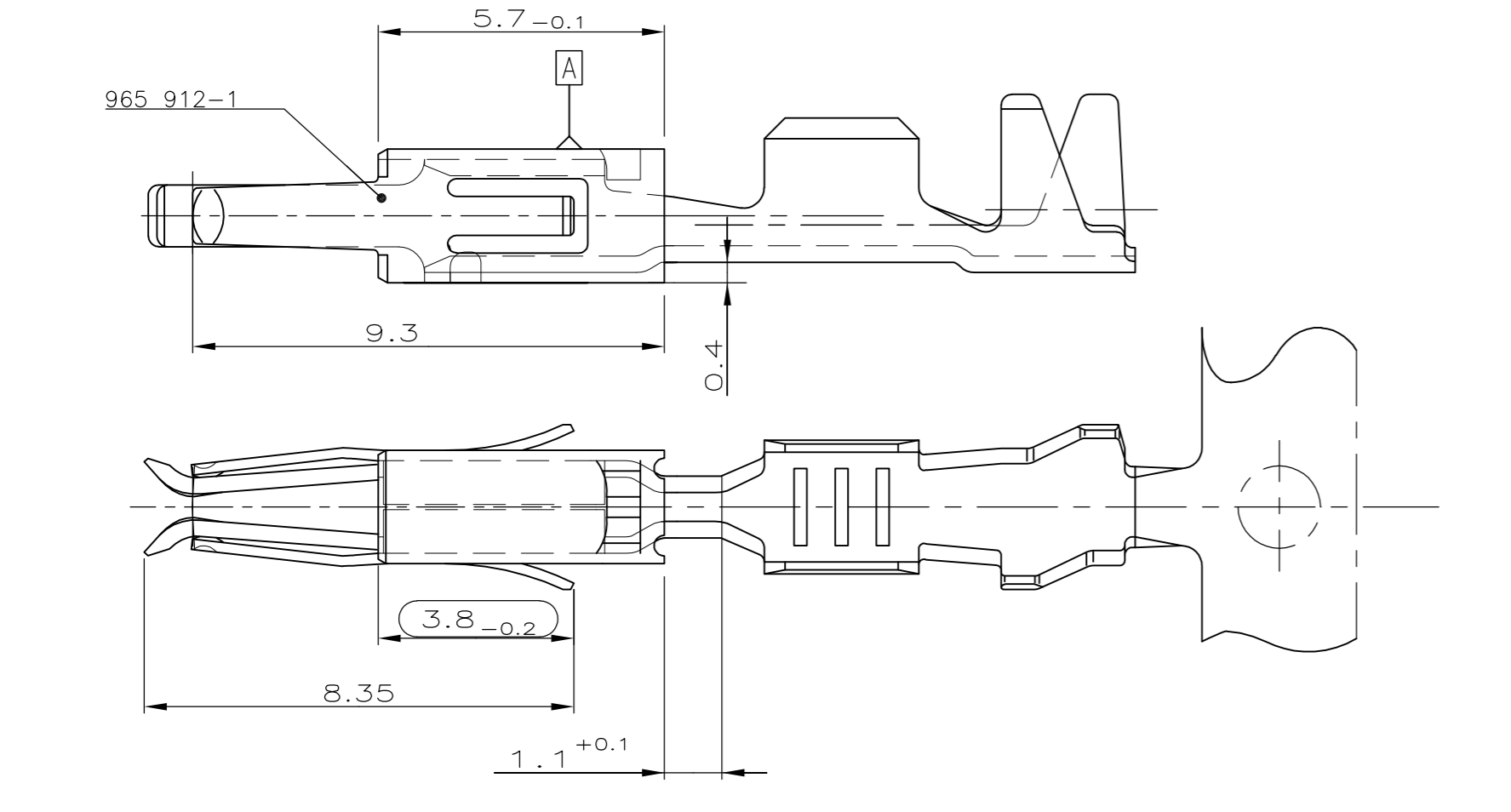
