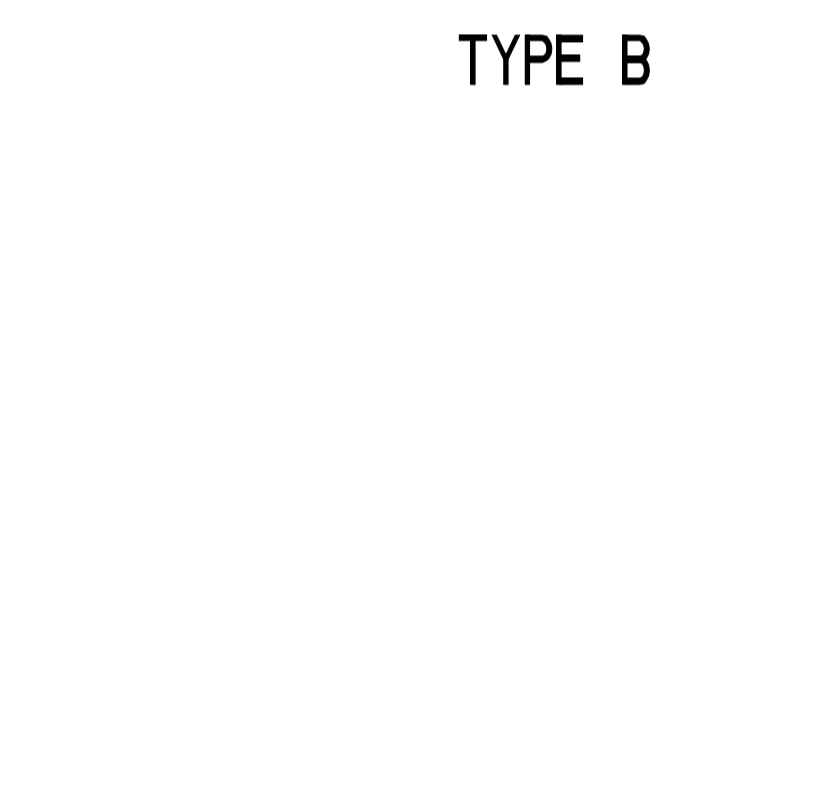
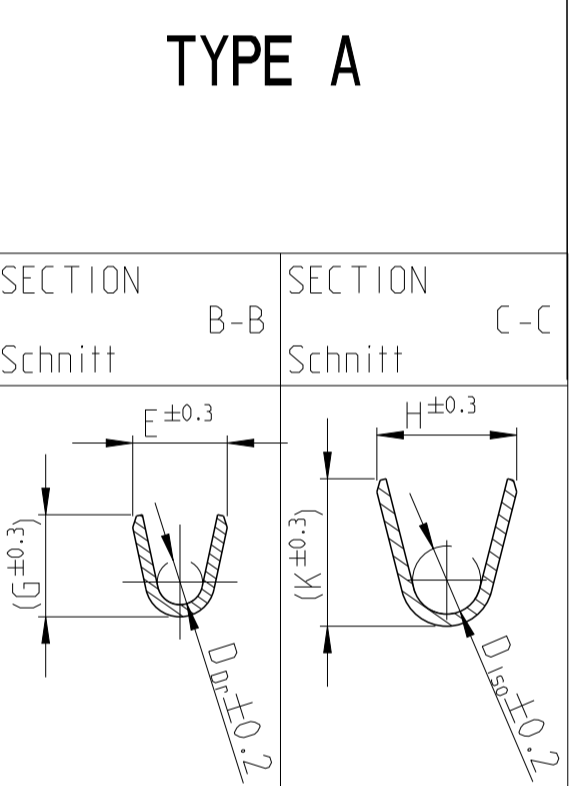
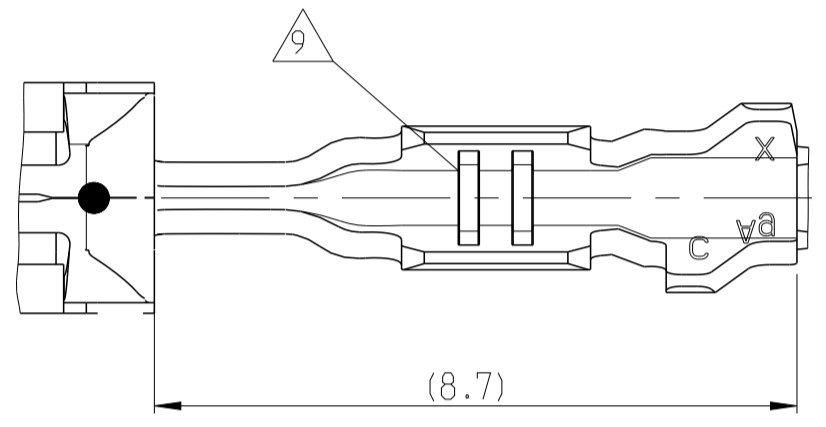
