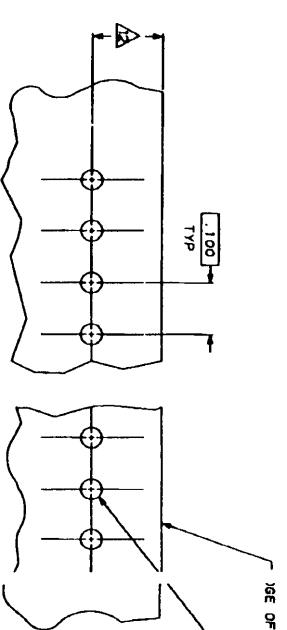


588-477
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519
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532
544

588 516
588 568

- △ POST TO WITHSTAND 13 NEWTONS (3 LBS) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT SURFACE [A]
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- △ PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDER SIZED (.032-.035 DIA) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL, HEADER-THERMOPLASTIC POLYESTER UL94V-0(NATURAL) POST-COPPER ALLOY (TIN-PLATED)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- △ PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POSTS TO BE MEASURED WHEN STRIP IS WELD FLAT.
- △ POSTS MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE .130 MIN WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR A CST 100 CONNECTOR.
- △ PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

USE OF BOARD

.050	1.27	1.000	25.40
.040	1.02	.525	13.59
.035	0.89	.310	7.87
.032	0.81	.285	7.49
.025	0.64	.225	5.72
.020	0.51	.140	3.56
.015	0.38	.130	3.30
.010	0.25	.100	2.54
.005	0.13	.070	1.78
.003	0.08	.063	1.60
.001	0.03		

CONVERSION TABLE

NO. OF POSITIONS	NO. OF POSITIONS	PART NO.
2	2	2-64054-8
2	2	2-64054-7
2	2	2-64054-6
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