

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 104479-8 00 CURRENT

UM PC ORG CODE 0G30 PROD CDE 0548

SUPPLIER MFG DATE 03/30/91

COUNTRY CODE MX

TRADEMARK NM AMPMODU

STANDARD QUANTITY - 15000

DESCRIPTION CONTACTS

STANDARD LEVEL - 200

PRODUCT DESC SHORT POINT CONT PLTD SN

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 05/14/09 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 05/14/09 PACKAGING REV L

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115-0000	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

REEL SPECS. TO REF. REV. DESCRIPTION

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STRT	107-00007	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
END	107-00007	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
FLNG	107-00007	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels

REEL PER 107-3 FIGURE 0186

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

PKG OF UNIT

LAST CHANGED: 05/14/09

PACKAGE QUANTITY 15000

INSTRUCTION		LBL FORMATS	COMP PN DATA
SHEET REQD.		REQUIRED	USED FOR LBL
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999385-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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10182-3	TENSILIZED POLYPROPYLENE TAPE	1.8500000	FT
28447-8	STAPLE	8.0000000	PC
983021-2	FILM, POLYETHYLENE	1.0000000	FT
999023-2	PAPER, INTERLEAVING, .875 WIDE	1.8500000	LB
999077-5	LABEL STOCK	1.0000000	PC
2- 999445-1	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

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REEL PRODUCT ONTO REEL. START/TIE-OFF/SECURE PER  
107-7-X SPECIFICATION... REELING DIRECTION PER PRINT.  
APPLY LABELS TO LABEL TARGET GRAPHICS PRINTED ON FLANGE

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COUNTRY CODE MX

TRADEMARK NM AMPMODU

STANDARD QUANTITY - 15000

DESCRIPTION CONTACTS

STANDARD LEVEL - 200

PRODUCT DESC SHORT POINT CONT PLTD SN

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

PKG OF SHIP BOX

LAST CHANGED: 05/14/09

PACKAGE QUANTITY 75000

INSTRUCTION | LBL FORMATS COMP PN DATA

SHEET REQD. | REQUIRED USED FOR LBL

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999102-1

PKG MTL

PKG MTL

PKG MTL

PKG MTL

REQUIRED

DESCRIPTION

QUANTITY

U/M

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995575-1 TAPE, PACKAGING, TRANSPARENT 1.8500000 MR

999077-1 STOCK, LABEL 1.0000000 PC

999350-1 PAD, CORRUGATED 1.8500000 PC

1501304-3 BOX, CORR, FOL, AIAG 1.0000000 PC

OPERATION DESCRIPTION

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SET UP BOX AND SECURE BOTTOM WITH TAPE...  
 PLACE REELS WITH FINISHED PRODUCT INTO SHIPPING BOX.  
 FILL VOIDS WITH SPACER PADS FOLDED TO MINIMIZE PAD  
 USAGE PER BOX PACK-OUT... CLOSE BOX AND SECURE W/TAPE..  
 APPLY REQUIRED LABELS TO LABEL TARGET GRAPHICS PRINTED  
 ON BOX PANELS...