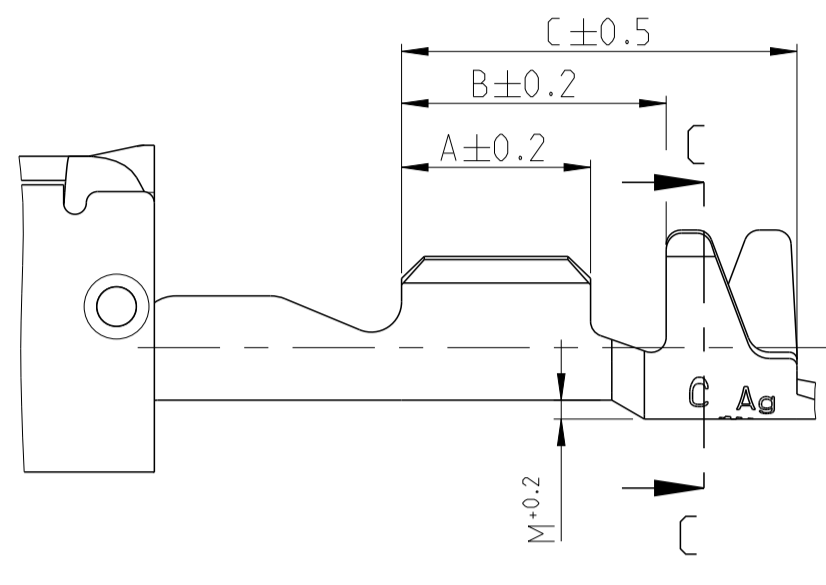
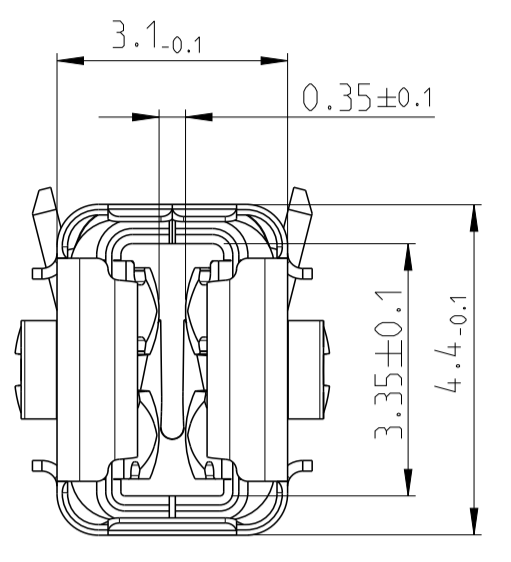
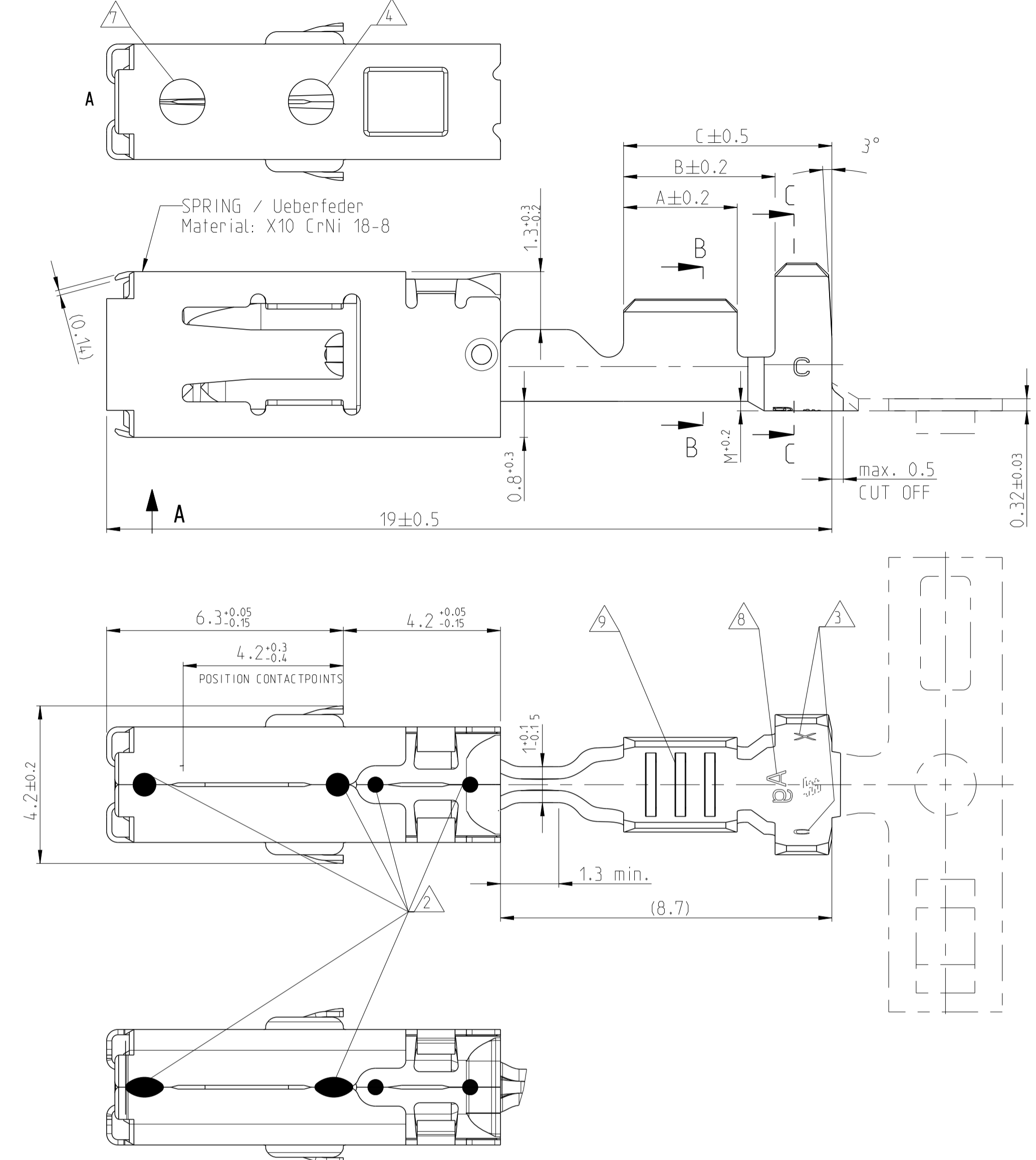


