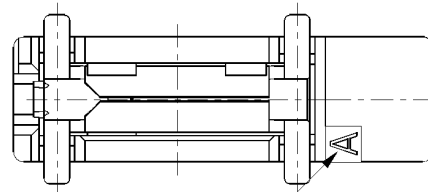
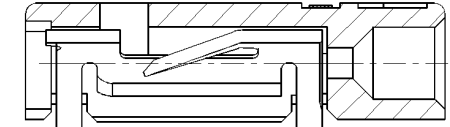
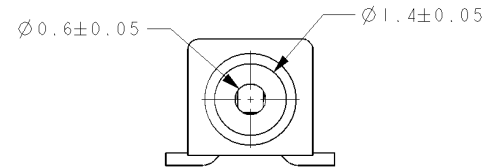
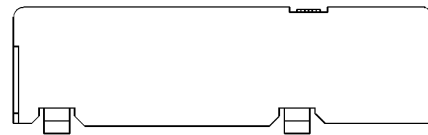
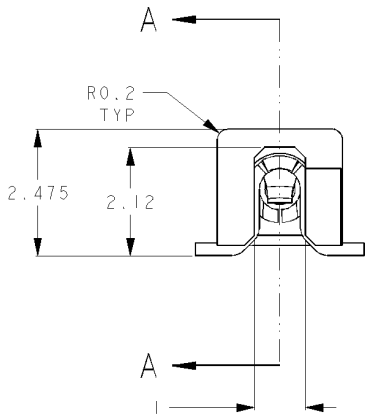
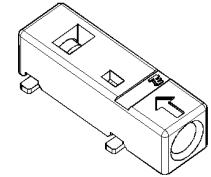
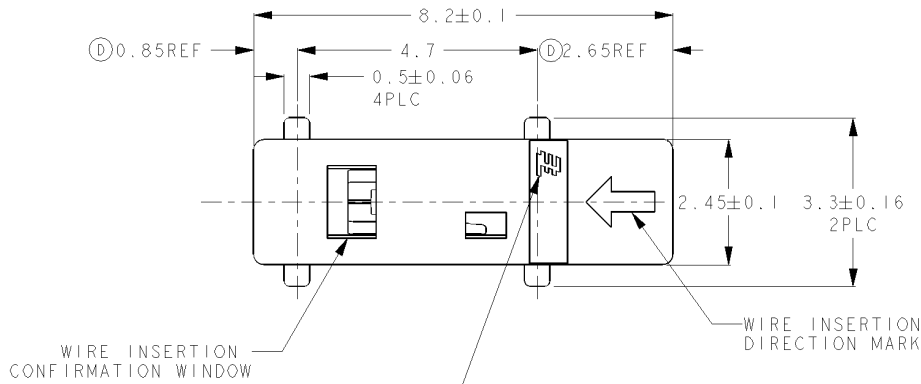


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	REVISED	11MAY2011	T.N	E.T
	D	REVISED	19JUL2011	T.N	N.Y
	E	REVISED	27DEC2011	T.N	N.Y



- (B) 1. APPLICABLE WIRES: AWG#24 SOLID TIN COATING
AWG#26 SOLID TIN COATING
- 2. ABOUT HSG VISUAL STANDARD : TO CONFORM TYCO ELECTRONICS JAPAN G.K. INTERNAL RULE.
- 3. MATERIAL
-HOUSING : LCP UL94V-0,
COLOR : NATURAL
- CONTACT : COPPER ALLOY, TIN PLATED ALL OVER UNDER NICKEL PLATED.
- 4. COPLANARITY : 0.1mmMAX(INITIAL).
- (B) 5. REFERENTIAL VACUUM AREA: SEE FIG 4
- (C) 6. REFER FIG.1 AS DATE CODE MARKING POSITION AND AREA.
DATE CODE IS MARKED AT ONE SURFACE OR SEVERAL SURFACE.
- (E) 7. UL FILE NO. : E28476

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	16JUL2010		STE TE Connectivity											
DIMENSIONS: mm		CHK	16JUL2010													
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2		APVD	16JUL2010													
<table border="1"> <tr><td>0-PLC</td><td>±</td></tr> <tr><td>1-PLC</td><td>±</td></tr> <tr><td>2-PLC</td><td>±</td></tr> <tr><td>3-PLC</td><td>±</td></tr> <tr><td>4-PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±3°</td></tr> </table>		0-PLC	±	1-PLC		±	2-PLC	±	3-PLC	±	4-PLC	±	ANGLES	±3°	NAME	
0-PLC	±															
1-PLC	±															
2-PLC	±															
3-PLC	±															
4-PLC	±															
ANGLES	±3°															
MATERIAL		PRODUCT SPEC	108-78810		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO								
FINISH		APPLICATION SPEC	114-5482		A3	00779	C=2134611	-								
		WEIGHT	0.0827g		CUSTOMER DRAWING		SCALE	SHEET								
				10:1	1	OF 3	REV	E								

