

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 174463-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M129
 SUPPLIER MFG DATE 10/19/06
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 3500 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 070 MCL 2P P B
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG
 SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV T

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216-0000	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 02/17/11

PACKAGE QUANTITY 3500
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
1- 995265-2	BAG, GUSSETTED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999754-2	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
 PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
 LAST CHANGED: 02/17/11

PACKAGE QUANTITY AS REQD
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT

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STANDARD QUANTITY - 3500 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 070 MCL 2P P B

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 02/17/11

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

PLACE 10 BOXES PER LAYER ON PALLET.
 PLACE 10 LAYERS PER PALLET.
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 100.
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.