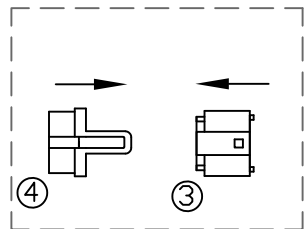
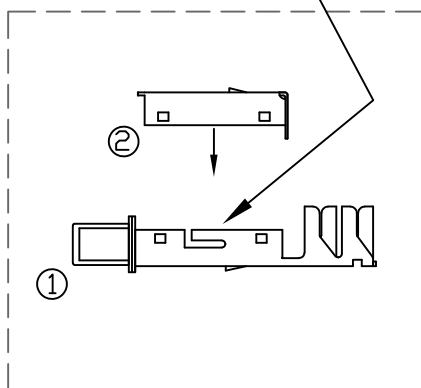


STEP 1
PLACE 2 INSULATOR
HALVES TOGETHER
UNTIL LOCKED IN PLACE

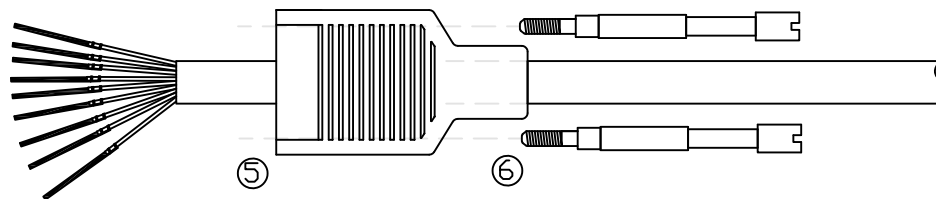


STEP 2
AFTER CRIMPING; LOAD
CONTACTS INTO INSULATOR
**ASSEMBLE BACK SHELL ONTO
CABLE BEFORE CRIMPING WIRE

STEP 3
INSERT INSULATOR
PUSH TABS IN TO SECURE
INSULATOR



STEP 4
PLACE COVER OVER
ALIGNMENT SLEEVE AND
PRESS UNTIL LOCKS IN PLACE



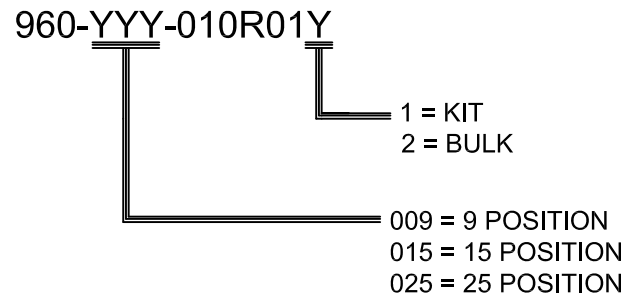
STEP 5
CRIMP STRAIN RELIEF
ON ALIGNMENT
SLEEVE TO SECURE
CABLE

**** STEP 6**
SLIDE BACKSHELL
OVER ALIGNMENT
SLEEVE

STEP 7
PLACE JACKSCREWS
IN BACKSHELL
ASSEMBLY

BACKSHELL KIT INCLUDES:

- 1 - BACKSHELL ⑤
- 1 - ALIGNMENT SLEEVE ①
- 1 - COVER ②
- 1 - INSULATOR (FRONT) ③
- 1 - INSULATOR (REAR) ④
- 2 - JACKSCREW ⑥



RoHS COMPLIANT

DO NOT SCALE FROM DRAWING



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DRAWN:
M. SIGMON
DATE:
09/01/2011

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DWG NO.		960-YYY-010R01Y	