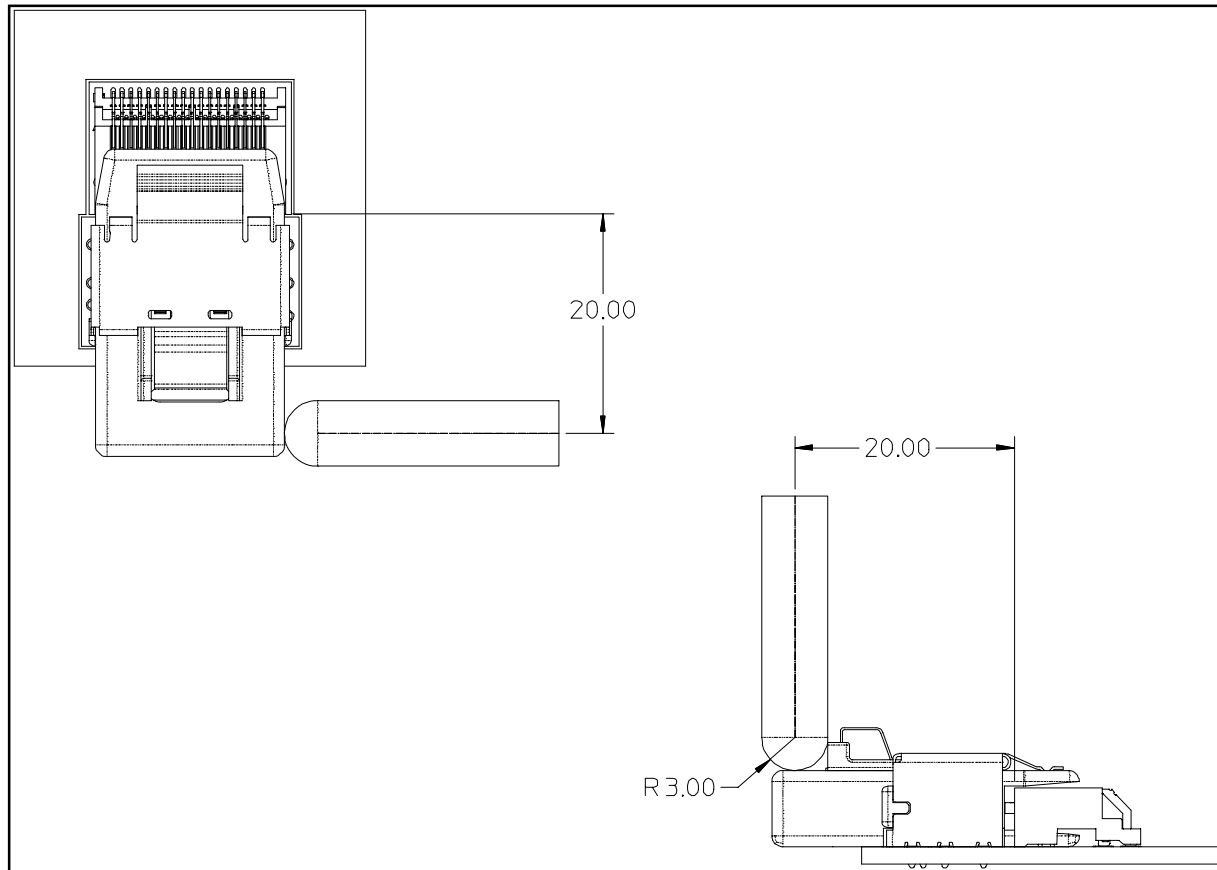
<b>REVISION:</b> <b>6</b>	<b>ECR/ECN INFORMATION:</b> EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	<b>TITLE:</b> <b>PRODUCT SPECIFICATION</b> <b>INTERNAL iPass™ I/O</b> <b>CONNECTOR &amp; CABLE</b>	<b>SHEET No.</b> <b>12 of 14</b>
<b>DOCUMENT NUMBER:</b> <b>PS-75783-001</b>		<b>CREATED / REVISED BY:</b> <b>KLANG</b>	<b>CHECKED BY:</b> <b>JSWENSON</b>
		<b>APPROVED BY:</b> <b>MBANAKIS</b>	



# PRODUCT SPECIFICATION

## 9.0 GAGES AND FIXTURES

Test setup for latitudinal and longitudinal load testing and shell retention testing. Probe is about 6mm in diameter with a full radius nose. The probe is to be placed 20mm from the front edge of the receptacle and located at the centerline of the plug. Apply load to plug at a rate of 25mm per minute.



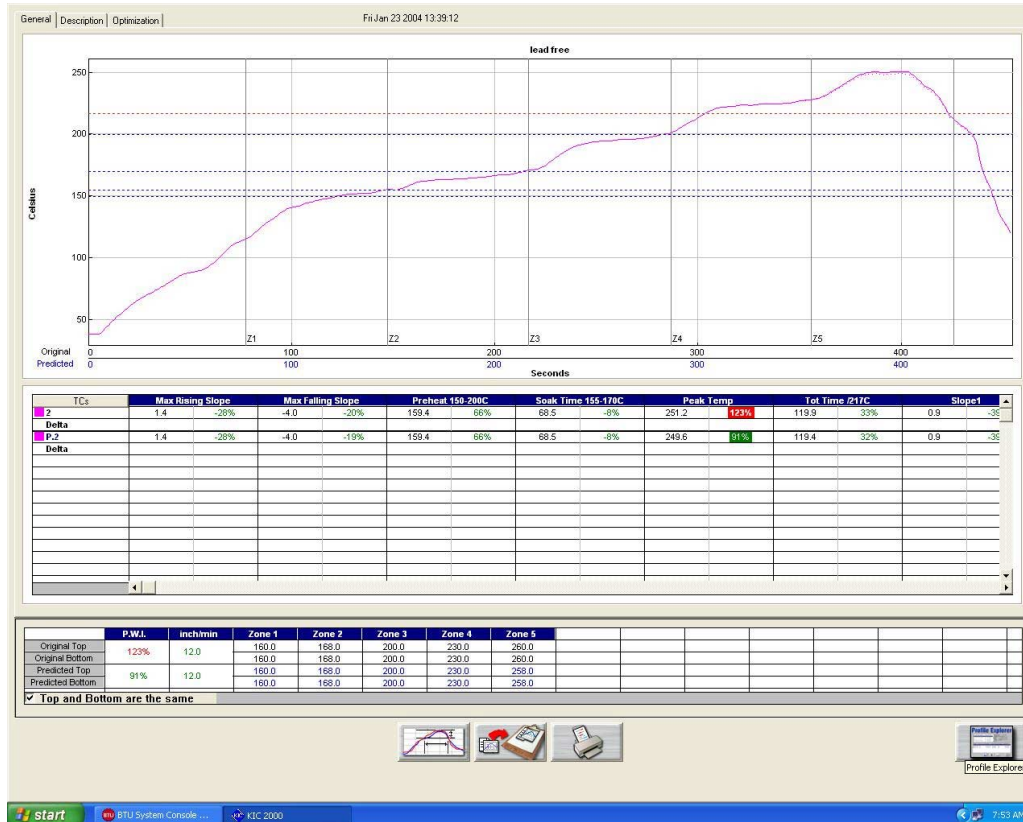
REVISION: <b>6</b>	ECR/ECN INFORMATION: EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	TITLE: <b>PRODUCT SPECIFICATION INTERNAL iPass™ I/O CONNECTOR &amp; CABLE</b>	SHEET No. <b>13 of 14</b>
DOCUMENT NUMBER: <b>PS-75783-001</b>	CREATED / REVISED BY: <b>KLANG</b>	CHECKED BY: <b>JSWENSON</b>	APPROVED BY: <b>MBANAKIS</b>



# PRODUCT SPECIFICATION

## 10.0 OTHER INFORMATION

### 10.1 MOLEX CONNECTOR ONLY TEST PROFILE



#### SMT Profile

**Ramp-Up:** Average Rate of 3° C/second max

**Preheat Temperature:** 150° C min. to 200° C max. for 60-180 seconds

**Time maintained above:** 217° C for 60-120 seconds

**Peak Temperature:** 250° C

**Time within 5° C of actual Peak Temperature:** 20-40 seconds

**Ramp-Down:** Average Rate of 6° C/second max

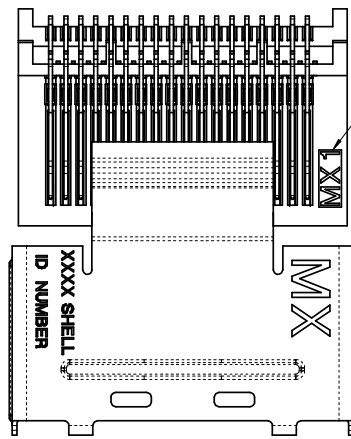
**Cycle Duration, 25° C to Peak Temperature:** 8 minutes maximum

### 10.2 INVERTED SMT APPLICATION

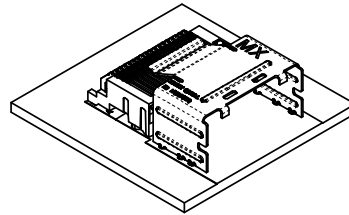
See AS-75586-001 Application Specification for inverted SMT application. Glue must be used on the locating pegs to hold the part while inverted through the reflow process.

