



- NOTE :
1. THE CABLE SHALL HAVE A MINIMUM OF 0.178mm. (.007") THICKNESS INSULATION AT ANY POINT
  2. RIP TEST:
    - THE 0.13mm. (.005") ZIPPING GROOVE SHALL BE CAPABLE OF BEING RIPPED BY HAND WITHIN THE RECESS, WITHOUT EXPOSING THE ADJACENT CONDUCTORS
  3. RoHS AND LEAD FREE COMPLIANT
  4. SPECIAL REQUIREMENT: N/A

SEE CHANGE DETAIL EC NO: THL2008-0015 DRWN: CPANSAKHOM 2007/11/28 CHKD: DNARINTARA 2007/11/29 APPR: SVIRATJAPOL 2007/12/04	QUALITY SYMBOLS ▽=3 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN	SCALE NTS	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY CPANSAKHOM	DATE 2006/07/18	TITLE FCB ROUND CONDUCTOR 2.54MM(.100)CENTER PVC. 28AWG STRANDED TOPCOATED		
		4 PLACES	± ---	± ---	CHECKED BY PMEECHAI	DATE 2006/07/18	MOLEX INCORPORATED		
		3 PLACES	± ---	± ---	APPROVED BY SVIRATJAPOL	DATE 2006/07/18	DOCUMENT NO. SD-7767-001	SHEET NO. 1 OF 3	
			2 PLACES	± ---	± ---	MATERIAL NO. SEE CHART			
			1 PLACE	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
			ANGULAR ± ---°			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

B	E-07-0748	B <sub>2</sub> : ADD NON-OPERATING TEMP. B <sub>1</sub> : ADD SOLDERING CONDITION	07/09/27
A	N/A	NEW RELEASE	06/07/18
REV. HISTORY	EC NO.	DETAIL	DATE

tb\_frame\_A4\_P\_ME\_T  
Rev. E 2006/04/15

SPECIFICATIONS

PHYSICAL

CONDUCTOR SPACING ----- 2.54 (.100")  $\bar{C}$  TO  $\bar{C}$   
 WIRE GAUGE ----- 28 AWG(7/36) STRANDED TOPCOATED  
 INSULATION ----- P.V.C GRAY (LEAD FREE)

AGENCY

U.L. STYLE NO. ----- 2651  
 TEMPERATURE RATING ----- -20°C TO 105°C  
 VOLTAGE RATING ----- 300V.MAX.  
 FLAMMABILITY RATING ----- VW-1

ELECTRICAL

CONDUCTOR RESISTANCE (D.C.) ----- .68 m OHMS/FT. MAX.  
 CHARACTERISTIC IMPEDANCE ----- 150 OHMS NOM. (GS)  
 128 OHMS NOM. (GSG)  
 CAPACITANCE ----- 5.0 pF/FT. NOM. (GS)  
 9.12 pF/FT. NOM. (GSG)  
 PROPAGATION DELAY ----- 1.4 ns/FT. NOM.  
 INSULATION RESISTANCE ----- 10 M OHMS (10FT. SAMPLE)  
 DIELECTRIC WITHSTAND VOLTAGE ----- 2000 VRMS/MINUTE

GENERAL

$\triangle B_2$  NON-OPERATING TEMPERATURE ----- -20°C TO 105°C  
 FAULTS AND/OR SPLICES ----- 1/REEL MAX. 100 $\pm$ <sup>3</sup><sub>0</sub> FT. (30.48 $\pm$ <sup>0.914</sup><sub>0</sub> M.)/REEL  
 20FT. (6.096M.) MIN. LENGTH

