

- 1. Material: Stainless Steel (ASTM-A-581, A-582) (RoHS Comp.)
- 2. Finish: Nickel QQ-N-290 Class 1 Grade G
- 3. % of Thread for Tapped Holes: Form Tap 55 | Cut Tap 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
- 5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
- 6. All Drawing Dimensions are in Inches Unless Noted Otherwise
- 7. ASME Y14.5M 2009
- 8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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**TOLERANCES** ALL DIMENSIONS ARE INCHES (UNLESS OTHERWISE SPECIFIED) METALLIC LENGTHS </=: 6 INCHES ± 0.005 LENGTH >: 6 INCHES ± 0.010

DIAMETERS: ± 0.005 **NON-METALLIC** 

LENGTH: ±0.010 DIAMETERS: ± 0.010 INTERNAL THREADS: MINIMUM THREAD DEPTH

8157-1032-SS

COMPONENT

ROUND INTERNAL THREAD HANDLE

SCALE 1.16 SHEET

**HANDLES** 

1 of 1