<b>REVISION:</b> <b>6</b>	<b>ECR/ECN INFORMATION:</b> EC No: <b>UCP2006-1637</b> DATE: <b>2006 / 02 / 08</b>	<b>TITLE:</b> <b>PRODUCT SPECIFICATION</b> <b>INTERNAL iPass™ I/O</b> <b>CONNECTOR &amp; CABLE</b>	<b>SHEET No.</b> <b>14 of 14</b>
<b>DOCUMENT NUMBER:</b> <b>PS-75783-001</b>	<b>CREATED / REVISED BY:</b> <b>KLANG</b>	<b>CHECKED BY:</b> <b>JSWENSON</b>	<b>APPROVED BY:</b> <b>MBANAKIS</b>



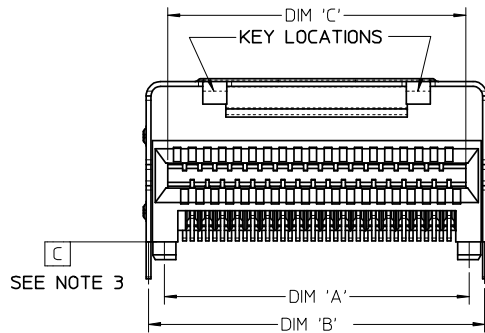


MOLD CAVITY ID  
FOR REFERENCE ONLY



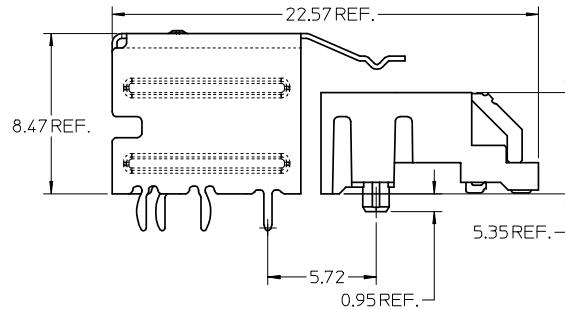
NOTES:

- MATERIAL:  
CONNECTOR:  
HOUSING - HIGH TEMPERATURE THERMOPLASTIC GLASS FILLED, UL 94V-0, BLACK  
TERMINALS - COPPER ALLOY  
SHELL  
SILVER NICKEL, C770, THICKNESS: 0.250/0.254
- FINISH:  
CONNECTOR  
OPTION 1  
CONTACT AREA - 0.38µm MIN GOLD OVER 2.54 µm NICKEL  
SOLDER FOOT AREA - 2.54-5.09µm TIN OVER 2.54 µm NICKEL  
OPTION 2  
CONTACT AREA - 0.76µm MIN GOLD OVER 2.54 µm NICKEL  
SOLDER FOOT AREA - 2.54-5.09µm TIN OVER 2.54 µm NICKEL
- TERMINAL SOLDER FEET TO BE COPLANAR WITHIN 0.10 MEASURED FROM FRONT HOUSING STAND OFF (DATUM C)
- DATE CODE: 4 DIGIT (3 DIGIT DAY, 1 DIGIT YEAR) CONNECTOR ONLY
- CIRCUIT IDENTIFIER: SEE APPROPRIATE INDUSTRY SPECIFICATION FOR LOCATION OF PIN 1.
- TO BE USED WITH THE FOLLOWING CABLE SERIES:  
79575/74563/79576/74573/79536/74562/74569/74586
- PACKAGED PER PACKAGING SPECIFICATION: PK-75783-001
- CONFORMS TO PRODUCT SPECIFICATION: PS-75783-001
- PROCESS PER APPLICATION SPECIFICATION: AS-75783-001
- THIS PART CONFORMS TO CLASS C REQUIREMENTS OF COSMETIC SPEC PS-45499-002



SEE NOTE 3

36 CIRCUIT  
RETENTION FIT  
SHELL OPTION SHOWN



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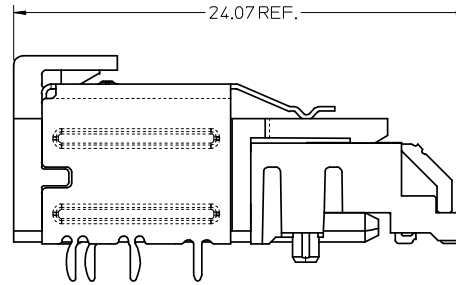
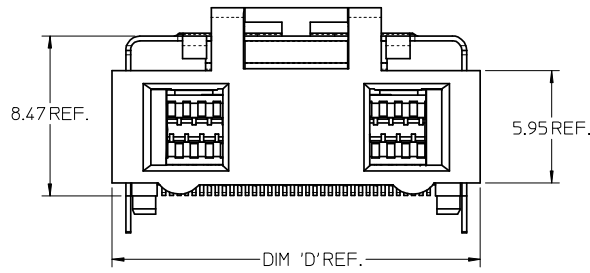
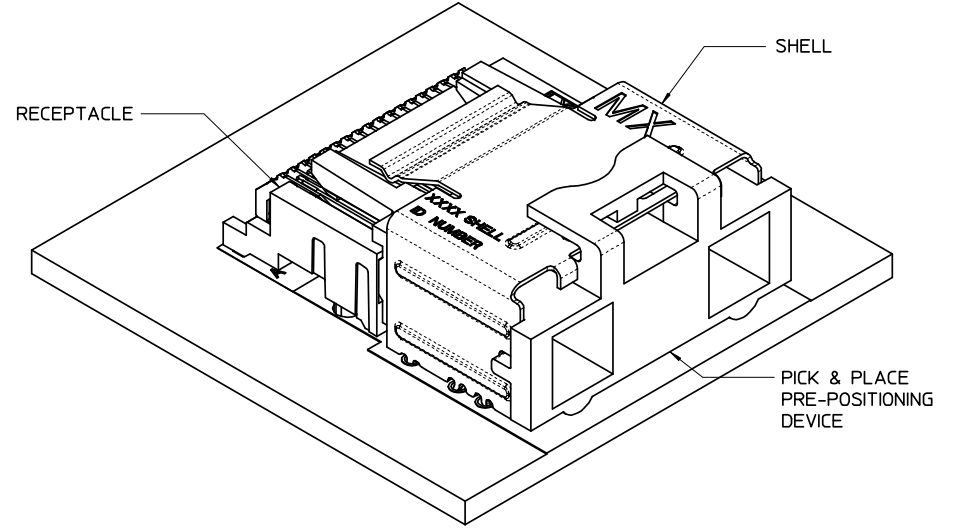
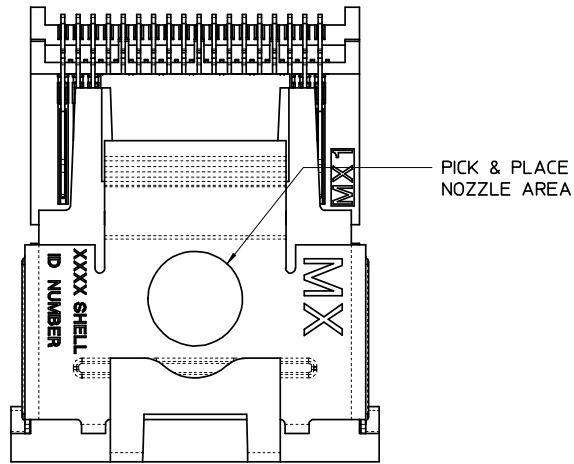
CIRCUIT SIZE	DIM 'A'	DIM 'B'	DIM 'C'
26	12.00	13.80	11.80
36	16.00	17.80	15.80
50	21.60	23.40	21.40
68	28.80	30.60	28.60

