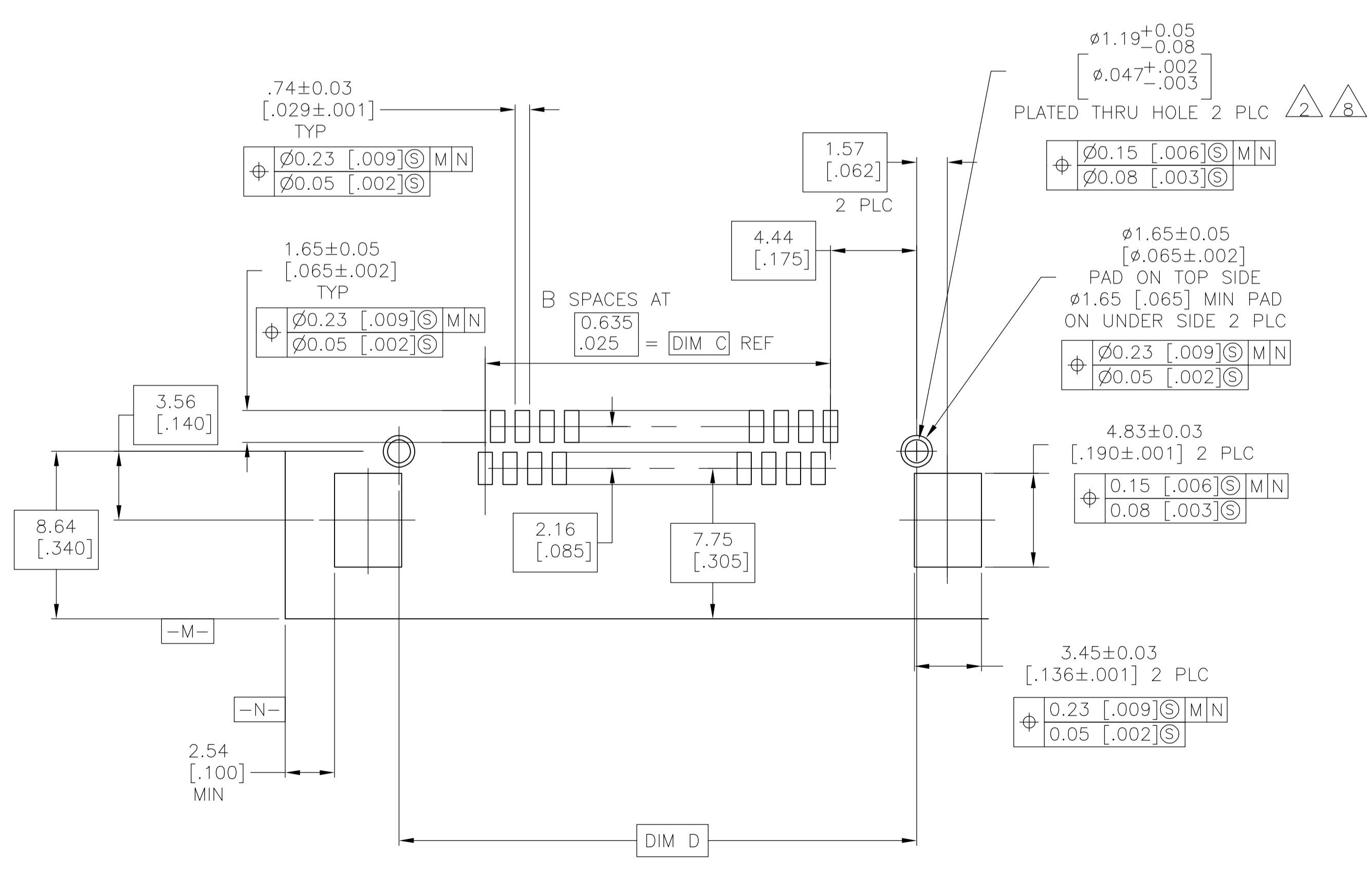


- 1 0.00076 [.000030] GOLD IN LOCALIZED PLATE AREA
0.00381 [.000150] TIN-LEAD ON SOLDER LEADS
ALL OVER 0.00127 [.000050] NICKEL
- 2 USE 1.32 ± 0.02 [.0520 ± .0010] DRILLED HOLE (#55 DRILL)
FINISH TO BE TIN-LEAD OVER 0.02 [.001] MIN COPPER
- 3 PLATING: 0.0038 [.000150] TIN-LEAD OVER 0.00127 [.000050] NICKEL
- 4 SERRATIONS OPTIONAL THIS SURFACE.
- 5 0.00076 [.000030] GOLD IN LOCALIZED PLATE AREA
0.00381 [.000150] TIN ON SOLDER LEADS
ALL OVER 0.00127 [.000050] NICKEL
- 6 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 7 PLATING: 0.0038 (.00015) TIN OVER .00127 (.000050) NICKEL.
- 8 USE 1.32 ± 0.02 (.052 ± .0010) DRILLED HOLE (#55 DRILL)
FINISH TO BE TIN OVER 0.02 (.001) MIN COPPER
- 9 ROHS 2002/95/EC COMPLIANT.

SECTION S-S



RECOMMENDED BOARD LAYOUT
SCALE 5:1

BASIC DIMENSIONS FOR
ODD NO OF SPACES
(SEE TABLE)

DETAIL R

BASIC DIMENSIONS FOR
EVEN NO OF SPACES
(SEE TABLE)

FINISH	NO. OF SPA (SEE DETAIL R)	D	C	B	A	NUMBER OF POSITIONS	PART NUMBER
1 3	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100	6-104894-0
1 3	44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90	5-104894-9
1 3	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80	5-104894-8
1 3	34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70	5-104894-7
1 3	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60	5-104894-6
1 3	24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50	5-104894-5
1 3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40	5-104894-4
1 3	14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30	5-104894-3
1 3	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20	5-104894-2
1 3	4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10	5-104894-1
1 3	49	71.12 [2.800]	62.87 [2.475]	99	73.15 [2.880]	100	1-104894-0
1 3	44	64.77 [2.550]	56.52 [2.225]	89	66.80 [2.630]	90	104894-9
1 3	39	58.42 [2.300]	50.17 [1.975]	79	60.45 [2.380]	80	104894-8
1 3	34	52.07 [2.050]	43.82 [1.725]	69	54.10 [2.130]	70	104894-7
1 3	29	45.72 [1.800]	37.47 [1.475]	59	47.75 [1.880]	60	104894-6
1 3	24	39.37 [1.550]	31.12 [1.225]	49	41.40 [1.630]	50	104894-5
1 3	19	33.02 [1.300]	24.77 [0.975]	39	35.05 [1.380]	40	104894-4
1 3	14	26.67 [1.050]	18.42 [0.725]	29	28.70 [1.130]	30	104894-3
1 3	9	20.32 [0.800]	12.07 [0.475]	19	22.35 [0.880]	20	104894-2
1 3	4	13.97 [0.550]	5.72 [0.225]	9	16.00 [0.630]	10	104894-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN J. HERRINGTON 18-6-93
 GJK P. SREMCICH 24-6-93
 APFD D. DUPLER 24-6-93

tyco Electronics Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608

ASSEMBLY, HEADER, RIGHT ANGLE, DOUBLE ROW, AMPMODU 50/50 GRID CONNECTOR

108-1332
 114-7010

SIZE A1 CAGE CODE 00779 DRAWING NO 104894
 WEIGHT -

CUSTOMER DRAWING SCALE 5:1 SHEET 1 OF 1 REV J