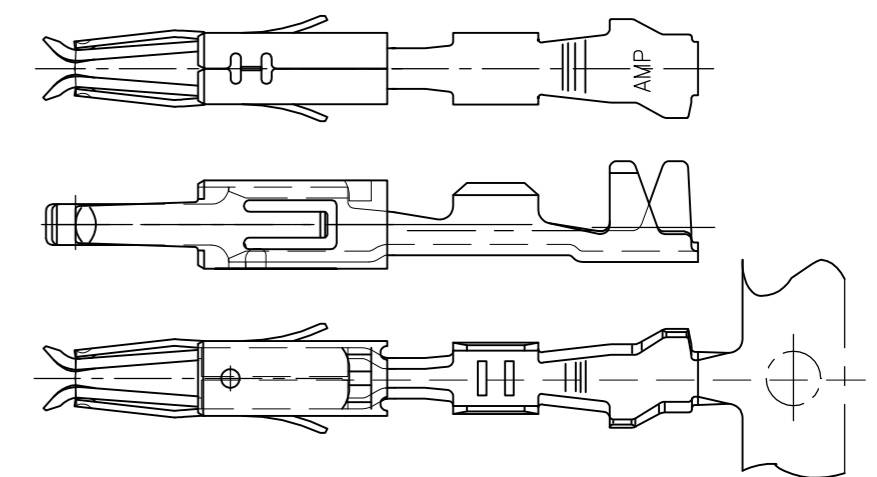
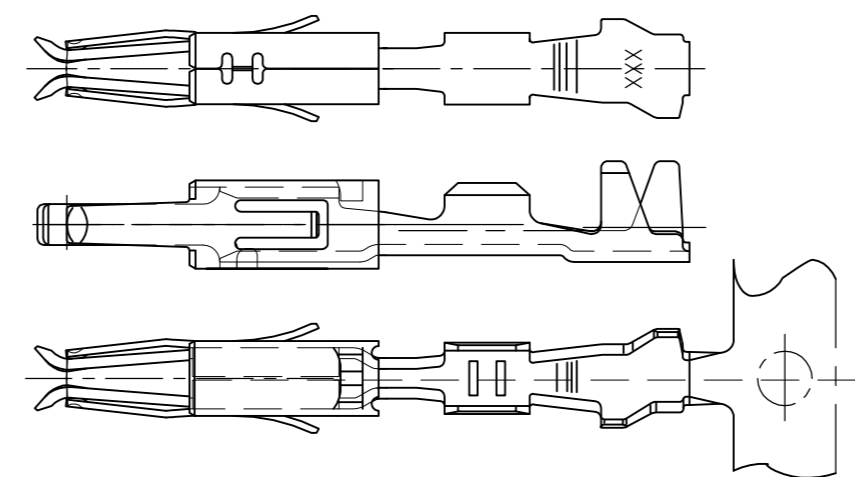