UPDATE PPD GEO. EC NO: UCP2008-1739 DRWINKLANG CHKD: 2008/04/21 APPR: MBANAK IS	2008/03/20 2008/04/21 2008/04/21	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0
REV	C1		

GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM ONLY
4 PLACES ± --- ± ---	DRAWN BY DATE KLANG 02/09/05
3 PLACES ± --- ± ---	CHECKED BY DATE JSWENSON 02/09/05
2 PLACES ± 0.13 ± ---	APPROVED BY DATE MBANAK IS 02/02/05
1 PLACE ± 0.25 ± ---	MATERIAL NO. DOCUMENT NO.
ANGULAR ± 1/2°	SEE CHART SD-75783-001
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE C

SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O		
MOLEX INCORPORATED		
DOCUMENT NO. SD-75783-001		SHEET NO. 1 OF 12
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

# ASSEMBLY WITH PRE-POSITION DEVICE



36 CIRCUIT RETENTION-FIT SHELL OPTION SHOWN

**NOTES:**

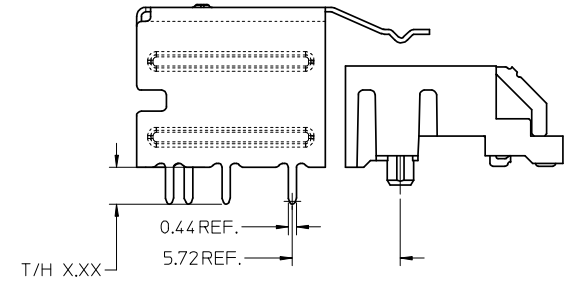
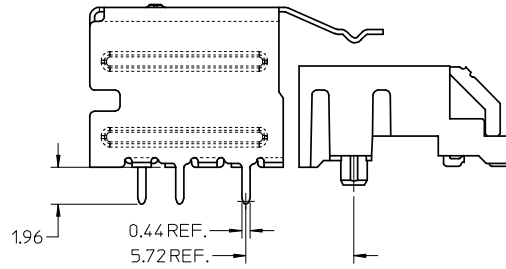
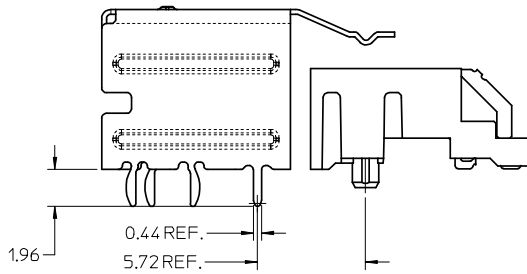
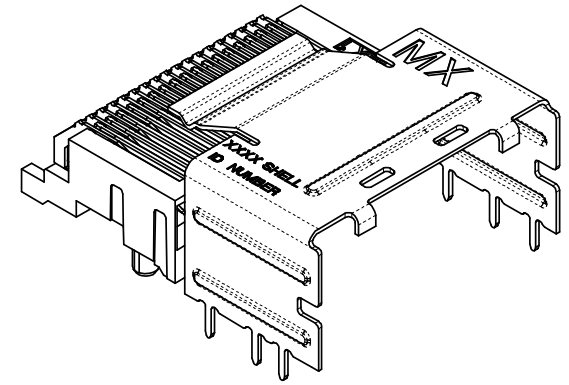
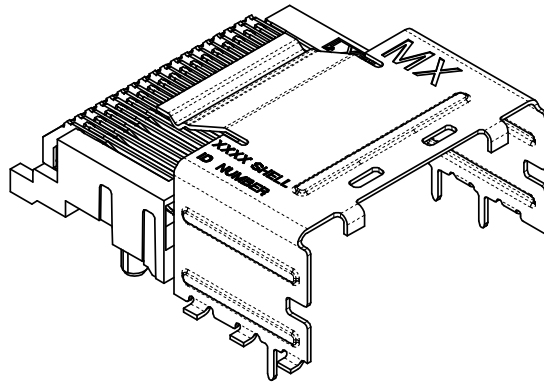
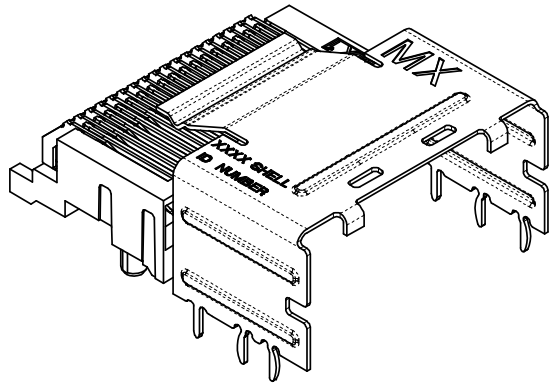
- PICK AND PLACE AREA DEFINED IN APPLICATION SPECIFICATION, AS-75783-001
- PACKAGING CONSISTS OF CONNECTOR AND SHELL WITH A PRE-POSITIONING PICK AND PLACE DEVICE THAT ARE PACKAGED IN "TAPE AND REEL" FOR ROBOTIC PICK AND PLACE.

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CIRCUIT SIZE	DIM 'D'
26	15.50
36	19.50
50	25.10
68	32.30

SEE SHEET 1 EC NO: UCP2008-1739 DRW:KLANG CHKD: MBANAKIS APPR: MBANAKIS DATE: 2008/03/20 DATE: 2008/04/21 DATE: 2008/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0005</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0005</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .005</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± .010</td> </tr> </tbody> </table> ANGULAR ±1/2°		mm	INCH	4 PLACES	± .005	± .0005	3 PLACES	± .005	± .0005	2 PLACES	± 0.13	± .005	1 PLACE	± 0.25	± .010	DIMENSION STYLE MM ONLY	SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		mm	INCH																		
	4 PLACES	± .005	± .0005																		
	3 PLACES	± .005	± .0005																		
2 PLACES	± 0.13	± .005																			
1 PLACE	± 0.25	± .010																			
DRAWN BY KLANG	DATE 02/09/05	CHECKED BY JSWENSON	DATE 02/09/05	TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O																	
APPROVED BY MBANAKIS	DATE 02/02/05	MATERIAL NO. SEE CHART			MOLEX INCORPORATED	SHEET NO. 2 OF 12															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS						THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															

# SHELL PCB INTERFACE



RETENTION-FIT SHELL OPTION

SMT SHELL OPTION

THRU-HOLE SHELL OPTION  
SEE TABLE FOR LENGTH  
(X.XX DENOTES TAIL LENGTH)

RECOMMENDED PCB THICKNESS  
FOR SPECIFIED TAIL LENGTH

TAIL LENGTH	PCB THICKNESS
1.96	1.57 (.062)
2.79	2.36 (.093)
3.18	2.79 (.110)
3.56	3.18 (.125)

NOTE:  
RETENTION FIT DENOTES TAILS THAT OFFER RETENTION TO PCB DURING REFLOW PROCESS  
SMT DENOTES SURFACE MOUNT TERMINATION  
T/H X.XX DENOTES THRU-HOLE TAIL OF LENGTH X.XX

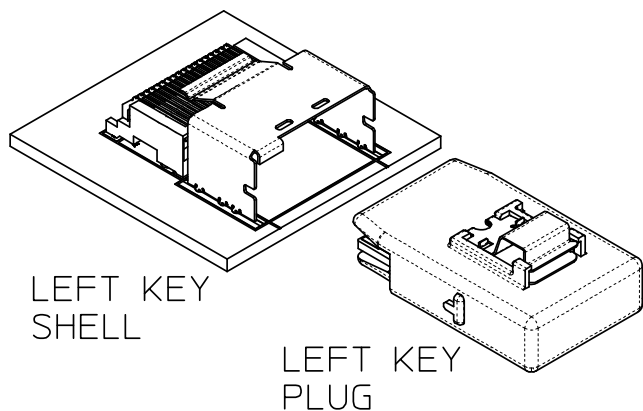
iPass™ IS A TRADEMARK OF MOLEX

SEE SHEET 1 EC NO: UCP2008-1739 DRW:KLANG CHKD: 2008/04/21 APPR:MBANAK IS 2008/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± .13</td> <td>± .005</td> </tr> <tr> <td>3 PLACES</td> <td>± .13</td> <td>± .005</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .005</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± .010</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± .13	± .005	3 PLACES	± .13	± .005	2 PLACES	± 0.13	± .005	1 PLACE	± 0.25	± .010	DIMENSION STYLE MM ONLY	SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
		mm	INCH																		
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DRAWN BY KLANG	DATE 02/09/05	TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O																			
CHECKED BY JSWENSON	DATE 02/09/05	MOLEX MOLEX INCORPORATED																			
APPROVED BY MBANAK IS	DATE 02/02/05	SEE CHART	DOCUMENT NO. SD-75783-001	SHEET NO. 3 OF 12																	

