

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 179679-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M155

SUPPLIER MFG DATE / /

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 600

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 04/07-2 HD HYBRID PLUG ASY 25P

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 12/15/98 PACKAGING REV P

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 09/27/10

PACKAGE QUANTITY	50	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====
	999287-1	

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995250-5	BAG, FLAT, ANTISTATIC	1.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

PLACE LABEL ON BAG PRIOR TO LOADING WITH PARTS.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
HEAT SEAL BAG.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 01/17/03

PACKAGE QUANTITY	600	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====
	999102-1	

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115889-1	SLEEVE, CORRUGATED	4.0000000	PC
115998-1	A/S BUBBLE POUCH 10X8.5 W/LIP	12.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR

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SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 01/17/03

PACKAGE QUANTITY 600

PKG MTL
REQUIRED

PKG MTL
DESCRIPTION

PKG MTL
QUANTITY

PKG MTL
U/M

995762-1	BOX,CORR,RSC	1.0000000	PC
999077-5	LABEL STOCK	AS REQD	PC

OPERATION DESCRIPTION

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PLACE 4 SLEEVES INSIDE BOX.
 WRAP EACH BAG OF PARTS IN BUBBLE WRAP MATERIAL AND
 SECURE WITH TAPE.
 PLACE 3 BAGS INSIDE EACH SLEEVE.
 PLACE ONE 8.5" X 11" INSTRUCTION SHEET INTO TOP OF BOX.
 SEAL BOX WITH TAPE.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 03/26/99

PACKAGE QUANTITY AS REQD

PKG MTL
REQUIRED

PKG MTL
DESCRIPTION

PKG MTL
QUANTITY

PKG MTL
U/M

698300-3	Film, Wrap Stretch	AS REQD	FT
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE SHIPPING CONTAINERS ON 999691-1 PALLET ONLY.
 6 BOXES PER LAYER AND NO MORE THAN 18 BOXES PER PALLET.
 STRETCH WRAP PALLET LOAD BEFORE SHIPPING.