$\triangle B_1$  SOLDERING CONDITION

SOLDER TEMPERATURE ----- -260°C. MAX.  
 SOLDERING TIME ----- 3 SECONDD. MAX.  
 INSULATION SHRINK ----- 2MM. NOM

SEE CHANGE DETAIL EC NO: THL2008-0015 DRWN: CPANSAKHOM 2007/11/28 CHKD: DNARINTARA 2007/11/29 APPR: SVIRATJAPOL 2007/12/04	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION		
			mm	INCH	MM/IN		NTS	INCH			
		$\blacktriangledown =$	4 PLACES $\pm$ ---	$\pm$ ---	DRAWN BY	DATE	TITLE				
		$\triangle C =$	3 PLACES $\pm$ ---	$\pm$ ---	CPANSAKHOM	2006/07/18	FCB ROUND CONDUCTOR 2.54MM(.100)CENTER PVC. 28AWG STRANDED TOPCOATED				
			2 PLACES $\pm$ ---	$\pm$ ---	CHECKED BY	DATE	MOLEX INCORPORATED				
	1 PLACE $\pm$ ---	$\pm$ ---	PMEECHAI	2006/07/18	APPROVED BY		DATE	DOCUMENT NO.			
	ANGULAR $\pm$ ---		SVIRATJAPOL	2006/07/18	MATERIAL NO.		SD-7767-001		SHEET NO.		
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				

E

E

CHART A					SHIPPED ON	
DIMENSIONS MM. (INCHES)					100 FT. REELS	
ENG. NO.	NO.OF COND.	DIMENSION S		DIM. W (REF)	ENGINEERING NO.	ORDER NO.
7767-02	2	2.54±0.127	(.100±.005)	5.08 (.200)	7767-02-100B	82-28-6021
7767-03	3	5.08±0.20	(.200±.008)	7.62 (.300)	▲ -03- ▲	▲ 03▲
7767-04	4	7.62±0.30	(.300±.012)	10.16 (.400)	▲ -04- ▲	▲ 04▲
7767-05	5	10.16±0.33	(.400±.013)	12.70 (.500)	▲ -05- ▲	▲ 05▲
7767-06	6	12.70±0.33	(.500±.013)	15.24 (.600)	▲ -06- ▲	▲ 06▲
7767-07	7	15.24±0.33	(.600±.013)	17.78 (.700)	▲ -07- ▲	▲ 07▲
7767-08	8	17.78±0.33	(.700±.013)	20.32 (.800)	▲ -08- ▲	▲ 08▲
7767-09	9	20.32±0.33	(.800±.013)	22.86 (.900)	▲ -09- ▲	▲ 09▲
7767-10	10	22.86±0.33	(.900±.013)	25.40 (1.000)	▲ -10- ▲	▲ 10▲
7767-11	11	25.40±0.33	(1.000±.013)	27.94 (1.100)	▲ -11- ▲	▲ 11▲
7767-12	12	27.94±0.33	(1.100±.013)	30.48 (1.200)	▲ -12- ▲	▲ 12▲
7767-13	13	30.48±0.33	(1.200±.013)	33.02 (1.300)	▲ -13- ▲	▲ 13▲
7767-14	14	33.02±0.33	(1.300±.013)	35.56 (1.400)	▲ -14- ▲	▲ 14▲
7767-15	15	35.56±0.33	(1.400±.013)	38.10 (1.500)	▲ -15- ▲	▲ 15▲
7767-16	16	38.10±0.33	(1.500±.013)	40.64 (1.600)	▲ -16- ▲	▲ 16▲
7767-17	17	40.64±0.33	(1.600±.013)	43.18 (1.700)	▲ -17- ▲	▲ 17▲
7767-18	18	43.18±0.33	(1.700±.013)	45.72 (1.800)	▲ -18- ▲	▲ 18▲
7767-19	19	45.72±0.33	(1.800±.013)	48.26 (1.900)	▲ -19- ▲	▲ 19▲
7767-20	20	48.26±0.33	(1.900±.013)	50.80 (2.000)	▼ -20- ▼	▼ 20▼

D

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C

C

ENGINEERING NO.

7767-XX-XXXX

A B C D

A : CABLE 2.54mm. (.100") CENTERS 28 AWG STRANDED TOPCOATED

B : CONDUCTOR SIZE ( AVAILABILITY 2 THROUGH 20 )

C : CABLE LENGTH 100FT. (30.48M.)

D : A = INCHES

B = FEET

B

B

A

A

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	1 PLACE ± ---	± ---	APPROVED BY	DATE	SD-7767-001			
		ANGULAR ± ---°		SVIRATJAPOL	2006/07/18	SHEET NO.		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO.	SEE CHART			3 OF 3
				SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			