DRAFT WHERE APPLICABLE  
MUST REMAIN  
WITHIN DIMENSIONS

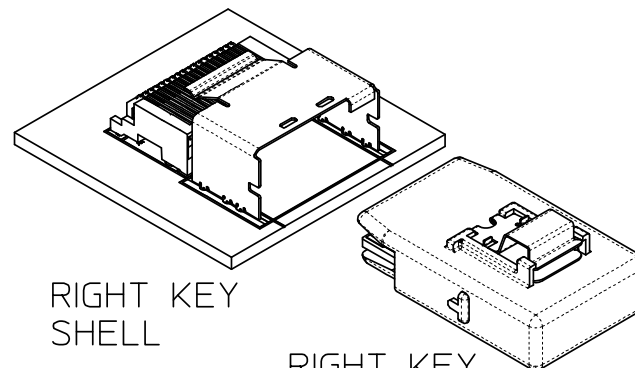
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# KEYING OPTIONS



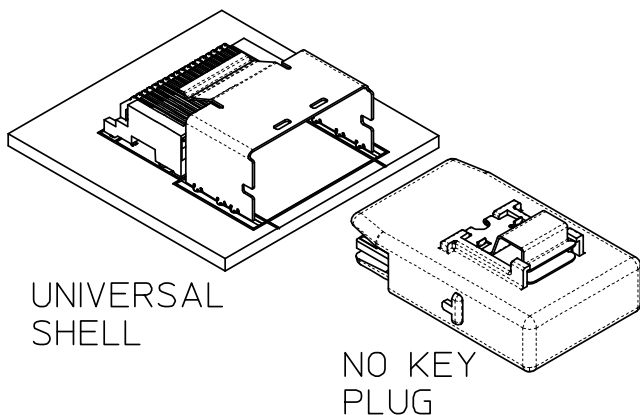
LEFT KEY SHELL

LEFT KEY PLUG



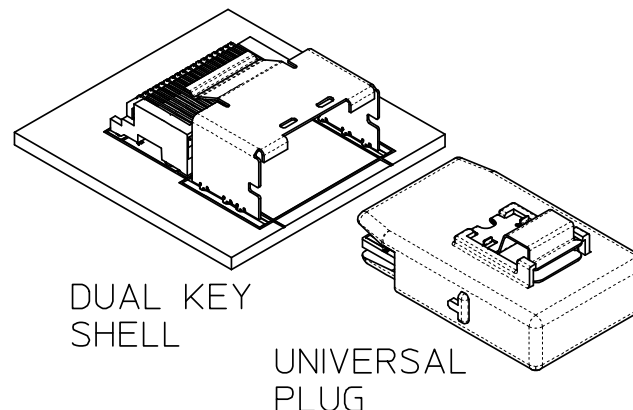
RIGHT KEY SHELL

RIGHT KEY PLUG



UNIVERSAL SHELL

NO KEY PLUG



DUAL KEY SHELL

UNIVERSAL PLUG

	UNIVERSAL SHELL	LEFT KEY SHELL	RIGHT KEY SHELL	DUAL KEY SHELL
NO KEY PLUG	YES	NO	NO	NO
LEFT KEY PLUG	YES	YES	NO	NO
RIGHT KEY PLUG	YES	NO	YES	NO
UNIVERSAL PLUG	YES	YES	YES	YES

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SEE SHEET 1 EC NO: UCP2008-1739 DRWN:KLANG CHKD: APPR:MBANAKIS	2008/03/20 2008/04/21 2008/04/21	DESCRIPTION REV C1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.13 ± --- 1 PLACE ± 0.25 ± --- ANGULAR ± 1/2°	DIMENSION STYLE MM ONLY DRAWN BY DATE KLANG 02/09/05 CHECKED BY DATE JSWENSON 02/09/05 APPROVED BY DATE MBANAKIS 02/02/05 MATERIAL NO. SEE CHART	SCALE 2:1 DESIGN UNITS METRIC THIRD ANGLE PROJECTION	TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O MOLEX MOLEX INCORPORATED DOCUMENT NO. SD-75783-001	SHEET NO. 4 OF 12
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

# 26 CIRCUIT ITEM NUMBERS

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
26	75783-0007	OPTION 1	RETENTION	LEFT
26	75783-0008	OPTION 1	RETENTION	RIGHT
26	75783-0009	OPTION 1	RETENTION	DUAL
26	75783-0010	OPTION 1	SMT	LEFT
26	75783-0011	OPTION 1	SMT	RIGHT
26	75783-0012	OPTION 1	SMT	DUAL
26	75783-0019	OPTION 2	RETENTION	LEFT
26	75783-0020	OPTION 2	RETENTION	RIGHT
26	75783-0021	OPTION 2	RETENTION	DUAL
26	75783-0022	OPTION 2	SMT	LEFT
26	75783-0023	OPTION 2	SMT	RIGHT
26	75783-0024	OPTION 2	SMT	DUAL
26	75783-0025	OPTION 1	RETENTION	UNIVERSAL
26	75783-0026	OPTION 1	SMT	UNIVERSAL
26	75783-0027	OPTION 2	RETENTION	UNIVERSAL
26	75783-0028	OPTION 2	SMT	UNIVERSAL
26	75783-0029	OPTION 1	T/H 1.96	LEFT
26	75783-0030	OPTION 1	T/H 1.96	RIGHT
26	75783-0031	OPTION 1	T/H 1.96	DUAL
26	75783-0032	OPTION 1	T/H 1.96	UNIVERSAL
26	75783-0033	OPTION 2	T/H 1.96	LEFT
26	75783-0034	OPTION 2	T/H 1.96	RIGHT
26	75783-0035	OPTION 2	T/H 1.96	DUAL
26	75783-0036	OPTION 2	T/H 1.96	UNIVERSAL

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
26	75783-0037	OPTION 1	T/H 2.79	LEFT
26	75783-0038	OPTION 1	T/H 2.79	RIGHT
26	75783-0039	OPTION 1	T/H 2.79	DUAL
26	75783-0040	OPTION 1	T/H 2.79	UNIVERSAL
26	75783-0041	OPTION 2	T/H 2.79	LEFT
26	75783-0042	OPTION 2	T/H 2.79	RIGHT
26	75783-0043	OPTION 2	T/H 2.79	DUAL
26	75783-0044	OPTION 2	T/H 2.79	UNIVERSAL
26	75783-0045	OPTION 1	T/H 3.18	LEFT
26	75783-0046	OPTION 1	T/H 3.18	RIGHT
26	75783-0047	OPTION 1	T/H 3.18	DUAL
26	75783-0048	OPTION 1	T/H 3.18	UNIVERSAL
26	75783-0049	OPTION 2	T/H 3.18	LEFT
26	75783-0050	OPTION 2	T/H 3.18	RIGHT
26	75783-0051	OPTION 2	T/H 3.18	DUAL
26	75783-0052	OPTION 2	T/H 3.18	UNIVERSAL

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SEE SHEET 1 EC NO: UCP2008-1739 DRWINKLANG CHKD: 2008/04/21 APPR: MBANAK IS 2008/04/21	DESCRIPTION REV: C1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0002</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .005</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± .010</td> </tr> </table>		mm	INCH	4 PLACES	± .005	± .0002	3 PLACES	± .005	± .0002	2 PLACES	± 0.13	± .005	1 PLACE	± 0.25	± .010	DIMENSION STYLE MM ONLY	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
			mm	INCH																		
		4 PLACES	± .005	± .0002																		
		3 PLACES	± .005	± .0002																		
2 PLACES	± 0.13	± .005																				
1 PLACE	± 0.25	± .010																				
DRAWN BY KLANG		DATE 02/09/05		TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O																		
CHECKED BY JSWENSON		DATE 02/09/05																				
APPROVED BY MBANAK IS		DATE 02/02/05		MOLEX INCORPORATED																		
MATERIAL NO. SEE CHART		DOCUMENT NO. SD-75783-001		SHEET NO. 5 OF 12																		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

