

MODULAR JACK ASSY CONNECTOR
1. PURPOSE 目的

Define the packaging specification and packaging method of MODULAR JACK ASSY CONNECTOR.

订定 MODULAR JACK ASSY CONNECTOR 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Tyco P/N.	Description
TYPE A	1368062-5	STACKED MODULAR JACK ASSY 2*4 W/LEDS 8 POSN
	6368062-5	STACKED MODULAR JACK ASSY 2*4 W/LEDS 8 POSN
TYPE B	6368116-1~4	STACKED MODULAR JACK ASSY 2*6 8POSN
	1368116-1~3	STACKED MODULAR JACK ASSY 2*6 8POSN
	6368077-2	STACKED MODULAR JACK ASSY 2*4 W/LEDS 8 POSN
	1368077-1/2	STACKED MODULAR JACK ASSY 2*4 W/LEDS 8 POSN
	6368062-1/2/3/4/6/7	STACKED MODULAR JACK ASSY,2*4 W/LEDS,8 POSN
	1368062-1/2/3/4/6	STACKED MODULAR JACK ASSY 2*4 W/LEDS 8 POSN
	6368035-1/3/4	STACKED MODULAR JACK ASSY 2*6 8 POSN
	1368035-1/3/4	STACKED MODULAR JACK ASSY 2*6 8 POSN
	1368034-1/2	STACKED MODULAR JACK ASSY 2*6 8 POSN
	6368034-1/2	STACKED MODULAR JACK ASSY 2*6 8 POSN
	1888507-1/2/3/4	2X4 OFFSET,SHLD,STJK ASY W/LED
	1888506-1/2	2X4 OFFSET,SHLD,RJ45,STJK ASSY
	1888423-1	2X4OFFSET STJK,SHLD,W/G&Y LEDES
	1888315-1	2X4 OFFSET,SHLD,RJ45,STJK ASSY
	TYPE C	1888250-1~5
TYPE D	1888251-1~4	Low Profile,RJ45,1x4,GRN/YEL

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3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage			
			TYPE A	TYPE B	TYPE C	TYPE D
INNER	1533264-1	TRAY (325LX237.5WX38.5H)	1/20	-	-	-
	698609-1	TRAY (326.9LX238WX33.5H)	-	1/10	-	-
	1533264-2	TRAY (325LX237.5WX29.0H)	-	-	1/40	-
	1533264-3	TRAY (325LX237.5WX30.0H)	-	-	-	1/20
	623853-1	TAPE	-	2.0MR/10	-	-
	1-623124-0	DESICCANT(10g)	2/20	2/10	2/40	2/20
	1533282-4	PE BAG(305x381)	1/20	1/10	1/40	1/20
	623865-4	INNER LABEL	1/20	1/10	1/40	1/20
MIDDLE	-	-	-	-	-	-
OUTER	999694-1	SHIPPING BOX(330X241X165)	1/80	1/40	1/200	1/100
	110455-2	BUBBLE PACK(349x304x12)	-	-	2/200	2/100
	623865-5	OUTER LABEL	1/80	1/40	1/200	1/100

	Inner	Middle	Outer
LABEL	623867-1/623865-4	-	623865-5
SEALING	-	-	Tape

4.PACKAGING QUANTITY 包装数量

TYPE	Inner	Middle	Outer
TYPE A	20 pcs/tray	-	20X4=80 pcs/box
TYPE B	10 pcs/tray	-	10X4=40 pcs/box
TYPE C	40 pcs/tray	-	40X5=200 pcs/box
TYPE D	20 pcs/tray	-	20X5=100 pcs/box

5. PACKING METHOD 包装方法

5.1. Place date code label on the appointment area(pls refer to f-drawing) of parts.

在产品的指定位置(请参照成品图纸)贴上D/C标签(若需要).

5.2. Put the specified parts as 4 into the tray.

按照4中指定的数量将产品依次放入TRAY中。

5.3. Seal the tray and ensure the four edges closure.

合上TRAY, 并确认TRAY之四边已咬合紧密。

5.4. Place an inner label to the right connor of tray.

将内标签贴在 TRAY 的右上角。

注: 其中对于1888507-4;6368062-1/2, 还需在tray盖左上角位置上加贴一客户标签(PN:623868-1,格式如图2示)。

5. PACKING METHOD 包装方法

Only for TYPE B: Wrap tray with tape.

用胶带将TRAY固定。

方法：在如下图1所示位置沿间隔槽方向缠上三圈白胶带。

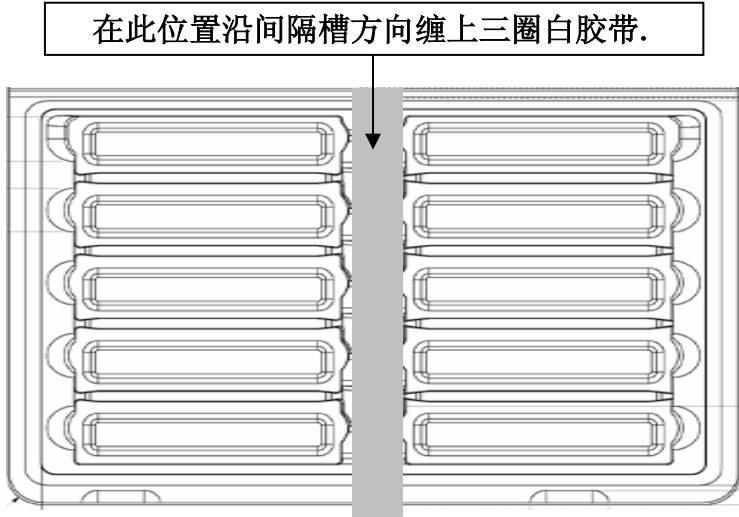


图 1



图 2 (only for 1888507-4;6368062-1/2)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.5. Place one tray with products and two bags of desiccant(1-623124-0) into the polybag & heat-seal it.

将装好产品的一个TRAY和二包干燥剂(1-623124-0)放入袋子中并热封其袋口。

5.6. Sep up the shippingbox and close the bottom with tape.

折叠好一个纸箱, 并用胶带封好箱底.

5.7. Place trays load products into the shipping box as 4 specified .

按照4表格中指定的数量, 将装好产品的TRAY于箱中。

注: Only for TYPE C、D: 在箱底及产品的最上现各放一块气泡垫填充箱中空隙。

如下图3所示:

包装后要在箱中放些裁剪后的气泡垫以填满箱中间隙。



图 3

5.8. Seal the box with tape. place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。