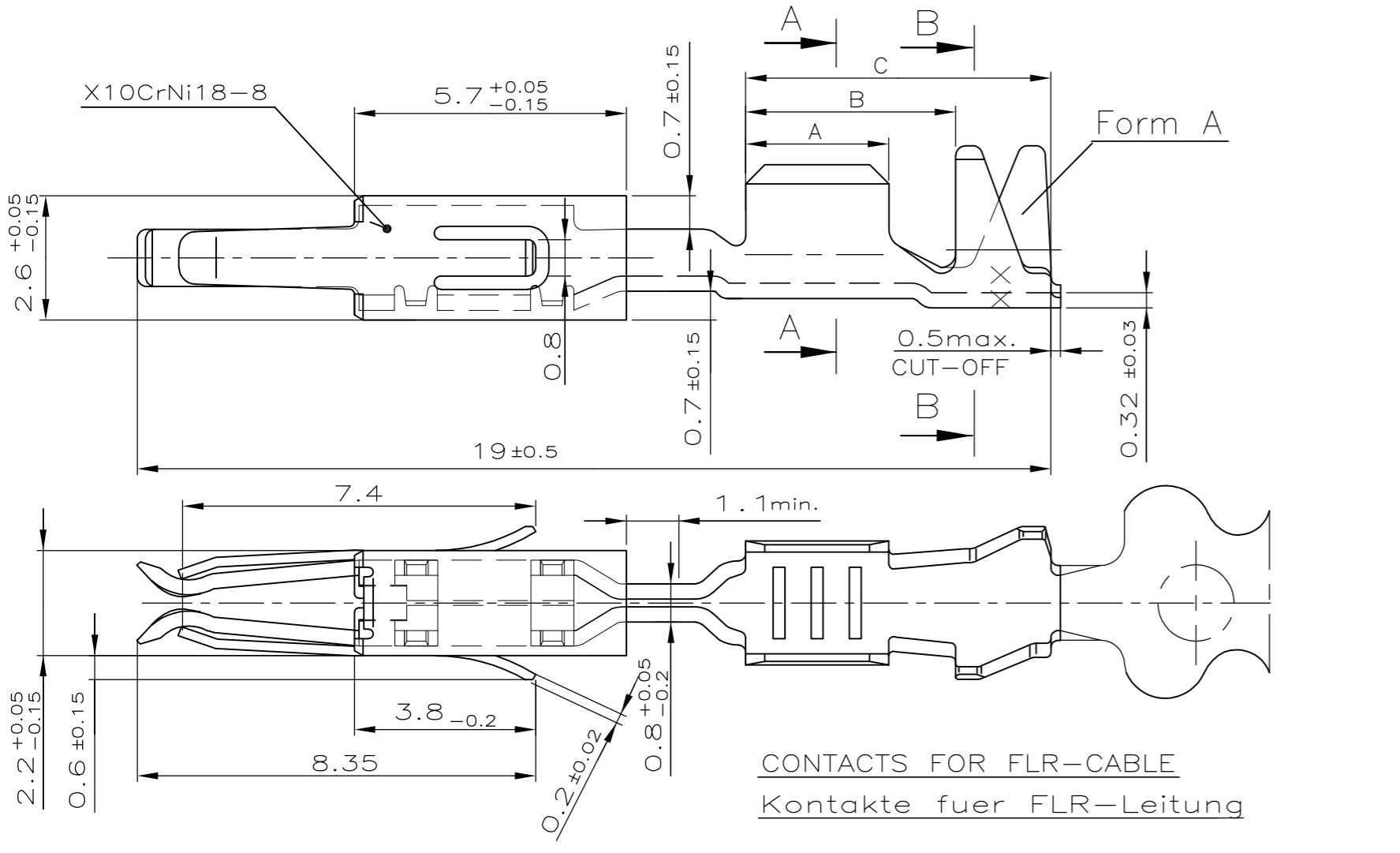