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# 36 CIRCUIT ITEM NUMBERS

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
36	75783-0107	OPTION 1	RETENTION	LEFT
36	75783-0108	OPTION 1	RETENTION	RIGHT
36	75783-0109	OPTION 1	RETENTION	DUAL
36	75783-0110	OPTION 1	SMT	LEFT
36	75783-0111	OPTION 1	SMT	RIGHT
36	75783-0112	OPTION 1	SMT	DUAL
36	75783-0119	OPTION 2	RETENTION	LEFT
36	75783-0120	OPTION 2	RETENTION	RIGHT
36	75783-0121	OPTION 2	RETENTION	DUAL
36	75783-0122	OPTION 2	SMT	LEFT
36	75783-0123	OPTION 2	SMT	RIGHT
36	75783-0124	OPTION 2	SMT	DUAL
36	75783-0125	OPTION 1	RETENTION	UNIVERSAL
36	75783-0126	OPTION 1	SMT	UNIVERSAL
36	75783-0127	OPTION 2	RETENTION	UNIVERSAL
36	75783-0128	OPTION 2	SMT	UNIVERSAL
36	75783-0129	OPTION 1	T/H 1.96	LEFT
36	75783-0130	OPTION 1	T/H 1.96	RIGHT
36	75783-0131	OPTION 1	T/H 1.96	DUAL
36	75783-0132	OPTION 1	T/H 1.96	UNIVERSAL
36	75783-0133	OPTION 2	T/H 1.96	LEFT
36	75783-0134	OPTION 2	T/H 1.96	RIGHT
36	75783-0135	OPTION 2	T/H 1.96	DUAL
36	75783-0136	OPTION 2	T/H 1.96	UNIVERSAL

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
36	75783-0137	OPTION 1	T/H 2.79	LEFT
36	75783-0138	OPTION 1	T/H 2.79	RIGHT
36	75783-0139	OPTION 1	T/H 2.79	DUAL
36	75783-0140	OPTION 1	T/H 2.79	UNIVERSAL
36	75783-0141	OPTION 2	T/H 2.79	LEFT
36	75783-0142	OPTION 2	T/H 2.79	RIGHT
36	75783-0143	OPTION 2	T/H 2.79	DUAL
36	75783-0144	OPTION 2	T/H 2.79	UNIVERSAL
36	75783-0145	OPTION 1	T/H 3.18	LEFT
36	75783-0146	OPTION 1	T/H 3.18	RIGHT
36	75783-0147	OPTION 1	T/H 3.18	DUAL
36	75783-0148	OPTION 1	T/H 3.18	UNIVERSAL
36	75783-0149	OPTION 2	T/H 3.18	LEFT
36	75783-0150	OPTION 2	T/H 3.18	RIGHT
36	75783-0151	OPTION 2	T/H 3.18	DUAL
36	75783-0152	OPTION 2	T/H 3.18	UNIVERSAL
36	75783-0153	OPTION 1	T/H 3.56	LEFT
36	75783-0154	OPTION 1	T/H 3.56	RIGHT
36	75783-0155	OPTION 1	T/H 3.56	DUAL
36	75783-0156	OPTION 1	T/H 3.56	UNIVERSAL
36	75783-0157	OPTION 2	T/H 3.56	LEFT
36	75783-0158	OPTION 2	T/H 3.56	RIGHT
36	75783-0159	OPTION 2	T/H 3.56	DUAL
36	75783-0160	OPTION 2	T/H 3.56	UNIVERSAL

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<b>ENTER DESCRIPTION</b> EC NO: UCP2008-1739 DRW:KLANG 2008/03/20 CHKD: 2008/04/21 APPR:MBANAK IS 2008/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>MM ONLY</b>	SCALE <b>2:1</b>	DESIGN UNITS <b>METRIC</b>	THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.13 ± --- 1 PLACE ± 0.25 ± ---	mm INCH	DRAWN BY KLANG	DATE 02/09/05	TITLE <b>I-PASS R/A CONNECTOR                  INTERNAL ASSY W/SHELL                  0.8MM PITCH I/O</b>			
		ANGULAR ±1/2°		CHECKED BY JSWENSON	DATE 02/09/05	MOLEX MOLEX INCORPORATED			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPROVED BY MBANAK IS	DATE 02/02/05	MATERIAL NO. <b>SEE CHART</b>	DOCUMENT NO. <b>SD-75783-001</b>	SHEET NO. 6 OF 12	

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

# 50 CIRCUIT ITEM NUMBERS

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
50	75783-0207	OPTION 1	RETENTION	LEFT
50	75783-0208	OPTION 1	RETENTION	RIGHT
50	75783-0209	OPTION 1	RETENTION	DUAL
50	75783-0210	OPTION 1	SMT	LEFT
50	75783-0211	OPTION 1	SMT	RIGHT
50	75783-0212	OPTION 1	SMT	DUAL
50	75783-0219	OPTION 2	RETENTION	LEFT
50	75783-0220	OPTION 2	RETENTION	RIGHT
50	75783-0221	OPTION 2	RETENTION	DUAL
50	75783-0222	OPTION 2	SMT	LEFT
50	75783-0223	OPTION 2	SMT	RIGHT
50	75783-0224	OPTION 2	SMT	DUAL
50	75783-0225	OPTION 1	RETENTION	UNIVERSAL
50	75783-0226	OPTION 1	SMT	UNIVERSAL
50	75783-0227	OPTION 2	RETENTION	UNIVERSAL
50	75783-0228	OPTION 2	SMT	UNIVERSAL
50	75783-0229	OPTION 1	T/H 1.96	LEFT
50	75783-0230	OPTION 1	T/H 1.96	RIGHT
50	75783-0231	OPTION 1	T/H 1.96	DUAL
50	75783-0232	OPTION 1	T/H 1.96	UNIVERSAL
50	75783-0233	OPTION 2	T/H 1.96	LEFT
50	75783-0234	OPTION 2	T/H 1.96	RIGHT
50	75783-0235	OPTION 2	T/H 1.96	DUAL
50	75783-0236	OPTION 2	T/H 1.96	UNIVERSAL

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
50	75783-0237	OPTION 1	T/H 2.79	LEFT
50	75783-0238	OPTION 1	T/H 2.79	RIGHT
50	75783-0239	OPTION 1	T/H 2.79	DUAL
50	75783-0240	OPTION 1	T/H 2.79	UNIVERSAL
50	75783-0241	OPTION 2	T/H 2.79	LEFT
50	75783-0242	OPTION 2	T/H 2.79	RIGHT
50	75783-0243	OPTION 2	T/H 2.79	DUAL
50	75783-0244	OPTION 2	T/H 2.79	UNIVERSAL
50	75783-0245	OPTION 1	T/H 3.18	LEFT
50	75783-0246	OPTION 1	T/H 3.18	RIGHT
50	75783-0247	OPTION 1	T/H 3.18	DUAL
50	75783-0248	OPTION 1	T/H 3.18	UNIVERSAL
50	75783-0249	OPTION 2	T/H 3.18	LEFT
50	75783-0250	OPTION 2	T/H 3.18	RIGHT
50	75783-0251	OPTION 2	T/H 3.18	DUAL
50	75783-0252	OPTION 2	T/H 3.18	UNIVERSAL

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SEE SHEET 1 EC NO: UCP2008-1739 DRW: KLANG CHKD: MBANAK IS APPR: MBANAK IS	2008/03/20 2008/04/21 2008/04/21	DESCRIPTION REV: C1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <td></td> <td>mm</td> <td>INCH</td> </tr> <tr> <td>4 PLACES</td> <td>± .005</td> <td>± .0004</td> </tr> <tr> <td>3 PLACES</td> <td>± .005</td> <td>± .0004</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .005</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± .010</td> </tr> </table> ANGULAR ±1/2°		mm	INCH	4 PLACES	± .005	± .0004	3 PLACES	± .005	± .0004	2 PLACES	± 0.13	± .005	1 PLACE	± 0.25	± .010	DIMENSION STYLE MM ONLY DRAWN BY: KLANG DATE: 02/09/05 CHECKED BY: JSWENSON DATE: 02/09/05 APPROVED BY: MBANAK IS DATE: 02/02/05	SCALE: 2:1 DESIGN UNITS: METRIC THIRD ANGLE PROJECTION	TITLE: I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O MOLEX INCORPORATED DOCUMENT NO. SD-75783-001 SHEET NO. 7 OF 12
				mm	INCH																	
			4 PLACES	± .005	± .0004																	
			3 PLACES	± .005	± .0004																	
2 PLACES	± 0.13	± .005																				
1 PLACE	± 0.25	± .010																				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				SEE CHART	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																	
				SIZE: C																		

