

DIMM 2P LOW PROFILE

1. PURPOSE 目的

Define the packaging specification and packaging method of DIMM 2P LOW PROFILE products.

订定DIMM 2P LOW PROFILE 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Type	Product Part No.	Description
TYPE A	5390170-6	SOCKET ASSY, 168 POSITION, LOW PROFILE DIMM 2P
	X-390170-X	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P
	X-5390185-X	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P, LEAD FREE
	390185-X	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P
	3-390185-X	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P
	X-5390195-X	SOCKET ASSY 168 POS LOW PROFILE DIMM2P
	X-390195-X	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P
	5390402-X	SOCKET ASSEMBLY,184 POS,DDR LOW PROFILE DIMM2P,LEAD FREE
	390402-X	SOCKET ASSEMBLY. 184 POSITION, LOW PROFILE DIMM 2P
	1489844-1	SOCKET ASSY 184P DDR 64DEGREE ANGLE
	6761532-1	D2P,LOW PROF,SKT,184P,DDR,2.5V,.103 ST
	1761532-1	SOCKET ASSEMBLY,184 POS,DDR LOW PROFILE DIMM2P
TYPE B	1-390185-6	SOCKET ASSEMBLY. 168 POSITION, LOW PROFILE DIMM 2P

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			TYPE A	TYPE B
INNER	498185-1	TRAY LID.	1/32	1/32
	498198-3	TUBE, PVC, DIMM 2P SPACER	2/32	2/32
	498245-1	TRAY, DIMM 2P	1/32	1/32
	5-623124-0	DESICCANT	-	3/224
	1533283-3	BAG, GUSSETED	-	1/224
	623853-1	PS tape(25w)	7.0MR/32	7.0MR/32
	623865-4	INNER LABEL	1/32	1/32

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3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage	
			TYPE A	TYPE B
MIDDLE	-	-	-	-
OUTER	292906-9	BOX, CORR, RSC	1/224	1/224
	110455-2	BUBBLE PACK	1/224	-
	623865-5	OUTER LABEL	1/224	1/224

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	-	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
QTY	32pcs/tray	-	32X7=224pcs/box

5. PACKING METHOD 包装方法

5.1. Load connectors all oriented same way with extractor facing up into tray.

放产品入TRAY中，PCB板退出器朝上。

5.2. Make sure short side of contact is toward "PRODUCT LABEL" edge of tray(see: figure 1).

保证每个产品的短端子侧朝向 TRAY 边缘的“PRODUCT LABEL”字样。(如图 1)



图 1

5.3. Place tube space across row of connectors.

在TRAY的两边槽中间各放入一个 TUBE。

5.4. Seal the tray with closure card and Wrap tray with PS Tape(See picture 2).

插上纸板，并确认TRAY之四边已密合，然后用PS胶带将TRAY和纸板进行缠绕。

注：用PS胶带将TRAY和纸板进行缠绕，请参照图2所示，缠3道，每道约3圈。

5. PACKING METHOD 包装方法

5.5. Place an inner label in indicated area on cover of tray(see: figure 2).

如图2所示在TRAY盖的指定位置贴上内标签。

注:其中对于5390402-1/3: 需在tray盖的指定位置上加贴一客户内标签 (PN:623868-1, 所贴位置及格式如图2、3所示)。



图 2

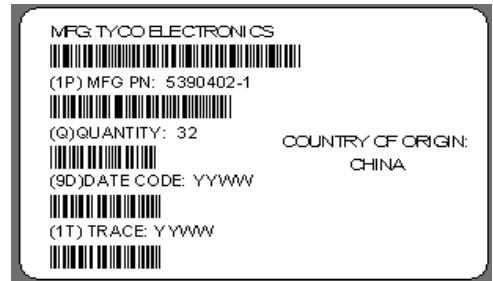


图 3 (only for 5390402-1/3)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.6. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

FOR TYPE A

5.7.1. Place seven trays of products into box that paper lid facing up.

放装好产品的7个TRAY于箱中，纸盖朝上。

5.8.1. Place one piece of bubble pack on the top of trays, bubble facing down.

在 TRAYS 的上面放一块气泡垫，气泡面朝下。

5.9.1. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

FOR TYPE B

5.7.2. Place seven trays of products into bag that paper lid facing up.

放装好产品的7个TRAY于袋中，纸盖朝上。

5.8.2. Place 3 bags of desiccant on the top of tray.

在最顶层的TRAY 的上面平放三包干燥剂。

5.9.2. Heat seal placket of bag.

热封袋子的开口(注: 热封袋口在侧边)。

5.10.2. Place products have packaged into box.

将包装好的产品放入箱中。

5.11.2. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。