Verwendbar mit Flachstecker 0.8mm und 0.6mm Dicke
USABLE WITH TAB 0.8mm AND TAB 0.6mm THICKNESS

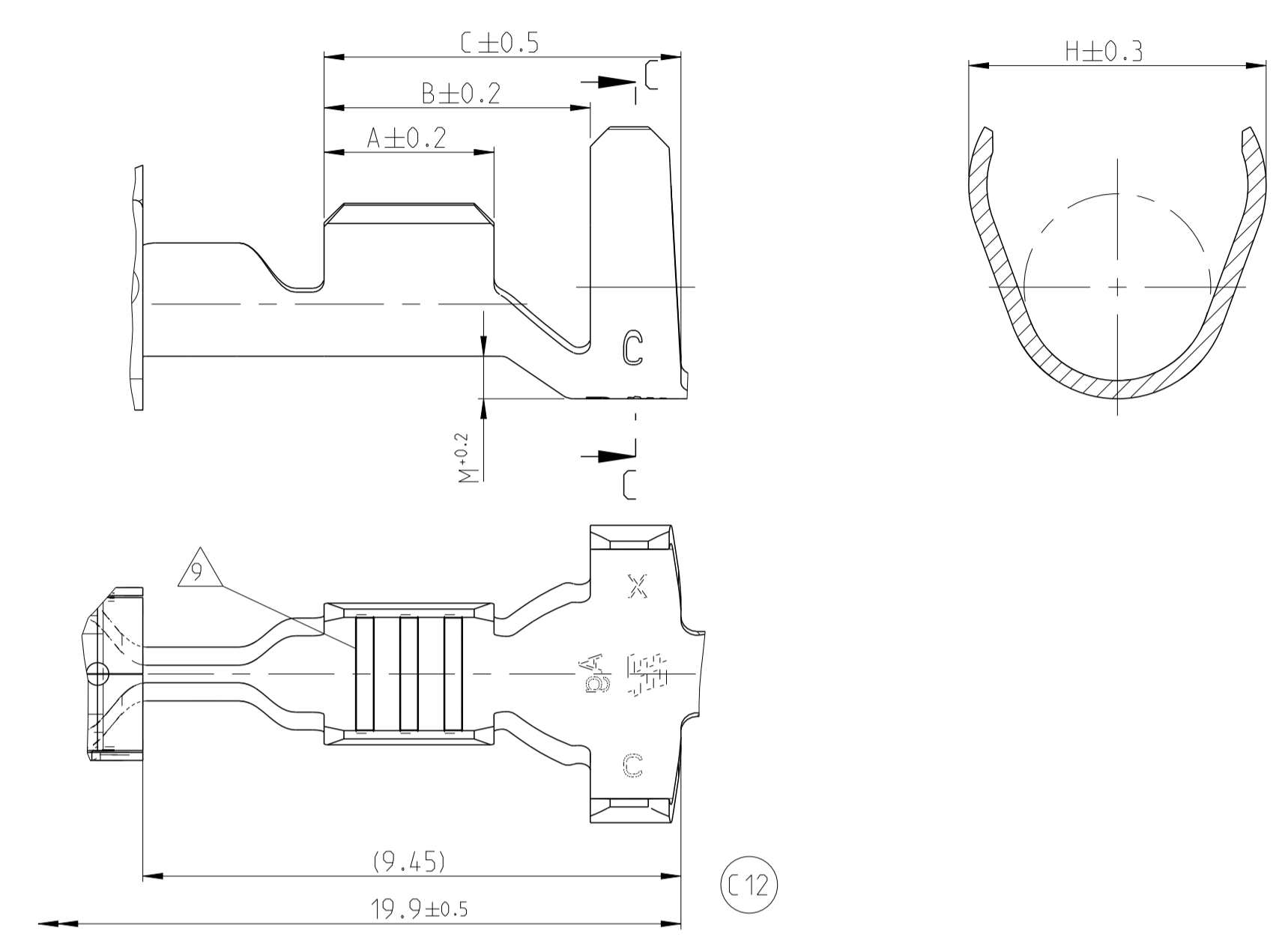
LOC	DIST	REVISONS	DATE	OWN	APVD
AI	-	ÄNDERUNGEN DESCRIPTION REVISIONS			
PROJKT NR.:	C 10	ECR-11-007727	13APR2011	RL	-
	C 11	ECR-14-004131	19MAR2014	SG	AL
	C 12	ECR-15-001434	02FEB2015	SG	RL