# 68 CIRCUIT ITEM NUMBERS

CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
68	75783-0307	OPTION 1	RETENTION	LEFT
68	75783-0308	OPTION 1	RETENTION	RIGHT
68	75783-0309	OPTION 1	RETENTION	DUAL
68	75783-0310	OPTION 1	SMT	LEFT
68	75783-0311	OPTION 1	SMT	RIGHT
68	75783-0312	OPTION 1	SMT	DUAL
68	75783-0319	OPTION 2	RETENTION	LEFT
68	75783-0320	OPTION 2	RETENTION	RIGHT
68	75783-0321	OPTION 2	RETENTION	DUAL
68	75783-0322	OPTION 2	SMT	LEFT
68	75783-0323	OPTION 2	SMT	RIGHT
68	75783-0324	OPTION 2	SMT	DUAL
68	75783-0325	OPTION 1	RETENTION	UNIVERSAL
68	75783-0326	OPTION 1	SMT	UNIVERSAL
68	75783-0327	OPTION 2	RETENTION	UNIVERSAL
68	75783-0328	OPTION 2	SMT	UNIVERSAL
68	75783-0329	OPTION 1	T/H 1.96	LEFT
68	75783-0330	OPTION 1	T/H 1.96	RIGHT
68	75783-0331	OPTION 1	T/H 1.96	DUAL
68	75783-0332	OPTION 1	T/H 1.96	UNIVERSAL
68	75783-0333	OPTION 2	T/H 1.96	LEFT
68	75783-0334	OPTION 2	T/H 1.96	RIGHT
68	75783-0335	OPTION 2	T/H 1.96	DUAL
68	75783-0336	OPTION 2	T/H 1.96	UNIVERSAL

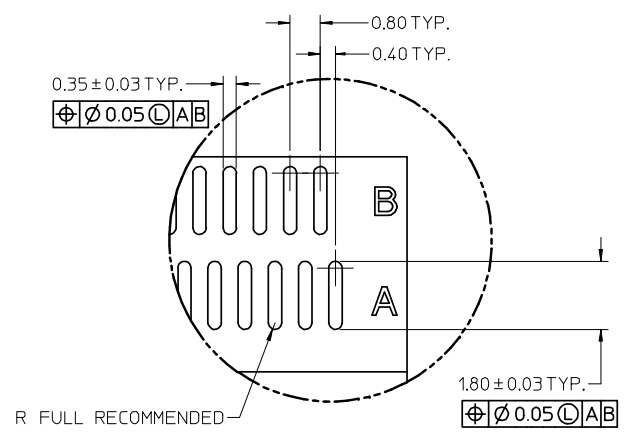
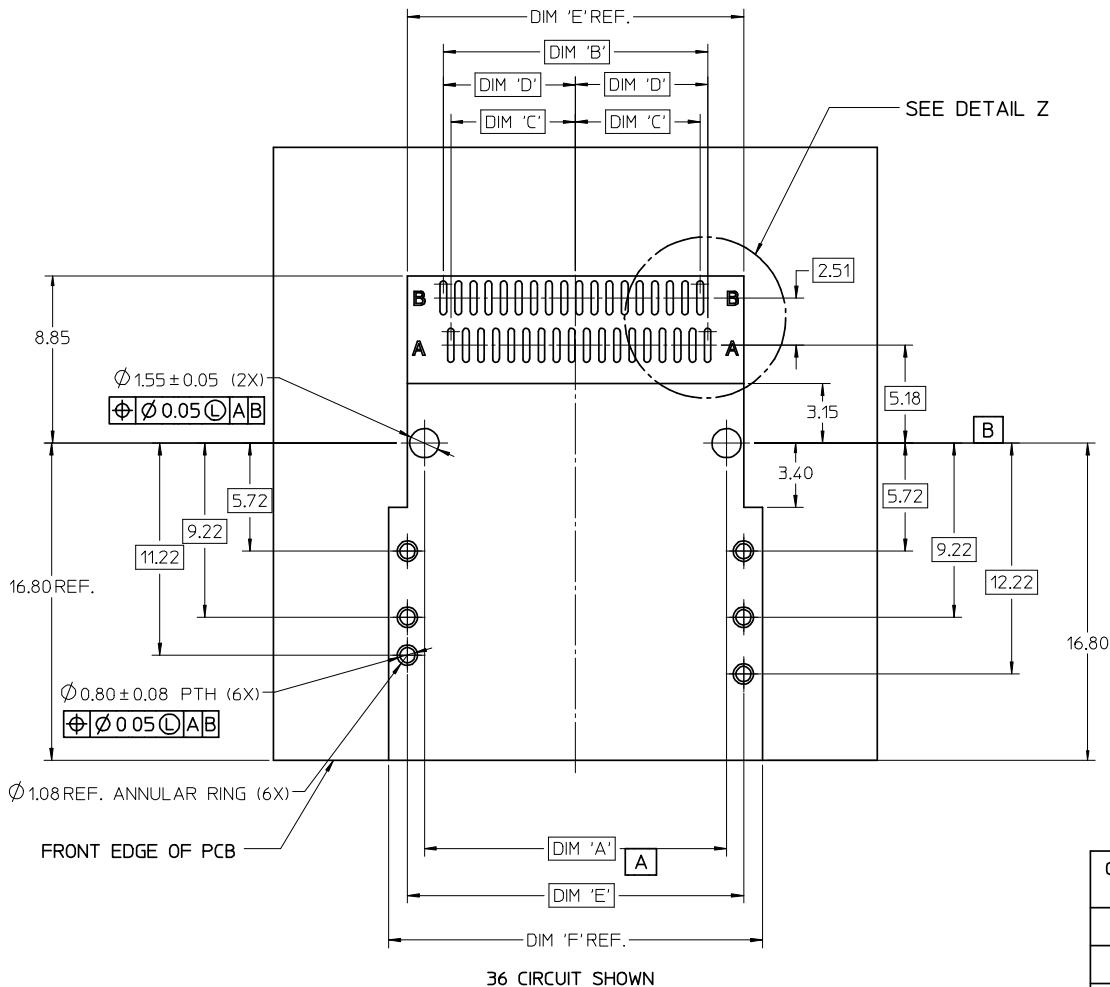
CIRCUIT SIZE	ITEM NUMBER	PLATING OPTION	SHELL PCB OPTION	SHELL KEY OPTION
68	75783-0337	OPTION 1	T/H 2.79	LEFT
68	75783-0338	OPTION 1	T/H 2.79	RIGHT
68	75783-0339	OPTION 1	T/H 2.79	DUAL
68	75783-0340	OPTION 1	T/H 2.79	UNIVERSAL
68	75783-0341	OPTION 2	T/H 2.79	LEFT
68	75783-0342	OPTION 2	T/H 2.79	RIGHT
68	75783-0343	OPTION 2	T/H 2.79	DUAL
68	75783-0344	OPTION 2	T/H 2.79	UNIVERSAL
68	75783-0345	OPTION 1	T/H 3.18	LEFT
68	75783-0346	OPTION 1	T/H 3.18	RIGHT
68	75783-0347	OPTION 1	T/H 3.18	DUAL
68	75783-0348	OPTION 1	T/H 3.18	UNIVERSAL
68	75783-0349	OPTION 2	T/H 3.18	LEFT
68	75783-0350	OPTION 2	T/H 3.18	RIGHT
68	75783-0351	OPTION 2	T/H 3.18	DUAL
68	75783-0352	OPTION 2	T/H 3.18	UNIVERSAL

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SEE SHEET 1 EC NO: UCP2008-1739 DRW: DRWINKLANG CHKD: 2008/04/21 APPR: MBANAK IS 2008/03/20 2008/04/21	DESCRIPTION REV C1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± ---</td> </tr> </tbody> </table> ANGULAR ±1/2°		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.13	± ---	1 PLACE	± 0.25	± ---	DIMENSION STYLE MM ONLY DRAWN BY: KLANG DATE: 02/09/05 CHECKED BY: JSWENSON DATE: 02/09/05 APPROVED BY: MBANAK IS DATE: 02/02/05	SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION 	TITLE I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O
			mm	INCH																			
		4 PLACES	± ---	± ---																			
		3 PLACES	± ---	± ---																			
2 PLACES	± 0.13	± ---																					
1 PLACE	± 0.25	± ---																					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			SEE CHART		MOLEX INCORPORATED		DOCUMENT NO. SD-75783-001																
			MATERIAL NO.		SHEET NO. 8 OF 12																		
			SIZE THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				