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
J	-	SEE SHEET 1	-	-	-

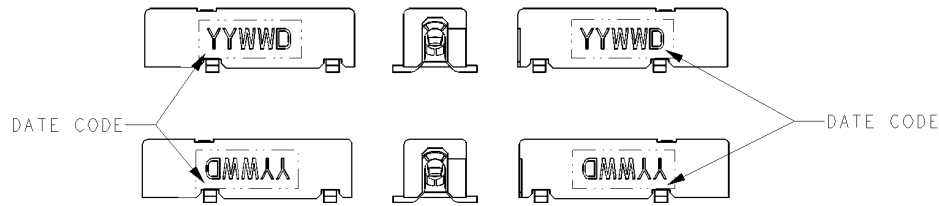


FIG. 1 DATE CODE MARKING POSITION AND AREA

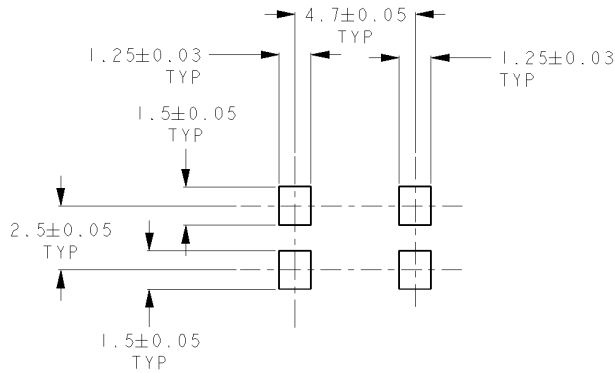


FIG. 2 REFERENTIAL P.C.B LAYOUT

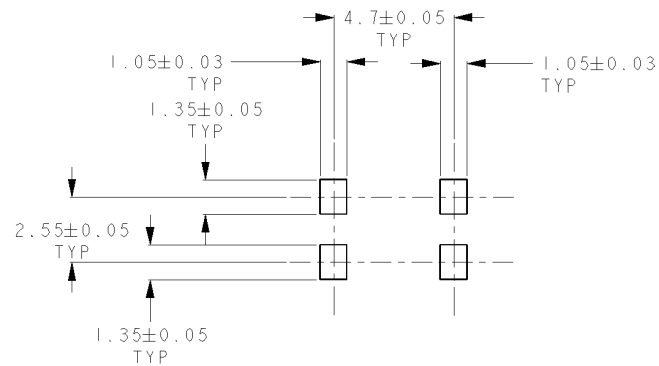


FIG. 3 REFERENTIAL METAL MASK PAD OPENING
 REFERENTIAL METAL MASK THINNESS IS 0.15mm

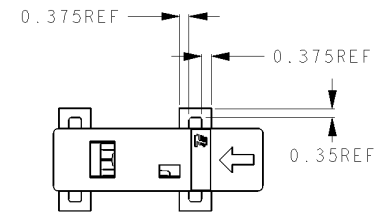


FIG. 5 REFERENTIAL CONNECTOR PLACEMENT

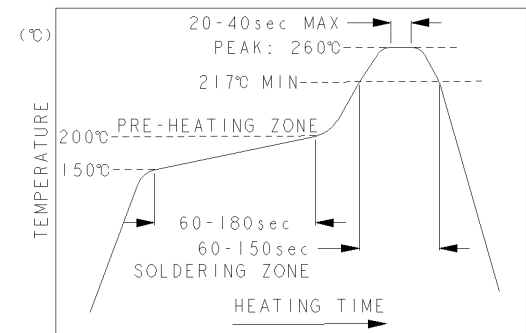


FIG. 6 REFERENTIAL REFLOW TEMPERATURE PROFILE
 (BASED ON IPC/JEDEC J-STD-020C)