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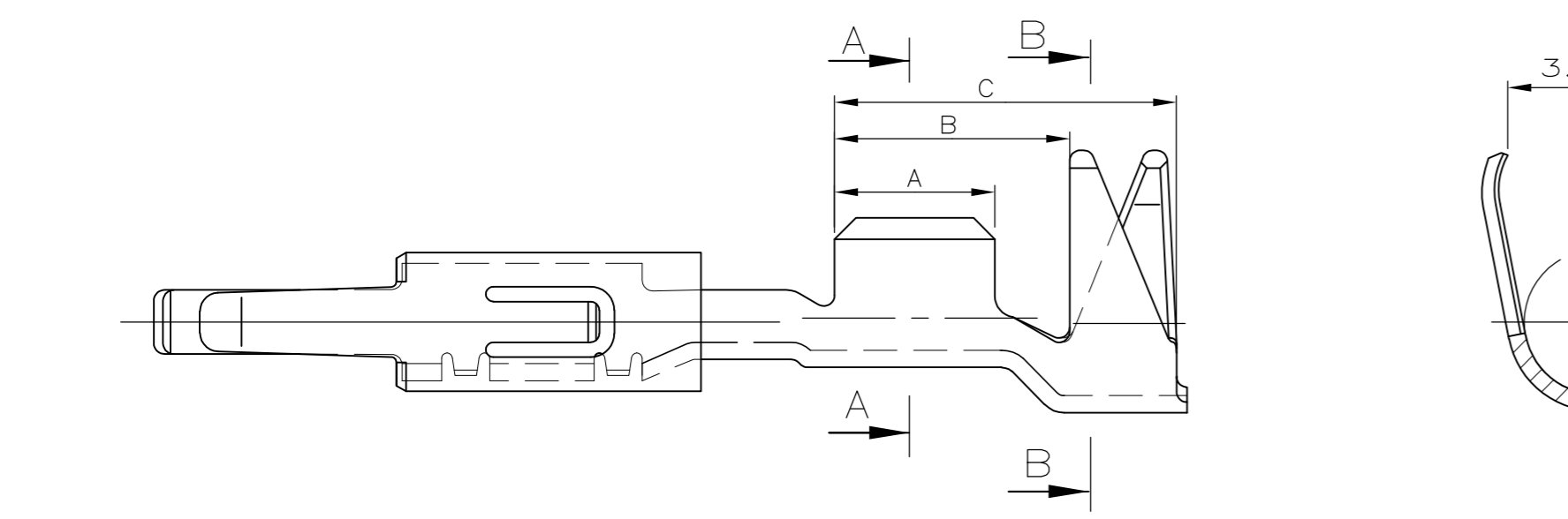
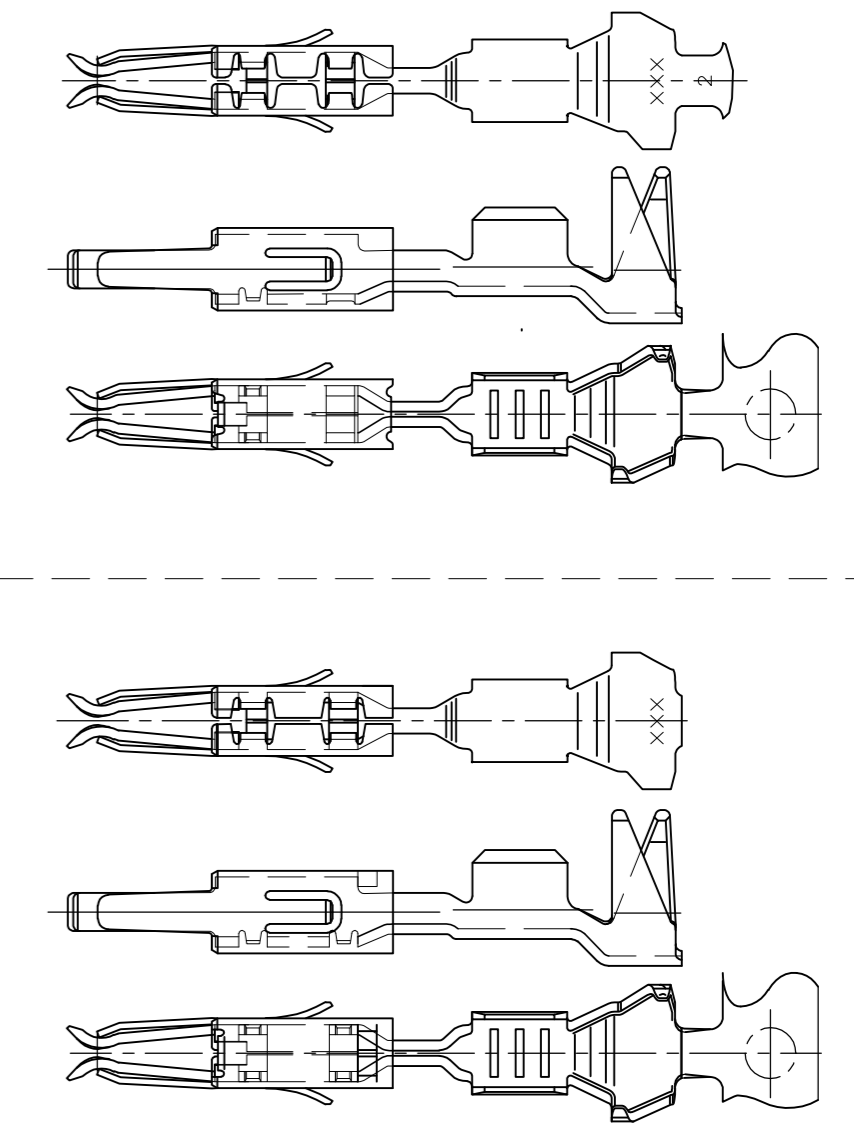
MATED WITH:  
 PASSEND ZU: -