# RIGHT ANGLE CONNECTOR WITH RETENTION FIT & THRU-HOLE SHELL PCB FOOT PRINT



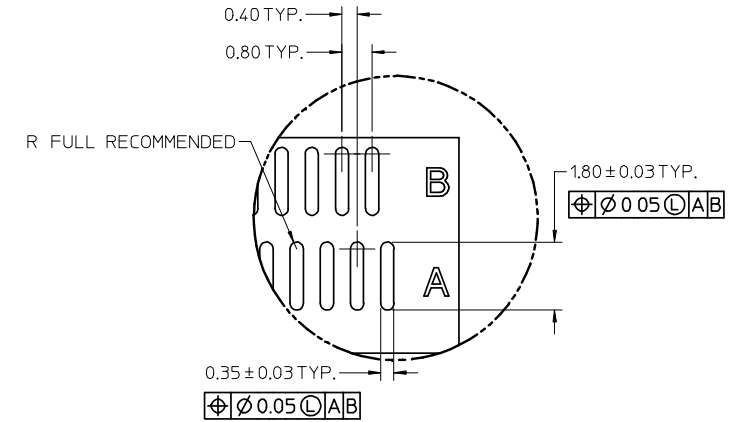
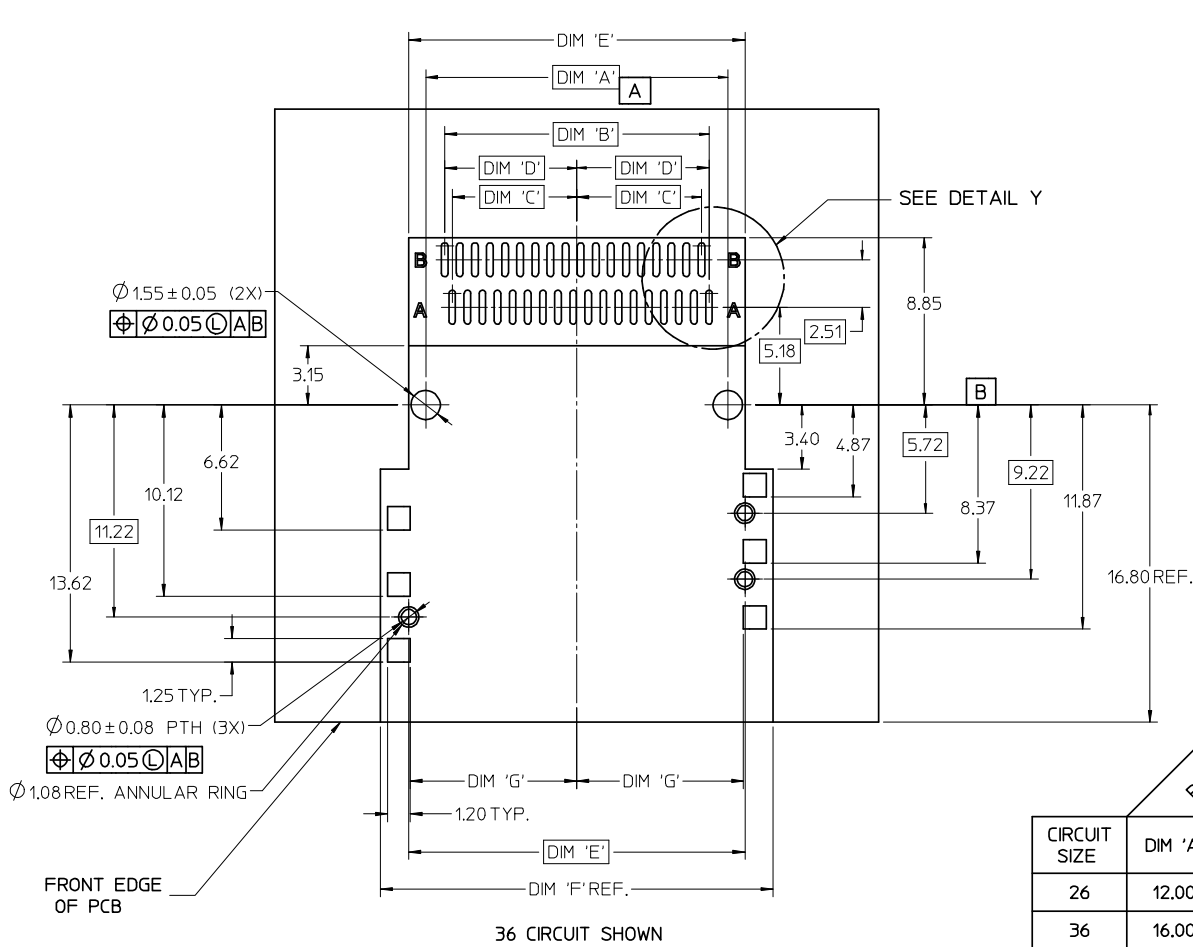
DETAIL Z  
SCALE 10:1

CIRCUIT SIZE	DIMENSIONS					
	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	DIM 'E'	DIM 'F'
26	12.00	10.00	4.60	5.00	13.80	15.80
36	16.00	14.00	6.60	7.00	17.80	19.80
50	21.60	19.60	9.40	9.80	23.40	25.40
68	28.80	26.80	13.00	13.40	30.60	32.60

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SEE SHEET 1 EC NO: UCP2008-1739 DRWN: KLANG CHKD: 2008/04/21 APPR: MBANAKIS 2008/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY	SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	DRAWN BY KLANG	DATE 02/09/05	I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O		
		2 PLACES ± 0.13 ± ---	1 PLACE ± 0.25 ± ---	CHECKED BY JSWENSON	DATE 02/09/05			
		ANGULAR ± 1/2°		APPROVED BY MBANAKIS	DATE 02/02/05	MOLEX INCORPORATED DOCUMENT NO. SD-75783-001		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE CHART		MATERIAL NO.		SHEET NO. 9 OF 12		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	

# RIGHT ANGLE CONNECTOR WITH SMT SHELL PCB FOOT PRINT



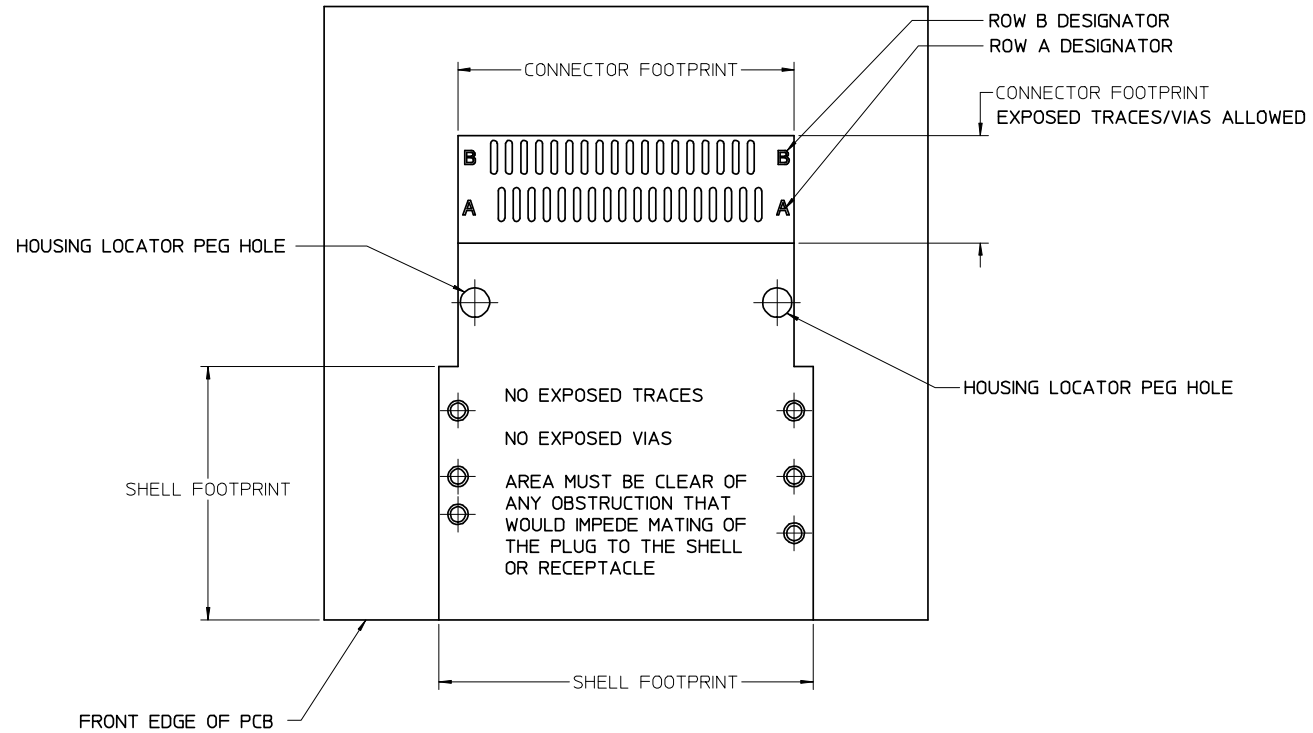
DETAIL Y  
SCALE 10:1

	PEG TO PEG	FIRST PAD TO LAST PAD	CENTERLINE TO PAD	CENTERLINE TO PAD	CONNECTOR WIDTH SHELL PEG TO PEG	SHELL FOOTPRINT WIDTH	CENTERLINE TO PAD EDGE
CIRCUIT SIZE	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	DIM 'E'	DIM 'F'	DIM 'G'
26	12.00	10.00	4.60	5.00	13.80	16.80	6.825
36	16.00	14.00	6.60	7.00	17.80	20.80	8.825
50	21.60	19.60	9.40	9.80	23.40	26.40	11.625
68	28.80	26.80	13.00	13.40	30.60	33.60	15.225

