DRAWING MADE IN THIRD ANGLE PROJECTION
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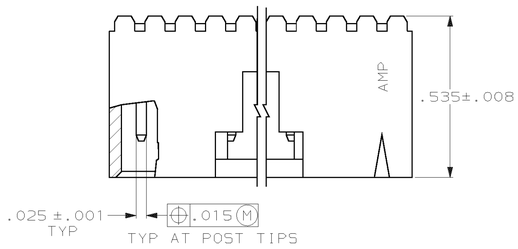
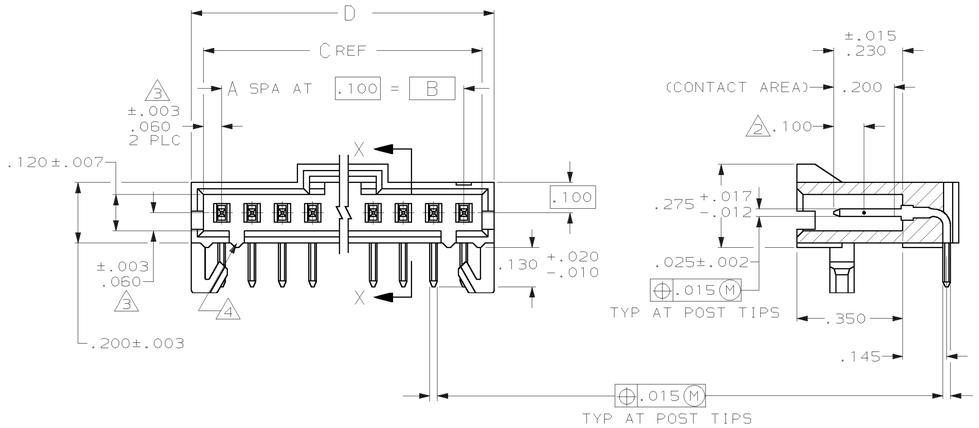
| LOC | DIST |
|---|---|
| AD | 00 |

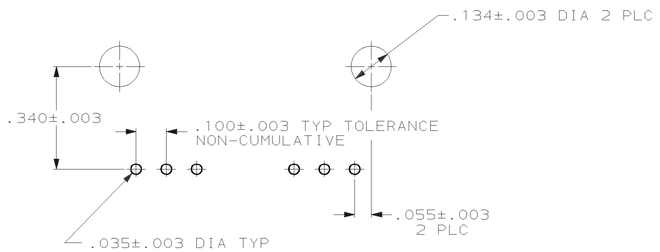
| P | F | ZONE | LTR | DESCRIPTION | DATE | APPD |
|---|---|---|---|---|---|---|
| | | | C | REV PER 0010-0581-93 | 5-17-93 | JG |
| | | | D | REV PER 0010-0831-93 | 8-25-93 | – |
| | | | E | REV PER 0010-0782-93 | 3-9-94 | JG |
| | | | F | REV PER 0010-1071-93 | 3-9-94 | JG |
| | | | G | REV PER 0010-1884-93 | 3-9-94 | JG |
| | | | H | REV PER 0010-0002-94 | 3-29-94 | JG |
| | | | J | REV PER 0010-0104-95 | 3-3-95 | JG |
| | | | K | REV PER 0010-0252-95 | 5-5-95 | JG |
| | | | L | REV PER 0010-1117-95 | 8-24-95 | JG |
| | | | M | REV PER 0010-0012-96 | 1-3-96 | JG |
| | | | N | REV PER 0310-0355-97 | 02-FEB-98 | JG |
| | | | P | REV PER EC 0G3C-0441-00 | 05FEB01 | KW |




1. .000030 GOLD IN THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
2. POINT OF MEASUREMENT FOR PLATING THICKNESS
3. THE NOTED DIMENSIONS APPLY FROM THE BASIC DIMENSION LINE (NOT THE POST CENTERLINE) TO THE SURFACE INDICATED
4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
5. FOR USE WITH .062±.008 PRINTED CIRCUIT BOARD




SECTION X–X




RECOMMENDED HOLE LAYOUT

| D | C | B | A | NO OF POS | ASSEMBLY PART NUMBER |
|---|---|---|---|---|---|
| 2.600 | 2.520 | 2.400 | 24 | 25 | 2-103904-4 |
| 2.500 | 2.420 | 2.300 | 23 | 24 | 2-103904-3 |
| 2.400 | 2.320 | 2.200 | 22 | 23 | 2-103904-2 |
| 2.300 | 2.220 | 2.100 | 21 | 22 | 2-103904-1 |
| 2.200 | 2.120 | 2.000 | 20 | 21 | 2-103904-0 |
| 2.100 | 2.020 | 1.900 | 19 | 20 | 1-103904-9 |
| 2.000 | 1.920 | 1.800 | 18 | 19 | 1-103904-8 |
| 1.900 | 1.820 | 1.700 | 17 | 18 | 1-103904-7 |
| 1.800 | 1.720 | 1.600 | 16 | 17 | 1-103904-6 |
| 1.700 | 1.620 | 1.500 | 15 | 16 | 1-103904-5 |
| 1.600 | 1.520 | 1.400 | 14 | 15 | 1-103904-4 |
| 1.500 | 1.420 | 1.300 | 13 | 14 | 1-103904-3 |
| 1.400 | 1.320 | 1.200 | 12 | 13 | 1-103904-2 |
| 1.300 | 1.220 | 1.100 | 11 | 12 | 1-103904-1 |
| 1.200 | 1.120 | 1.000 | 10 | 11 | 1-103904-0 |
| 1.100 | 1.020 | .900 | 9 | 10 | 103904-9 |
| 1.000 | .920 | .800 | 8 | 9 | 103904-8 |
| .900 | .820 | .700 | 7 | 8 | 103904-7 |
| .800 | .720 | .600 | 6 | 7 | 103904-6 |
| .700 | .620 | .500 | 5 | 6 | 103904-5 |
| .600 | .520 | .400 | 4 | 5 | 103904-4 |
| .500 | .420 | .300 | 3 | 4 | 103904-3 |
| .400 | .320 | .200 | 2 | 3 | 103904-2 |
| .300 | .220 | .100 | 1 | 2 | 103904-1 |

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN INCHES
TOLERANCES ON :
2 PLC DEC ± -
3 PLC DEC ± .005
ANGLES ± -

MATERIAL
HOUSING: FLAME RETARDANT THERMOPLASTIC
COLOR: BLACK
POSTS: BRASS

FINISH
POST: 1

DR 5-17-93 E. BRANDBERG
CHK 5-17-93 J. GESFORD
APPD 5-17-93 J. GESFORD
APPD 5-17-93 D. DUPLER

PRODUCT SPEC 108-25034
APPLICATION SPEC –
WEIGHT –

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
HEADER ASSY, AMPMODU® MTE, RIGHT ANGLE, SINGLE ROW, .100¢, .025 SQ POSTS, WITH LATCH & HOLD-DOWNS

| SIZE | CAGE CODE | DRAWING NO |
|---|---|---|
| D | 00779 | C-103904 |

SCALE 4:1 SHEET 1 OF 1

CUSTOMER DRAWING

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