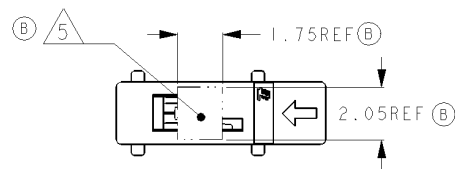
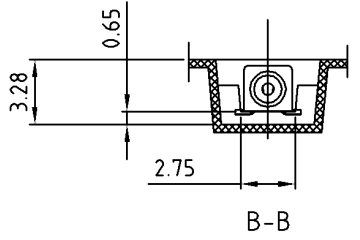
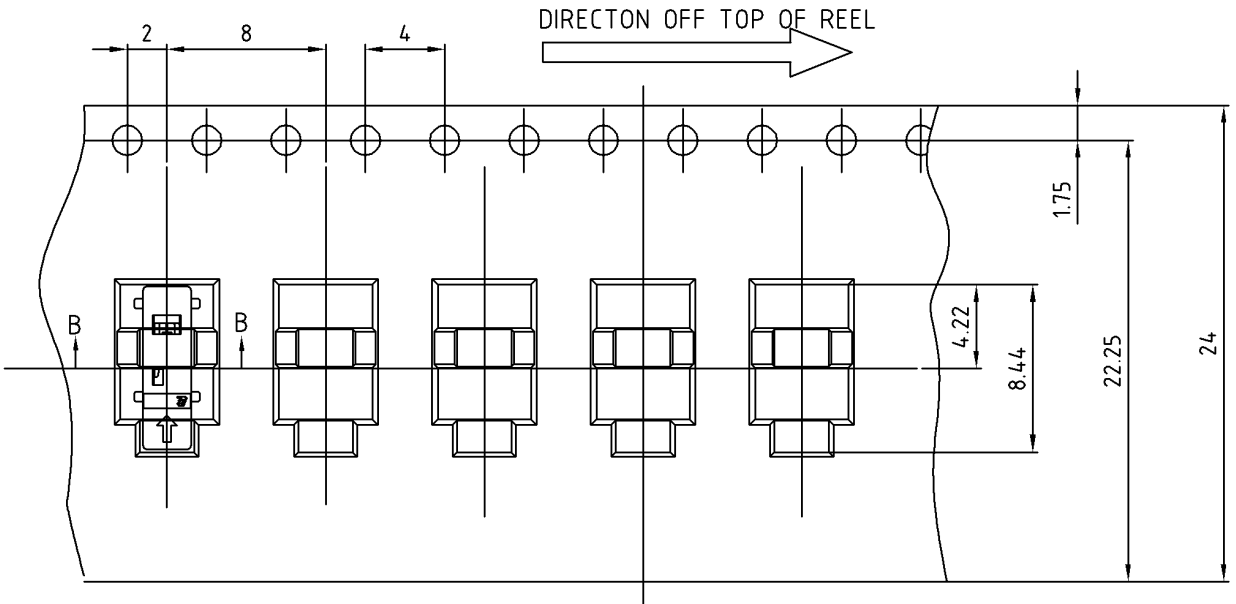


FIG. 4 REFERENTIAL VACUUM AREA

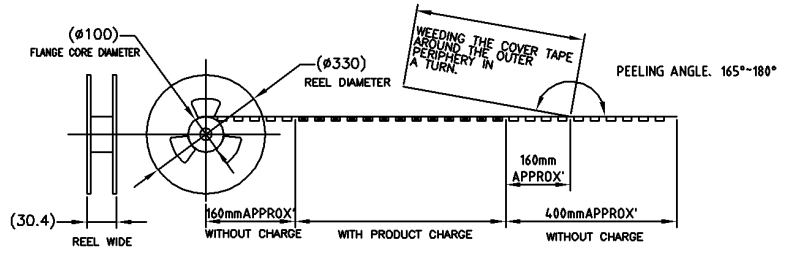
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	TE Connectivity			
DIMENSIONS: mm		CHK				
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2		APVD	NAME			
0-PLC ± 1-PLC ± 2-PLC ± 3-PLC ± 4-PLC ± ANGLES ±3°		PRODUCT SPEC	MICRO POKE IN IP ASSEMBLY			
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		WEIGHT	A3	00779	C=2134611	-
CUSTOMER DRAWING			SCALE	SHEET	OF	REV
			5:1	2	3	E

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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
-	-	-	-	-	-		



- (APPLIED TO SHEET 3)
 1. THE DIRECTION OF EACH CONNECTOR ON AN EMBOSS IS REFERRED TO THIS DRAWING.
 2. REEL CONFIGURATION AND DIMENSIONS PER EIA 481-D



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN		TE Connectivity	
DIMENSIONS: mm		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
0 PLC ± 0.5 1 PLC ± 0.5 2 PLC ± 0.5 3 PLC ± 0.5 4 PLC ± 0.5 ANGLES ± 30°		PRODUCT SPEC		MICRO POKE IN 1P ASSEMBLY	
MATERIAL		FINISH		APPLICATION SPEC	
WEIGHT		SIZE		RESTRICTED TO	
CUSTOMER DRAWING		A3 00779		DRAWING NO. C-2134611	
SCALE NTS		SHEET 3 OF 3		REV E	