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AI	-						
PROJECT NR:	-	A4		REVISED PER ECR-11-025934	28DEC2011	RK	HMR
		A5		Dim. 3.8-0.1 corrected to 3.8-0.2	04OCT2012	Kirs.	Eder
		A6		SET PN's TO OBSOLETE	17MAR2014	Ho.	Eder

DIFFERENT TOOL DETAILS  
 Verschiedene Werkzeugausfuehrungen  
 FUNKTION AND HANDLING WITH  
 ALL DETAILS CONTINUOUSLY  
 Funktion und Handhabung  
 bei allen Ausfuehrungen gleich  
 SUPPLY AFTER AVAILABILITY  
 Lieferung nach Verfuegbarkeit



PN 965914  
 PN 969022  
 PN 968052



CONTACTS FOR SINGLE WIRE SEALING SYSTEM: FLR- AND FLK-CABLE  
 Kontakte fuer Einzel-Dichtungs-System: FLR- und FLK-Leitung  
 DIMENSIONS SEE FIGURE CONTACTS FOR FLR- AND FLK-CABLE  
 Mase siehe Darstellung der Kontakte fuer FLR-Leitung

NOT SPECIFIED NOTES AND DIMENSIONS SEE SHEET 2  
 Nicht spezifizierte Bemerkungen und Mase siehe Blatt 2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	G.Abraham	12NOV2001
DIMENSIONS: mm		CHK	T.Meierhoefer	12NOV2001
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	M.Bleicher	16NOV2001
0 PLC	± -	NAME		
1 PLC	± 0.2mm	G. Abraham		
2 PLC	± -	TE Connectivity		
3 PLC	± -	PRODUCT SPEC		
4 PLC	± -	108-18386		
ANGLES	± -	APPLICATION SPEC		
MATERIAL	FINISH	114-18081		
-	-	WEIGHT		
CUSTOMER DRAWING		SCALE		

PRODUCT GROUP DRAWING FOR MICRO TIMER 3 CONTACT

NOT the LATEST REVISION

SIZE: A2 00719 C=1241916 SHEET 1 of 2 REV A6

4

3

2

1

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AI	-	-	-	SEE SHEET 1	-	-	-

Section Schnitt A-A	Section Schnitt B-B

SINGLE WIRE SEAL Einzel-Dichtung		
964972-1	1.9-2.1	YELLOW gelb
963530-1	1.4-1.9	GREY grau
964971-1	1.2-1.6	RED rot
ORDER NO. BESTELL-NR.	INSULATION Ø Isolations Ø	COLOUR Farbe