Kontakte fuer FLR-Leitung
CONTACTS FOR FLR-CABLE



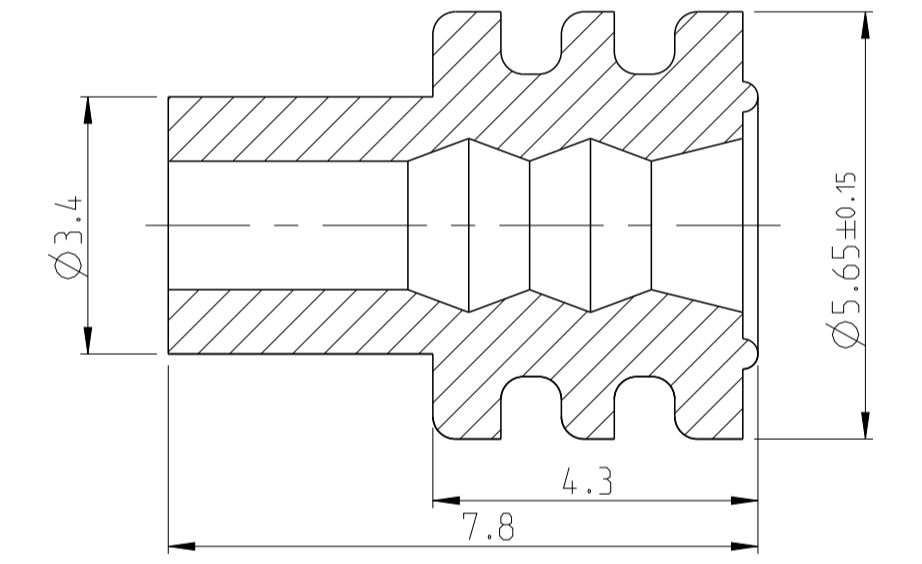
Kontakte fuer Einzel-Dichtung-System: FLR- und FLK-Leitung
CONTACTS FOR SINGLE WIRE SEALING SYSTEM: FLR- AND FLK- CABLE

