



- ① HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- ② CONTACT MATERIAL: PHOSPHOR-BRONZE.
- ③ CONTACT FINISH:
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL.
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.
ON LEADS
0.00381 MIN TIN-LEAD OVER UNDERPLATE.
LUBRICATION (ENTIRE CONTACT):
SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- ④ PART MARKING LOCATED APPROXIMATELY AS SHOWN.

RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

NO	130	65	131.88	③	330	1-223004-1
NO	118	59	119.88	③	300	1-223004-0
NO	106	53	107.88	③	270	223004-9
NO	94	47	95.88	③	240	223004-8
NO	82	41	83.88	③	210	223004-7
NO	70	35	71.88	③	180	223004-6
NO	58	29	59.88	③	150	223004-5
NO	46	23	47.88	③	120	223004-4
NO	34	17	35.88	③	90	223004-3
NO	22	11	23.88	③	60	223004-2
YES	10	3	11.88	③	30	223004-1
POSITIONING PEGS	C	B	A	FINISH	NO OF SIGNAL POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DMN R. BUCHHEISTER 07/FEB/96	APVD D. SINISI 06/FEB/96	NAME ASSEMBLY, RECEPTACLE, SIGNAL, RIGHT ANGLE, Z-PACK 2mm FB, 5 ROW, SOLDER LEAD	TYCO Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608
CHK D. BAECHTLE 06/FEB/96	PRODUCT SPEC	SIZE A1	RESTRICTED TO
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPLICATION SPEC	CAGE CODE 00779	DRAWING NO 223004
0 PLC ± -	WEIGHT	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1 REV M
1 PLC ± ±			
2 PLC ± ± 0.13			
3 PLC ± ±			
4 PLC ± ±			
ANGLES ± ±			