

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1924464-2 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M054

SUPPLIER MFG DATE / /

COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 16000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC ASSEMBLY, SOCKET  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 02/27/09 PACKAGING REV M

SPEC. TO REF. REV. DESCRIPTION

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102-00060    K    CAGE Codes and Date Coding
107-00115    AF   Packaging and Marking Requirements
              for Global Tyco Electronics Compani
107-00142-5  D    PALLET REQUIREMENTS
107-00205    C    Stretch Wrapping, Procedure for
107-00216    M    AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-24 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
END   107-00007-15 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
    
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UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 04/29/10

PACKAGE QUANTITY 4000  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL  
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
10040-5	PAPER, INTERLEAVING, 1.000WIDE	AS REQD	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-7	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS ON REEL.  
 SEE DRAWING FOR SPLICING AND REEL DIRECTION.

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 COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 16000 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC ASSEMBLY, SOCKET

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 04/29/10

PACKAGE QUANTITY 16000  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL  
 ===== | =====  
 999102-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF REELS IN BOX.  
 FILL VOID IN BOX W/SPACER PADS FOLDED TO MINIMIZE PAD  
 USAGES...  
 SEAL BOX WITH TAPE.  
 APPLY LABEL PER BOX GRAPHICS.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500  
 LAST CHANGED: 04/29/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	45.0000000	FT
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	1.0000000	PC

OPERATION DESCRIPTION

PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX  
 PANEL ALONG WITH 107-142-5 SPEC...  
 SECURE PALLETIZED LOAD TO PALLET WITH STRETCHFILM  
 APPLIED PER 107-205 SPEC...  
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED  
 STRETCHFILM...