Masse siehe Darstellung der Kontakte fuer FLR-Leitung
DIMENSIONS SEE FIGURE "CONTACTS FOR FLR-CABLE"



SINGLE WIRE SEALING SYSTEM

ORDER NO. Bestell-Nr.	INSULATION DIA Isolations Ø	COLOUR Farbe
963292-1	2.7...3.0	YELLOW gelb
963293-1	2.0...2.7	REDBROWN rotbraun
963294-1	1.2...2.1	BLUE blau



ORDER NO. Bestell-Nr.	REV.	ORDER NO. Bestell-Nr.	LOOSE PIECE Einzelaus-fuehrung	WIRE RANGE Drahtgroessen-bereich (mm 2)	INSULATION DIA Isolations Ø (mm)	MATERIAL Werkstoff	PLATING Ueberzug	LENGTH Laenge	WIRE CRIMP Drahtcrimp	INSUL. CRIMP Isol.-Crimp	CRIMP DIMENSIONS (mm) Crimpabmessungen	ORDER NO. Bestell-Nr. TOOL / INSERT Handzange / Matrize	ORDER NO. Bestell-Nr. EXTRACTION TOOL Ausdrueckwerkzeug	CRIMP DATA AND CRIMP TOOL Crimpdaten u. Crimpwerkzeuge
2-1241396-3	C	2-1241397-3		>1.0-2.5	2.2-3.0	CuNiSi	PRESILVER vorverzinnt	A = 3.5 B = 5.2 C = 6.8	E = 3.6 G = 3.8 D _{Dr} = 1.8	H = 5.45 K = (4.8) D _{Iso} = 3.5 M = 0.85		HANDCRIMP TOOL Handcrimpwerkzeug 539635-1		
0-1241396-2	C	0-1241397-2				CuNiSi	TINPLATED vorverzinnt					INSERT / Matrize 539952-2		
0-1241396-1	C	0-1241397-1		0.5-1.0	1.4-2.7	CuNiSi	PRESILVER vorverzinnt	A = 3.0 B = 4.7 C = 6.3	E = 2.5 G = 2.7 D _{Dr} = 1.2	H = 5.25 K = (4.8) D _{Iso} = 3.3 M = 0.75				
0-1241394-3	C	0-1241395-3				CuNiSi	TINPLATED vorverzinnt							
0-1241394-2	C	0-1241395-2		0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorverzinnt	A = 2.5 B = 4.7 C = 6.3	E = 1.9 G = 1.9 D _{Dr} = 0.75	H = 4.85 K = (4.4) D _{Iso} = 3.2 M = 0.7		HANDCRIMP TOOL 539635-1		
0-1241394-1	C	0-1241395-1				CuNiSi	TINPLATED vorverzinnt					INSERT 4-1579016-1		539969-1
0-1241392-3	C	0-1241393-3				CuNiSi	PRESILVER vorverzinnt							
0-1241392-2	C	0-1241393-2				CuNiSi	TINPLATED vorverzinnt							
0-1241392-1	C	0-1241393-1		0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorverzinnt	A = 3.3 B = 4.3 C = 5.8	E = 3.6 G = 3.8 D _{Dr} = 1.8	H = 4.7 K = (4.9) D _{Iso} = 2.6 M = 0.4				
0-1564984-3	C	0-1564985-3				CuNiSi	TINPLATED vorverzinnt							
0-1564984-2	C	0-1564985-2		0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorverzinnt	A = 3.0 B = 4.0 C = 5.5	E = 2.5 G = 2.7 D _{Dr} = 1.2	H = 3.7 K = (3.9) D _{Iso} = 1.8 M = 0.2				
0-1564984-1	C	0-1564985-1				CuNiSi	TINPLATED vorverzinnt							
0-1241390-3	C	0-1241391-3				CuNiSi	PRESILVER vorverzinnt							
0-1241390-2	C	0-1241391-2		>1.0-2.5	2.2-3.0	CuNiSi	TINPLATED vorverzinnt							
0-1241390-1	C	0-1241391-1				CuNiSi	PRESILVER vorverzinnt	A = 2.5 B = 3.5 C = 5.2	E = 1.9 G = 1.9 D _{Dr} = 0.75	H = 2.5 K = (2.5) D _{Iso} = 1.1 M = 0.2		HANDCRIMP TOOL 539635-1		
0-1241388-3	C	0-1241389-3		0.5-1.0	1.4-2.1	CuNiSi	TINPLATED vorverzinnt							
0-1241388-2	C	0-1241389-2				CuNiSi	PRESILVER vorverzinnt							
0-1241388-1	C	0-1241389-1				CuNiSi	TINPLATED vorverzinnt							
0-1241386-3	C	0-1241387-3				CuNiSi	PRESILVER vorverzinnt							
0-1241386-2	C	0-1241387-2		0.2-0.35	1.1-1.4	CuNiSi	TINPLATED vorverzinnt							
0-1241386-1	C	0-1241387-1				CuNiSi	PRESILVER vorverzinnt							
0-1564982-3	C	0-1564983-3				CuNiSi	TINPLATED vorverzinnt							
0-1564982-2	C	0-1564983-2		0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorverzinnt							
0-1564982-1	C	0-1564983-1				CuNiSi	TINPLATED vorverzinnt							