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SEE SHEET 1 EC NO: UCP2008-1739 DRW/KLANG 2008/03/20 CHKD: 2008/04/21 APPR: MBANAK IS 2008/04/21 C1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE 5:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
				DRAWN BY KLANG		DATE 02/09/05		I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O		
				CHECKED BY JSWENSON		DATE 02/09/05				
				APPROVED BY MBANAK IS		DATE 02/02/05		MOLEX INCORPORATED		
		ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.		SHEET NO.		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-75783-001		10 OF 12		
				SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

# RIGHT ANGLE CONNECTOR WITH SHELL PCB FOOT PRINT DESCRIPTIONS



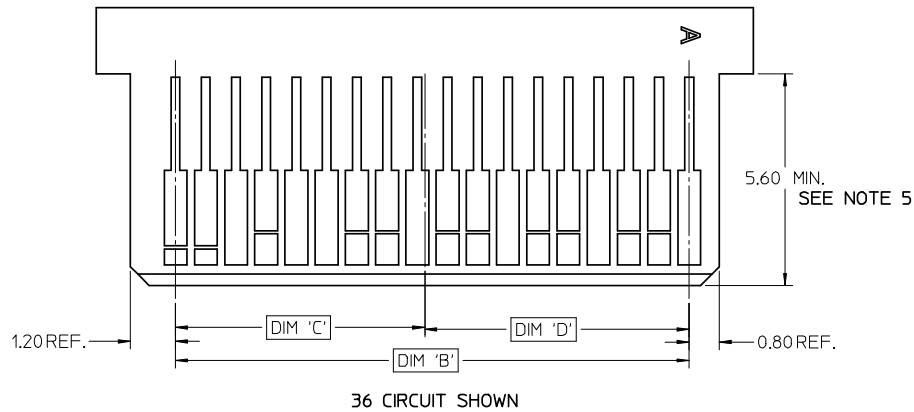
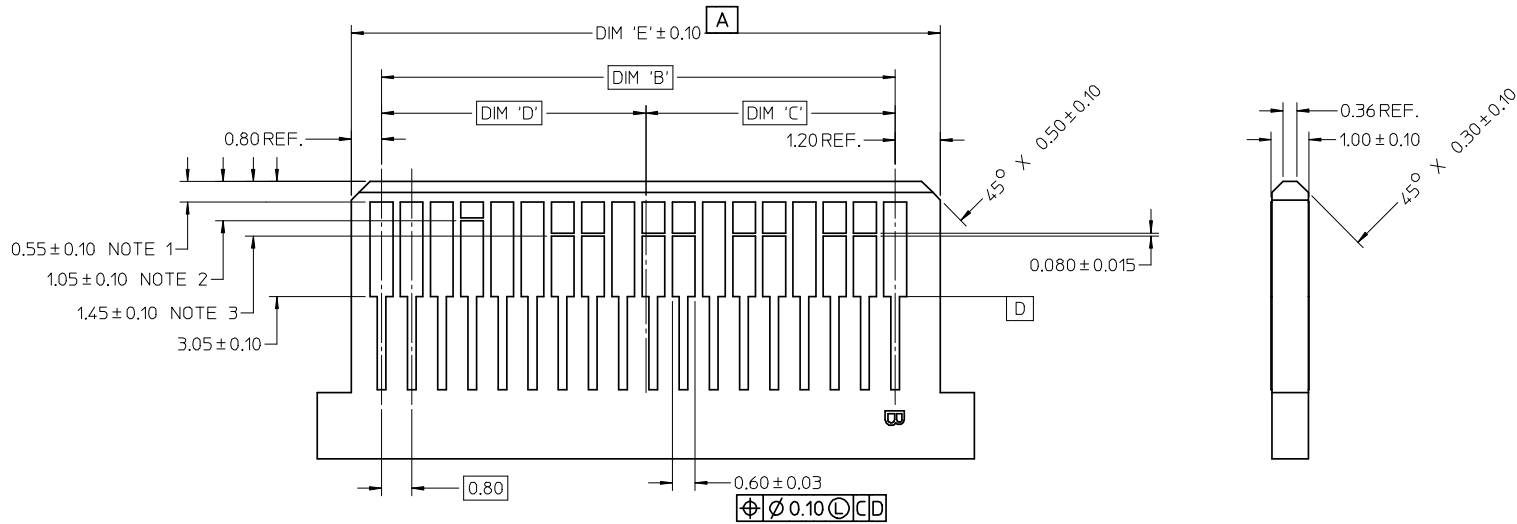
36 CIRCUIT SHOWN

NOTE: IF RECEPTACLE AND SHELL ARE NOT PLACED AT EDGE OF PCB AS SHOWN, ADDITIONAL CLEARANCE IS NEEDED FOR BODY OF PLUG AND CABLE

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SEE SHEET 1 EC NO: UCP2008-1739 DRW/KLANG CHKD: 2008/04/21 APPR: MBANAK IS 2008/03/20 2008/04/21 2008/04/21	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
				MM ONLY	5:1	METRIC			
				ANGULAR ±1/2°	DRAWN BY	DATE	I-PASS R/A CONNECTOR INTERNAL ASSY W/SHELL 0.8MM PITCH I/O		
					KLANG	02/09/05			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	CHECKED BY		DATE	MOLEX INCORPORATED			
			JSWENSON		02/09/05				
			APPROVED BY		DATE	DOCUMENT NO. SD-75783-001			
			MBANAK IS		02/02/05	SHEET NO. 11 OF 12			
			MATERIAL NO.		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
			SEE CHART						

# MATING INTERFACE (FOR REFERENCE ONLY)



- NOTES:
- PAD CONFIGURATION FOR FIRST MATE.
  - PAD CONFIGURATION FOR SECOND MATE.
  - PAD CONFIGURATION FOR THIRD MATE. (HIGH SPEED SIGNALS)
  - FOR PIN ASSIGNMENTS AND MATING SEQUENCE (1ST, 2ND, 3RD), SEE APPLICABLE SPECIFICATION.
  - MINIMUM STEP REQUIRED IF PCB MADE WIDER THAN TOUNGE.

CIRCUIT SIZE	TERM/SIDE 'N'	DIM 'B'	DIM 'C'	DIM 'D'	DIM 'E'
26	13	9.60	4.60	5.00	11.60
36	18	13.60	6.60	7.00	15.60
50	25	19.20	9.40	9.80	21.20
68	34	26.40	13.00	13.40	28.40

SEE SHEET 1 EC NO: UCP2008-1739 2008/03/20 DRW:KLANG 2008/04/21 CHKD: APPR:MBANAKIS 2008/04/21	QUALITY SYMBOLS	DESCRIPTION
	▽=0 ▽=0	
REV	C1	

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.13	± ---
1 PLACE	± 0.25	± ---

ANGULAR ±1/2°

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE		SCALE	
MM ONLY		10:1	
DRAWN BY	DATE	TITLE	
KLANG	02/09/05	I-PASS R/A CONNECTOR	
CHECKED BY	DATE	INTERNAL ASSY W/SHELL	
JSWENSON	02/09/05	0.8MM PITCH I/O	
APPROVED BY	DATE	MOLEX INCORPORATED	
MBANAKIS	02/02/05	SD-75783-001	
MATERIAL NO.	SEE CHART	DOCUMENT NO.	SHEET NO.
			12 OF 12

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THIRD ANGLE PROJECTION

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