

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1443966-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M235

SUPPLIER MFG DATE / /

COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 350 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC RING FOR TAB HSG.10 POS'N PRIN
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 01/18/06 PACKAGING REV V

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 01/18/06

PACKAGE QUANTITY 350
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-2	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999713-3	BOX, SHIPPING, RSC, AIAG	1.0000000	PC

OPERATION DESCRIPTION

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SETUP BOX AND SECURE BOTTOM W/ TAPE
 APPLY LABEL TO THE "PRODUCT I.D." TARGET AREA LOCATED
 ... ON THE END PANEL OF THE BOX.
 FILL BOX WITH SPECIFIED QUANTITY OF PARTS...
 CLOSE BOX AND SEAL WITH TAPE.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 01/18/06

PACKAGE QUANTITY AS REQD

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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-1	FILM, STRETCH	1.8500000	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

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PALLETIZATION PACKAGING DESCRIBED BELOW: PLC 500

LAST CHANGED: 01/18/06

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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PALLETIZE PER CARTON GRAPHICS ONTO PALLET 999689-1. REF
TYCO SPECIFICATION 107-142-5 AND 107-216.
SECURE PALLETIZED LOAD VIA STRETCH-FILM.
APPLY STRETCH-FILM PER 107-205.
APPLY REQUIRED LABELS TO EXTERIOR LAYER OF STRETCH-FILM