SEE APPLICATION SPECIFICATION
siehe Verarbeitungsspezifikation
114-18387

Bemerkungen
NOTES

- Geeignet fuer Flachstecker / TAB 2.8 -0.3 x 0.8 ±0.03
TO BE USED ON Flachstecker /TAB 2.8 -0.3, 0.6 -0.07
- Laserschweissung wahlweise Punk- oder Linienfoermig (DIE CAUSED)
ALTERNATIVELY LASERWELDED POINT OR LINE SHAPED (FERTIGUNGSBEDINGT)
- Kenntnis fuer Werkzeug und Revisionsstand
DIE-IDENTIFICATION AND REVISION STATUS
- 0.8µm Goldueberzug im Kontaktbereich ueber min. 1.3µm Nickelueberzug;
min. 1µm Zinnueberzug im Crimpbereich.
Zur Kennzeichnung siehe Loch an der Ueberfeder
MIN. 0.8µm GOLDPLATE IN CONTACT AREA OVER MIN. 1.3µm NICKELPLATE;
MIN. 1µm TINPLATE IN CRIMP AREA.
AS INDEX SEE HOLE AT SPRING
- Fuer Doppel- und Einzelcrimp
FOR DOUBLE AND SINGLE CRIMP
- Auswahl der Einzeldichtung entsprechend dem Isolationsdurchmesser
SINGLE WIRE SEAL TO BE SELECTED ACCORDING TO INSULATION-DIA
- Fertigungsbedingtes Loch, befindet sich ab Rev. C an allen Kontakten
MANUFACTURIN-CONDITIONED HOLE, IS STARTING FROM REV. C AT ALL VERSIONS
- Kennzeichnung mit "Ag" bei Silberueberzug im Kontaktbereich
MARKING WITH "Ag" FOR SILVERPLATE IN CONTACT AREA
- Unterschiedliche Ausfuehrung der Rillen moeglich
DIFFERENT FORM OF THE SERRATION POSSIBLE
- PN 1241386 und 1241392 nicht fuer Neuanwendung, Ersatz durch PN 1564982 und 1564984
PN 1241386 AND 1241392 NOT FOR NEW APPLICATION, REPLACED BY PN 1564982 AND PN1564984.
- Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen
DETAILS OF DESIGN ARE LEFT TO MANUFACTURER
- Fertigteil an den Kontaktpunkten geschmiert
FINISHED PRODUCT AT CONTACT POINTS LUBRICATED

THIS DRAWING IS A CONTROLLED DOCUMENT. DWG: L. Liebing 06JUN2006
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0 PLC #
1 PLC #GENERAL-
2 PLC #DOLREANZ
4 PLC #
ANGLE/BEWERTUNG/FARBE
FINISH/BEWERTUNG/FARBE

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Customer Drawing

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PRODUCT GROUP DRAWING FOR
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