5	4-1241732-1	B	4-1241733-1	0.5-1.0	1.4-2.0	CuNiSi	△	A = 3.0	E = 2.5	H = 4.3	SINGLE WIRE SEAL SYSTEM EDS △
	-	-	-			-	-	-	-	-	
5	1241732-2	B	1241733-2	-	-	CuFe 2	PRETINNED vorverzinnt	C = 6.4	D <sub>br</sub> = 1.2	D <sub>iso</sub> = 2.7	Form C
5	-	-	-	0.2-0.5	1.15-1.6	-	-	A = 2.5	E = 2.1	H = 4.3	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.4	G = 2.1	K = 4.8	
5	1241730-2	B	1241731-2	-	-	CuFe 2	PRETINNED vorverzinnt	C = 6.4	D <sub>br</sub> = 0.8	D <sub>iso</sub> = 2.6	Form C
5	-	-	-	0.5-1.0	1.4-2.1	-	-	A = 3.0	E = 2.5	H = 3.2	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.4	G = 2.7	K = 3.4	
5	1241860-7	A	1241861-7	-	-	CuNi12Zn24	PLAIN Blank	C = 6.4	D <sub>br</sub> = 1.2	D <sub>iso</sub> = 1.8	Form A
5	-	-	-	0.2-0.5	1.15-1.6	-	-	A = 2.5	E = 2.1	H = 2.9	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.4	G = 2.1	K = 2.9	
5	1241860-2	A	1241861-2	-	-	CuFe 2	PRETINNED vorverzinnt	C = 6.4	D <sub>br</sub> = 0.8	D <sub>iso</sub> = 1.4	Form A
5	-	-	-	0.5-1.0	1.4-2.1	-	-	A = 3.0	E = 2.5	H = 3.2	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.6	G = 2.7	K = 3.4	
5	968052-1	A	968053-1	-	-	CuFe 2	PRETINNED vorverzinnt	C = 7	D <sub>br</sub> = 1.2	D <sub>iso</sub> = 1.8	Form A
6	-	-	-	0.5-1.0	1.4-2.1	-	-	A = 3.0	E = 2.5	H = 3.2	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.6	G = 2.7	K = 3.4	
6	969022-1	A	969023-1	-	-	CuFe 2	△	C = 7	D <sub>br</sub> = 1.2	D <sub>iso</sub> = 1.8	Form A
6	-	-	-	0.2-0.5	1.15-1.6	-	-	A = 2.5	E = 2.1	H = 2.9	SINGLE WIRE SEAL SYSTEM EDS △
-	-	-	-	-	-	-	-	B = 4.6	G = 2.1	K = 2.9	
6	965914-2	A	965915-2	-	-	CuFe 2	PRETINNED vorverzinnt	C = 7	D <sub>br</sub> = 0.8	D <sub>iso</sub> = 1.4	Form A
6	965914-1	A	965915-1	-	-	CuFe 2	△	-	-	-	Form A
	TE CONNECTIVITY ORDER NO. BESTELL-NR. STRIP BANDWARE	REV.	TE CONNECTIVITY ORDER NO. BESTELL-NR. LOOSE PIECE Einzelausführung	WIRE RANGE Drahtgroessen Bereich [mm <sup>2</sup> ]	INSULATION Ø Isolations Ø [mm]	MATERIAL Werkstoff	SURFACE Oberflaeche	LENGTH Laenge	WIRE CRIMP Drahtcrimp	INSUL. CRIMP Iso'crimp	CRIMP DIMENSIONS Crimpabmessungen [mm]

NOTES  
Bemerkungen

△ 1 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.  
 Kontaktkoerper gal. verzinnt ueber Nickel  
 CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
 Kontaktzone selectiv vergoldet ueber Ni  
 WIRE CRIMP AREA ELECTRO TIN PLATED OVER NICKEL 1 µm min.  
 Drahtcrimpbereich gal. verzinnt ueber Ni

△ -

△ 3 ACCORDING INSULATION Ø IS TO CHOOSE THE SINGLE WIRE SEAL  
 Entsprechend dem Isolationsdurchmesser ist die Einzel-Dichtung auszuwaehlen

△ -

△ 5 VARIANTS WITH GAP-SIZE 0.2mm  
 Varianten mit Gap-Size 0.2mm

△ 6 VARIANTS WITH GAP-SIZE 0.35mm  
 Varianten mit Gap-Size 0.35mm

△ 7 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.  
 Kontaktkoerper gal. verzinnt ueber Nickel  
 CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.  
 Kontaktzone selectiv vergoldet ueber Ni  
 WIRE CRIMP AREA ELECTRO TIN PLATED 1 µm min.  
 Drahtcrimpbereich gal. verzinnt

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	12NOV2001	TE Connectivity	
DIMENSIONS: mm		CHK	T.Meierhoefer	PRODUCT GROUP DRAWING FOR MICRO TIMER 3 CONTACT	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	M.Bleicher	NAME	
0 PLC ± -		PRODUCT SPEC		108-18386	
1 PLC ± 0.2mm		APPLICATION SPEC		114-18081	
2 PLC ± -		WEIGHT		A2 00779	
3 PLC ± -		CUSTOMER DRAWING		SCALE 5:1 SHEET 2 OF 2 REV A6	
4 PLC ± -		FINISH		DRAWING NO. 1241916	
ANGLES ± -		SCALE		SHEET 2 OF 2	
MATERIAL		SCALE		REV A6	

1471-9 (3/11)